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The enantioselective synthesis of dideoxytetrafluorinated hexoses

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Abstract—Carbohydrates typically have low affinities to protein binding sites, and the development of carbohydrate mimetics with improved binding is therefore of interest. Tetrafluorination of monosaccharides is one of the strategies currently under investigation for that purpose. The synthesis of the required tetrafluorinated monosaccharides is achieved by a fluorinated building block approach. The enantioselective synthesis of tetrafluorinated hexose derivatives is described here, both in the pyranose and furanose form. In particular, the optimization of the enantioselective synthesis of the previously reported 2,3-dideoxy-2,2,3,3-tetrafluoro-D-*threo*-hexofuranose **4**, and 2,3-dideoxy-2,2,3,3-

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tetrafluoro-D-*erythro*-hexopyranose **5** is described, as well as the synthesis of two novel sugar derivatives, 3,4-dideoxy-3,3,4,4-tetrafluoro-D-*threo*-hexopyranose **6** and 3,4-dideoxy-3,3,4,4-tetrafluoro-D-*erythro*-hexopyranose **7**. The key step of all syntheses is a perfluoroalkyl lithium mediated C–C bond formation, either intramolecular or intermolecular, and proceeds in good to excellent yields. NMR and X-ray crystallographic analysis of the tetrafluorinated methyl pyranoside derivatives confirms their ${}^{4}C_{1}$ conformation.

1. Introduction

 The pronounced hydrophilicity of carbohydrates is an inherent significant contributor to the typically low affinity found for protein-carbohydrate interactions.¹ This unfavorable factor has to be taken into account when developing inhibitors of carbohydrate processing enzymes or carbohydrate binding proteins starting from a carbohydrate structure, at least for non mechanism-based inhibitors. Given carbohydrates play a central role in many fundamental processes,² and that glycosylation of proteins and natural products can significantly alter their stability and/or biological activity,^{3,4} the design of carbohydrate-based analogues with greater affinity to carbohydrate-processing proteins is of interest for use as probes or therapeutics.^{2,5-9}

We are interested in investigating an approach in which the carbohydrate ring is modified by extensive fluorination. The rationale for this approach is that the combination of aqueous desolvation of perfluoroalkylidene groups¹⁰ as well as attractive multipolar interactions mediated by the individual polar C–F bonds would positively contribute to the sugar binding affinity and selectivity.^{11,12} Such C–F mediated polar interactions have been recognized, and described in detail, by Diederich *et al.*¹³⁻¹⁵ Recently, our group and collaborators have described the synthesis and biological evaluation of dideoxy-tetrafluorinated uridine diphosphate (UDP)-Gal analogues **1** and **2** (Chart 1) as inhibitors of the enzyme UDP-galactopyranose mutase (UGM).¹⁶ Inhibition assays and competition STD NMR experiments clearly showed that **2** possessed much higher affinities compared to its non-fluorinated parent, and that the tetrafluorinated structures occupied the same binding site. This was confirmed by structural studies using X-ray crystallography of the

Mycobacterium tuberculosis UGM, which further revealed that binding of both **1** and **2** occurred with extensive substrate-enzyme interactions, including $CF-F\cdots H_2O$ interactions.¹⁷ Hence, with the obvious caveat that sugar C–OH for C–F replacement will result in a loss of hydrogen bond donating capacity at these positions, these results demonstrate the potential of tetrafluorinated derivatives for investigation as potential carbohydrate mimetics as inhibitors of carbohydrate processing enzymes.

Here we describe in detail the synthesis of the four possible (contiguous) dideoxy-tetrafluorinated pyranose derivatives, and, for one of these, the synthesis in the furanose form. Following from our preliminary reports,^{16,18} improved large scale syntheses of 2,3-dideoxy-2,2,3,3-tetrafluoro-D-*threo*-hexopyranose¹⁸ **3** and the corresponding (protected) 2,3-dideoxy-2,2,3,3-tetrafluoro-D-*threo*-hexofuranose¹⁶ **4** are described. Further optimization in the synthesis of 2,3-dideoxy-2,2,3,3-tetrafluoro-D-*threo*-hexofuranose¹⁸ **5** is also detailed. This includes an improvement in enantiopurity to >99% *ee*. In addition, the syntheses of two novel dideoxy-tetrafluorinated monosaccharides, 3,4-dideoxy-3,3,4,4-tetrafluoro-D-*threo*-hexopyranose **6** and 3,4-dideoxy-3,3,4,4-tetrafluoro-D-*threo*-hexopyranose **7** are disclosed. Further evidence of the scarcely distorted ⁴C₁ chair conformation of these tetrafluorinated pyranoses^{19,20} is also provided.

Chart 1. Dideoxy-tetrafluorinated UGM inhibitors 1 and 2, and structures of the target monosaccharides 3–7.



2. Results and Discussion

Retrosynthetic analysis

The synthesis of all compounds followed a fluorinated building block approach, with the sugars fluorinated at positions 2 and 3 (sugar numbering) originating from 1-bromo-2-

iodotetrafluoroethane 16 (Scheme 1) and those at positions 3 and 4 from 4-bromo-3,3,4,4-

tetrafluorobut-1-ene **19** (Scheme 1). Both fluorinated building blocks are commercially available. In all cases, the key step consisted of an intramolecular²¹ or intermolecular^{22,23,24} C–C bond formation, through perfluoroalkyl lithium intermediates **9–13**, all formed by MeLi mediated halogen-lithium exchange. Two approaches are described for **6** and **7**. In all cases, chirality was introduced *via* asymmetric dihydroxylation, with enantiopure vicinal diol intermediates **14** and **18** obtained from alkenes **15** and **19**. The C4-diastereomers **3** and **5** both originated from a *syn*-diol, with **5** requiring inversion of configuration at one of the chiral centres of the diol. An alternative synthesis of **3** and **5** was recently described by Konno *et al.*, using an intermolecular addition of the perfluoroalkyl anion derived from **19** with glyceraldehyde acetonide.²²



Scheme 1. Retrosynthetic analysis for the dideoxy-tetrafluoro analogues.

Synthesis of the enantiopure *syn*-diols 14 (Scheme 2)

Following on from our earlier communication,¹⁸ the synthesis of the diols **14** was optimized on large scale. Intermolecular atom transfer addition of the 2-bromotetrafluoroethyl radical, formed by sodium dithionite mediated single electron transfer, to benzyl allyl ether yielded the iodide **21** in excellent yield. Regioselective elimination through reaction of the most acidic proton led to alkene **15** in quantitative yield, and with virtually complete stereoselectivity. This reaction required extensive optimization to achieve this result, as product and starting material were not separable, and initial attempts at large scale invariably resulted in incomplete reaction. It was found that laboratory grade DMF (<0.2% H₂O) gave much better conversions than extra dry DMF (<0.005% H₂O). These conditions gave 99% yield of **15** on a 23 g (50 mmol) scale, with 99:1 *E/Z* selectivity. The low temperature was required to achieve high diastereoselectivity.



Scheme 2. Enantioselective synthesis of the key syn-diol intermediates.

 The previously established conditions for the Sharpless AD reaction with the deactivated²⁵ alkene **15** led to **14** in 97% *ee* using (DHQD)₂AQN as chiral ligand.¹⁸ Further optimization consisted of the development of a recrystallization protocol that resulted in virtually enantiopure material (>99% *e.e.*). On a 25 g (75 mmol) scale, a 93% reaction yield and 80% recrystallization yield was obtained, which denotes an overall yield of 75%. In addition, recovery of the mother liquor provides more diol of inferior *e.e.*, which can then be recrystallized again to increase the enantiopurity. Recovery of the expensive ligand was easily achieved by a modified extraction method.²⁶

Formation of the enantiomeric diol *ent*-14 was achieved by using a catalyst having the AQN spacer and the *pseudo*-enantiomeric DHQ ligand, which resulted in a 97% *e.e.*, which was increased to 99% by recrystallization. On a 14 g (40 mmol) scale, this transformation was achieved in an 84% yield, with an 80% yield for the recrystallization, accounting for an overall yield of 67%.

Pyranose ring formation: synthesis of the dideoxy-tetrafluoro "galactopyranose" 3 (Scheme 3).

The required selective benzylation is possible due to the increased acidity of the hydroxyl group proximal to the perfluoroalkyl moiety.²⁷ Thus, deprotonation was carried out using 1 equiv of a strong base (NaH) followed by treatment with 1 equiv of BnBr. The reaction has now been performed on a large scale (12 g, 30 mmol), giving a 79% yield. The dibenzylation product (**23**) was also isolated in 5% yield, and 16% yield of starting diol was recovered. None of the undesired

 "reverse" monobenzylation product has ever been observed, suggesting that the first benzylation proceeded with complete selectivity.

The next step is the formylation of the remaining hydroxyl group in **22**. Although this was previously achieved using diisopropyl carbodiimide (DIC) and formic acid in the presence of dimethylaminopyridine (DMAP), we serendipitously found that the use of a Vilsmeier-Haack type reagent led to superior results. Activation of DMF with tosyl chloride in pyridine solvent is presumed to generate iminium salts **24** or **25** that then react with alcohol **22** to give the intermediate **26**.²⁸ Aqueous workup then results in hydrolysis and loss of dimethylamine to give the formate **27**, which was confirmed to proceed with retention of configuration. This reaction has been achieved in a 92% yield on a 12 g (25 mmol) scale, and has been employed in favor of the DIC/HCO₂H method as it is more reliable, efficient, and uses cheaper reagents. More importantly, simple workup consisting of extraction into hexane provided clean product suitable for the next step, with no chromatography necessary.



Scheme 3. Synthesis of the pyranose sugar derivative 3.

Finally, cyclization to give pyranose **28**, achieved in a yield of 81% on an 11 g (20 mmol) scale, and hydrogenolysis of the benzyl ethers gave the deprotected dideoxy-tetrafluorinated sugar **3** in 99% yield on a 1 g (3 mmol) scale.

Pyranose ring formation: synthesis of the dideoxy-tetrafluoro "glucopyranose" 5.

Following the strategy used for the synthesis of the dideoxy-tetrafluoro "galactose" $\mathbf{3}$, the synthesis of the diastereomeric "glucose" 5 would require asymmetric dihydroxylation of (Z)-15. However, a highly diastereoselective synthesis of (Z)-15 was expected to be cumbersome (separation with the (*E*)-isomer is not possible), and its asymmetric dihydroxylation would unlikely proceed with high enantioselectivity. Hence, a synthesis starting from (E)-15 was envisaged that involved an inversion of configuration at one carbon center, for example by opening of the corresponding epoxide. Unfortunately, all attempts to effect a Sharpless asymmetric epoxidation on the corresponding (E)allylic alcohol failed (not shown), which led us to investigate inversion of configuration of the alcohol group at C4 in 14 or at C5 in *ent*-14. Given S_N ² reactions next to perfluorinated carbon atoms are difficult, inversion at C5, through activation of the alcohol group in *ent-22* was investigated first (Table 1). Mitsunobu inversion^{29,30} with formic acid gave no reaction (entry 1). With chloroacetic acid,³¹ a tiny amount of inversion product **32** was isolated, next to the elimination product 33 (entry 2). The Z-configuration of 33 showed that elimination occurred at the activated alcohol stage. Isourea-mediated alcohol inversion also proceeds with inversion of stereochemistry, ^{32,33} but all attempts with *ent-22* led to recovered starting material (entry 3), or direct ester formation with retention of configuration (entry 4, leading to 34). The relative configuration of 34 was proven by ester cleavage to give *ent-22* (not shown). Then, the alcohol group was activated as mesylate **29**. Reaction with cesium formate, 34,35 with 36 or without DMAP, only led to elimination (entries 5,6). Following a procedure by Ohara using formic acid and CsF,³⁷ only elimination product was observed (entry 7). Finally, reacting the triflate **30** with sodium nitrite (entry 8) did give the desired inverted alcohol **31**, but again accompanied by elimination product, as well as a range of decomposition products.

Table 1. Attempts to effect C5 alcohol inversion



Entry	s.m.	Conditions	Product (yield) ^a (%)	s.m.
1	ent-22	DIAD, PPh3, HCOOH, THF	No reaction	n.d.
2	ent-22	DIAD. PPh ₃ , ClCH ₂ COH, toluene	32 (3%), (Z)-33 (50%)	-
3	ent-22	DIC, Cu(OTf) ₂ ; HCOOH	No reaction	n.d.
4	ent-22	DIC, Cu(OTf) ₂ ; PNB-OH	34 (9%)	90%
5	29	HCOOCs, DMF, 80 °C	(Z)-33 (40%)	20%
6	29	HCOOCs, DMAP, toluene, reflux	(Z)-33 (50%)	0%
7	29	HCOOH, CsF, DMF, 50 °C	(Z)-33 (14%)	60%
8	30	NaNO ₂ , DMF	31 (33%), (Z)-33 (22%)	0%

^a Isolated yield.

Clearly, the increased C–H acidity due to the fluorination, combined with the deactivation towards $S_N 2$ reaction by the electronegative substitution pattern, promoted E2 elimination reaction, and this line of research was terminated. When the MOM-ether **35** became available (see below), inversion of the alcohol group next to the fluorination was investigated (Table 2). Activation as the corresponding triflate **36** was high-yielding, provided short reaction times were employed given the lability of the MOM protecting group under the reaction conditions. The triflate **36** was noticeably more stable compared to the triflate **30**, due to the electronegativity of the tetrafluoroalkylidene group.

н	OBn OMOM CF ₂ CF ₂ Br 35	Tf₂O pyridine -25 °C, 2.5 h (95%)	OBn OMOM TfO CF ₂ CF ₂ 36	Br C	Table 2	OBn HO`CI 37	MOM F ₂ CF ₂ Br	OBn OMOM CF ₂ CF ₂ B (Z)-38	r BzO ^{VV} CF ₂ CF ₂ Br 39
Fr	ntry Reage	agent(s) (equiv)	Temn (°C)	Products (yield		ld) ^a (%)			
LI	ini y iteuge	(equiv)	remp (°C)	37	(Z)-38	s.m.			
	1 Na	NO ₂ (9.8)	25	13	0	53			
	2 Na	NO ₂ (9.8)	60	38	24	0			
	3 Na	NO ₂ (9.8), 15-c-5	60	39	29	0			
	4 NaNO ₂	(9.8), Bu ₄ NBr	60	27	26	0			
	5 Na	$NO_2(9.8)$	40	52	33 ^a	15			
	6 Na	OBz (9.8)	60	15	85	0			
	7 CCl ₃	CO ₂ Na (9.8)	60	-	38 ^a	62			
	8 CF ₃ 0	CO ₂ Na (9.8)	60	6	35 ^a	60			
	9 CF ₃ C	CO ₂ Cs (3.2) ^b	60	-	28 ^a	72			

Table 2. Attempts to effect C4 inversion.

 ^aTriflate **36** and alkene **38** were not separable, so in these cases crude ratios are reported; ^b Solvent: butanone.

Pleasingly, displacement with NaNO₂ at room temperature (entry 1) gave the inversion product, even if in low yield. However, no elimination product was observed, and starting material was recovered. Raising the temperature (entry 2) increased the yield of **37**, but unfortunately also gave rise to the elimination side reaction. Again, the alkene configuration indicated that the elimination process took place from the starting material. The addition of a crown ether³⁸ (entry 3) or attempting to generate Bu₄NNO₂ (entry 4), which was reported as an effective nucleophile for triflate displacement,³⁹ did not lead to improved results. Lowering the temperature to an intermediate 40 °C did lead to a reasonable 52% yield (entry 5), but still with a substantial amount of elimination byproduct. Carboxylate based nucleophiles were not successful. With benzoate,⁴⁰ a low yield of **39** was obtained, but the major product was the elimination byproduct (entry 6). With

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trichloro- and trifluoroacetates (entries 7-9), mainly elimination was observed for incomplete conversions, even with cesium trifluoroacetate.⁴¹

Hence, it was decided to return to the previously developed cyclic sulfate route (Scheme 4), which regioselectivity is due to the fluorination hampering S_N2 reactions in adjacent positions.¹⁸ The cyclic sulfate formation itself was further optimized to give excellent overall yield on large-scale (10 mmol), mainly achieved by modifying the work-up procedure. The direct cyclic sulfate formation using SO_2Cl_2 was also investigated, but only gave a 68% yield. As reported, the direct formation of the formate ester was shown to be low yielding, due to its lability under the conditions of the required subsequent hydrolysis of the sulfate group. Hence, the reaction was optimized towards complete formate hydrolysis to obtain the *anti*-diol. After extensive efforts, it was found that non-aqueous conditions involving HCl generated in situ (AcCl, MeOH) were superior to the use of aqueous sulfuric acid. The use of 3 equiv of in situ generated HCl gave the desired *anti*-diol **41** in acceptable yield on 8 mmol scale. Interestingly, on this scale, the ketone **42** was isolated as a byproduct, which presumably is formed *via* competitive elimination of the formate group followed by equilibration to the keto-tautomer.



