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Ship-in-a-bottle synthesis of amine-functionalized ionic liquids in NaY zeolite for CO₂ capture

SUBJECT AREAS:

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CLIMATE-CHANGE MITIGATION

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CO₂ capture on solid materials possesses significant advantages on the operation cost, process for large-scale CO₂ capture and storage (CCS) that stimulates great interest in exploring high-performance solid CO₂ adsorbents. A ship-in-a-bottle strategy was successfully developed to prepare the [APMIM]Br@NaY host-guest system in which an amine-functionalized ionic liquid (IL), 1-aminopropyl-3-methylimidazolium bromide ([APMIM]Br), was *in-situ* encapsulated in the NaY supercages. The genuine host-guest systems were thoroughly characterized and tested in CO₂ capture from simulated flue gas. It was evidenced the encapsulated ILs are more stable than the bulk ILs. These host-guest systems exhibited superb overall CO₂ capture capacity up to 4.94 mmol g⁻¹ and the chemisorbed CO₂ achieved 1.85 mmol g⁻¹ depending on the [APMIM]Br loading amount. The chemisorbed CO₂ can be desorbed rapidly by flushing with N₂ gas at 50 °C. The optimized [APMIM]Br@NaY system remains its original CO₂ capture capacity in multiple cycling tests under prolonged harsh adsorption-desorption conditions. The excellent physicochemical properties and the CO₂ capture performance of the host-guest systems offer them great promise for the future practice in the industrial CO₂ capture.

The human society is facing unprecedented threat of climate change due to the continuously increasing air CO₂ level induced by the roaring energy demand that will still have to be supplied by fossil fuels in the next decades^{1,2}. It was reported the emission of the anthropogenic CO₂ will reach 43 gigatons in 2035, rising 50% from that in 2009³. In combating climate change, CO₂ capture and storage (CCS) using various CO₂ absorbents represents the sole effective solution to reduce such a huge scale of CO₂⁴. Currently, organic amines, ionic liquids (ILs) or alkaline scrubbers have been explored as effective absorbents in CCS though they are either corrosive or costly that challenges the process engineering and transportation. Porous solid adsorbents have recently been emerged for CO₂ capture and attracted intensive interest since the materials are less corrosive, cost-effective and easy to transport⁵.

To date, various adsorbent materials have been explored for CO₂ capture, including “molecular basket” sorbents (MBS), metal-organic frameworks (MOFs) and alkanolamine modified zeolites⁶. Song and co-workers have done pioneering and systematic research on CO₂ capture with the “molecular basket” sorbents (MBS) and reach the CO₂ adsorption capacity above 3 mmol/g at 75 °C and a CO₂ partial pressure of 15 kPa. The MBS materials are featured with the amine polymer (polyethyleneimine, PEI) immobilized onto porous supports (MCM-41⁷, SBA-15^{8,9}, carbon materials¹⁰, bentonite¹¹, and silica-gel¹²). MOFs have been widely used in gas adsorption due to their unique structural properties, such as robustness, good thermal stabilities and ultrahigh specific surface area^{6,13–16} and they can achieve high CO₂ adsorption capacity up to 54 mmol/g under room temperature and high pressure (50 bar)¹³. However, the CO₂ storage capacity of MOFs becomes lower than zeolites at low pressures (<10 bar), not mention that the partial pressure of CO₂ in flue gas is only 0.15 bar¹⁷. Moreover, MOFs materials suffer from long-term stability issues because the acidic or polar impurities (e.g. H₂S, SO₂, and NO_x, etc) in the flue gas would markedly reduce their CO₂ storage capacity or even damage the structure of MOFs⁵. Commercialized zeolites are more plausible for gas adsorption due to their advantages in large gas uptake at low pressure, high chemical and thermal stability, easier regeneration and moderate cost^{18–20}. However, adsorption capacities of zeolites decline rapidly once the temperature is higher than 30 °C and even become negligible above 200 °C²¹. In addition, their selectivity to CO₂ in the existence of other gases (N₂, CH₄, H₂O, etc.) is not ideal. Hence, the zeolites should be modified for CO₂ capture from flue gas^{4,22}. Alkanolamines, such as



Table 1 | Elemental analysis of NaY, [APMIM]Br@NaY-X and [BMIM]Br@NaY

Samples	C (wt %)	H (wt %)	N (wt %)	IL loading (wt %)	IL/supercage
NaY	0.02	2.95	0.25	--	--
[APMIM]Br@NaY-0.5	2.55	2.67	1.45	6.64	0.49
[APMIM]Br@NaY-1	4.35	2.80	2.34	11.36	0.89
[APMIM]Br@NaY-2	6.77	2.74	3.55	17.68	1.49
[APMIM]Br@NaY-4	7.43	2.87	3.73	19.42	1.67
[APMIM]Br@NaY-8	7.62	2.70	4.02	19.92	1.73
[APMIM]Br@NaY-10	8.06	2.69	4.13	21.06^a	1.85
[BMIM]Br@NaY	8.12	1.91	3.11	18.50^a	1.58

^aIn accordance with the results of TGA.

monoethanolamine²³, diethanolamine²⁴, and tetraethylenepentamine²⁵, have ever been deposited on the zeolites to enhance their selectivity and chemical adsorption capacity of CO₂. However, the alkanolamine are prone to degradation during the regeneration because they are volatile and their amine group are thermal instable. In contrast, owing to the excellent CO₂ capture capacity and physico-chemical properties (negligible vapour pressure, high chemical and thermal stability) of amine-functionalized ILs, they could be potential alternatives for alkanolamines to sort out the selectivity/stability dilemma on the modified zeolite adsorbents, whereas the successful modification must overcome the steric effects arisen from the large molecule sizes of ILs in loading ILs into zeolites^{26,27}.

Herein, amine-functionalized ILs were encapsulated in the supercages of zeolite via ship-in-a-bottle strategy^{28,29}. In principle, the small precursors of ILs were allowed to diffuse through the zeolite pore apertures and react inside the supercages of zeolite (host), leading to *in-situ* generation of larger IL products (guest) that were entrapped inside the cavities^{28,29}. In the present work, with careful consideration of the sizes of precursors, IL candidates, and zeolite supercages^{30,31}, NaY zeolite and [APMIM]Br were reasonably chosen as the host and the guest, respectively. In order to investigate the effects of IL encapsulation and the properties of the resultants, the obtained [APMIM]Br@NaY host-guest systems with varying loading of [APMIM]Br IL were thoroughly characterized through elemental analysis, TEM, TGA, BET, XRD, FT-Raman techniques. The CO₂ capture capability of the [APMIM]Br@NaY fell in a desirable range from 3.22 to 4.94 mmol g⁻¹ on the dependence of IL loading. The adsorption capability remained unchanged after multiple cycling tests under stringent conditions since the encapsulated [APMIM]Br ILs in NaY were found much more stable than their bulk analogues. Moreover, the optimised [APMIM]Br@NaY can chemically adsorb CO₂ up to 1.85 mmol g⁻¹. The excellent performance of the host-guest materials offers them great potential for the CO₂ capture in large scale.

Results

Physicochemical characteristics of the IL@NaY host-guest systems. The detailed preparation process of all the host-guest systems and the corresponding abbreviations of all the samples were presented in the Methods section. During the synthesis process, all the un-reacted reagents and non-encapsulated ILs were removed from the host-guest systems via careful Soxhlet extraction, while the encapsulated IL guests are too large to escape from the zeolite aperture windows yet kept inside the supercages. The results are in agreement with the observation for (C₆H₅)₃CCl@HY zeolite systems³², in which (C₆H₅)₃CCl was remained in the HY zeolite supercages, while small precursors of CCl₄ and benzene were removed completely by Soxhlet extraction. Elemental analysis was conducted to determine the molar ratio of encapsulated ILs to supercages (IL/supercage) of NaY zeolite and the results were listed in Table 1. The IL/supercage ratio of [APMIM]Br@NaY-0.5 is 0.49, suggesting that 98% (0.49/0.5 = 0.98) of [APMIM]Br IL was

encapsulated in NaY. The IL/supercage ratio is increased from 0.49 to 1.67 as X increasing from 0.5 to 4, whereas the ratio remains less than 2.0 even when X got to 10. The nonlinear change of the IL/supercage value reveals there is a balance between the guest ILs and supercages. Such ratio can't reach 2.0 because the number of perfect supercages is smaller than the theoretical value (0.67 mmol supercages per gram of NaY³³) due to the structural defects existing in the NaY zeolite.

The influence of IL loading on the morphology of NaY zeolite was investigated via TEM characterization. The collected TEM images of NaY, [BMIM]Br@NaY, and [APMIM]Br@NaY-X (shown in Fig. S1-8) are almost the same, suggesting the encapsulated ILs won't affect the rigid framework of the NaY zeolite and thus its morphology remains unchanged.

