

# Ti:Sapphire Channel Waveguide Lasers Produced by Femtosecond and Picosecond Laser Writing

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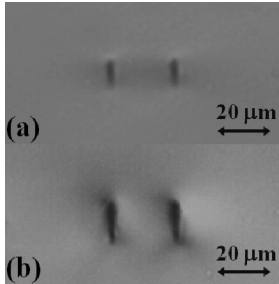
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Ultra-short pulse laser writing is a widely adopted method for rapid prototyping of channel waveguide lasers and amplifiers in the bulk of different types of transparent glasses, crystals and ceramic materials [1, 2]. The writing process in laser crystals relies on engineering either depressed-cladding structures or two parallel tracks to confine the mode in the spacing in-between, by stress-induced increases in the refractive index. Ti:sapphire ( $\alpha\text{-Al}_2\text{O}_3\text{:Ti}^{3+}$ ) with its broad emission bandwidth (650-1100 nm) is a benchmark solid-state gain medium for ultrashort laser pulse generation and broadly tuneable lasers. Here, we report on the continuous wave (cw) laser operation of Ti:sapphire channel waveguides fabricated by fs- and picosecond (ps) laser writing.

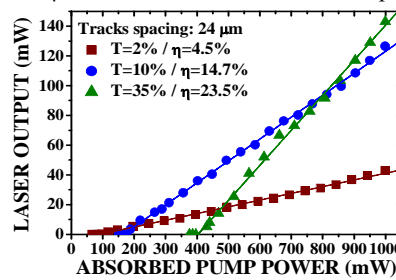
Waveguides were produced using mode-locked regenerative amplified Yb:KGW lasers operating at 1030 nm, at two different pulse duration/repetition rate regimes, 180 fs / 1 KHz and 320 fs / 200 kHz, and a Nd:YVO<sub>4</sub> (1064 nm, 8 ps, 200 kHz). Laser pulses with polarization parallel to the writing direction were focused  $\sim 150\ \mu\text{m}$  below the surface of a Ti:sapphire crystal, uniformly doped with 0.12 wt.% Ti<sub>2</sub>O<sub>3</sub>, by a microscope objective lens with a NA of 0.65. By scanning the crystal transversally to the incident pulses in the same direction, pairs of parallel tracks were formed in its bulk with spacings from 15 to 24  $\mu\text{m}$ . The scanning speed  $v_{sc}$ , and pulse energy  $E_p$ , for each of the lasers used were as follows: (i)  $v_{sc} = 15\ \mu\text{m}\cdot\text{s}^{-1}$ ,  $E_p = 1.5\ \mu\text{J}$ , (180 fs, 1 kHz, 1030 nm), (ii)  $v_{sc} = 2\ \text{mm}\cdot\text{s}^{-1}$ ,  $E_p = 0.065\ \mu\text{J}$  (320 fs, 200 kHz, 1030 nm), and (iii)  $v_{sc} = 0.5\ \text{mm}\cdot\text{s}^{-1}$ ,  $E_p = 0.3\ \mu\text{J}$  (8 ps, 200 kHz, 1064 nm). In Fig. 1 the profiles of two waveguides written with 320-fs and 8-ps laser pulses are shown indicating that the tracks produced in the ps-regime were broader and had a depth that was larger by a factor of  $\sim 2.5$ .

Waveguides were optically pumped with a diode-pumped solid-state laser emitting at 532 nm. The laser cavity was formed by attaching a high-reflective (HR) incoupling mirror ( $R = 99.5\%$ ), and outcoupling mirrors with a transmission,  $T$ , of 0.5%, 2%, 10%, and 35% at the signal wavelength, in different combinations at the endfaces of the 4-mm-long waveguides. The fluorescence spectra obtained from the waveguides were similar to that of the unprocessed crystal, indicating the absence of any fluorescence quenching of the  $\text{Ti}^{3+}$  ions by irradiation-induced stress. The lasing spectra exhibited emission peaks at 798.25 nm, and the laser output was  $\pi$  polarized regardless of the polarization state of the pump beam. For a cavity formed by two HR mirrors a laser threshold of  $P_{th} = 84\ \text{mW}$  of absorbed pump power, which is reduced by a factor of  $>3$  in comparison to their counterparts produced by other methods [3, 4]. The maximum output power, 143 mW for about 1 W of absorbed pump power and highest slope efficiency,  $\eta = 23.5\%$  were obtained with 35% outcoupling (Fig. 2) from a waveguide defined by two fs-laser-machined (180 fs, 1 kHz, 1030 nm) tracks at a spacing of 24- $\mu\text{m}$ . Waveguides with the same spacing characteristics produced by fs-laser pulse trains at higher repetition rates (200 kHz) consistently exhibited  $\sim 20\%$  lower output powers for the same outcoupling level.

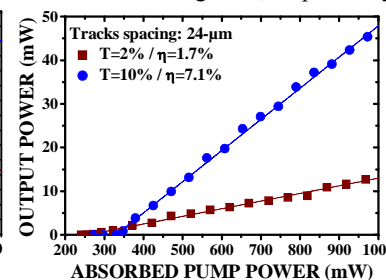
The lasing threshold for waveguides defined by a pair of 24- $\mu\text{m}$  spaced, ps-laser-written tracks was 189 mW. The output powers (45 mW) and slopes efficiencies (7.1%) obtained were considerably lower for this writing regime (Fig. 4), due to the stronger interaction of the modal field with the tracks. An upper loss of 0.6 and 2  $\text{dBcm}^{-1}$  was estimated from the  $\eta$  values obtained for the fs- and ps-laser written waveguides, respectively.



**Fig. 1** Microscope images of tracks written by (a) 320-fs and (b) 8-ps pulses.



**Fig. 2.** Power characteristics for a channel waveguide laser inscribed by fs-laser pulses.



**Fig. 3.** Laser power dependence on absorbed power for a ps-laser-written waveguide.

## References

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