Scheme 4. Formation of the anti-diol.

Finally, with the *anti*-diol **41** in hand, completion of the synthesis of **5** was achieved in a similar manner as shown for **3** (Scheme 5), via selective diol benzylation, which, given its *anti*-

stereochemistry, was lower-yielding than for the *syn*-diol as reported in Scheme 3, formate introduction and anionic cyclization.



Scheme 5. Synthesis of the pyranose sugar derivative 5.

Furanose ring formation: synthesis of (protected) dideoxy-tetrafluoro "galactofuranose"

The synthesis of tetrafluorinated furanose **47** has been communicated as part of the synthesis of the UGM inhibitor **2**.¹⁶ Briefly (Scheme 6), starting from **14**, selective silylation of the more nucleophilic alcohol^{42,43} yielded the desired silyl ether **45** in good yield and selectivity (6% of the regioisomer, and 10% of bis-silylated derivative, not shown). Formylation of **45** with TsCl/DMF never reached completion, no doubt due to the reduced nucleophilicity of the hydroxyl group in close proximity to the perfluoroalkyl group, but could be accomplished with the conventional formic acid/DIC method. Finally, MeLi-induced anionic cyclization led to the protected dideoxy-tetrafluoro furanose derivative **47**. However, a significant amount of the isomerized pyranose **48** was also isolated.



Scheme 6. First generation synthesis of the tetrafluorinated furanose, with rearranged pyranose as side-product.

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As shown in Scheme 7(a), Kitazume had described a similar isomerization process in which deprotonation of the furanose **49** led to ring opening and silyl transfer, followed by cyclization to give the pyranose **54**, in quantitative yield.^{42,43} The direction of the equilibrium was explained by the thermodynamic driving force towards formation of the more stable pyranose form, with the equilibrium easily established due to an energetically favorable silyl migration (pK_a difference of the alcohols). Hence formation of **48** (Scheme 7b), is similarly explained starting from anion **55**, which is obtained from the cyclization step. While the isomerization of **49** to give **54** was reported to be complete in 3 h at –78 °C, it is interesting to observe that the anionic cyclization step starting from **46** as described above (Scheme 6), which took 4.5 h at temperatures up to –60 °C, only led to the formation of **48** in 11% yield. This suggests a much slower isomerization process, due to the higher stability of anion **56** compared to that of anion **57**.



Scheme 7. Mechanism of the silyl migration.

Indeed, in a separate experiment in which 47 was subjected to the Kitazume isomerization conditions (Scheme 8 (a)), only minimal reaction to 48 was observed (TLC) at -78 °C, and quantitative conversion only occurred after warming up the reaction mixture to room temperature overnight. This clearly confirms that the tetrafluorinated pyranose form is the more stable ring and, as expected, that the silyl migration from 56 to 57 is an energetically unfavorable process with a 13

low reaction rate at low temperature. Unfortunately, attempts to prevent the formation of **48** in the anionic cyclization reaction starting from **46** by decreasing the reaction temperature, or by shorter reaction times, only resulted in incomplete reaction.



Scheme 8. Isomerization experiments from the furanose 47

The much larger stability of the tetrafluorinated pyranose was further confirmed by rapid isomerization upon silyl cleavage (Scheme 8 (b)). Hence, to avoid the isomerization, a different protecting group was used (Scheme 9). Reaction of diol **14** with MOMCl led to the desired monoprotected **35** in 70% yield (contaminated with an additional 5% of **60**, which was separated after the next step). With **35** in hand, formylation of the remaining alcohol group and anionic cyclization gave the desired furanose **8** without any isomerization.



Scheme 9. Optimized second generation synthesis of the furanose derivative.

Pyranose ring formation: synthesis of 6 and 7

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Given the success of the anionic cyclization reaction, this strategy was initially investigated for the synthesis of the 3,3,4,4-tetrafluorinated sugar derivatives **6** and **7** (Scheme 10), which here required the formation of the C2-C3 bond. Hence, starting from the (racemic) alcohol derivative **62**, obtained in two steps as described previously,²⁶ functionalization with α -bromoacetate esters to obtain suitable cyclization precursors was required. Initially, alkylation with methyl bromoacetate **63** was carried out to investigate the cyclization on a simplified precursor **65**. Pleasingly, using the standard conditions, the 1-deoxysugar derivative **67** was obtained in very good yield, and was isolated mainly as the hydrate as shown. The structure of the hydrate was proven by X-ray crystallographic analysis (Figure 1). Unfortunately, subsequent functionalization of the anomeric position of **67** using radical bromination was unsuccessful (not shown).



Scheme 10. Anionic cyclization strategy towards the synthesis of 6 and 7.



Figure 1. Crystal structure of **67**. Thermal probability ellipsoids are shown at the 50% probability level. The 6-*O*-Bn group is omitted for clarity.

Hence, the synthesis of the precursor **66**, already containing an anomeric substituent, was envisioned. This was achieved in high yield by reaction of **62** with known bromoether **64**.⁴⁴ which was obtained by radical bromination of methyl methoxyacetate (not shown). Also on this substrate, anionic cyclization proceeded in excellent yield, leading to an inseparable mixture of anomers. Subsequent reduction of the C2 keto group led to a mixture of four diastereomers, with the existing anomeric configuration directing the hydride attack.^{45,46} Hence, the *cis*-1,2-disubstituted diastereomers β -70 and α -71 were obtained as major product, each as a 10:1 mixture with the other C2 epimer. Unfortunately, despite extensive efforts, a high yielding and complete separation of these compounds was never achieved. In addition, anomeric deprotection proved to be difficult. Hence, a different approach involving intermolecular addition with 13 (cf. Scheme 1) leading directly to hemi-acetal structures was investigated (Scheme 11). In contrast to Konno's strategy,²² which involved lithiation of **19** and reaction with a chiral aldehyde, the synthesis of 6/7 called for the use of a chiral lithiated fluorinated building block and an achiral aldehyde. Hence, 19 was converted to enantiopure monoprotected diol 72 on large scale as described by us previously.²⁶ Analysis *via* the corresponding Mosher ester derivative confirmed its enantiopurity (>99% ee, see SI). Protection of the remaining alcohol was initially achieved by benzylation or *p*-methoxybenzylation, and while the generation of the corresponding lithiated species and intermolecular addition to cinnamaldehyde proved high-yielding (80%, not shown), it was decided, in the interest of atom economy, to protect the secondary alcohol as naphthylmethylidene acetal 73 (Scheme 11). Hence, DDQ-mediated oxidation of 72 under anhydrous conditions⁴⁷ led to **73** as a crystalline 1:1 mixture of diastereomers, which could be easily separated by column chromatography. Assignment of relative stereochemistry was achieved by X-ray crystallographic analysis of both isomers (see SI).





Scheme 11. Intermolecular addition strategy for the synthesis of 6 and 7.

Starting from each acetal diastereomer, bromine-lithium exchange followed by reaction with cinnamaldehyde proceeds in excellent yields (80%), but in each case an inseparable 1:1 mixture of alcohol diastereomers was obtained (not shown). Hence, on large scale (7 g) the acetal diastereomers were not separated before lithiation and cinnamaldehyde addition, leading to **74** as a mixture of four diastereomers. These were not separated, and directly subjected to acetal deprotection, leading to an inseparable mixture of *syn* and *anti* isomers **75** in 71% overall yield. An added advantage of this 2-step procedure is that the small amount of MeLi/cinnamaldehyde addition product formed in the first step, which is inseparable from the addition products **74**, is easily removed after acetal cleavage. In addition, the ozonolysis step is not compatible with the naphthyl acetal protecting group. Finally, ozonolysis provided a mixture of sugar derivatives **6** and **7** in 97% yield (89% on multigram scale) after removal of the benzaldehyde and DMSO byproducts by column chromatography. Unfortunately, separation of these sugar derivatives was not possible. Derivatization as the per-acetates **76** and **77** proceeded in excellent yield (Scheme 12), but did not allow for a practical diastereomeric separation.



Scheme 12. Acetylation of the mixture to attempt separation.

Interestingly, β -77 could be obtained as pure crystals and analyzed by X-ray diffraction (see below). Analogous per-benzoylation was also achieved, but proved equally ineffective in separating the C2-diastereomers (not shown).

During the extensive derivatization/separation efforts, it was noticed that very often the two diastereomers having the same anomeric configuration but different C2 stereochemistry were separable. Hence, a protection strategy aiming at selective glycoside formation was pursued. It was found that after 6-OH protection as silyl ether (Scheme 13), anomeric napthylmethylation proceeded with excellent yield and β -selectivity.^{48,49,18} Only low amounts (< 3%) of α -anomers could be observed by ¹⁹F NMR . Interestingly, 6.5% of presumably 2-naphthylmethylated "tetrafluoromannose" byproduct was formed during the reaction whereas no regioisomer could be observed for the "gluco" analogue. TBDMS-cleavage then gave the free naphthylmethyl glycosides **82** and **83**, which were separable by column chromatography. Finally, the individual sugar analogues **6** and **7** could be obtained after hydrogenolysis using Pearlman's catalyst.



Scheme 13. Separation of 6 and 7.

Conformational analysis

The conformation of carbohydrates is an important element in considering protein-carbohydrate interactions, and hence conformational analysis of modified carbohydrates is of interest.^{50,51} Solution phase studies (2D ¹H-¹⁹F HOESY) spectra of both α - and β -methyl glycosides of **3** in CDCl₃ and D₂O have been reported previously, and were consistent with a ⁴C₁ chair conformation.¹⁹ These studies have been extended with the novel sugar derivatives described herein, and given the extensive spectral overlap of the free hemi-acetals prevented clear analysis by 1D and 2D ¹H-¹⁹F HOESY-NMR, were conducted with the corresponding methyl glycosides. The syntheses of the methyl glycosides are shown in Scheme 14. Anomeric alkylation of **44** with methyl iodide followed by benzyl hydrogenolysis led to the methyl glycoside derivatives α -**85** and β -**85**. For the 2-OH sugar derivatives, the mixture of **70** and **71**, obtained as described above, was subjected to hydrogenolysis leading to β -**86**, which was obtained in pure form, and α -**87**, which could not be separated from small amounts of its β -anomer.

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Scheme 14. Synthesis of the methyl glycosides.



Figure 2. ¹H-¹H NOESY and ¹H-¹⁹F HOESY analysis of 85–87.

Clearly, the ¹H-¹H NOESY and ¹H-¹⁹F HOESY analysis as shown in Figure 2 shows that all methyl pyranoside structures adopt a ${}^{4}C_{1}$ conformation, both in deuterated chloroform and water. This

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confirms the minimal influence of dideoxy-tetrafluorination on the monosaccharide chair conformation.

Crystal structure analysis of heavily fluorinated carbohydrate derivatives have also shown that the ${}^{4}C_{1}$ chair conformation is retained, with generally minimal distortion. Examples include the 1,6dibenzoate ester of a hexafluorinated pyranose described by DiMagno,^{11,12} as well as structures from our group such as **28**,²⁰ the α- and β-methyl glycosides of **3**,¹⁹ and the UDP-derivative **1**.¹⁷ In addition to the structure of **67**, shown in Figure 1, the structures of the other crystalline sugar derivatives described above (α-**58**, and β-**77**), as well as that of β-**88**, which was isolated after an incomplete hydrogenolysis of **28** (Scheme 15), were obtained and shown in Figure 3. These crystal structures also show a relatively undistorted ${}^{4}C_{1}$ chair conformation. The crystal packing of all structures (see SI) shows that hydrogen bonding of the alcohol groups with oxygen containing groups is maximized, an effect which presumably determines the anomeric configuration of the hemi-acetals:²⁰ the benzyl ether **58** crystallizes as the α-anomer, while **88** and **77** are obtained as the β-anomer.



Figure 3. Crystal structures of tetrafluorinated sugar derivatives. Thermal probability ellipsoids are shown at the 50% probability level. The benzyl groups present in α -58 (6-position) and β -88 (4-position), as well as all three acetate groups in β -77, were removed for clarity. See SI for the complete crystal structures.



Scheme 15. Incomplete hydrogenolysis leading to 88.

Pleasingly, both unprotected 3,3,4,4-tetrafluorinated sugar derivatives **6** and **7** proved crystalline (Figure 4), and crystallization was achieved from hexane/acetone. These are the first crystal structures of fully deprotected tetrafluorinated pyranoses. Both compounds crystallized as the β -anomer, with the hydroxymethyl group as the *gt*-rotamer. For **6**, the axial C2 hydroxyl group and C4 fluorine atom are somewhat splayed (13.7 °). Their corresponding methyl glycosides were also crystallized and showed very similar conformations.



Figure 4. Crystal structures of **6** and **7** and methyl glycosides **86** and **87**. Thermal probability ellipsoids are shown at the 50% probability level. There is disorder at the **87** methyl group.

Where hydrogen bonding opportunities are present (O-H...O and less often O-H...F) these interactions dominate the packing arrangements (see SI for figures). In **6** the high number of donors and the compact nature of the molecule allows for 3D network formation, however, change of 2-OH

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configuration is enough to disrupt this network such that 7 now forms 2D sheets in the bc plane. The arrangement in the 3rd direction is now directed by weaker interactions with hydrophobic F surfaces stacking along the a axis forming alternating hydrophilic and hydrophobic layers. The similar molecules **58** and **67** also form sheets (bc plane) with a layer structure characterised by interdigitating benzyl groups at the sheet interfaces. Compounds **82**, **86** and **87** have supramolecular structures dominated by hydrogen bonded ladder chains aligned in a manner that co-locates the benzyl groups of adjacent chains forming hydrophobic columns. This co-location of certain groups gives rise to a related co-location of the CF₂ groups. In **82** hydrogen bonded ladder chains are still dominant, but the larger nature of the naphthalene rings now gives rise to a more pronounced layer structure with pseudo parallel naphthalenes. Compounds *cis*-**73** and *trans*-**73** have structures dominated by interdigitation of the naphthalene rings forming hydrophobic layers. Interestingly, the change between *cis/trans* is enough to significantly change the level of interdigitation and switch the arrangement from herringbone to pseudo-parallel. Compound **β**-**77** has neither hydrogen bonding opportunities nor peripheral aromatic rings and its packing is thus directed by van der Waals interactions.

Conclusions

It has been shown that the intramolecular tetrafluoroalkylidene lithium addition to ester groups is a suitable method for the synthesis of tetrafluorinated monosaccharides, even on large scale. Both the formation of the C1–C2 (tetrafluorination at C2/C3) as well as the C2–C3 (tetrafluorination at C3/C4) bonds (sugar numbering) are possible. Controlling the protection group pattern allows selective formation of the furanose or the pyranose form. In addition, following the work of Konno for the synthesis of 2,2,3,3-tetrafluorinated pyranose derivatives, an intermolecular strategy is also demonstrated here for the synthesis of pyranose derivatives with tetrafluorination at C3/C4. For all sugar derivatives investigated, NMR and X-ray crystallographic analysis shows that they exist in the 4C_1 conformation, with only minimal distortion from the ideal chair conformation. The

monosaccharides synthesized will be of interest for the synthesis of carbohydrate mimetics for possible use as inhibitors or probes for carbohydrate-processing enzymes.

Experimental Section

All air/ moisture sensitive reactions were carried out under an inert atmosphere (Ar), in oven dried glassware. Solvents distilled prior to use; CH_2Cl_2 (from CaH₂), THF (from Na and benzophenone) and MeCN (from CaH₂). Where appropriate, other reagents and solvents were purified by standard techniques. TLC was performed on aluminium-precoated plates coated with silica gel 60 with an F254 indicator; visualised under UV light (254 nm) and/or by staining with KMnO₄ (10% aq.). Flash column chromatography was performed with silica gel (40-63 nm). Chemical shifts are reported in δ units using CHCl₃ as an internal standard. Fourier-transform infrared (FT-IR) spectra were measured using an ATR accessory using neat samples (solids and liquids). Electrospray mass spectra were ran in HPLC methanol or MeCN. HRMS samples were run on an ESI-TOF MS or an ESI FT-ICR MS spectrometer. Optical rotations were measured at 589 nm, and all reducing carbohydrate derivatives were equilibrated in the used solvent for three days prior to measurement.