TGA was conducted to study the thermal stability of NaY zeolite, ILs and the host-guest systems. Typical TGA profiles of NaY, [BMIM]Br, [APMIM]Br and typical host-guest systems ([BMIM]Br@NaY and [APMIM]Br@NaY-10), are comparatively shown in Figure 1. Remarkable weight losses of the bulk ILs of [BMIM]Br and [APMIM]Br appear at 260 and 235°C, respectively, suggesting the thermal decomposition of these ILs initiated at such temperature³⁴. However, the onset decomposition temperatures (*T_d*) are enhanced to 369 and 323°C for the encapsulated [BMIM]Br and [APMIM]Br ILs, respectively, revealing the NaY encapsulated ILs are much more stable than their bulk analogues. The enhanced thermal stability of the ILs in the porous host-guest systems can be attributed to the encapsulation effect of zeolite supercages. When heating up to

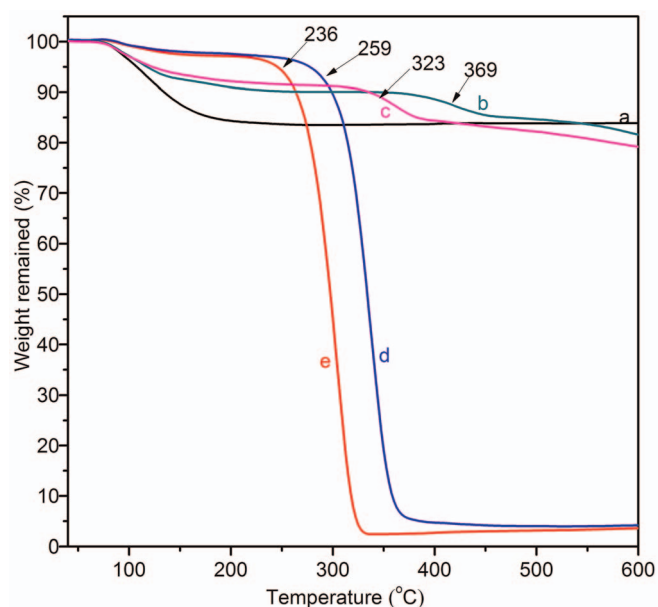


Figure 1 | TGA profiles of (a) NaY, (b) [BMIM]Br@NaY, (c) [APMIM]Br@NaY-10, (d) [BMIM]Br, (e) [APMIM]Br.

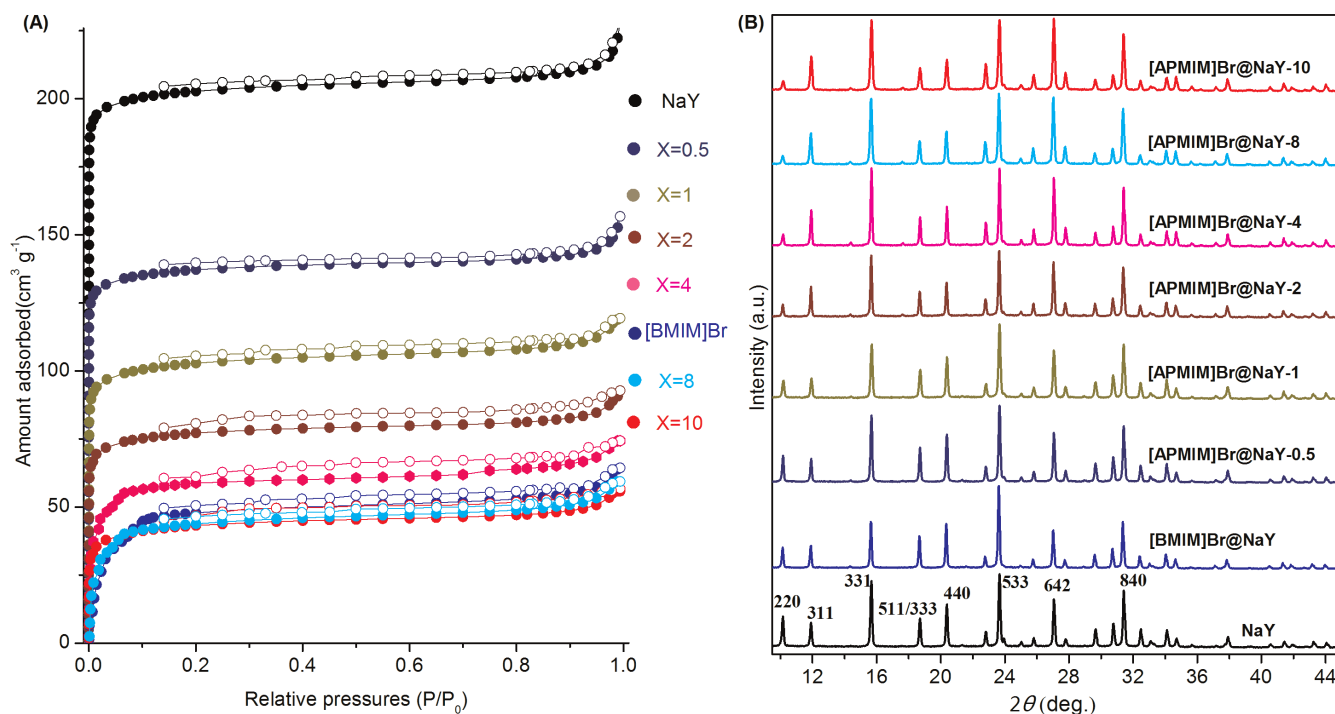


Figure 2 | (A): N₂ sorption isotherms (B): XRD spectra of NaY, [BMIM]Br@NaY, and [APMIM]Br@NaY-X (X = 0.5, 1, 2, 4, 8, 10).

600 °C, the total weight losses of the [BMIM]Br@NaY and [APMIM]Br@NaY-10 are 18.39 and 20.80%, respectively, which are well consistent with the loading percentages of the corresponding ILs (18.50% of [BMIM]Br and 21.06% of [APMIM]Br as shown in Table 1) on the NaY zeolite. The results verify the ILs have been confined into the pores of the NaY zeolite as discussed in the element analysis.

N₂ sorption experiments at -196 °C were performed to investigate the surface area of these host-guest systems and the results are shown in Figure 2A. The N₂ sorption isotherms of all the samples display typical type-I hysteresis loops along with sharp uptakes in the low relative pressure regions, revealing the characteristic microporous structure of NaY zeolite was not damaged during the fabrication of the host-guest systems. However, the pore volume of the host-guest systems went down nonlinearly as increase of the IL loading, in particular more significant drop when X is smaller than 4. The specific surface areas of the materials were determined using the Brunauer-Emmett-Teller (BET) method to analyze the adsorption branches of the isotherms. As increase the [APMIM]Br loading, the BET specific surface area (S_{BET}) of the host-guest materials dropped down from 456 to 149 m² g⁻¹ which is much smaller than that of NaY (676 m² g⁻¹). Such significant drops of S_{BET} also evidenced the ILs had been encapsulated within the NaY supercages rather than loaded on the zeolite external surface.

Figure 2B presents the XRD patterns of NaY and its derived host-guest samples. It can be found that all the samples displayed the similar NaY diffraction patterns, revealing the IL encapsulation process did not destroy the crystalline framework of NaY zeolite, which is in good agreement with the TEM analysis. The close analysis of the XRD patterns shows that the relative diffraction intensities of the NaY [2 2 0] and [3 3 1] Bragg faces (I_{220} and I_{311}) varied gradually as increase of the IL loading: I_{220} decreased yet I_{311} increased as more ILs loaded (X value becomes larger). The similar phenomena were ever observed for NaY encapsulating tris(2,2'-bipyridine) ruthenium(II)³⁵, polypyrrole³⁶, and sodium bis(trifluoromethanesulfonyl) imide³⁷. These phenomena were induced by the larger organic cations driving the randomly-arranged Na⁺ ions to redistribute into specific sites within the NaY zeolite, in turn, the phenomena further

verify the encapsulation of ILs ([BMIM]Br and [APMIM]Br) into the supercages of NaY zeolite.

Figure 3 shows the FT-Raman spectra of typical samples and Table 2 lists the assignments of the characteristic Raman vibration bands. As shown in Figure 3A, all the host-guest systems ([BMIM]Br@NaY-BE, [BMIM]Br@NaY, [APMIM]Br@NaY-10-BE, and [APMIM]Br@NaY-10) and NaY display the same sharp and characteristic absorption bands around 500 cm⁻¹ which are attributed to the framework T-O vibration in NaY zeolite. The results suggest the NaY framework remains during the ship-in-a-bottle synthesis process. Meanwhile, the characteristic Raman vibration bands due to N-CH₃ stretching and ring bending (in-plane) at 660 cm⁻¹ only show on the genuine N-methylimidazole and [BMIM]Br@NaY-BE and [APMIM]Br@NaY-10-BE samples pre-extraction treatment but disappear from the spectra of [BMIM]Br@NaY and [APMIM]Br@NaY-10 host-guest systems after Soxhlet extraction. The results strongly evidence ILs have been filled into the NaY supercages, in very good accordance with the discussions in TEM, XRD and N₂ isotherm sections. The characteristic stretching vibration at 558 cm⁻¹ due to C-Br bond in the precursor of 3-bromopropylamine was dismissed for the host-guest systems, which is also related to the specific synthesis strategy. During the ship-in-a-bottle synthesis procedure, N-methylimidazole was initially diffused into the supercages of NaY zeolite following with rapid reaction to generate [APMIM]Br once 3-bromopropylamine added. The as-generated [APMIM]Br would occupy the supercages and thus inhibit further inward diffusion of unreacted 3-bromopropylamine. Hence, unreacted 3-bromopropylamine would be easily removed in the subsequent washing and filtration. In contrast, the pre-entrapped N-methylimidazole molecules were difficult to wash out and necessitated exhaustive Soxhlet extraction. The characteristic Raman shifts of bulk ILs (1023, 1332, 1416, 1453, and 2968 cm⁻¹) remain in the spectra of [BMIM]Br@NaY and [APMIM]Br@NaY-10 even after intensive Soxhlet extraction, clearly revealing that the large-sized [BMIM]Br and [APMIM]Br ILs were encapsulated firmly or sterically confined within the NaY supercages. More importantly, there are no obvious chemical shifts observed between bulk ILs ([BMIM]Br and [APMIM]Br) and their corresponding host-guest systems ([BMIM]



Br@NaY, and [APMIM]Br@NaY-10), indicating there is no covalent bond existing between the immobilized ILs and NaY. The confinement of ILs in the NaY supercages should be mainly attributed to the steric effects and electrostatic forces.

Detailed FT-Raman spectra of [APMIM]Br@NaY-X are shown in Figure 3B. Characteristic bands of ILs at 1023, 1332, and 1416 cm^{-1} can hardly be discerned in the spectrum of [APMIM]Br@NaY-0.5. While the intensities of these bands increase rapidly as the X value increased from 1 to 4. The intensity of the characteristic Raman bands increase slower upon further increasing X value from 8 to 10, suggesting there is an equilibrium for the encapsulation of ILs into the NaY supercages, which also accords well with previous discussions in elemental analysis and XRD sections. In addition, the Raman shifts at 2926 cm^{-1} (CH_2 stretching in the side chain) is clearly visible at lower X values but disappears or is merged into the band at 2968 cm^{-1} (CH_3 symmetrical stretching) for the high-loading [APMIM]Br@NaY-8 and [APMIM]Br@NaY-10. This can be attributed to unusual changes in the symmetry and coordination geometry of the [APMIM]Br molecules as confined in the NaY supercages^{19,38}.

CO₂ adsorption performance. The CO₂ capture capacity of these host-guest systems was evaluated through measurements of their CO₂ adsorption isotherms at 0°C from 0 to 1 atm and the results are shown in Figure 4. It can be seen that CO₂ adsorption capacity of NaY is 5.89 mmol g^{-1} , and the capacity of [APMIM]Br@NaY-X is decreased from 4.94 to 3.79 mmol g^{-1} with X increasing from 0.5 to 2, and the capacity can still reach up to 3.22 mmol g^{-1} for [APMIM]Br@NaY-10.

The value of the CO₂ adsorption comprises of both the chemical and physical adsorption of CO₂. As a new class of CO₂ adsorbents, it is necessary to investigate the chemisorption performance of the novel host-guest materials since the chemisorbed CO₂ is pivotal for CCS. CO₂-TPD measurements were carried out to determine the chemisorption amount of CO₂ in the host-guest systems

(Figure 5). As shown in Figure 5, all desorption curves were fitted into four characteristic peaks, corresponding to CO₂ adsorption on the intrinsic basic sites of NaY (peaks α and β at 180 and 240°C), imidazolium cations (peak γ at 136°C) and $-\text{NH}_2$ groups (peak δ at 108°C), which will benefit the analysis of CO₂ chemisorption mechanism on both the NaY zeolite and derived host-guest systems. On the NaY zeolite (Figure 5A(a) and 5A(d)), CO₂ chemisorbed on the intrinsic Lewis basic sites associated with the lattice oxygen in the NaY framework. In contrast, on the [BMIM]Br@NaY systems (Figure 5A(b) and 5A(e)), CO₂ can be chemically adsorbed on both the intrinsic basic sites in NaY and imidazolium cations of the encapsulated ILs. Indeed, the CO₂ can reversibly react with imidazolium cations⁴⁴ (or imidazolium-like cations⁴⁵) and generate 1,3-dialkylimidazolium-2-carboxylate compound at relatively low temperature. Such a chemisorption was also confirmed by the isosteric heat of CO₂ adsorption on [BMIM]Br@NaY (seen in Figure S9-11), where the high adsorption isosteric heat was due to the chemisorption^{46,47} on carbene centres in the imidazolium cations. In addition to the two types of chemisorption associated with the lattice oxygen and carbene centres, [APMIM]Br@NaY materials also possess $-\text{NH}_2$ group (Figure 5A(c) and 5A(g)) as an extra chemisorption centre. In principle, the active $-\text{NH}_2$ groups can react quantitatively with CO₂ at the molar ratio of 2:1^{26,27}. In brief, as compared in Figure 5A, CO₂ chemically adsorbed on the intrinsic Lewis basic sites of NaY is more difficult to be desorbed than the chemisorbed CO₂ on the host-guest systems. The phenomenon can be attributed to the stronger basicity of intrinsic basic sites in NaY than that of imidazolium cations or of $-\text{NH}_2$ groups^{25,48}. As for the [APMIM]Br@NaY host-guest systems, they possess three types of adsorption centers due to the Lewis basic site of NaY, carbene centers and free $-\text{NH}_2$ groups. It can be seen from Figure 5A that the CO₂ desorption peaks shift to lower temperature along with the increase of ILs loading, suggesting the contribution of Lewis basic centers decreased significantly yet the contribution of carbene and free $-\text{NH}_2$ groups improved. The reduced contribution of Lewis basic sites may be arisen from the