5-Benzyloxy-1-bromo-1,1,2,2-tetrafluoro-3-iodopentane (21). A solution of 20 (29.5 g, 199 mmol) in MeCN/H₂O (1:1, 200 mL) was sonicated for 15 min under N₂ and then cooled to 0 °C. Neat 16 (67.8 g, 221 mmol) was then added. The mixture was treated with NaHCO₃ (8.36 g, 99.5 mmol) and Na₂S₂O₄ (17.3 g, 99.5 mmol) and stirred at 4–6 °C for 21 h. H₂O (140 mL) was added and the mixture was extracted into Et₂O (3 × 240 mL). The combined organic extracts were washed with brine (2 × 400 mL), dried (MgSO₄), filtered and concentrated to give iodide 21 as an orange oil (86.3 g, 95%). NMR data matched those previously reported.¹⁸

(E)-5-Benzyloxy-1-bromo-1,1,2,2-tetrafluoropent-3-ene (*15*). Iodide **21** (23.2 g, 50.9 mmol) was dissolved in laboratory reagent grade DMF (83 mL) and cooled to -50 °C. DBU (23.6 mL, 158 mmol) was added slowly. Stirring was continued at -50 to -55 °C for 3 h. Aq. HCl (1M, 170 mL)

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was then added and the resultant mixture extracted quickly into Et_2O (4 × 230 mL). The combined organic layers were dried (Na₂SO₄), filtered and concentrated to give an orange oil. Column chromatography (petroleum ether/ Et_2O 96:4) gave alkene **15** as a cloudy oil (16.41 g, 99%, *E/Z* 99:1). NMR data matched those previously reported.¹⁸

(3S,4R)-5-Benzyloxy-1-bromo-1,1,2,2-tetrafluoropentan-3,4-diol (14). To a stirred solution of t-BuOH/H₂O (1:1, 700 mL) was added (DHQD)₂AQN (1.33 g, 1.52 mmol), K₃Fe(CN)₆ (75.2 g, 229 mmol), K₂CO₃ (31.6 g, 229 mmol) and K₂OsO₂(OH)₄ (224 mg, 609 µmol). H₂O (30 mL) was added which dissolved most of the solids. MeSO₂NH₂ (7.24 g, 76.2 mmol) was then added and the mixture cooled to 0 °C. Alkene **15** (24.91 g, 76.2 mmol) was then added. The resultant mixture was stirred at 4–6 °C for 8 d. Na₂SO₃ (100 g) was added and the mixture stirred for 2 h at 0 °C to r.t. before being treated with H₂O (175 mL). Extraction was carried out into EtOAc (3 × 350 mL). The combined organic phases were washed with HCl (2M, 2 × 75 mL) then brine (75 mL), before being dried (MgSO₄), filtered and concentrated to give a yellow solid (96.8% *e.e.*). Column chromatography (petroleum ether/EtOAc 65:35) gave diol **14** as a white solid (25.61 g, 93%). This white solid was suspended in hexane and gently heated to 40 °C, then Et₂O was added until dissolution occurred. The solution was allowed to stand for 4 d at r.t. and the resultant crystals filtered and washed with hexane to give a white solid (20.54 g, 75%, >99.9% *e.e.*). Mp 96–97 °C; $[\alpha]_D - 1.7$ (c 0.54, CHCl₃, 23 °C); NMR data matched those previously reported.¹⁸

The acidic extracts from the workup were combined and neutralized with NaOH (2M, aq), then extracted into EtOAc (2×270 mL). The combined organic layers were dried (MgSO₄), filtered and concentrated to give impure (DHQD)₂AQN as red solid. Column chromatography (DCM/MeOH 85:15) gave recovered (DHQD)₂AQN (1.29 g, 92%) as a yellow/orange solid.

(3R, 4S)-5-Benzyloxy-1-bromo-1,1,2,2-tetrafluoropentan-3,4-diol (ent-14). To a stirred solution of t-BuOH/H₂O (1:1, 400 mL) was added (DHQ)₂AQN (655 mg, 0.84 mmol), K₃Fe(CN)₆ (41.6 g, 126 mmol), K₂CO₃ (17.4 g, 126 mmol) and K₂OsO₂(OH)₄ (124 mg, 337 µmol). H₂O (15 mL) was added which dissolved most of the solids. MeSO₂NH₂ (4.00 g, 42.1 mmol) was added and

the reaction mixture cooled to 0 °C. Alkene **14** (13.8 g, 42.1 mmol) was added. The resultant mixture was stirred at 4–6 °C for 9 d. Na₂SO₃ (60 g) was added and the reaction mixture stirred for 2 h at 5 °C to r.t. H₂O (40 mL) was then added and extraction carried out into Et₂O (3 × 210 mL). The combined organic phases were washed with aq. HCl (2M, 2 × 40 mL) then brine (40 mL), before being dried (MgSO₄), filtered and concentrated to give a yellow solid. Column chromatography (petroleum ether/EtOAc 70:30) gave diol *ent*-**14** as a white solid (3.57 g, 84%, 97.1% *e.e*). This was suspended in hexane and heated to 40 °C, then Et₂O was added until dissolution occurred. The solution was allowed to stand for 7 d, and the resultant crystals were filtered and washed with a small amount of hexane to give a white solid (7.73 g, 51%, 99.2% *e.e.*). Mp 84–86 °C (hexane/Et₂O); $[\alpha]_D$ +1.7 (c 0.5, CHCl₃, 25 °C); NMR data matched those previously reported.¹⁸

The acidic extracts from the workup were combined and neutralized with aq. NaOH (2M) then extracted into EtOAc (2×150 mL). The combined organic phases were dried (MgSO₄), filtered and concentrated to give impure (DHQ)₂AQN as an orange solid.

(3*S*,4*R*)-3,5-*Dibenzyloxy-1-bromo-1*,*1*,*2*,2-*tetrafluoropentan-4-ol* (22). Diol 14 (11.7 g, 32.4 mmol) was dissolved in THF (200 mL) and cooled to 0 °C. NaH (60% in mineral oil, 1.30 g, 32.4 mmol) was added followed by stirring at 0 °C for 1 h. BnBr (3.85 mL, 32.4 mmol) was added and the resultant solution stirred at 0 °C to r.t. for 22 h. Aq. NH₄Cl (sat., 180 mL) was added and the resultant mixture stirred at r.t. for 30 min, before extraction was carried out into EtOAc (4 × 250 mL). The combined organic phases were washed with brine (2 × 800 mL), dried (MgSO₄), filtered and concentrated to give a pale yellow oil. Column chromatography (petroleum ether/EtOAc 95:5) gave alcohol **22** as a colorless oil (11.5 g, 79%), and tri-benzyl ether **23** as a colorless oil (970 mg, 5%). *Data for* **22**: $[\alpha]_D$ –30.8 (c 0.5, CHCl₃, 25 °C); NMR data matched those previously reported.¹⁸

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(3S,4R)-3,5-Dibenzyloxy-1-bromo-4-formyloxy-1,1,2,2-tetrafluoropentane (27). TsCl (6.94 g, 36.4 mmol) was dissolved in pyridine (66 mL) and cooled to 0 °C. DMF (22 mL) was added and the resultant solution stirred at r.t. for 20 min. The solution was then cooled to 0 °C and a solution of alcohol **22** (11.7 g, 26.0 mmol) in pyridine (22 mL) was added dropwise. The resultant solution was stirred at r.t. for 1.5 h before being cooled to 0 °C. H₂O (120 mL) was added and extraction carried out into hexane (3 × 120 mL). The combined organic phases were dried (MgSO₄), filtered and concentrated to give formate **27** as a pale yellow oil (11.4 g, 92%). [α]_D-26.2 (c 0.4, CHCl₃, 23 °C); NMR data matched those previously reported.¹⁸

4,6-Di-O-benzyl-2,3-dideoxy-2,2,3,3-tetrafluoro-threo-hexopyranose (28). Formate 27 (10.7 g, 22.3 mmol) was dissolved in dry DCM (120 mL) and filtered through a pad of MgSO₄ directly into the reaction flask, while concentrating the filtrate with a stream of N₂. The resultant oil was dried under high vacuum for 16 h before being dissolved in THF (210 mL) and cooled to -78 °C. MeLi (1.6 M in Et₂O, 13.3 mL, 21.2 mmol) was added very slowly dropwise. The resultant solution was stirred at -78 °C for 4.5 h. At this temperature, aq. NH₄Cl (sat., 75 mL) was added to the reaction mixture, which was then stirred for 30 min, while allowing to warm to r.t. The mixture was diluted with H₂O (150 mL) then extracted into EtOAc (3 × 520 mL), dried (MgSO₄), filtered and concentrated to give a white solid. Column chromatography (petroleum ether/acetone 90:10 then 75:25) gave **28** as a white solid (7.20 g, 81%). Mp 98–103 °C (CHCl₃); [α]_D +4.60 (c 0.511, acetone, 22 °C); NMR data matched those previously reported.¹⁸

2,3-Dideoxy-2,2,3,3-tetrafluoro-threo-hexopyranose (3). Pyranose 28 (1.2 g, 3.0 mmol) was dissolved in EtOAc (24 mL). Pd(OH)₂/C (20% wt, 958 mg, 1.8 mmol) was added and the resultant mixture flushed with H₂. Stirring under H₂ atmosphere (balloon) at r.t. was continued for 18 h before the reaction mixture was filtered through Celite[®], which was washed with plenty of EtOAc. The solvent was concentrated to give 3 as a white foam (654 mg, 99%). [α]_D +36.7 (c 0.533, acetone, 22 °C); NMR data matched those previously reported.¹⁸

(2S,3R)-2-(1,3-Dibenzyloxy-5-bromo-4,4,5,5-tetrafluoro)pentyl methanesulfonate (29). To a stirred solution of ent-22 (372 mg, 0.82 mmol, 1 equiv) in CH₂Cl₂ (4.1 mL) were added NEt₃ (0.29 mL, 2.1 mmol) and DMAP (10 mg, 0.082 mmol, 0.1 equiv). MsCl (0.083 mL, 1.07 mmol) was added dropwise at 0 °C. The reaction was stirred at 0 °C to r.t. for 2.5 h and then filtered. The filtrate was washed with H₂O (4 mL) and brine (2 \times 4 mL), and the organic phase was dried (Na_2SO_4) . Column chromatography (petroleum ether/EtOAc 70/30) gave the product 29 as transparent gel (409 mg, 94%). R_f 0.38 (petroleum ether/EtOAc 80/20); $[\alpha]_D$ +8.18 (c 0.55, CHCl₃, 29.5 °C); IR (neat): 2878 (w), 1455 (m), 1359 (s), 1175 (s), 1079 (s) cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.31–7.57 (10H, m, H_{Ar}), 5.19 (1H, app td, J 5.6, 3.8 Hz, CHCH₂), 4.84 (1H, d, J 11.0 Hz, CHHPh), 4.76 (1H, d, J 10.9 Hz, CHHPh), 4.51–4.68 (3H, m, CHHPh, CHHPh, CHCF₂), 3.83–4.02 (2H, m, CHHOBn, CHHOBn), 3.00 (3H, s, CH₃); ¹³C NMR (101 MHz, CDCl₃) δ 136.8 (C_{Ar}), 135.7 (C_{Ar}), 128.3 (CH_{Ar} × 2), 128.24 (CH_{Ar} × 2), 128.15 (CH_{Ar}), 128.0 (CH_{Ar} × 2), 127.8 (CH_{Ar}), 127.6 (CH_{Ar} × 2), 76.2–76.9 (CHCH₂), 76.0 (CH₂Ph), 75.3 (1 C, s), 73.7 (1 C, dd, J 28, 20 Hz, CHCF₂), 73.2 (CH₂Ph), 67.5 (CH₂OBn) 38.1 (CH₃); ¹⁹F NMR (282 MHz, CDCl₃) δ -63.23 (s, CF₂Br), -111.02 (d, J 275.1 Hz, CFFCH), -120.21 (dd, J 270.8, 17.2 Hz, CFFCH); ES⁺MS: m/z 551 and 553 $[M + Na]^+$; HRMS (ES+) for $C_{20}H_{21}^{79}Br_1F_4O_5S_1Na_1 [M + Na]^+$ calcd 551.0121, found 551.0130.

(2S,3R)-2-(1,3-dibenzyloxy-5-bromo-4,4,5,5-tetrafluoro)pentyl trifluoromethanesulfonate (30). Alcohol 22 (480 mg, 1.06 mmol, not enantiopure) was dissolved in DCM (1.7 mL) and treated with pyridine (172 μ L, 2.12 mmol). The reaction was cooled to 0 °C, and Tf₂O (357 μ L, 2.12 mmol) was added dropwise while stirring vigorously. The mixture was stirred for 2 h at 0 °C then at r.t. for 14.5 h. The reaction was diluted with DCM (9 mL) and the solid pyridinium triflate filtered off. The resultant solution was washed with cold (~0 °C) water (3 × 8 mL), dried (MgSO₄), filtered and concentrated to give a brown liquid. Chromatographic purification (petroleum ether/Et₂O 90:10) gave **30** as a colorless oil (512 mg, 83%). R_f 0.20 (petroleum ether/EtOAc 70:30);

IR (neat) 3034 (w), 2928 (br., w), 2881 (w), 2362 (w), 1416 (m), 1212 (s), 1144 (s), 925 (m) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.43 (10H, m, H_{Ar}), 5.20 (1H, dd, *J* 10.0, 4.5 Hz, C<u>H</u>CH₂), 4.75 (1H, d, *J* 11.0 Hz, C<u>H</u>HPh), 4.69 (1H, d, *J* 11.0 Hz, CH<u>H</u>Ph), 4.58 (1 H, d, *J* 11.5 Hz, C<u>H</u>HPh), 4.53 (2H, d, *J* 12.0 Hz, CH<u>H</u>Ph), 4.51 (1H, dt, *J* 17.6, 4.5 Hz, C<u>H</u>CF₂), 3.83 (1H, dd, *J* 11.0, 4.5 Hz, C<u>H</u>HOBn), 3.77 (1H, dd, *J* 11.5, 6.0 Hz, CH<u>H</u>OBn); ¹³C NMR (101 MHz, CDCl₃) δ 129.0 (CH_{Ar} × 3), 129.0 (CH_{Ar} × 2), 129.0 (CH_{Ar} × 2), 128.8 (CH_{Ar} × 2), 128.7 (CH_{Ar}), 128.3 (CH_{Ar} × 2), 83.2 (CHCH₂), 76.3 (CH₂Ph), 74.1 (CH₂Ph), 67.4 (CH₂OBn); ¹⁹F NMR (282 MHz, CDCl₃) δ -63.3 (s, C<u>E</u>₂Br), -75.1 (s, C<u>E</u>₃), -110.9 (d, *J* 275 Hz, C<u>F</u>FCH), -120.4 (dd, *J* 274, 18 Hz, CF<u>F</u>CH); HRMS (ES+): for C₂₀H₁₈⁷⁹BrF₇O₅SNa⁺ [M + Na]⁺ calcd.604.9839; found 604.9823.