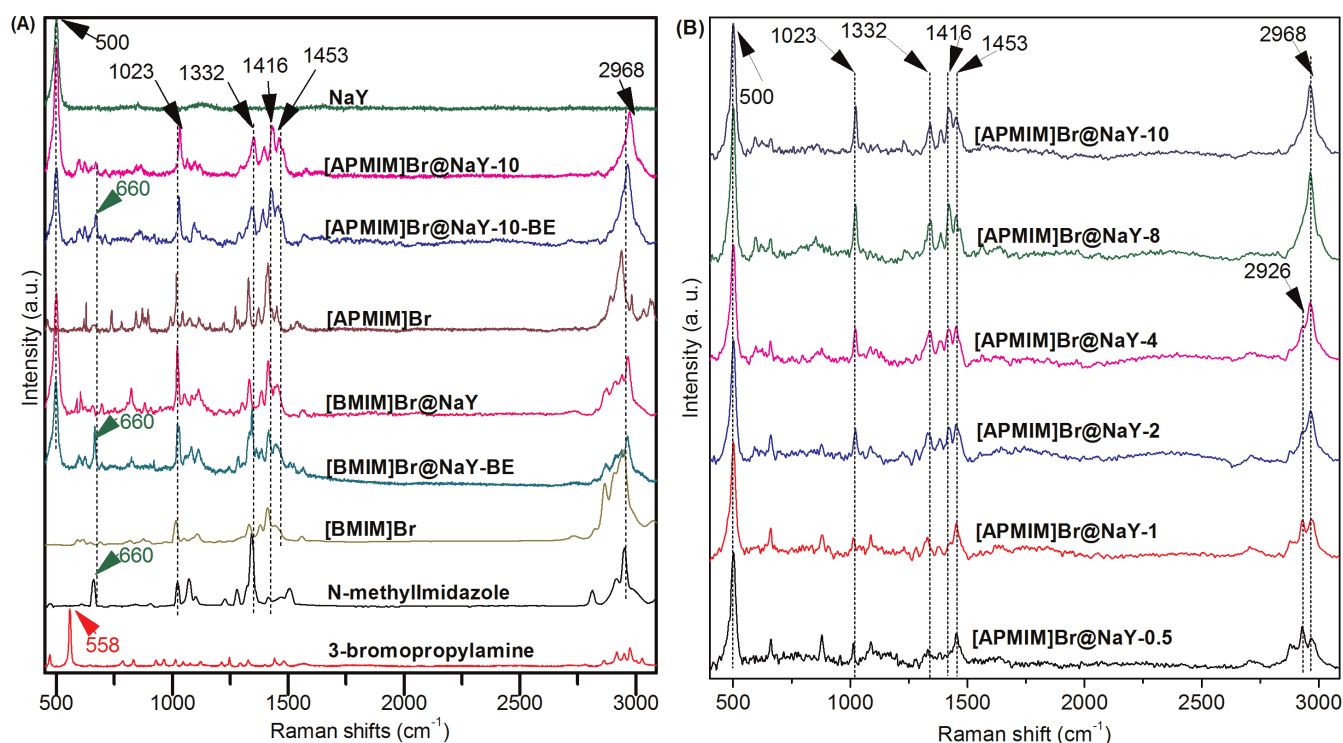


Figure 3 | (A): FT-Raman spectra of N-methylimidazole, 3-bromopropylamine, NaY, [APMIM]Br, [BMIM]Br, [APMIM]Br@NaY-10, [BMIM]Br@NaY, and host-guest systems before Soxhlet extraction ([BMIM]Br@NaY-BE and [APMIM]Br@NaY-10-BE); (B): FT-Raman spectra of [APMIM]Br@NaY-X (X = 0.5, 1, 2, 4, 8, 10).



Table 2 | Characteristic Raman bands and their corresponding assignments

Band (cm ⁻¹)	Assignments
500	Framework Si–O and Al–O vibration in the zeolite ³⁹
558	Stretching vibration of C–Br bond in 3-bromopropylamine ⁴⁰
660	N–CH ₃ stretching and ring bending (in-plane) ⁴¹
1023	CH ₃ bending and ring bending (in-plane) ^{41,42}
1332	Ring stretching and CH ₃ bending ^{41,42}
1416	CH ₃ symmetrical bending ^{41,42}
1453	CH ₂ deformation in the side chain ⁴³
2926	CH ₂ stretching in the side chain ⁴³
2968	CH ₃ symmetrical stretching in the side chain ⁴³

ILs coverage on inner walls of NaY pores and the strong interaction between ILs and NaY. The comparison of desorption amount of CO₂ adsorbed at 35 and 50 °C shows more CO₂ was released from the sample adsorbed CO₂ at higher temperature, which reveals the ILs functional groups determined the chemisorption of CO₂ on the host-guest system. More detailed mechanism of CO₂ chemisorption on [APMIM]Br@NaY was proposed in the Supplementary information. From the practical application point of view, the host-guest systems will be easier to regenerate than NaY zeolite as well as more energy-effective for the large scale CO₂ adsorption-desorption cycling.

In order to quantitatively investigate the influence of adsorption temperature on the CO₂ chemisorption behavior on host-guest materials, their CO₂ chemisorption capacities were calculated and listed in Table S1. The area of peak δ in the CO₂-TPD profile of [APMIM]Br@NaY-10 is doubled when the adsorption temperature increases from 35 (A=713, Table S1, run c) to 50 °C (A=1413, Table S1, run g), while the corresponding CO₂ chemisorption capacity increases from 1.38 to 1.85 mmol g⁻¹. The results suggest that the chemisorption induced by –NH₂ of the ILs dominated the CO₂ chemisorption at relatively high temperature and the interaction between CO₂ and –NH₂ could be activated by mild heating. More importantly, as shown in Figure 5A(f), upon flushing with N₂ at 50 °C the peak δ disappears and the amount of the desorbed CO₂ decreases from 1.85 mmol g⁻¹ (Table S1, run g) to 0.89 mmol/g (Table S1, run f), revealing that CO₂ chemisorbed by –NH₂ groups can be easily released and this host-guest system of [APMIM]Br@NaY-10 can be regenerated at mild temperature. Low temperature regeneration is highly plausible for practical CCS due to reduced energy penalty.

Figure 5B presents the CO₂ desorption profiles on a series of [APMIM]Br@NaY-X and the corresponding desorption areas were calculated (Table S2). CO₂ chemisorption capacities of [APMIM]Br@NaY-X increase gradually from 0.98 to 1.85 mmol g⁻¹ when X increases from 0.5 to 10. With increasing the IL loading in the host-guest materials, the areas of γ and δ desorption peaks increase sharply (from 335 to 897 and from 0 to 1418, respectively), whereas those of α and β peaks decrease gradually. These changes reveal that the quantities of imidazolium cations (peak γ) and –NH₂ groups (peak δ) in the host-guest systems are increased while the number of free Lewis basic sites in the NaY zeolite framework are reduced.

CO₂ adsorption capacity in prolonged cycling tests. The adsorption capacity of CO₂ on [APMIM]Br@NaY-10 was evaluated in prolonged cycling tests, typically 10 CO₂ adsorption-desorption cycles. The structures of the fresh [APMIM]Br@NaY-10 and the recycled sample after 10 cycles of CO₂ adsorption-desorption were characterized by XRD. As shown in Figure 6A, the characteristic diffraction peaks of [APMIM]Br@NaY-10 were well preserved after 10 cycles of adsorption-desorption operations, revealing the [APMIM]Br@NaY-10 host-guest adsorbent possesses excellent thermal and chemical stability even at a high desorption temperature, which is crucial for practical CCS process. The percentage ratio of the

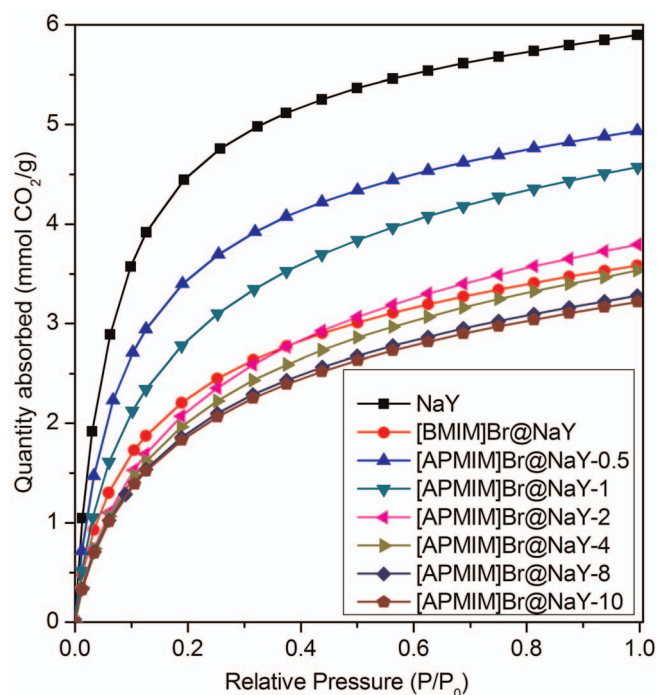


Figure 4 | CO₂ adsorption profiles of NaY, [BMIM]Br@NaY, and [APMIM]Br@NaY-X (X = 0.5, 1, 2, 4, 8, 10) at 0 °C from 0 to 1 atm.

adsorption capacities of the regenerated to the fresh adsorbent was defined as adsorption index. Figure 6B shows the calculated adsorption indexes in 10 cycling tests of the [APMIM]Br@NaY-10. Clearly, after 10 adsorption-desorption cycling operations the adsorption index was only reduced from 100% to 94.5%, suggesting that most CO₂ molecules can be effectively desorbed and the [APMIM]Br@NaY samples are sufficiently stable for recycling applications in CCS process. The negligible decrease of the adsorption capacity can be attributed to the slight loss of accessible –NH₂ sites during the high-temperature (280 °C) regeneration. As discussed in the CO₂ TPD section, CO₂ chemisorbed on the [APMIM]Br@NaY can be easily flushed off with N₂ at 50 °C, hence, the stability of [APMIM]Br@NaY in the harsher prolonged cycling adsorption-desorption tests may promise the material using for the practical CCS.

Discussion

Both zeolites and ILs possess their own remarkable advantages and disadvantages in CO₂ capture, while the IL@zeolite host-guest systems would synergistically combine the advantages of individual constituents as well as minimise their disadvantages. Zeolites are featured with high chemical and thermal stability and a moderate cost, but themselves aren't ideal for CO₂ capture because of their low adsorption capacity at high temperature and poor selectivity to CO₂ over other gases. Indeed, the CO₂ adsorption isotherms and TPD results reveal that the CO₂ adsorption on NaY is too strong to recover and considerably sensitive to both reaction temperature and pressure. ILs may have high CO₂ storage capacity yet is not stable at high temperature as well as necessitate remarkable energy for CO₂ capture and regeneration cycles⁴⁹. In the current work, the [APMIM]Br@NaY host-guest systems were successfully synthesised through a facile *in-situ* ship-in-a-bottle synthesis strategy that realised filling a ship (large-sized ILs) into a bottle (NaY microporous supercages). The obtained [APMIM]Br@NaY host-guest systems exhibited superior performance in CO₂ capture to the [APMIM]Br IL and NaY zeolite: first, the encapsulated ILs ($T_d=323^\circ\text{C}$) are thermally more stable than the bulk analogues ($T_d=236^\circ\text{C}$) due to the encapsulation effect as well as the strong interaction between the zeolite

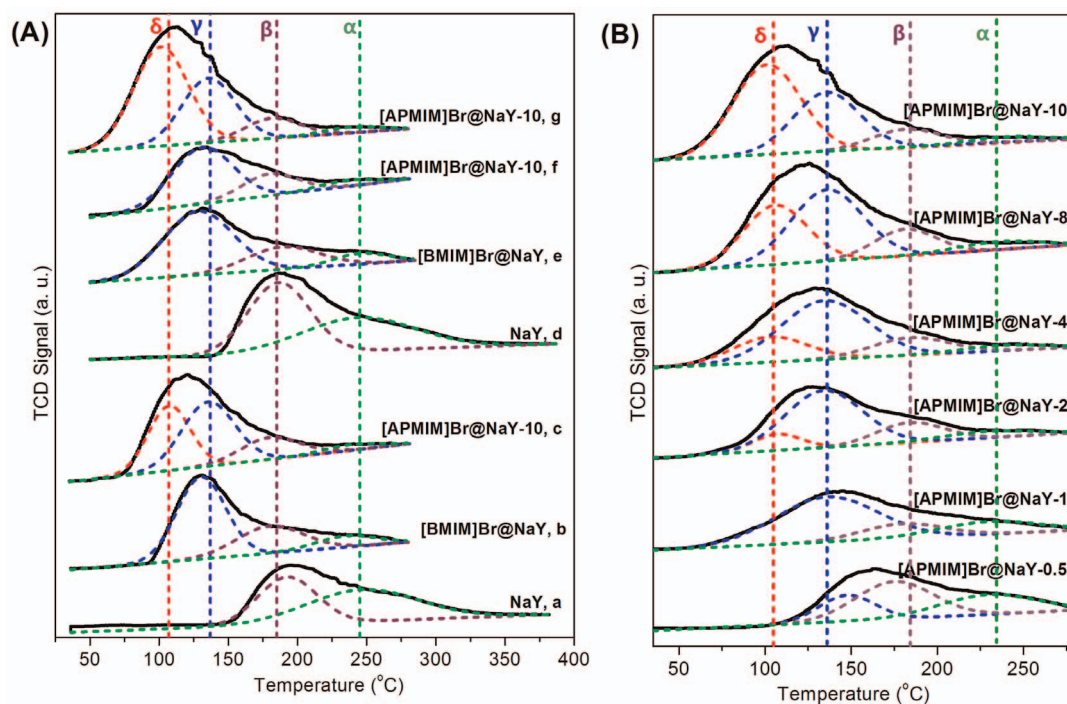


Figure 5 | (A): CO₂ TPD profiles of NaY, [BMIM]Br@NaY, and [APMIM]Br@NaY-10 under various experimental conditions, (a) – (c) CO₂ adsorption at 35°C upon flushing with N₂ at 35°C, (d) – (f) CO₂ adsorption at 50°C upon flushing with N₂ at 50°C, (g) CO₂ adsorption at 50°C upon flushing with N₂ at 35°C; (B): CO₂ TPD profiles of [APMIM]Br@NaY-X (X = 0.5, 1, 2, 4, 8, 10) saturated with CO₂ at 50°C and flushed with N₂ at 35°C.

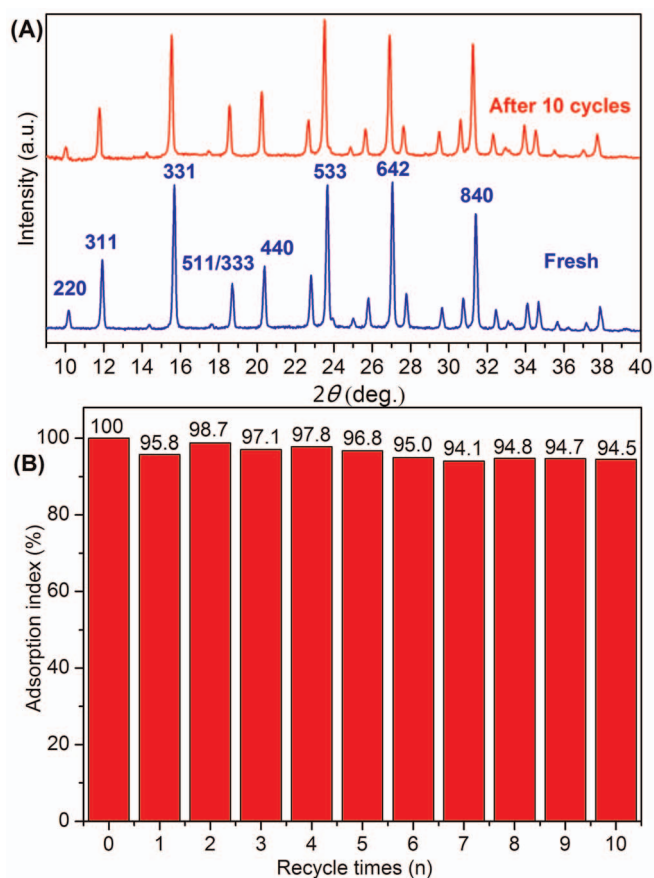


Figure 6 | (A): XRD spectra of [APMIM]Br@NaY-10 (blue: fresh, red: regenerated after 10 cycles); (B): Adsorption indexes of [APMIM]Br@NaY-10 in 10 cycles.

supercages and ILs; second, at high temperature (50°C), the host-guest system possess higher CO₂ chemisorption capacity than NaY zeolite, which can be attributed to the introduction of imidazolium cations and functional –NH₂ groups; third, as shown in CO₂ TPD tests, CO₂ adsorption on [APMIM]Br@NaY is mainly attributed to chemical adsorption that is rather stable during storage and transportation, more importantly, such chemisorbed CO₂ can be easily desorbed by flushing with N₂ at 50°C and thus significantly reduce the energy penalty for the regeneration. The outstanding adsorption-desorption performance of the host-guest systems was verified through the 10 adsorption-regeneration cycling tests under even more stringent conditions. The CO₂ chemisorption capacity of [APMIM]Br@NaY can also be tuned through changing the loading of [APMIM]Br or increasing the functional groups (carbene or –NH₂ groups) within ILs. In all, the ship-in-a-bottle synthesis provides a facile strategy to design the IL@zeolite host-guest systems that offer great promise to capture CO₂ from flue gas at large scale and reduced energy penalty.

Methods

Preparation of the host-guest systems. The host-guest systems were prepared by ship-in-a-bottle strategy. The principle of the ship-in-a-bottle synthesis of [APMIM]Br@NaY was presented in Supplementary information and depicted in Figure S13. As shown in Figure S13, N-methylimidazole and 3-bromopropylamine entered supercages of NaY in sequence following with fast reaction with each other to generate [APMIM]Br@NaY. For comparison, the non-alkaline functionalized IL, 1-butyl-3-methyl imidazolium bromide ([BMIM]Br), was also encapsulated in NaY by using the same strategy to obtain [BMIM]Br@NaY. The preparation procedures are detailed as follows.

A series of [APMIM]Br@NaY host-guest systems with varying [APMIM]Br loading amount were prepared by changing the molar ratio of N-methylimidazole to NaY supercages (the molar ratio is abbreviated as X, and the host-guest systems are denoted as [APMIM]Br@NaY-X, X = 0.5, 1, 2, 4, 8, 10). For example, to prepare [APMIM]Br@NaY-8, 3.00 g NaY (~2.00 mmol of supercages³³) and 1.31 g (16.00 mmol) of N-methylimidazole were added to a flask (50 mL) containing 10 mL ethanol under rigorous stirring at room temperature and N₂ atmosphere for 24 h. 2.43 g 3-bromopropylamine (17.60 mmol, dissolved in 10 mL ethanol) was then added to the mixture and refluxed for another 24 h. The obtained mixture was washed and filtered with ethanol (3 × 20 mL) prior to Soxhlet extraction in ethanol for 24 h. The product was then dried at 80°C in vacuum for 24 h to get a white solid



powder which is [APMIM]Br@NaY-8. [BMIM]Br@NaY was prepared by following the same process with NaY (3.00 g, ~2.00 mmol of supercages), N-methylimidazole (0.82 g, 10.00 mmol), and 1-bromobutane (1.36 g, 11.00 mmol) as starting materials.