(2R,3R)-2-(1,3-Dibenzyloxy-5-bromo-4,4,5,5-tetrafluoro)pentyl chloroacetate (32). Alcohol 22 (131 mg, 0.29 mmol, not enantiopure) was dissolved in toluene (2.9 mL) and treated with PPh₃ (152 mg, 0.58 mmol) and chloroacetic acid (55 mg, 0.58 mmol). The reaction was stirred until dissolution, DIAD (114 uL, 0.58 mmol) was then added and stirring continued at r.t. overnight. The reaction mixture was then concentrated to give a residue, which was purified by column chromatography (petroleum ether/EtOAc 95:5 to 0:100) to give (Z)-33 as a colorless oil (63 mg, 50%) and ester 32 as a colorless oil (5 mg, 3%). Data for 32: Rf 0.38 (petroleum ether/EtOAc 90:10). IR (neat) 3033 (w), 2952 (w), 2875 (w), 1768 (m), 1152 (s) cm⁻¹, ¹H NMR (400 MHz. CDCl₃) δ 7.27 – 7.43 (10H, m, H_{Ar}) 5.50 (1H, td, J 5.5, 2.8 Hz, CHCH₂), 4.75 (1H, d, J 10.7 Hz, CHHPh), 4.69 (1H, d, J 10.8 Hz, CHHPh), 4.56 (1H, d, J 11.9 Hz, CHHPh), 4.50 (1H, d, J 11.9 Hz, CH<u>H</u>Ph), 4.38 (1H, dt, *J* 16.6, 5.9 Hz, C<u>H</u>CF₂), 4.05 (1H, d, *J* 14.9 Hz, C<u>H</u>HCl), 3.99 (1H, d, *J* 14.9 Hz, CHHCl), 3.86 (1H, dd, J11.3, 6.0 Hz, CHHOBn), 3.78 (1H, dd, J11.3, 2.8 Hz, CHHOBn), ¹³C NMR (101 MHz, CDCl₃) δ 166.2 (C=O), 137.4 (C_{Ar}), 136.1 (C_{Ar}), 128.5 (4C, 4 × CH_{Ar}), 128.4 (CH_{Ar}), 128.2 (2C, 2 × CH_{Ar}), 127.9 (CH_{Ar}), 127.7 (2C, 2 × CH_{Ar}), 75.4 (CH₂Ph), 75.3 (dd, *J* 27, 21 Hz, CHCF₂), 73.4 (CH₂Ph), 72.3 (CHCH₂), 67.6 (CH₂OBn), 40.6 (CH₂Cl); ¹⁹F NMR (282 MHz, CDCl₃) δ -63.1 (d, J 5 Hz, CFFBr), -63.2 (s, CFFBr), -111.0 (d, J 274 Hz, CFFCH), -119.3 (ddd, J

 274, 17, 6 Hz, CF<u>F</u>CH), ES⁺MS: m/z 549.1 [M + Na]⁺ 549.0, HRMS (ES+) for $C_{21}H_{20}BrClF_4O_4Na^+$ [M + Na]⁺ calcd 549.0062; found 549.0062. *Data for* (*Z*)-3,5-dibenzyloxy-1-bromo-1,1,2,2-tetrafluoropent-3-ene ((*Z*)-33): R_f 0.57 (petroleum ether/EtOAc 90/10); IR (neat): 3033 (w), 2860 (w), 1673 (w), 1455 (m), 1233 (m), 1147 (s), 1082 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.63 (10H, m, H_{Ar}), 6.00 (1H, t, *J* 6.6 Hz, C<u>H</u>CH₂), 4.88 (2H, s, C<u>H</u>HPh + CH<u>H</u>Ph), 4.47 (2H, s, C<u>H</u>HPh + CH<u>H</u>Ph), 4.12 (1H, t, *J* 2.2 Hz, C<u>H</u>HOBn), 4.11 (1H, t, *J* 2.2 Hz, CH<u>H</u>OBn); ¹³C NMR (101 MHz, CDCl₃) δ 137.2 (C_{Ar}), 136.4 (C_{Ar}), 128.6 (CH_{Ar} × 2), 128.5 (CH_{Ar} × 2), 128.3 (CH_{Ar}), 128.1 (CH_{Ar}), 127.94 (CH_{Ar} × 2), 127.88 (CH_{Ar} × 2), 123.5 (<u>C</u>HCH₂), 75.8 (<u>C</u>H₂Ph × 2), (dd, *J* 26, 22 Hz, <u>CCF₂), 73.5 (<u>C</u>H₂Ph), 66.5 (<u>C</u>H₂OBn); ¹⁹F NMR (282 MHz, CDCl₃) δ -64.08 (t, *J* 5.4 Hz, C<u>F₂CF₂Br), -110.87 (br. s, CF₂Br); ES⁺MS m/z: 450.2 and 452.2 [M + NH₄]⁺, 1:1 ratio; HRMS (ES+) for C₁₉H₁₇⁷⁹Br₁F₄O₂Na₁ (M + Na)⁺: calcd 455.0240, found 455.0232.</u></u>

(3S,4R)-3-(5-Benzyloxy-4-(methoxymethyl)oxy-1-bromo-1,1,2,2-tetrafluoro)pentyl

trifluoromethanesulfonate (36). Alcohol **35** (420 mg, 1.04 mmol, not enantiopure) was dissolved in DCM (6 mL) and treated with pyridine (168 μ L, 2.07 mmol). The reaction was then cooled to – 35 °C before the dropwise addition of Tf₂O (1M in DCM, 1.56 mL, 1.56 mmol). Stirring was continued at –25 °C for 2.5 h, after which time the reaction was allowed to warm to room temperature. H₂O (12 mL) and aq. NaHCO₃ (12 mL) were then added and the resultant mixture was extracted into DCM (2 × 24 mL). The combined organic phases were dried (Na₂SO₄), filtered and concentrated to give a yellow oil, which was diluted in DCM and filtered through silica. The silica plug was washed with plenty of DCM and the resultant combined DCM was concentrated to give triflate **36** as a pale yellow oil (527 mg, 95%). R_f 0.47 (petroleum ether/EtOAc 80:20); IR (neat) 2900 (w), 1418 (m), 1212 (s), 1135 (s), 1086 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.43 (5H, m, H_{Ar}), 5.66 (1H, td, *J* 10.4, 4.0 Hz, C<u>H</u>CF₂), 4.74 (1H, d, *J* 7.1 Hz, C<u>H</u>HOMe), 4.70 (1H, d, *J* 7.1 Hz, CH<u>H</u>OMe), 4.64 (1H, d, *J* 11.6 Hz, C<u>H</u>HPh), 4.53 (1H, d, *J* 11.6 Hz, CH<u>H</u>Ph), 4.23 (1H, dd, *J* 11.1, 5.1 Hz, C<u>H</u>CH₂), 3.77 (1H, dd, *J* 10.1, 5.1 Hz, C<u>H</u>HOBn), 3.67 (1H, dd, *J* 10.1, 6.6 Hz,

 CH<u>H</u>OBn), 3.38 (3H, s, C<u>H</u>₃); ¹³C NMR (101 MHz, CDCl₃) δ 137.2 (C_{Ar}), 128.5 (<u>C</u>H_{Ar} × 2), 128.0 (<u>C</u>H_{Ar}), 127.8 (<u>C</u>H_{Ar} × 2), 97.4 (<u>C</u>H₂OMe), 77.8 (t, *J* 26 Hz, <u>C</u>HCF₂), 73.6 (<u>C</u>H₂Ph), 72.7 (<u>C</u>HCH₂), 67.7 (<u>C</u>H₂OBn), 56.2 (<u>C</u>H₃); ¹⁹F NMR (282 MHz, CDCl₃) δ -63.8 (d, *J* 185 Hz, C<u>F</u>FBr), -64.6 (d, *J* 185 Hz, CF<u>F</u>Br), -74.0 (br. s., C<u>F</u>₃), -112.7 (d, *J* 275 Hz, C<u>F</u>FCH), -113.9 (d, *J* 279 Hz, C<u>F</u>FCH); EIMS: m/z 490.9 [M–MOM]⁺⁺; HRMS (ES+) for C₁₅H₁₆⁸¹BrF₇O₆SNa⁺ [M + Na]⁺ calcd 560.9616, found 560.9623.

(3R,4R)-5-(Benzyloxy)-1-bromo-4-(methoxymethyl)oxy-1,1,2,2-tetrafluoropentan-3-ol (37).

Triflate 27 (69 mg, 0.13 mmol, not enantiopure) was dissolved in DMF (1 mL) and cooled to 0 °C. NaNO₂ (89 mg, 1.28 mmol) was added and the reaction stirred at 60 °C for 17 h. The resultant mixture was diluted with H₂O (2 mL) and extracted into DCM (4 \times 2 mL). The combined organic phases were dried (Na₂SO₄), filtered and concentrated to give a pale yellow oil. Column chromatography (petroleum ether/EtOAc 90:10 to 80:20) gave alkene (Z)-38 as a colorless oil (12 mg, 24%), and alcohol 37 as a pale yellow oil (20 mg, 38%). Data for 37: R_f 0.19 (petroleum ether/EtOAc 80:20); IR (neat) 3415 (w, br.), 2940 (w), 2360 (w), 1152 (s), 1101 (s), 1030 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.29–7.44 (5H, m), 4.77 (1H, d, J 7.1 Hz, OCHHO), 4.74 (1H, d, J 7.1 Hz, OCHHO), 4.59 (2H, s, CHHPh, CHHPh), 4.47 (1H, ddt, ³J_{H-F} 22.2, J 8.6, 3.5 Hz, CHCF₂), 4.28 (1H, d, J 8.6 Hz, OH), 4.02 (1H, q, J 3.5 Hz, CHCH₂), 3.89 (1H, dd, J 10.6, 4.0 Hz, CHHOBn), 3.83 (1H, dd, J 10.1, 3.5 Hz, CHHOBn), 3.43 (3H, s, CH₃); ¹³C NMR (101 MHz, CDCl₃) δ 137.0 (C_{Ar}), 128.6 (CH_{Ar} × 2), 128.1 (CH_{Ar}), 127.9 (CH_{Ar} × 2), 96.8 (OCH₂O), 75.6 (<u>C</u>HCH₂), 74.0 (<u>C</u>H₂Ph), 70.7 (t, *J* 3 Hz, <u>C</u>H₂OBn), 70.6 (dd, *J* 28, 22 Hz, CHCF₂), 56.1 (CH₃): ¹⁹F NMR (282 MHz, CDCl₃) δ -62.7 (dd, J 181, 9 Hz, CFFBr), -63.9 (d, J 176 Hz, CFFBr), -114.7 (d, J 271 Hz, CFFCH), -124.7 (dt, J 266, 9 Hz, CFFCH); ES⁺MS: m/z 468.0 [^{79Br}M+MeCN+Na]⁺; HRMS (ES+) for $C_{14}H_{17}BrF_4O_4Na^+$ [M + Na]⁺ calcd 427.0139, found 427.0148. Data for (Z)-5benzyloxy-1-bromo-4-(methoxymethyl)oxy-1,1,2,2-tetrafluoro-pent-3-ene ((**Z**)-38): Rf 0.47 (petroleum ether/EtOAc 80:20); IR (neat) 2919 (w), 1675 (m), 1153 (s), 1082 (s), 1002 (s), 914 (s)

 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.29–7.43 (5H, m, H_{Ar}), 5.13 (2H, s, C<u>H</u>₂OMe), 5.01 (1H, t, *J* 14.1 Hz, C<u>H</u>), 4.57 (2H, s, C<u>H</u>₂Ph), 4.21 (2H, t, *J* 1.8 Hz, C<u>H</u>₂OBn), 3.49 (3H, s, C<u>H</u>₃); ¹³C NMR (101 MHz, CDCl₃) δ 159.9 (t, *J* 5 Hz, <u>C</u>OMOM), 137.1 (C_{Ar}), 128.6 (<u>C</u>H_{Ar} × 2), 128.1 (<u>C</u>H_{Ar}), 127.9 (<u>C</u>H_{Ar} × 2), 96.7 (t, *J* 25 Hz, <u>C</u>H), 93.9 (<u>C</u>H₂OMe), 72.2 (<u>C</u>H₂Ph), 67.6 (<u>C</u>H₂OBn), 56.8 (<u>C</u>H₃); ¹⁹F NMR (282 MHz, CDCl₃) δ -66.2 (2F, t, *J* 9 Hz, C<u>F</u>₂Br), -104.4 (2F, m, C<u>F</u>₂CH); ES⁺MS: m/z 409.0 [M + Na]⁺; HRMS (ES+) for C₁₄H₁₅BrF₄O₃Na⁺ [M + Na]⁺ calcd 409.0033, found 409.0034.

(4S,5R)-4-((Benzyloxy)methyl)-5-(2-bromo-1,1,2,2-tetrafluoroethyl)-2,2-dioxo-1,3-dioxa-2thiolane (40). Diol ent-14 (4.79 g, 13.3 mmol) was dissolved in DCM (60 mL) and cooled to 0 °C. Et₃N (7.42 mL, 53.2 mmol) was added, followed by the dropwise addition of SOCl₂ (1.94 mL, 26.6 mmol) over 9 mins. The reaction was stirred at 0 °C for 25 min then diluted with cold Et₂O (90 mL). H_2O (180 mL) was added and the layers separated. The aqueous phase was extracted into Et₂O (4×180 mL) and the resultant organic phases combined and washed with brine (4×180 mL), dried (Na₂SO₄), filtered and concentrated to give a dark brown oil. The oil was dissolved in Et₂O and filtered through silica, which was washed with plenty of Et₂O. Concentration of the filtrate gave a brown oil. Column chromatography (petroleum ether/Et₂O 90:10) gave the corresponding sulfite as an oil (5.27 g, 98%). The sulfite (4.3 g, 10.6 mmol) was dissolved in H₂O (25 mL), MeCN (17 mL) and CCl₄ (17 mL) and then immediately cooled to 0 °C. NaIO₄ (2.71 g, 12.7 mmol) and RuCl₃•xH₂O (55 mg) were added, and the reaction was stirred vigorously at 0 °C to r.t. for 16 h. The resultant mixture was diluted with Et_2O (50 mL) then stirred for 5 min. The aqueous phase was then separated and extracted into Et₂O (3×80 mL). The combined organic phases were washed with H_2O (80 mL), dried (Na₂SO₄), filtered and concentrated to give a red oil. Column chromatography (petroleum ether/Et₂O 75:25) gave sulfate 40 as a colorless oil, which after storage in the fridge for several days became a solid (4.0 g, 90%). [a]_D -37.1 (c 0.5, CHCl₃, 27 °C); NMR spectra are in agreement with reported data.¹⁸

(3R,4R)-5-Benzyloxy-1-bromo-1,1,2,2-tetrafluoropentan-3,4-diol (41). Sulfate 40 (3.52 g, 8.32 mmol) was dissolved in DMF (65 mL) and treated with HCO₂NH₄ (1.05 g, 16.6 mmol). The reaction was stirred at 80 °C for 4 h before being concentrated under reduced pressure. The resultant oil was dissolved in THF (45 mL) and treated with acetyl chloride (2M in MeOH, 12.5 mL, 25.0 mmol). The reaction mixture was stirred at r.t. for 30 min before being guenched with NaHCO₃. Stirring was continued for 20 min before the reaction was filtered and washed with EtOAc. Concentration of the filtrate gave a yellow residue. Column chromatography (petroleum ether/EtOAc 85:15 then 70:30) gave ketone 42 as a yellow oil (439 mg, 15%), sulfate 40 as a vellow oil (82 mg, 2.3%), the corresponding 4-formate 89 as a vellow oil (38 mg, 1.2%) and desired diol 41 as an oily solid (2.27 g, 76%). Data for 41: $[\alpha]_D$ +21.7 (c 0.5, CHCl₃, 26 °C); NMR spectra are in agreement with reported data.¹⁸ Data for (3R,4R)-5-benzyloxy-1-bromo-3-hydroxy-1,1,2,2tetrafluoropentan-4-yl formate (89): $[\alpha]_D$: -3.0 (c 0.6, CHCl₃, 24 °C); NMR spectra are in agreement with reported data.¹⁸ Data for 5-benzyloxy-1-bromo-1,1,2,2-tetrafluoropentan-3-one (42): $R_f 0.54$ (hexane/EtOAc 80:20); IR (neat) 2873 (w), 1756 (m), 1163 (s), 1098 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.40 (5H, m, H_{Ar}), 4.55 (2H, s, CH₂Ph), 3.82 (2H, t, J 6.1 Hz, CH₂OBn), 3.07 (2H, t, J 6.1 Hz, CH₂C=O); ¹³C NMR (101 MHz, CDCl₃) δ 192.4 (t, J 28 Hz, <u>C</u>=O), 137.7 (<u>C</u> q_{Ar}), 128.4 (<u>C</u> $H_{Ar} \times 2$), 127.8 (<u>C</u> H_{Ar}), 127.7 (<u>C</u> $H_{Ar} \times 2$), 73.4 (<u>C</u> H_2 Ph), 63.4 (CH₂OBn), 38.7 (CH₂C=O); ¹⁹F NMR (282 MHz, CDCl₃) δ -64.8 (2F, br. s.), -116.8 (2F, br. s.); $CI^{+}MS$: m/z 344.1 [M + H]⁺; HRMS (ESI–) for $C_{12}H_{10}BrF_4O_2$ [M – H]⁻ calcd 340.9800, found 340.9802.