Characterization of the host-guest systems. Elemental analysis was performed on a Vario EL III (Elementar). TEM analyses were carried out on a JEOL JEM3010 operated at an acceleration voltage of 300 kV. TGA of samples in N₂ atmosphere from 40 to 600 °C was carried out on an STA 449C (Netzsch) at a heating rate of 10 °C min⁻¹. Nitrogen sorption isotherms were obtained on an ASAP-2020 (Micromeritics) at -196 °C. The samples were degassed at 100 °C under vacuum for 6 h prior to adsorption. The Brunauer–Emmett–Teller (BET) theory was used to calculate the specific surface areas. XRD patterns between 5° and 45° were obtained on a Bruker D-8 Advance diffractometer equipped with a LynxEye position-sensitive detector and a Cu K α X-ray source (40 kV, 40 mA) at a scanning step of 0.02°. FT–Raman spectroscopy was carried out by using LabRamHR (Horiba Jobin Yvoc Inc.).

CO₂ adsorption experiments. CO₂ adsorption isotherms under static conditions were recorded on ASAP 2010 (Micromeritics) at 0 °C within a pressure range from 0 to 1 atm. Before the adsorption measurements, the samples were degassed via the similar procedure using in BET tests. CO₂ TPD measurements were carried out to determine the amount of the chemisorbed CO₂ using column reactor packed with 0.10 g of adsorbent. The adsorbent was first pre-treated at 200 °C for 30 min under 30 mL min⁻¹ N₂ flow then cooled to the desired temperature (35 or 50 °C) before saturated with CO₂ for 0.5 h. The CO₂ saturated samples were flushed with N₂ gas for 1.0 h to fully remove physically adsorbed CO₂. TPD program was then initiated by heating from the specific adsorption temperature (35 or 50 °C) to 380 °C (for NaY) or 280 °C (for all the host–guest systems) at a rate of 10 °C min⁻¹. The amount of desorbed CO₂ should be equal to the amount of CO₂ chemically adsorbed on the sample. The stability of the [APMIM]Br@NaY-10 for CO₂ adsorption was examined in 10 cycles of adsorption–regeneration under the above harsher conditions (adsorption at 50 °C and regeneration at 280 °C as same as in the TPD experiment) than practical CO₂ capture process.

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Author contributions

All the study was designed and the article writing was supervised by X.L. and Z.J. The experiment of BET, TEM, XRD analysis, and prolonged use of the samples was carried out by Y.Y., who was also involved in all the data analyses and paper writing. The experiments of ship-in-a-bottle synthesis, elemental analysis, Raman, CO₂ adsorption was constructed by

J.M, he also was a part of the drafting. TGA and the corresponding analysis were carried out by L.W. and F.W. All authors discussed the results and commented on the manuscript.

Additional information

Supplementary information accompanies this paper at <http://www.nature.com/scientificreports>

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Supplementary Information

Ship-in-a-Bottle Synthesis of Amine-Functionalized Ionic Liquids in NaY Zeolite for CO₂ Capture

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1. TEM of NaY and [APMIM]Br@NaY-X

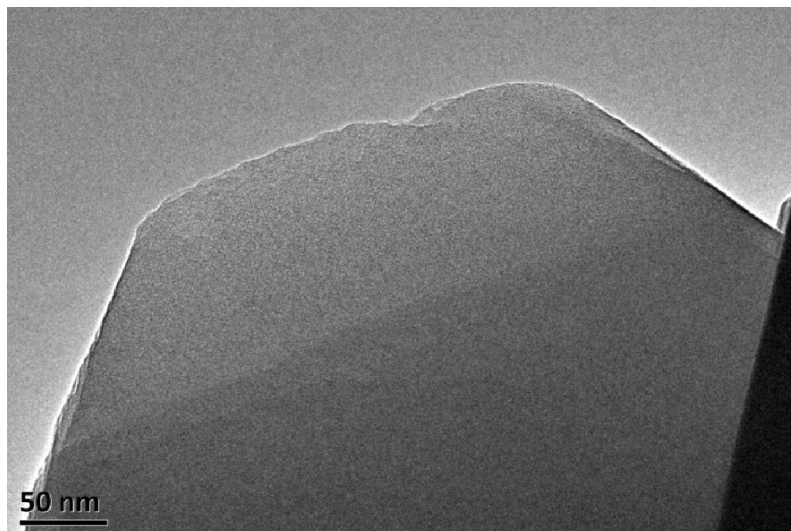


Figure S1 TEM of NaY

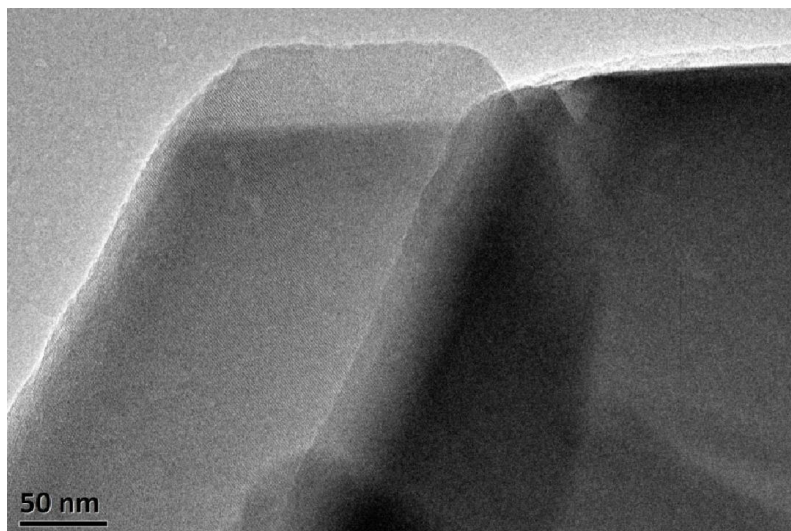


Figure S2 TEM of [BMIM]Br@NaY

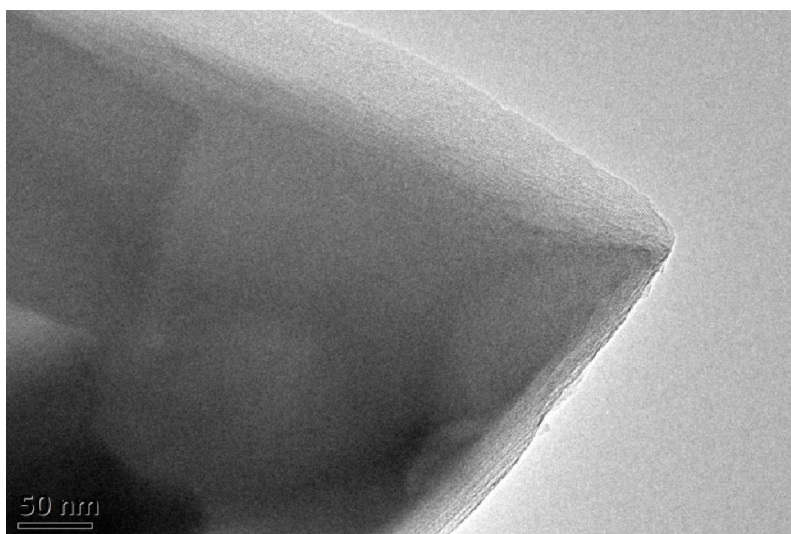


Figure S3 TEM of [APMIM]Br@NaY-0.5

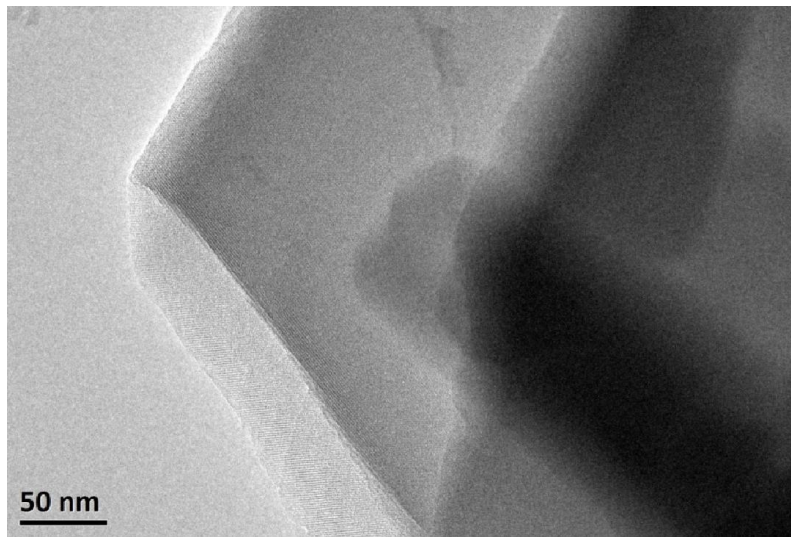


Figure S4 TEM of [APMIM]Br@NaY-1

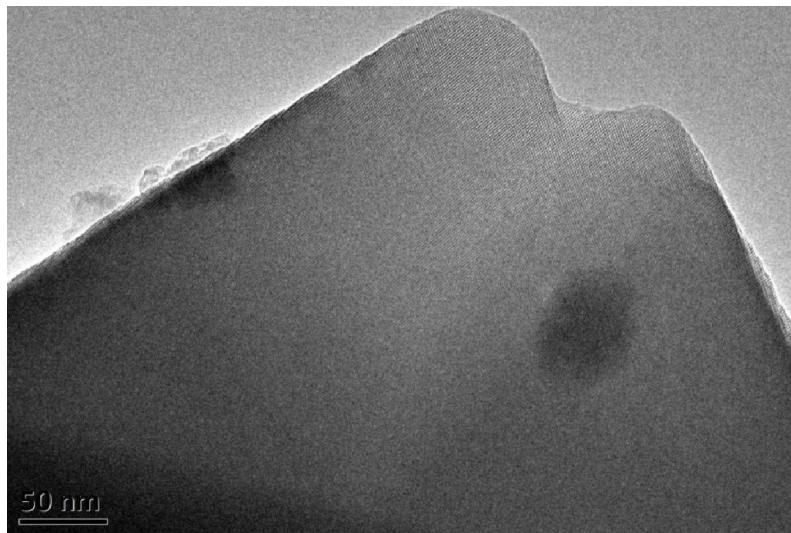


Figure S5 TEM of [APMIM]Br@NaY-2

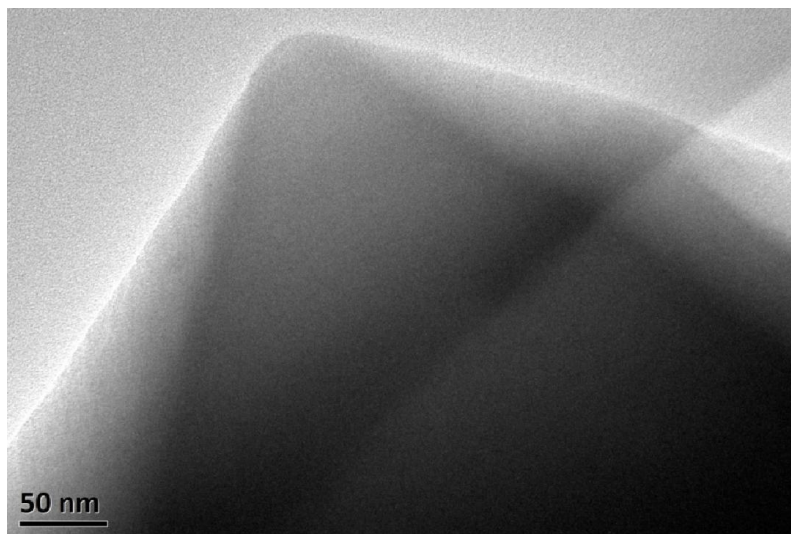


Figure S6 TEM of [APMIM]Br@NaY-4

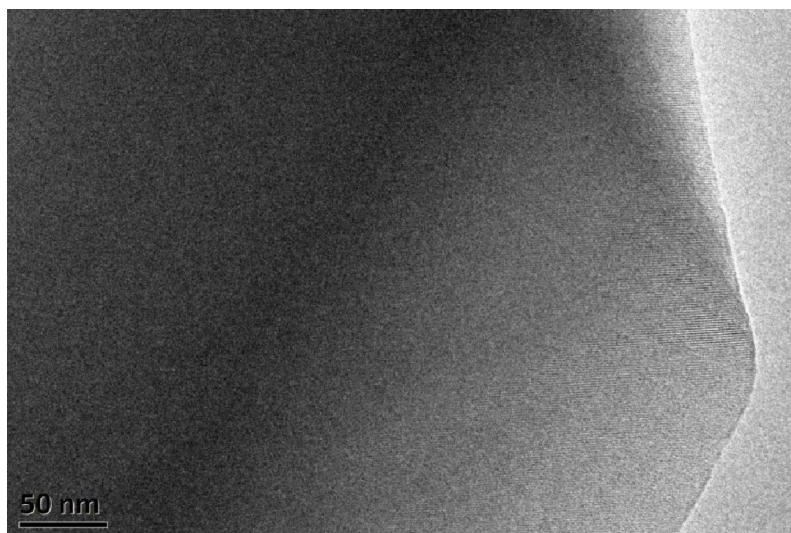


Figure S7 TEM of [APMIM]Br@NaY-8

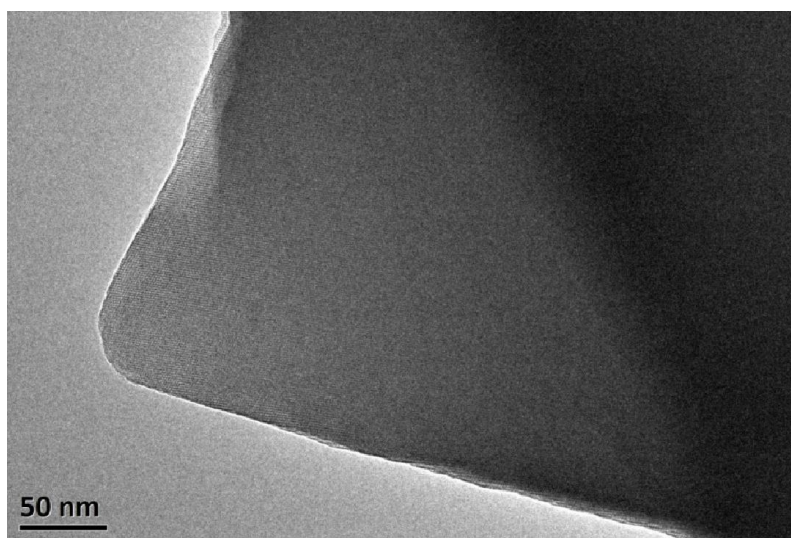


Figure S8 TEM of [APMIM]Br@NaY-10

2. The isosteric heat of CO₂ sorption on [BMIM]Br@NaY

CO₂ adsorption isotherms of [BMIM]Br@NaY at various temperatures of 283.15, 293.15, 303.15 K had been measured with an Intelligent Gravimetric Analyser (IGA-100, Hiden Analytical Ltd.). Before analysis, the sample (about 20 mg) was degassed in a high vacuum (<0.1 Pa) at 373 K overnight until no further weight losses were observed; the system was then adjusted to the desired temperatures, and the equilibrium data were collected after a stable pressure and weight had been maintained for 90 min at each point to obtain the adsorption isotherm. The experimental adsorption data were fitted to the Langmuir–Freundlich equation, and the isosteric heat of CO₂ adsorption was then calculated by applying the Clausius–Clapeyron equation¹. The CO₂ adsorption heat curve sharply decreases with CO₂ adsorption amount (from 34 to 22 kJ mol⁻¹). High isosteric adsorption heat at low adsorption amount is due to the active sites in [BMIM]Br@NaY (a carbene center at the 2-position in the imidazolium cations), which contribute strongly towards CO₂ adsorption capacity.

1. Zhao, Z., Li, X. & Li, Z. Adsorption equilibrium and kinetics of p-xylene on chromium-based metal organic framework MIL-101. *Chem. Eng. J.* **173**, 150-157 (2011).