(3R, 4R)-3,5-Dibenzyloxy-1-bromo-1,1,2,2-tetrafluoropentan-4-ol (90). Diol 41 (1.88 g, 5.19 mmol) was dissolved in DMF (200 mL) and cooled to 0 °C. NaH (60% in mineral oil, 208 mg, 5.19 mmol) was added and stirring continued at 0 °C for 1 h. BnBr (617 µL, 5.19 mmol) was added and stirring continued at 0 °C to r.t. for 20 h. Aq. NH₄Cl (sat., 25 mL) was added and the resultant mixture stirred at r.t. for 30 min. Extraction was carried out into EtOAc (4 × 40 mL). The combined

organic phase was washed with brine (2 × 130 mL), dried (MgSO₄), filtered and concentrated to give a yellow oil. Column chromatography (petroleum ether/EtOAc 90:10 then 70:30) gave alcohol **90** as a colorless oil (1.53 g, 65%), tris-benzyl ether **91** as a colorless oil (288 mg, 10%) and starting diol **41** as a colorless oil (394 mg, 21%). *Data for* **90**: $[\alpha]_D$ +21.7 (c 0.3, CHCl₃, 26 °C); NMR spectra are in agreement with reported data.¹⁸ *Data for* (3*R*,4*R*)-3,4,5-tribenzyloxy-1-bromo-1,1,2,2-tetrafluoropentane **91**: $[\alpha]_D$ +11.6 (c 0.4, CHCl₃, 25 °C). NMR spectra are in agreement with reported data.¹⁸

(2R, 3R)-2-(1, 3-Dibenzyloxy-5-bromo-4,4,5,5-tetrafluoro)pentyl formate (43) TsCl (1.02 g, 3.82 mmol) was dissolved in pyridine (9.8 mL) and cooled to 0 °C. DMF (3.25 mL) was added and the resultant solution stirred at 0 °C for 15 min then r.t. for 30 min. The solution was then cooled to 0 °C and a solution of alcohol 90 (1.72 g, 3.82 mmol) in pyridine (3 mL) was added dropwise and washed with pyridine (0.25 mL). The resultant solution was stirred at r.t. for 1.5 h before being cooled to 0 °C. H₂O (20 mL) was added followed by extraction into hexane (4 × 20 mL). The combined organic phases were dried (Na₂SO₄), filtered and concentrated to give a pale yellow oil. Column chromatography (petroleum ether/EtOAc 95:5 then 80:20) gave formate 43 as a colorless oil (1.56 g, 85%), and starting alcohol 90 as a colorless oil (165 mg, 10%). [α]_D +15.2 (c 0.66, CHCl₃, 25 °C). NMR spectra are in agreement with reported data.¹⁸

4,6-Di-O-benzyl-2,3-dideoxy-2,2,3,3-tetrafluoro-D-erythro-hexopyranose (44). Formate 43 (1.46 g, 3.23 mmol) was dissolved in dry DCM (20 mL) and filtered through a pad of MgSO₄ directly into the reaction flask, while concentrating the filtrate with a stream of argon. The resultant oil was dried under high vacuum for 16 h before being dissolved in THF (30 mL) and cooled to -78 °C. MeLi (1.22 M in Et₂O, 2.65 mL, 3.23 mmol) was added very slowly dropwise. The resultant solution was stirred at -78 °C for 4.5 h. At -78 °C, aq. NH₄Cl (sat., 10 mL) was added to the reaction mixture, which was then stirred for 20 min, while allowing to warm to r.t. The mixture was diluted with H₂O (20 mL) then extracted into EtOAc (3 × 75 mL), dried (MgSO₄), filtered and concentrated to give a

white solid. Column chromatography (petroleum ether/acetone 90:10 then 75:25) gave 44 as a colorless oil (1.04 g, 80%). [α]_D +77.1 (c 0.529, acetone, 22 °C); NMR spectra are in agreement with reported data.¹⁸

2,3-Dideoxy-2,2,3,3-tetrafluoro-D-erythro-hexopyranose (5). Pyranose 44 (470 mg, 1.17 mmol) was dissolved in EtOAc (9 mL) and treated with Pd(OH)₂/C (249 mg, 0.47 mmol). The resultant mixture was flushed with H₂ then stirred under H₂ for 3.5 h before being filtered through Celite[®], which was washed with plenty of EtOAc. Concentration gave a colorless oil. Column chromatography (petroleum ether/acetone 55:45) followed by HPLC (hexane/acetone 50:50) gave pyranose 5 as a colorless oil (244 mg, 95%, α/β 1:1). [α]_D +60.7 (c 0.516, acetone, 22 °C); NMR spectra are in agreement with reported data.¹⁸

6-Benzyloxy-4-triethylsilyl-2,3-dideoxy-2,2,3,3-tetrafluoro-D-threo-hexopyranose (48).

Furanose **47** (130 mg, 0.31 mmol) was dissolved in THF (6 mL) and cooled to -78 °C. *t*-BuOK (38 mg, 0.31 mmol) was added. The resultant mixture was stirred at -78 °C for 7 h and allowed to warm to r.t. for 14 h. Aq. HCl (1M, 0.33 mL) was added, then H₂O (1 mL). The volatile components were removed under reduced pressure and the resultant aqueous phase was extracted into EtOAc (3 × 8 mL). The combined organic phases were washed with aq. NaHCO₃ (10 mL) and brine (10 mL), before being dried (MgSO₄), filtered and concentrated to give a colorless oil. Column chromatography (petroleum ether/acetone 80:20) gave **48** (α/β 1:1) as a white waxy solid (130 mg, quant). R_f 0.21 (petroleum ether/acetone 95:5); Mp 40–44 °C (Et₂O); [α]_D +31.7 (c 0.567, acetone, 22 °C); IR (neat) 3412 (br., w), 2956 (m), 2879 (m), 1456 (w), 1197 (m), 1151 (s), 1123 (s), 1079 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.29–7.42 (10H, m, H_{Ar} × 10), 5.30 (1H, dd, *J* 8.7, 6.1 Hz, H-1_a), 4.86 (1H, dd, *J* 13.9, 3.6 Hz, H-1_β), 4.55–4.61 (3H, m, C<u>H</u>HPh × 3), 4.53 (1H, d, *J* 11.8 Hz, C<u>H</u>HPh), 4.49 (1H, m, H-5_a), 4.12 (2H, m, H-4_{a+β}), 3.91 (1H, m, H-5_β), 3.60–3.70 (4H, m, H-6_{a+β} and H-6^{*}_{a+β}), 0.96 (9H, t, *J* 8.0 Hz, C<u>H</u>₃ ω_β × 3), 0.95 (9H, t, *J* 7.9 Hz, C<u>H</u>₃ ω_β), 0.58–0.73 (12H, m, CH₃CH₂ × 6); ¹³C NMR (101 MHz, CDCl₃) δ 137.4 (C_{Art ω_β}), 137.3 (C_{Art β_α}), 128.5 (4C, <u>C</u>H_{Ar} ×

4), 128.0 (4C, <u>CH_{Ar} × 4)</u>, 128.0 (2C, <u>CH_{Ar} × 2)</u>, 91.3–92.5 (2C, m, C-1_{$\alpha+\beta$}), 73.7 (2C, <u>CH₂Ph_{$\alpha+\beta}</u>),$ 73.2 (d,*J* $6 Hz, C-5_{<math>\beta$}), 69.6–70.9 (2C, m, C-4_{$\alpha+\beta$}), 68.8 (d, *J* 5 Hz, C-5_{α}), 67.8 (C-6_{α/β}), 67.2 (C-6_{β/α}), 6.5 (6C, <u>CH₃ × 6</u>), 4.6 (6C, s, CH₃C<u>H₂ × 6</u>), <u>CF₂CF₂ not observed</u>; ¹⁹F NMR (282 MHz, CDCl₃) δ -118.8 (ddt, *J* 271, 16, 9 Hz), -119.3 (ddt, *J* 269, 14, 8 Hz), -120.4 (dt, *J* 271, 5 Hz), -128.1 (m, *J* 269 Hz can be observed), -129.8 (m, *J* 270 Hz can be observed), -134.1 (m, *J* 271 Hz can be observed), -135.9 (br. d, *J* 260 Hz), -137.8 (m, *J* 260 Hz can be observed); ES⁺MS: m/z 447 [M + Na]⁺; HRMS (ES+) for C₁₉H₂₈F₄NaO₄Si⁺ [M + Na]⁺ calcd. 447.1585; found 447.1577.</u></sub>

6-O-Benzyl-2,3-dideoxy-2,2,3,3-tetrafluoro-D-threo-hexopyranose (58). Furanose 47 (128 mg, 0.30 mmol) was dissolved in THF (0.4 mL) at r.t. and TBAF (1M in THF, 300 µL, 0.30 mmol) was added dropwise. The reaction was stirred at r.t. for 1 h, then concentrated. The resultant oil was purified by column chromatography (hexane/acetone 70:30) to give pyranose 58 as a white solid (79 mg, 85%). $R_f 0.05$ (petroleum ether/EtOAc 85:15); Mp 120–126 °C (CH₂Cl₂); $[\alpha]_D$ +27.0 (c 0.505, acetone, 22 °C); IR (neat) 3383 (m, br.), 2931 (w), 2876 (w), 1454 (w), 1117 (s), 1063 (s) cm⁻¹¹H NMR (400 MHz, acetone-d₆) [OH peaks only] δ 6.71 (1H, m, O<u>H</u>-1_α), 4.94–5.21 (2H, m, $OH_{4_{\alpha+\beta}}$, 2.83 (1H, br. s, $OH_{1_{\beta}}$) [D₂O exchange] δ 7.23–7.42 (10H, m, H_{Ar}), 5.30 (1H, dd, J 9.2, 6.5 Hz, H-1_a), 5.00 (1H, dt, J 13.1, 3.6 Hz, H-1_b), 4.52–4.62 (5H, m, CH₂Ph_{a+b}, H-5_a), 4.09–4.23 $(2H, m, H-4_{\alpha+\beta}), 4.02 (1H, dtd, J 8.0, 4.0, 2.0 Hz, H-5_{\beta}), 3.81 (2H, dd, J 9.8, 6.0 Hz, H-6_{\alpha+\beta}), 3.71$ (1H, ddd, J 9.9, 6.3, 1.4 Hz, H-6[']_B, 3.67 (1H, ddd, J 9.9, 6.4, 1.5 Hz, H-6[']_a), ¹³C NMR (101 MHz, acetone- d_6) δ 139.5 (<u>C</u>_{Ar}), 139.4 (<u>C</u>_{Ar}), 129.2 (4C, <u>C</u>_{HAr} × 4), 128.5 (4C, <u>C</u>_{HAr} × 4), 128.4 (2C, <u>CH_{Ar} × 2)</u>, 93.2–92.2 (m, C-1_{a+b}), 73.91 (<u>CH₂Ph_{a/b})</u>, 73.86 (<u>CH₂Ph_{b/a})</u>, 73.6 (d, J 7 Hz, C-5_b), 70.1 $(t, J 21 Hz, C-4_{\alpha/\beta}), 69.8 (t, J 20 Hz, C-4_{\beta/\alpha}), 69.0 (C-6_{\alpha/\beta}), 68.8 (C-6_{\beta/\alpha}), 68.6 (d, J 6 Hz, C-5_{\alpha}); {}^{19}F$ NMR (282 MHz, acetone- d_6) δ -117.6 (ddt, J 265, 17, 9 Hz), -118.4 (ddt, J 266, 15, 8, Hz), -119.8 (d, J 268 Hz), -129.4 (dd, J 268, 8 Hz), -131.6 (dt, J 268, 11 Hz), -133.2 (dtt, J 267, 10, 4 Hz), -136.0 (br. d, J 259 Hz), -137.1 (dt, J 258, 13 Hz). ES⁺MS: m/z 333 [M + Na]⁺; HRMS (ES+) for $C_{13}H_{14}F_4NaO_4^+$ [M + Na]⁺ calcd 333.0720, found 333.0717.

(3S,4R)-5-(Benzyloxy)-1-bromo-4-((methoxymethyl)oxy)-1,1,2,2-tetrafluoropentan-3-ol

(35). Diol 14 (933 mg, 2.58 mmol) was dissolved in DCE (10 mL) then cooled to 0 °C. The mixture was treated with MOMCl (235 µL, 3.10 mmol), DIPEA (540 µL, 3.10 mmol) and DMAP (32 mg, 258 µmol), and was stirred at 0 °C for 1 h, then 83 °C for 5 h. The brown reaction mixture was then washed with aq. NaHCO₃ (sat., 9 mL), which was extracted into DCM (3×9 mL). The combined organic phases were dried (MgSO₄), filtered and concentrated to give a brown oil. Column chromatography (petroleum ether/EtOAc 97:3 to 78:22) gave a pale yellow oil (787 mg) containing bis-MOM ether 60 (55 mg, 5%) and desired alcohol 35 (732 mg, 70%), and an oil/solid mixture (226 mg) containing undesired alcohol 59 (120 mg, 11%) and starting diol 14 (106 mg, 11%). The compounds were separated on a smaller scale for analytical purposes. Data for 35: R_f 0.40 (petroleum ether/EtOAc 70:30); $[\alpha]_{D}$ +0.2 (c 0.5, CHCl₃, 25 °C); IR (neat) 3421 (br, w), 2941 (w), 2900 (w), 1152 (s), 1128 (s), 1078 (s), 1033 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.16–7.38 (5H, m, H_{Ar}), 4.64–4.70 (2H, m, OCHHO, OCHHO), 4.47–4.54 (2H, m, CHHPh, CHHPh), 4.31 (1H, dddt, J 22.2, 10.1, 3.0, 1.5 Hz, CHOH), 4.11 (1H, tt, J 6.6, 2.0 Hz, CHCH₂), 3.53–3.69 (2H, m, CHHOBn, CHHOBn), 3.32 (3H, s, CH₃), 3.05 (1H, d, J 10.1 Hz, OH); ¹³C NMR (101 MHz, CDCl₃) δ 137.5 (CAr), 128.5 (CHAr), 127.9 (CHAr), 127.6 (CHAr), 96.7 (OCH₂O), 73.5 (CH₂Ph), 72.4 (CHCH₂), 68.7 (CH₂OBn), 67.7 (dd. J 29, 20 Hz, CHOH), 56.2 (CH₃); ¹⁹F NMR (282 MHz, CDCl₃) δ -62.7 (dd, J 176, 9 Hz), -63.8 (d, J 176 Hz), -113.6 (d, J 266 Hz), -126.4 (ddd, J 271, 21, 9 Hz); ES⁺MS: m/z 427.1 $[M + Na]^+$; HRMS (ES+) for C₁₄H₁₇BrF₄O₄Na⁺ $[M + Na]^+$ calcd 427.0139, found 427.0134. Data for (3S,4R)-5-benzyloxy-1-bromo-3-(methoxymethyl)oxy-1,1,2,2tetrafluoropentan-4-ol (59): $R_f 0.29$ (petroleum ether/EtOAc 70:30); $[\alpha]_D$: -28.9 (c 0.5, CHCl₃, 26 °C); IR (neat) 3465 (br., w), 2905 (w), 2867 (w), 1130 (s), 1095 (s), 1028 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.42 (5H, m), 4.74 (2H, s CHHOMe + CHHOMe), 4.57 (2H, s, CHHPh + CHHPh), 4.37 (1H, dd, ³J_{H-F} 21.7, J 8.6 Hz, CHCF₂), 4.18 (1H, t, J 6.3 Hz, CHCH₂), 3.66 (1H, s, CHHOBn) 3.65 (1H, s, CHHOBn), 3.39 (3H, s, CH₃), 3.12 (1H, d, J 10.1 Hz, OH); ¹³C NMR (101 MHz, CDCl₃) δ 137.6 (C_{Ar}), 128.5 (CH_{Ar} × 2), 127.9 (CH_{Ar}), 127.8 (CH_{Ar} × 2), 98.7 (CH₂OMe),

74.5 (dd, J 26, 23 Hz, CHCF₂), 73.4 (CH₂Ph), 70.0 (CH₂OBn), 67.8 (CHCH₂), 56.8 (CH₃); ¹⁹F NMR (282 MHz, CDCl₃) δ -62.7 (d, J 181 Hz), -63.4 (d, J 176 Hz), -112.5 (d, J 275 Hz), -117.5 (dd, J 275, 13 Hz); ES⁺MS; m/z 427.1 [M + Na]⁺; HRMS (ES+) for $C_{14}H_{17}BrF_4O_4Na^+$ [M + Na]⁺ calcd 427.0139, found Data for 427.0134. (3S,4R)-5-benzyloxy-1-bromo-3,4-di-(methoxymethyl)oxy-1,1,2,2-tetrafluoropentane (60): $R_f 0.46$ (petroleum ether/EtOAc 70:30); $[\alpha]_D$: +6.1 (c 0.5, CHCl₃, 25 °C); IR (neat) 2936 (w), 2898 (w), 1134 (s), 1107 (s), 1075 (s), 1025 (s) cm⁻ ¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.40 (5H, m), 4.79 (1H, d, J 7.1 Hz, CHHOMe), 4.74–4.77 (2H, m. CHHOMe + CHHOMe), 4.73 (1H, d, J 6.6 Hz, CHHOMe), 4.58 (1H, d, J 12.1 Hz, CHHPh), 4.55 (1H, d, J 12.1 Hz, CHHPh), 4.45 (1H, ddd, J 17.3, 7.5, 2.0 Hz, CHCF₂), 4.15 (1H, td, J 6.1, 1.5 Hz, CHCH₂), 3.70 (2H, d, J 6.1 Hz, CHHOBn + CHHOBn), 3.44 (3H, s, CH₃), 3.39 (3H, s, CH₃'); ¹³C NMR (101 MHz, CDCl₃) δ 137.7 (C_{Ar}), 128.4 (<u>C</u>H_{Ar} × 2), 127.8 (<u>C</u>H_{Ar}), 127.7 (CH_{Ar} × 2), 98.7 (CH₂OMe), 97.3 (CH₂OMe), 74.5 (CHCH₂), 73.4 (CH₂Ph), 73.5 (dd, J 26, 20 Hz, CHCF₂), 68.7 (CH₂OBn), 56.8 (CH₃), 55.9 (CH₃'); ¹⁹F NMR (282 MHz, CDCl₃) δ -62.7 (d, J 185 Hz), -63.4 (d, J 181 Hz), -112.2 (d, J 271 Hz), -118.2 (dd, J 275, 17 Hz); ES⁺MS: m/z 471.1 $[M + Na]^+$; HRMS (ES+) for C₁₆H₂₁BrF₄O₅Na⁺ $[M + Na]^+$ calcd 471.0401, found 471.0402.

(3S,4R)-5-Benzyloxy-1-bromo-4-(methoxymethyl)oxy-1,1,2,2-tetrafluoropent-3-yl formate (61). Alcohol 35 (3.16 g, 7.79 mmol) was dissolved in DCM (15 mL) and treated with DMAP (238 mg, 1.95 mmol) and DIC (1.93 mL, 12.5 mmol). The mixture was cooled to 0 °C then treated with formic acid (470 μ L, 12.5 mmol) dropwise. The mixture was then stirred at r.t. for 2.5 h before being diluted with DCM (25 mL) and aq. HCl (1M, 18 mL). The aqueous phase was separated and extracted into DCM (2 × 12 mL). The combined organic phases were washed with HCl (3 × 18 mL) then brine (90 mL) before being dried (MgSO₄), filtered and concentrated to give a residue, which was suspended in hexane, filtered and concentrated to give a pale yellow oil. Column chromatography (petroleum ether/EtOAc 85:15) gave formate **61** as a colorless oil (3.25 g, 96%). R_f 0.33 (petroleum ether/EtOAc 80:20); $[\alpha]_D$ +7.4 (c 0.5, CHCl₃, 30 °C); IR (neat) 2950 (w), 2899 (w), 1740 (s), 1142 (s), 1080 (s), 1029 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 8.13 (1H, s, CHO), 7.28–

 7.44 (5H, m, H_{Ar}), 6.00 (1H, dt, ${}^{3}J_{H-F}$ 19.3, *J* 3.3 Hz, CHCF₂), 4.75 (1H, d, *J* 7.1 Hz, CHHOMe), 4.72 (1H, d, *J* 6.9 Hz, CHHOMe), 4.54 (1H, d, *J* 11.7 Hz, CHHPh), 4.50 (1H, d, *J* 11.7 Hz, CHHPh), 4.27 (1H, ddt, *J* 7.2, 5.2, 2.1 Hz, CHCH₂), 3.66 (1H, dd, *J* 9.7, 5.2 Hz, CHHOBn), 3.47 (1H, dd, *J* 9.7, 7.4 Hz, CHHOBn), 3.39 (3H, s, CH₃); 13 C NMR (101 MHz, CDCl₃) δ 158.3 (CHO), 137.3 (C_{Ar}), 128.4 (2 × CH_{Ar}), 127.9 (2 × CH_{Ar}), 97.0 (CH₂OMe), 73.7 (CH₂Ph), 72.7 (CHCH₂), 68.1 (CH₂OBn), 65.7 (dd, *J* 31, 20 Hz, CHCF₂), 56.1 (CH₃); 19 F NMR (282 MHz, CDCl₃) δ -64.0 (d, *J* 185 Hz, CFFBr), -64.6 (d, *J* 176 Hz, CFFBr), -112.2 (d, *J* 275 Hz, CFFCH), -119.5 (dd, *J* 275, 17 Hz, CFFCH); ES⁺MS: m/z 454.9 [M + Na]⁺; HRMS (ES+) for C₁₅H₁₇BrF₄O₅Na⁺ [M + Na]⁺ calcd 455.0088, found 455.0088.

6-O-Benzyl-5-O-(methoxymethyl)-2,3-dideoxy-2,2,3,3-tetrafluoro-D-threo-hexofuranose

(8). Formate 61 (2.88 g, 6.88 mmol) was dissolved in anhydrous DCM (40 mL) then filtered through a pad of MgSO₄ directly into the reaction flask, while concentrating the filtrate with a stream of N₂. The resultant oil was dried under high vacuum for 16 h before being dissolved in THF (70 mL) and cooled to -78 °C. MeLi (1.6M in Et₂O, 4.3 mL, 6.88 mmol) was added very slowly, dropwise. The mixture was stirred at -78 °C for 5 h then treated with aq. NH₄Cl (sat., 35mL). After stirring for 0.5 h while being allowed to warm to r.t., the mixture was diluted with H₂O (45mL) and extracted into EtOAc (3×75 mL). The combined organic phases were dried (MgSO₄), filtered and concentrated to give a yellow oil. Column chromatography (petroleum ether/acetone 95:5 to 80:20) gave furanose 8 as a pale vellow oil (1.51 g, 62%, anomeric mixture ratio 1:0.3). $R_f 0.24$ (petroleum ether/acetone 80:20); IR (neat) 3344 (w, br.) 2901 (w), 1139 (s), 1103 (m), 1018 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) & 7.28–7.42 (6.5H, m, H_{Ar}), 5.48 (0.3H, d, J 6.6 Hz, H-1_v), 5.31 (1H, d, J 8.1 Hz, H-1_x), 4.70–4.80 (2.6H, m, CHHOMe_{x+v} + CHHOMe_{x+v}), 4.65 (1.3H, m, H-4_{x+v}), 4.52–4.60 $(2.6H, m, CHHPh_{x+y} + CHHPh_{x+y}), 4.05 (0.3H, q, J 5.1 Hz, H-5_y), 4.00 (1H, t, J 6.6 Hz, H-5_x),$ 3.62–3.77 (2.6H, m, 2 × H-6_{x+v}), 3.40 (3H, s, CH_{3x}), 3.38 (0.9H, s, CH_{3v}); ¹³C NMR (101 MHz, CDCl₃) δ 137.4 (C_{Arv}), 137.3 (C_{Arx}), 128.4, 128.4, 127.9, 127.8, 127.7, 127.7 (CH_{Arx+v}), 97.3 (CH₂OMe_x), 96.8 (CH₂OMe_y), 96.2 (ddd, J 38, 25, 3 Hz, C-1_x), 94.7 (dd, J 38, 22 Hz, C-1_y), 79.5

(dd, J 29, 22 Hz, C-4_x), 77.2 (dd, J 29, 23 Hz, C-4_y) 73.6 (CH₂Ph_x), 73.5 (CH₂Ph_y), 73.3 (C-5_y),

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73.1 (d, J 6 Hz, C-5_x), 68.5 (C-6_y), 67.8 (C-6_x), 56.4 (<u>C</u>H_{3x}), 55.8 (<u>C</u>H_{3y}); ¹⁹F NMR (282 MHz, CDCl₃) δ -115.9 (0.3F, dd, J 246, 11 Hz, F_v), -116.9 (1F, dd, J 249, 17 Hz, F_x), -124.8 (1F, d, J 247 Hz, F_x), -125.0 (1F, dd, J 241, 5 Hz, F_x), -125.9 (1F, m, J 247 Hz can be observed, F_x), -127.7 (0.3F, d, J 247 Hz, F_v), -130.5 (0.3F, d, J 246 Hz, F_v), -131.2 (0.3F, dd, J 246, 14 Hz. F_v); ES⁺MS: m/z 377.1 [M + Na]⁺; HRMS (ES+) for C₁₅H₁₈F₄O₅Na⁺ [M + Na]⁺ Calcd 377.0983 found 377.0985. (Rac)-methyl (1-benzyloxy-4-bromo-3,3,4,4-tetrafluoro)but-2-yloxyacetate (± 65). To a suspension of NaH (60% mineral oil, 193 mg, 4.83 mmol, 1.6 equiv) in THF (5 mL) was added a solution of the alcohol ±62 (1.00 g, 3.02 mmol, 1 equiv) in THF (2.5 mL) at 0 °C. After the reaction mixture was stirred for 1 h at rt, methyl bromoacetate 63 (0.57 mL, 6.0 mmol, 2 equiv) was added dropwise at 0 °C followed by TBAI (335 mg, 0.91 mmol, 0.3 equiv). The resultant mixture was stirred at rt overnight then guenched with sat. aq. NH₄Cl (5 mL), diluted with Et₂O (50 mL) and washed with water (25 mL) and brine (25 mL). The etheral layer was dried over Na₂SO₄, filtered and concentrated. The obtained crude was then subjected to column chromatography (petroleum ether/Et₂O 80:20) to give of the desired ester ± 65 (1.19 g, 98%) as a colorless oil. R_f 0.30 (petroleum ether/Et₂O 80:20); IR (neat cm⁻¹) 2955 (w), 1760 (m), 1217 (m), 1147 (s), 1100 (m); ¹H NMR (400 MHz, CDCl₃) δ 7.41–7.28 (5H, m, H_{Ar}), 4.59 (1H, d, J 11.9 Hz, CHHPh), 4.55 (1H, d, J 11.9 Hz, CHHPh), 4.41 (1H, d, J 16.1 Hz, CHHCO₂Me), 4.34 (1H, d, J 16.2 Hz, CHHCO₂Me), 4.30 (1H, dtd, J 15.8, 7.2, 2.8 Hz, CHCF₂), 3.93–3.83 (2H, m, CHCH₂O), 3.72 (3H, s, CH₃); ¹³C NMR (101 MHz, CDCl₃) δ 169.5 (C=O), 137.3 (C_{α Ar}), 128.5 (CH_{Ar}), 127.9 (CH_{Ar}), 127.6 (CH_{Ar}), 77.8 (dd, J 27.8, 23.4 Hz, CHCF₂), 73.8 (CH₂Ph), 69.3 (CH₂CO₂Me), 68.8 (CHCH₂O), 51.9 (CH₃) $(2 \times CF_2 \text{ not resolved});$ ¹⁹F NMR (282 MHz, CDCl₃) δ -62.7 (dd, J 180.5, 8.6 Hz, CFFBr), -63.5 (d, J 180.5 Hz, CFFBr), -112.8 (d, J 275.1 Hz, CFFCF₂Br), -120.6 (ddd, J 275.1, 17.2, 8.6 Hz, CFFCF₂Br); MS (ESI) m/z 425 and 427 (M + Na)⁺ 1:1 ratio. HRMS (MS⁺) for C₁₄H₁₅⁷⁹BrF₄NaO₄ $(M + Na)^+$ calcd 424.9982, found 424.9993.

(Rac)-6-benzyloxymethyl-4,4,5,5-tetrafluorodihydropyran-3,3-diol (±67) and (Rac)-6*benzyloxymethyl-4.4,5,5-tetrafluorodihydropyran-3-one* ($\pm 67b$). A solution of the ester ± 65 in DCM was filtered through MgSO₄ while drying with N₂ then dried under high vacuum overnight, then ± 65 (450 mg, 1.12 mmol, 1 equiv) was dissolved in dry THF (10 mL) and cooled to -78 °C. MeLi (1.6M in Et₂O, 0.70 mL, 1.12 mmol, 1 equiv) was added at -78 °C dropwise and the reaction mixture stirred at -78 °C for 4–5 h. The reaction was quenched at -78 °C by adding sat. aq. NH₄Cl (5 mL) then allowed to warm up to rt. The resultant mixture was diluted with water (5 mL) and extracted with EtOAc (3×15 mL). The combined organic extracts were dried over MgSO₄, filtered and concentrated. The obtained crude was then subjected to column chromatography (petroleum ether/Et₂O 80:20 to 40:60) to give a 1:10 mixture of the desired hexulose derivative $\pm 67b$ and its hydrate ±67 as a colorless oil (236 mg, 68%). $R_f 0.25$ (petroleum ether/Et₂O 40:60); IR (neat cm⁻¹) 3376 (w, br), 2929 (w), 1285 (m), 1124 (s), 1092 (m); ¹H NMR (400 MHz, CDCl₃) δ 7.42-7.29 (10H, m, H_{Ar}), 4.64 (1H, d, J 11.9 Hz, CHHPh, hydrate), 4.69–4.57 (2H, m, CH₂Ph ketone), 4.57 (1H, d, J 12.0 Hz, CHHPh, hydrate), 4.43 (1H, ddd, J 15.4, 3.3, 1.0 Hz, CHHC=O), 4.32 (1H, ddd, J 15.5, 3.9, 0.9 Hz, CHHC=O), 4.24 (1H, ddtt, ³J_{H-F} 22.2, J 7.5, 2.6, 1.2 Hz, CHCF₂ ketone), 3.99– 3.76 (5H, m, CHCF₂, CHHOBn, CHHC(OH)₂, hydrate and CH₂OBn ketone), 3.75 (1H, dd, J 11.2, 7.6 Hz, CHHOBn, hydrate), 3.65 (1H, ddd, J 12.6, 3.4, 1.1 Hz, CHHC(OH)₂, hydrate); ¹³C NMR (101 MHz, CDCl₃) δ 137.0 (C_{q,Ar} hydrate, 137.0 (C_{q,Ar}), 128.6 (2 × CH_{Ar}), 128.2 (CH_{Ar}), 128.1 (CH_{Ar} hydrate), 128.0 (CH_{Ar} hydrate), 127.9 (CH_{Ar}), 91.6 (dd, J 23.4, 20.5 Hz, C(OH)₂), 77.1 (t, J 23.4 Hz, CF₂CH hydrate), 74.1 (CH₂Ph), 73.9 (CH₂Ph hydrate), 71.4 (CH₂C=O), 71.2 (d, J 2.9 Hz, CH₂C(OH)₂), 66.0 (br. s., CH₂OBn ketone and hydrate) (2×CF₂ not resolved); ¹⁹F NMR (282 MHz, $CDCl_3$) $\delta -117.3$ (dd, J 279.4, 12.9 Hz), -124.3 (d, J 257.9 Hz, hydrate), -126.5 (dt, J 262.2, 12.9 Hz), -129.3 (dt, J 262.2, 15.0 Hz, hydrate), -130.5 (d, J 262.2 Hz, hydrate), -133.5 (ddd, J 262.2, 21.5, 12.9 Hz), -144.3 (dt, J 279.4, 12.9 Hz), -150.5 (d, J 257.9 Hz, hydrate); MS (ESI) for 67 m/z $311 (M + H)^+$, HRMS (MS⁺) for C₁₃H₁₄F₄NaO₄ (M + Na)⁺ calcd 333.0720, found 333.0714.