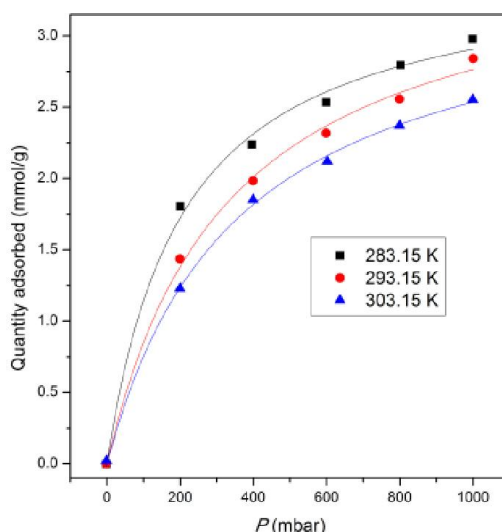


Figure S9. Adsorption isotherms of CO₂ on [BMIM]Br@NaY at different temperatures

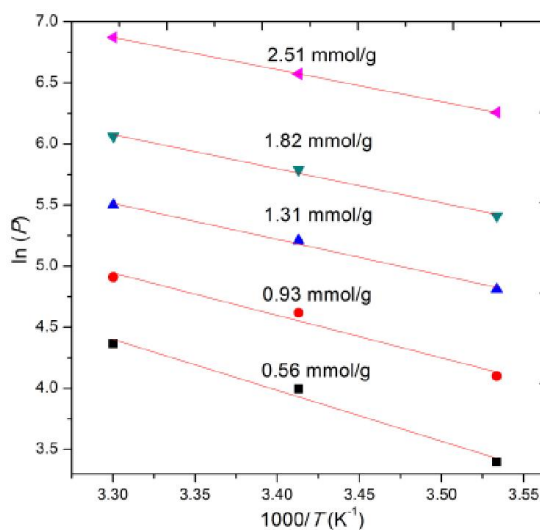


Figure S10 Temperature dependence of $\ln(P)$ for CO₂ adsorption on [BMIM]Br@NaY

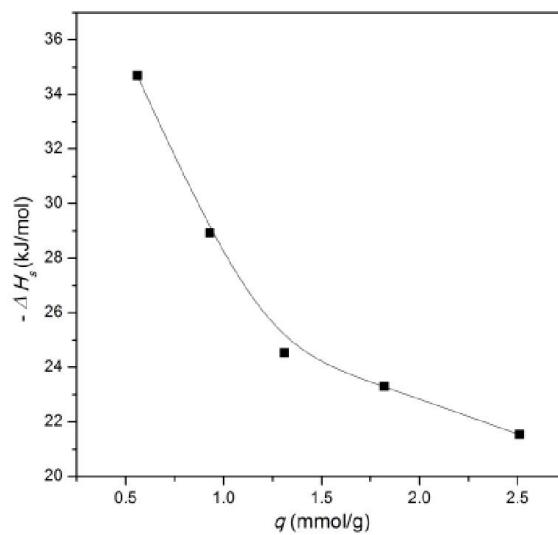


Figure S11 The isosteric heat of CO₂ adsorption as a function of its adsorption amount

3. Table S1 Peak-fitting data for CO₂ TPD experiments on NaY, [BMIM]Br@NaY, and [APMIM]Br@NaY-10

Table S1 Peak-fitting data for CO₂ TPD experiments on NaY, [BMIM]Br@NaY, and [APMIM]Br@NaY-10

Run	Peak α	Peak β	Peak γ	Peak δ	Total area	Desorbed CO ₂ ^a (mmol g ⁻¹ adsorbents) ^b
a	930	730	--	--	1460	0.99
b	174	478	1045	--	1697	1.16
c	81	335	890	713	2019	1.38
d	982	1139	--	--	2121	1.45
e	152	425	1162	--	1739	1.19
f	85	322	899	--	1306	0.89
g	85	291	897	1418	2691	1.85

^a: The amounts of desorbed CO₂ correspond to the capacities of the materials for chemical adsorption of CO₂. Values were obtained by initial calibration by a series of pulse experiments with known volumes of CO₂, and subsequent calculation using the ideal gas law. ^b Amounts of the adsorbents in all the TPD experiments were fixed at 0.1 g.

4. Table S2 Peak-fitting data for CO₂ TPD experiments on [APMIM]Br@NaY-X

Table S2 Peak-fitting data for CO₂ TPD experiments on [APMIM]Br@ NaY-X.

X	Peak α	Peak β	Peak γ	Peak δ	Total area	Desorbed CO ₂ (mmol g ⁻¹ adsorbent)
0.5	437	668	335	—	1440	0.98
1	295	275	1060	—	1630	1.11
2	131	305	1016	181	1633	1.11
4	103	314	1178	436	2031	1.39
8	154	381	1176	871	2582	1.77
10	85	291	897	1418	2691	1.85

5. The proposed CO₂ chemisorption mechanism of [APMIM]Br@NaY

According to the reported results and our CO₂ TPD study, there exist three types of CO₂ chemisorption in the sample of [APMIM]Br@NaY.

- (1): CO₂ can be chemisorbed by the **intrinsic basic sites** in NaY zeolite whereas such basic sites will be partially covered or occupied by [APMIM]Br.
- (2): [APMIM]⁺ cations can also reversibly react with CO₂ to form the compound of 1-aminopropyl-3-methylimidazolium-2-carboxylate.^{2,3}
- (3): Furthermore, The active sites of –NH₂ can react with CO₂ with the molar ratio of 2:1, the proposed CO₂ adsorption pathway of functional groups of –NH₂ is explained in Figure S12.^{4,5}

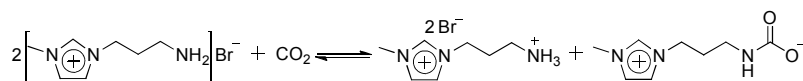
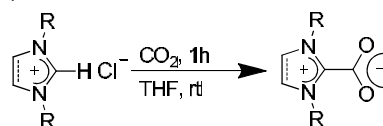
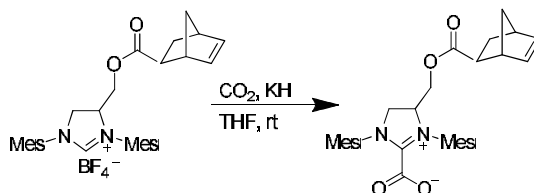


Figure S12 The proposed CO₂ adsorption mechanism of the functional –NH₂ group in [APMIM]Br

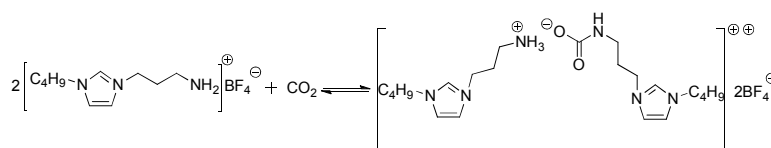
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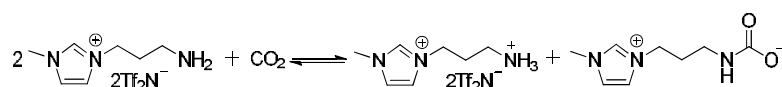
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6. The principles of ship in a bottle synthesis of [APMIM]Br@NaY⁶

Some zeolites have a microporous system defining large cavities interconnected by smaller windows. One of the most important examples is NaY, whose internal voids are formed by spherical supercages of 13 Å in diameter, tetrahedrally interconnected through 12-membered ring windows of only 7.4 Å in diameter seen in Figure S13. The smaller precursors (e. g. N-methylimidazole and 3-bromopropylamine) that can diffuse through the zeolite windows and then react inside the supercages to form the target guest ([APMIM]Br), which is allowed to be accommodated inside the cages, however, is too big to cross the windows. So, these guests will remain immobilized by the rigid NaY framework without the possibility of diffusing out of the particle, but they can still interact with small substrates able to diffuse through the micropores (such as CO₂ in this study).

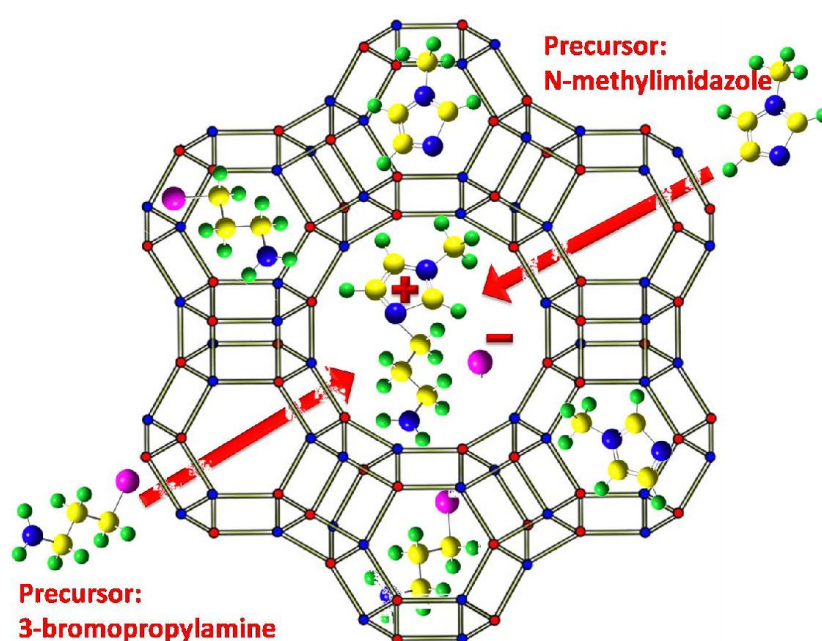


Figure S13 Schematic illustration of ship in a bottle synthesis of [APMIM]Br@NaY

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