(*Rac*)-(2*S*,2'*R*)-*Methyl* (1-benzyloxy-4-bromo-3,3,4,4-tetrafluorobutan-2-yl)oxy-2-(Rac)-(2R, 2'R)-Methyl (1-benzyloxy-4-bromo-3, 3, 4, 4methoxvacetate $(\pm 66a)$ and tetrafluorobutan-2-yl)oxy-2-methoxyacetate ($\pm 66b$). To a suspension of NaH (60% mineral oil, 97 mg, 2.42 mmol, 1.6 equiv) in THF (3 mL) was added a solution of the alcohol ±62 (500 mg, 1.51 mmol, 1 equiv) in THF (1.5 mL) at 0 °C. After the reaction mixture was stirred for 1 h at rt, methyl bromomethoxyacetate 64 (553 mg, 3.02 mmol, 2 equiv) was added dropwise at 0 °C followed by TBAI (167 mg, 0.45 mmol, 0.3 equiv). The resultant mixture was stirred at rt overnight then quenched with sat. aq. NH_4Cl (2.5 mL), diluted with Et₂O (25 mL) and washed with water (10 mL) and brine (10 mL). The etheral layer was dried over Na_2SO_4 , filtered and concentrated. The obtained crude was then subjected to column chromatography (petroleum ether/Et₂O 80:20) to give the desired esters $\pm 66a$ and $\pm 66b$ as a 1:0.8 mixture of diastereoisomers and a colorless oil (581 mg, 89%). $R_f 0.21$ (petroleum ether/Et₂O 80:20); IR (neat cm⁻¹) 2951 (w), 1756 (m), 1205 (m), 1127 (s), 1094 (s); ¹H NMR (400 MHz, CDCl₃) δ 7.41–7.28 (5H, m, H_{Ar}), 5.19 (1H, s, CHCO₂Me, minor isomer), 5.10 (1H, s, CHCO₂Me, major isomer), 4.63–4.48 (6H, m, 2×CH₂Ph and 2×CHCF₂), 3.89– 3.75 (4H, m, 2×CHCH₂O), 3.77 (3H, s, OCH₃, major isomer), 3.71 (3H, s, OCH₃, minor isomer), 3.47 (3H, s, OCH₃, minor isomer), 3.46 (3H, s, OCH₃, major isomer); ¹³C NMR (101 MHz, CDCl₃) δ 166.7 (C=O), 166.4 (C=O), 137.1 (C_{g Ar}), 137.2 (C_{g Ar}), 128.5 (CH_{Ar}), 128.0 (CH_{Ar}), 127.8 (CH_{Ar}), 127.7 (CH_{Ar}), 99.6 (CHCO₂Me), 99.5 (CHCO₂Me), 74.6 (t, J 24.9 Hz, CHCF₂), 74.3 (dd, J 26.3, 23.4 Hz, CHCF₂), 73.7 (CH₂Ph), 73.6 (CH₂Ph), 68.8 (CHCH₂O), 68.5 (CHCH₂O), 55.0 (OCH₃), 54.7 (OCH₃), 52.4 (OCH₃), 52.3 (OCH₃) (2×CF₂ not resolved); ¹⁹F NMR (282 MHz, CDCl₃) δ – 62.4 (m, J 180.5 Hz, CFFBr, minor isomer), -62.9 (m, J 180.5 Hz, CFFBr, major isomer), -63.4 (m, J 180.5 Hz, CFFBr, minor isomer), -63.5 (d, J 180.5 Hz, CFFBr, major isomer), -113.4 (m, J 275.1 Hz, CHCFF, minor isomer), -114.3 (dd, J 275.1, 8.6 Hz, CHCFF, major isomer), -116.4 (dd, J 275.1, 8.6 Hz, CHCFF, major isomer), -117.7 (dt, J 275.1, 10.8 Hz, CHCFF, minor isomer). MS (EI) m/z (%) 329 and 331 ((M – MeOCHCO₂Me⁺)⁺, 4), 251 and 253 (6), 103 (MeOCHCO₂Me⁺, 9), 91 ($C_7H_7^+$, 100). HRMS (MS+) for $C_{15}H_{17}^{79}BrF_4NaO_5$ (M + Na)⁺ calcd 455.0088, found 455.0081.

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(Rac)-methyl 6-O-benzyl-3,4-dideoxy-3,3,4,4-tetrafluoro-glycero-hex-2-ulopyranoside (± 68) . A solution of the ester ± 66 in DCM was filtered through MgSO₄ while drying with N₂ then dried under high vacuum overnight. The ester ± 66 (484 mg, 1.12 mmol, 1 equiv) was dissolved in dry THF (10 mL) then cooled to -78 °C. MeLi (1.6M in Et₂O, 0.70 mL, 1.12 mmol, 1 equiv) was added at -78 °C dropwise and the reaction mixture stirred at -78 °C for 5 h. The reaction was quenched at -78 °C by adding sat. aq. NH₄Cl (5 mL) then allowed to warm up to rt. The resultant mixture was diluted with water (5 mL) and extracted with EtOAc (3×15 mL). The combined organic extracts were dried over MgSO₄, filtered and concentrated. The obtained crude was then subjected to column chromatography (petroleum ether/acetone 80:20 to 70:30) to give an 1.4:1 anomeric mixture of the desired hexulose ± 68 as a colorless oil (282 mg, 78%). R_f 0.25 (petroleum ether/acetone 70:30); IR (neat cm⁻¹) 3396 (w, br), 2943 (w), 1288 (m), 1105 (s), 1025 (s); ¹H NMR (400 MHz, CDCl₃) δ 7.41–7.28 (1H, m, H_{Ar}), 4.70 (1H, d, J 5.4 Hz, CHOMe minor anomer), 4.65 (2H, d, J 12.0 Hz, 2×CHHPh), 4.63–4.57 (2H, m, 2×CHHPh), 4.55 (1H, d, J 2.9 Hz, CHOMe major anomer), 4.38–4.26 (1H, m, CHCF₂ minor anomer), 4.10–3.98 (1H, m, CHCF₂, major anomer), 3.97-3.89 (2H, m, 2×CHHOBn), 3.78 (2H, dd, J 11.1, 7.6 Hz, 2×CHHOBn), 3.68 (3H, s, major anomer), 3.53 (3H, s, minor anomer); ¹³C NMR (101 MHz, CDCl₃) δ 137.5 (C_{a Ar}), 137.3 (C_{a Ar}), 128.5 (CH_{Ar}), 128.5 (CH_{Ar}), 128.0 (CH_{Ar}), 127.9 (CH_{Ar}), 127.7 (CH_{Ar}), 127.6 (CH_{Ar}), 100.9 (CHOMe, minor anomer), 99.9 (d, J 4.4 Hz, CHOMe, major anomer), 73.9 (CH₂Ph), 73.8 (CH₂Ph), 72.7 (t, J 24.9 Hz, CHCF₂, major anomer), 68.0 (t, J 24.5 Hz, CHCF₂, minor anomer), 66.0 (br. s., CH₂OBn), 65.8 (br. s., CH₂OBn), 57.8 (OCH₃, major anomer), 56.3 (OCH₃, minor anomer) (2×CF₂) not resolved); ¹⁹F NMR (282 MHz, CDCl₃) δ –122.8 (d, J 266.5 Hz, major anomer), –123.0 (d, J 266.5 Hz, minor anomer), -132.0 - -128.6 (4F, m), -145.2 (d, J 266.5 Hz, minor anomer), -147.5 (dt, J 266.5, 12.9 Hz, major anomer). HRMS (MS+) for $C_{14}H_{16}F_4NaO_5$ (M + Na)⁺ calcd 363.0826, found 363.0831.

(Rac)-methyl 6-O-benzyl-3, 4-dideoxy-3, 3, 4, 4-tetrafluoro- β -threo-hexopyranoside ($\pm\beta$ -70) and the α -erythro-hexopyranoside ($\pm \alpha$ -71). To a solution of ± 68 (500 mg, 1.47 mmol, 1 equiv) in dry Et₂O (10 mL) was added NaBH₄ (2.2 equiv) and 10 drops of EtOH. The reaction mixture was stirred at rt for 7 h after which some starting material could still be observed by TLC. 1 equiv of NaBH₄ was added and the resultant mixture was stirred overnight then quenched with water (20 mL) and extracted with Et₂O (3×40 mL). Organic extracts were dried over MgSO₄, filtered and concentrated to give a 1.3:1 mixture of $\pm\beta$ -70 and $\pm\alpha$ -71 as a colorless oil (440 mg, 92%) which was used without any further purification for the next step. Data for mixture: IR (neat cm^{-1}) 3415 (w, br), 2939 (w), 1197 (m), 1102 (s), 1027 (s); MS (EI) m/z (%) 324 (M⁺⁺, 2), 305 (3), 292 (M -MeOH)^{+•}, 2), 291 (3), 107 (14), 105 (14), 91 ($C_7H_7^+$, 100). Data for $\pm\beta$ -70: ¹H NMR (400 MHz, CDCl₃) & 7.41–7.29 (5H, m, H_{Ar}), 4.71 (1H, dt, J 3.7, 1.3 Hz, H-1), 4.65 (1H, d, J 11.9 Hz, CHHPh), 4.60 (1H, dd, J 11.9, 1.9 Hz, CHHPh), 4.17–4.09 (1H, m, H-2), 4.09–3.97 (1 H, m, H-5), 3.94 (1H, dd, J 11.1, 3.0 Hz, H-6a), 3.82 (1H, dd, J 11.0, 7.5 Hz, H-6b), 3.63 (3H, s, OCH₃), 2.66 (1H, d, J 5.3 Hz, OH-2); ¹³C NMR (101 MHz, CDCl₃) δ 137.5 (C_{g,Ar}), 128.5 (2C, CH_{Ar}), 127.9 (CH_{Ar}), 127.5 (2C, CH_{Ar}), 99.5 (d, J 8.8 Hz, C-1), 73.7 (CH₂Ph), 70.6 (dd, J 31.0, 20.0 Hz, C-2), 68.6 (t, J 19.8 Hz, C-5), 66.2 (C-6), 57.3 (OCH₃) (2×CF₂ not resolved); ¹⁹F NMR (282 MHz, CDCl₃) δ -121.5 (d, J 275.1 Hz), -129.9 (d, J 262.2 Hz), -131.4 - -133.1 (2F, m). HRMS (MS+) for $C_{14}H_{16}F_4NaO_4 (M + Na)^+$ calcd 347.0877, found 347.0882. Data for $\pm \alpha$ -71: ¹H NMR (400 MHz, CDCl₃) δ 7.41–7.29 (5H, m, H_{Ar}), 4.92 (1H, t, J 4.2 Hz, H-1), 4.65 (1H, d, J 11.9 Hz, CHHPh), 4.60 (1H, dd, J 11.9, 1.9 Hz, CHHPh), 4.34–4.23 (1H, m, H-5), 4.09–3.97 (1H, m, H-2), 3.90 (1H, ddd, J 11.1, 2.7, 0.6 Hz, H-6a), 3.75 (1H, dd, J 11.1, 7.5 Hz, H-6b), 3.51 (3H, s, OCH₃), 2.72 (1H, d, J 11.9 Hz, OH-2); ¹³C NMR (101 MHz, CDCl₃) δ 137.4 (C_{a Ar}), 128.5 (2C, CH_{Ar}), 127.9 (CH_{Ar}), 127.7 (2C, CH_{Ar}), 98.0 (d, J 8.8 Hz, C-1), 73.8 (CH₂Ph), 73.2 (dd, J 27.8, 23.0 Hz, C-2), 67.5 (t, J 24.2 Hz, C-5), 65.7 (C-6), 56.3 (OCH₃) (2×CF₂ not resolved); ¹⁹F NMR (282 MHz, CDCl₃) δ–128.1 (dd, J 254.0, 21.5 Hz), -133.1 - -131.4 (3F, m). HRMS (MS+) for $C_{14}H_{16}F_4NaO_4$ (M + Na)⁺ calcd 347.0877, found 347.0879.

(2*R*)-1-(2-Naphthylmethyl)oxy-4-bromo-3,3,4,4-tetrafluorobutane-2-ol (72). This alcohol was obtained from its corresponding naproxen ester 92^{26} (The optical rotation of 92 has not yet been reported: $[\alpha]_D$ +32.6 (c 0.478, CHCl₃, 23 °C)). To the ester 92 (20.1 g, 33.9 mmol, 1 equiv) in THF (200 mL) was added ground NaOH (14.9 g, 373 mmol, 11 equiv) and the reaction mixture was stirred at reflux for 1h. The solvents were reduced *in vacuo* to yield a crude residue which was taken up in sat. aq. NaHCO₃ (500 mL) and extracted with Et₂O (3×500 mL). The combined organic extracts were washed with brine, dried over MgSO₄, filtered and concentrated. Purification by flash chromatography (petroleum ether/Et₂O 80:20 to 70:30) afforded the desired enantiopure **72** (12.6 g, 33.0 mmol, 97%) as a white solid. NMR spectra are in agreement with reported data.²⁶ $[\alpha]_D$ +9.70 (c 0.505, CHCl₃, 22 °C).

(4R)-1-Bromo-1,1,2,2-tetrafluoro-3,4-(2-naphthylmethylidenedioxy)-butane (73). To a mixture of 72 (12.0 g, 31.5 mmol, 1 equiv) and dried powdered MS 4Å (26 g) in dry CH₂Cl₂ (300 mL) was added DDQ (9.29 g, 40.9 mmol, 1.3 equiv) at 0 °C under Ar atmosphere. The mixture was stirred for 5h at rt, quenched with aqueous ascorbate buffer (L-ascorbic acid (0.7 g), citric acid monohydrate (1.2 g), and NaOH (0.92 g) in water (100 mL), 300 mL), and then filtered through Celite[®]. The filter cake is rinsed with CHCl₃ (300 mL) and layers are partitioned. The aqueous layer was extracted with CHCl₃ (300 mL) and the combined organic extracts were washed with sat. aq. NaHCO₃ (300 mL), dried over MgSO₄ and evaporated *in vacuo*. Purification by flash chromatography (petroleum ether/ Et_2O 80:20) afforded a mixture of enantiopure acetal diastereoisomers 73 (9.57 g, 25.2 mmol, 80%) as a pale yellow solid. An analytical sample of pure diastereomers was obtained from racemic material. Data for trans-73: Rf 0.59 (petroleum ether/Et₂O 80:20); mp 86 °C (CHCl₃); IR (neat cm⁻¹) 3060 (w), 2903 (w), 1125 (s), 1088 (s), 897 (s); ¹H NMR (400 MHz, CDCl₃) δ 7.99–7.95 (1H, m, H_{Ar}), 7.94–7.83 (3H, m, H_{Ar}), 7.59 (1H, dd, J 8.5, 1.6 Hz, H_{Ar}), 7.56–7.50 (1H, m, H_{Ar}), 6.16 (1H, s, CHOO), 4.83 (1H, dddd, ³J_{HF} 17.4, ³J_{HH} 7.2, ³*J*_{HF} 6.8, ³*J*_{HH} 6.6 Hz, CHCF₂), 4.49 (1H, dd, ²*J*_{HH} 9.2, ³*J*_{HH} 7.2 Hz, CHHCHO), 4.34 (1H, dd, ²*J*_{HH} 9.2, ³J_{HH} 6.6 Hz, CH<u>H</u>CHO); ¹³C NMR (101 MHz, CDCl₃) δ 134.1 (C_{q,Ar}), 133.2 (C_{q,Ar}), 132.8

(C_{q,Ar}), 128.3 (CH_{Ar}), 128.5 (CH_{Ar}), 127.8 (CH_{Ar}), 126.4 (CH_{Ar}), 126.6 (CH_{Ar}), 126.8 (CH_{Ar}), 123.5 (CH_{Ar}), 116.8 (tt, ¹J_{CF} 311.8, ²J_{CF} 39.5 Hz, <u>C</u>F₂), 114.2 (ddt, ¹J_{CF} 262.0, ¹J_{CF} 256.1, ²J_{CF} 32.2 Hz, CF₂), 106.0 (CHOO), 72.3 (dd, ²J_{CF} 30.7, ²J_{CF} 20.5 Hz, CHCF2), 65.3 (CH₂CHO); ¹⁹F NMR (282MHz, CDCl₃): δ –63.8 (dd, ²J_{FF} 182.7, ³J_{FF} 7.5 Hz, C<u>F</u>FBr), –64.9 (dd, ²J_{FF} 182.7, ³J_{FF} 5.9 Hz, CFFBr), -118.0 (dt, ²J_{FF} 271.3, J 5.9 Hz, CHOCFF), -123.1 ppm (ddd, ²J_{FF} 271.3, ³J_{HF} 17.2, ³J_{FF} 7.5 Hz, CHOCFF); MS (EI) m/z (%) 378 and 380 (M⁺⁺, 9), 377 and 379 ((M – H⁺)⁺, 5), 299 ((M – $Br')^+$, 5), 155 (NAPCO⁺, 30), 128 (NAP⁺⁺, 100); HRMS (MS+) for $C_{15}H_{12}^{79}BrF_4O_2$ (M + H)⁺ calcd 378.9957, found 378.9955. Data for cis-73: Rf 0.41 (petroleum ether/Et₂O 80:20). mp 82 °C (CHCl₃); IR (neat cm⁻¹) 3060 (w), 2906 (w), 1151 (s), 1076 (s), 818 (s); ¹H NMR (400MHz, CDCl₃): δ 7.96 (1H, s, H_{Ar}), 7.93–7.83 (3H, m, H_{Ar}), 7.64 (1H, dd, J 8.5, 1.2 Hz, H_{Ar}), 7.57–7.48 (2H, m, H_{Ar}), 6.02 (s, 1H, CHOO), 4.85–4.72 (1H, m, CHCF₂), 4.60 (1H, dd, ²J_{HH} 9.5, ³J_{HH} 2.3 Hz, C<u>H</u>HCHO), 4.27 ppm (1H, dd, ²J_{HH} 9.5, ³J_{HH} 7.7 Hz, CH<u>H</u>CHO); ¹³C NMR (101 MHz, CDCl₃) δ 134.2 (C_{q,Ar}), 132.7 (C_{q,Ar}), 132.8 (C_{q,Ar}), 128.4 (CH_{Ar}), 128.5 (CH_{Ar}), 127.8 (CH_{Ar}), 127.2 (CH_{Ar}), 126.8 (CH_{Ar}), 126.3 (CH_{Ar}), 123.7 (CH_{Ar}), 116.9 (ddt, ¹J_{CF} 314.7, ¹J_{CF} 311.8, ²J_{CF} 39.5 Hz, CF₂), 113.5 (ddt, ¹*J*_{CF} 264.9, ¹*J*_{CF} 253.2, ²*J*_{CF} 30.7 Hz, CF₂), 106.4 (CHOO), 72.6 (dd, ²*J*_{CF} 33.7, ²*J*_{CF} 22.0 Hz), 65.8 (CH₂CHO); ¹⁹F NMR (282MHz, CDCl₃): δ –63.2 (dd, ²J_{FF} 181.1, J 8.1 Hz, CFFBr), – 64.2 (dd, ²J_{FF} 181.1, J 4.8 Hz, CF<u>F</u>Br), -115.3 (dt, ²J_{FF} 269.0, J 5.0 Hz, CHOC<u>F</u>F), -126.1 ppm (ddd, ${}^{2}J_{FF}$ 269.0, J 18.1, J 8.3 Hz, CHOCFF); MS (EI) m/z (%) 378 and 380 (M⁺⁺, 11), 377 and 379 $((M - H^{\bullet})^{+}, 7), 299 ((M - Br^{\bullet})^{+}, 6), 155 (NAPCO^{+}, 37), 128 (NAP^{+\bullet}, 100); HRMS (MS+) for$ $C_{15}H_{12}^{79}BrF_4O_2 (M + H)^+$ calcd 378.9957, found 378.9943.

(2R)-3,3,4,4-Tetrafluoro-7-phenylhept-6-ene-1,2,5-triol (75). To a solution of 73 (7.00 g, 18.5 mmol, 1 equiv) in THF (75 mL) was added cinnamaldehyde (5.58 mL, 44.3 mmol, 2.4 equiv) then cooled to -78 °C. After 10 min, MeLi (1.5 M in Et₂O, 27.7 mL, 44.3 mmol, 2.4 equiv) was added dropwise and the reaction mixture was stirred for 2.5 h. The reaction was quenched with saturated NH₄Cl aq. (100 mL) and extracted with Et₂O (3 × 300 mL). The combined organic layers were dried (Na₂SO₄), filtered and concentrated *in vacuo* and used without further purification. To a

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solution of the crude acetal (m_{th} : 7.98 g, 18.5 mmol, 1 equiv) in MeOH (200 mL) was added PTSA
(318 mg, 1.85 mmol, 0.1 equiv) and the resultant mixture was stirred at rt for 5 h. The reaction
mixture was quenched with sat. aq. NaHCO ₃ (100 mL), diluted with water (200 mL) and extracted
with EtOAc (4 \times 250 mL). The combined organic layers were reduced <i>in vacuo</i> to 500 mL, washed
with brine (150 mL), dried (Na ₂ SO ₄), filtered and concentrated to offer 14.3 g of crude material.
Purification by column chromatography (petroleum ether/acetone, 75:25 to 50:50) afforded 3.88 g
(13.2 mmol, 71% over two steps) of pure triol 75 as a 1:1 mixture of diastereoisomers and white
solid. R _f 0.26 (petroleum ether/acetone 65:35). IR (neat cm ⁻¹) 3365 (br, m), 1257 (m), 1099 (s), 968
(m); ¹ H NMR (400MHz, acetone- d_6): δ 7.49 (4H, d, J 7.6 Hz, H _{Ar}), 7.40–7.32 (4H, m, H _{Ar}), 7.32–
7.24 (2H, m, H _{Ar}), 6.88 (2H, d, ${}^{3}J_{HH}$ 15.9 Hz, H-7, both dia), 6.39 (1H, dd, ${}^{3}J_{HH}$ 15.9, ${}^{3}J_{HH}$ 6.0 Hz,
H-6, dia 1), 6.37 (1H, dd, ${}^{3}J_{HH}$ 15.9, ${}^{3}J_{HH}$ 5.9 Hz, H-6, dia 2), 5.43 (2H, d, ${}^{3}J_{HH}$ 6.2 Hz, OH-5, both
dia), 5.23 (1H, d, ³ <i>J</i> _{HH} 6.2 Hz, OH-2, dia 1), 5.17 (1H, d, ³ <i>J</i> _{HH} 6.4 Hz, OH-2, dia 2), 4.94–4.80 (2H,
m, H-5, both dia), 4.35–4.19 (2H, m, H-2, both dia), 4.14–3.97 (2H, m, OH-1, both dia), 3.95–3.83
(2H, m, H-6a, both dia), 3.80–3.67 (2H, m, H-6b, both dia); 13 C NMR (101 MHz, acetone- d_6) δ
137.4 (Cq, Ar), 135.2 (C-7, dia 1), 135.1 (C-7, dia 2), 129.6 (CHAr), 129.0 (CHAr), 127.6 (CHAr),
124.1 (C-6), 121.1–114.6 (4×CF ₂), 72.3 (dd, ${}^{2}J_{CF}$ 25.7, 23.5 Hz, C-2 or C-5), 71.9 (dd, ${}^{2}J_{CF}$ 26.4,
24.9 Hz, , C-2 or C-5), 71.9 (t, ${}^{2}J_{CF}$ 24.3 Hz, , C-2 or C-5), 71.7 (dd, ${}^{2}J_{CF}$ 27.9, 23.5 Hz, , C-2 or C-
5), 61.3 (C-1); ¹⁹ F NMR (376 MHz, acetone- d_6) δ –119.4 (app. dt, J 271.5, 6.5 Hz), –119.9 (app.
dtd, J 270.5, 6.6, 6.6, 1.4 Hz), -120.5 (app. dt, J 274.9, 6.9 Hz), -121.0 (app. dt, J 273.6, 6.8 Hz), -
123.9 (ddd, J 274.9, 16.4, 6.6 Hz), -124.9 (app. ddd, J 273.6, 17.5, 6.2 Hz), -125.5 (ddd, J 271.5,
15.9, 6.6 Hz), -126.1 (app. ddd, J 270.5, 16.7, 5.8 Hz, 1F); $\{{}^{1}H\}{}^{19}F$ NMR (376 MHz, acetone- d_{6}) δ
-119.4 (dd, J 271.5, 5.9 Hz), -119.9 (ddd, J 270.5, 6.5, 2.2 Hz), -120.5 (dd, J 274.9, 5.9 Hz), -
121.0 (ddd, J 273.6, 6.1, 2.2 Hz), -123.9 (dd, J 274.9, 6.6 Hz), -124.9 (ddd, J 273.6, 6.5, 2.7 Hz), -
125.5 (dd, <i>J</i> 271.5, 6.6 Hz), -126.1 (ddd, <i>J</i> 270.5, 6.1, 2.7 Hz); HRMS (MS+) for C ₁₃ H ₁₄ F ₄ NaO ₃ (M
$+ Na)^{+}$ calcd 317.0777, found 317.0771.

3,4-Dideoxy-3,3,4,4-tetrafluoro-D-threo-hexopyranose (6) and D-erythro-hexopyranose (7). Ozone was bubbled through a solution of triol 75 (2.50 g, 8.50 mmol) in MeOH (75 mL) until a light blue color was obtained (20 min). O₂ was bubbled through to remove excess ozone (10 min) and then, Me₂S (6.24 mL, 85.0 mmol, 10 equiv) was added and the reaction mixture was allowed to warm to rt and concentrated to offer 2.58 g of crude material. Purification by column chromatography (petroleum ether/acetone 60:40) afforded 1.67 g (7.59 mmol, 89%) of a pure 1:1 mixture of 6 (α/β 65:35) and 7 (68:32) as a colorless syrup which solidified into an off-white solid on standing. The epimers were separated by the 3-step procedure as described.

(Rac)-1,2,6-tri-O-acetyl-3,4-dideoxy-3,3,4,4-tetrafluoro-threo-hexopyranoside (± 76) and erythro-hexopyranoside (± 77). To a solution of ± 6 and ± 7 (1.20 g, 5.45 mmol, 1 equiv) in pyridine (12 mL) was added Ac₂O (1.86 mL, 19.6 mmol, 3.6 equiv). The resultant mixture was stirred at rt 17 h then quenched with EtOH (10 mL). Volatiles were evaporated and then fully removed by azeotropic distillation with toluene and CHCl₃ to afford 1.79 g (5.18 mmol, 95%) of \pm 76 and \pm 77 as a colorless oil. Repeated column chromatography (CHCl₃/EtOAc 96:4) afforded 486 mg (1.40 mmol, 26%) of pure \pm 77 as a 4:96 α/β mixture. Recrystallization was achieved from chloroform. Data for $\pm\beta$ -77: R_f 0.52 (CHCl₃/EtOAc 90:10). mp 62 °C (CHCl₃); IR (neat cm⁻¹) 2973 (w), 1770 (m), 1750 (m), 1199 (s), 1056 (s); ¹H NMR (400 MHz, CDCl₃) δ 5.82 (1H, d, J 8.6 Hz, H-1) 5.41 (1H, ddt, ³J_{H-F3ax} 20.8, J 8.6, 3.9 Hz, H-2) 4.47 (1H, dd, J 12.2, 3.4 Hz, H-6_a) 4.32 (1H, dd, J 12.2, 7.1 Hz, H-6_b) 4.18 (1H, ddddd, ${}^{3}J_{\text{H-F4ax}}$ 22.0, J 7.1, 3.5, 3.4, 1.1 Hz, H-5) 2.18 (3H, s) 2.13 (3H, s) 2.09 (3H, s) ppm; ¹³C NMR (101 MHz, CDCl₃) δ 170.3 (C=O) 168.4 (C=O) 168.3 (C=O) 115.7 - 109.6 (2 × CF₂) 90.2 (d, J 9.2 Hz, C-1) 71.4 (ddd, J 27.1, 22.0, 2.6 Hz, C-5) 67.8 (dddd, J 20.2, 16.9, 2.9, 1.5 Hz, C-2) 59.2 (dd, J 4.6, 2.2 Hz, C-6) 20.6 (CH₃) 20.5 (CH₃) 20.2 (CH₃) ppm; ¹⁹F NMR (376 MHz, CDCl₃) δ -128.04 (m, J 258.6 Hz) -132.05 (m, J 262.6 Hz) -132.26 (m, J 258.6 Hz) -134.80 (ddd, J 263.6, 14.8, 9.6 Hz) ppm; MS (ESI+) (m/z) 369 (M+Na)⁺. HRMS (MS+) for $C_{12}H_{14}F_4NaO_7 (M + Na)^+$ calcd 369.0568, found 369.0575.

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6-O-t-Butyldimethylsilyl-3,4-dideoxy-3,3,4,4-tetrafluoro-D-threo-hexopyranose (78) and *D-ervthro-hexopyranose* (79). To a solution of sugars 6/7 (450 mg, 2.04 mmol, 1 equiv) in dry DMF (6.75 mL) was added imidazole (181 mg, 2.66 mmol, 1.3 equiv) and TBDMSOTf (0.563 mL, 2.45 mmol, 1.2 equiv) at 0 °C. The resultant mixture was stirred at rt for 2.5 h, diluted with brine (20 mL) and water (5 mL), extracted with EtOAc (4 \times 50 mL), dried (MgSO₄), filtered and concentrated. Purification by column chromatography (compound loaded as CHCl₃ solution, eluted with petroleum ether/Et₂O, 60:40) afforded 654 mg (1.96 mmol, 96%) of a pure 1:1 mixture of 78 $(\alpha/\beta 44:56)$ and **79** (51:49) as a colorless gummy solid. Another experiment starting from 880 mg (4.00 mmol) afforded 1.030 g (3.08 mmol, 77%). Rf 0.26 (petroleum ether/Et₂O, 60:40). IR (neat cm^{-1}) 3386 (w), 2932 (w), 1099 (s), 1034 (s), 834 (s); ¹H NMR (400 MHz, CDCl₃) δ 5.43 (1H, q, J 3.9 Hz, H-1, α-79), 5.35 - 5.40 (1H, m, H-1, α-78), 5.30 (1H, br. s., OH-1, β-79), 5.03 (1H, br. s., H-1, β-78), 4.86 (1H, br. d, J 7.8 Hz, β-79), 4.71 (1H, br. d, J 8.3 Hz, OH-1, β-78), 4.55 (1H, d, J 3.1 Hz, OH-1, a-79), 4.47 – 4.28 (2H, m, H-5, a-79, H-5, a-78), 4.31 (1H, br. s, OH-1, a-78), 4.14 -3.95 (7H, m, H-2, H-6_a, α -79, H-6_a, β -79, H-2, H-6_a, α -78, H-2, H-6_a, β -78), 3.95 - 3.79 (7H, m, H-6_b, α-79, H-2, H-5, H-6_b, β-79, H-6_b, α-78, H-5, H-6_b, β-78), 3.34 (1H, br. s., OH-2, β-78), 3.08 (1H, br d, J 10.7 Hz, OH-2, a-79), 2.97 (1H, br. s., OH-2, a-78), 0.92 (9H, s, CH_{3 tBu}), 0.92 (9H, s, CH_{3,tBu}), 0.91 (18H, s, CH_{3,tBu}), 0.12 (6H, s, CH₃), 0.12 (6H, s, CH₃), 0.11 (12H, s, CH₃); ¹³C NMR (101 MHz, CDCl₃) δ 94.9 (d, J 9.5 Hz, C-1, β-79), 94.3 (d, J 5.9 Hz, C-1, α-78), 92.9 (d, J 7.3 Hz, C-1, β-78), 91.3 (d, J 8.8 Hz, C-1, α-79), 74.2 (dd, J 26.4, 22.0 Hz, C-5, β-78), 73.8 (dd, J 25.7, 22.0 Hz, C-5, β-79), 71.6 (t, J 17.6 Hz, C-2, β-79), 71.1 (dd, J 32.3, 19.1 Hz, C-2, β-78), 70.9 (dd, J 30.1, 19.1 Hz, C-2, a-78), 69.8 (dd, J 27.1, 22.0 Hz, C-5, a-78), 68.9 (t, J 23.9 Hz, C-5, a-79), 68.4 (t, J 19.1 Hz, C-2, a-79), 59.9 - 59.5 (m, C-6, all isomers), 25.8 (CH_{3,tBu}), 25.8 (CH_{3,tBu}), 25.8 (CH_{3,tBu}), 18.5 (C_{q,tBu}), 18.4 (C_{q,tBu}), 18.3 (C_{q,tBu}), -5.5 (CH₃), -5.5 (CH₃), -5.6 (CH₃); ¹⁹F NMR $(376 \text{ MHz}, \text{CDCl}_3) \delta \text{ ppm} -118.9 \text{ (m}, {}^2J_{\text{FF}} 273.5 \text{ Hz}, \alpha - 78), -121.3 \text{ (m}, {}^2J_{\text{FF}} 274.8 \text{ Hz}, \beta - 78), -127.9$ $(dd, {}^{2}J_{FF} 255.8, 20.8 \text{ Hz}, \alpha-79), -129.5 (dddd, {}^{2}J_{FF} 265.3, 23.8, 15.4, 7.8 \text{ Hz}, \alpha-78), -130.0 (dddd, 20.8 \text{ Hz}, \alpha-79), -130.8 \text{ Hz}, \alpha-79), -130.0 (dddd, 20.8 \text{ Hz}, \alpha-79), -130.8 \text$ $^{2}J_{\text{FF}}$ 267.5, 24.1, 16.0, 8.9 Hz, β -78), -132.5 - -131.4 (6F, m, 2 × α -78, β -78, α -79, 2 × β -79), -

133.3 (2F, app. t, J 12.1 Hz, α -79), -134.4 - -133.5 (m, β -79), -134.7 - -133.8 (m, β -78), -134.8 $(ddd, {}^{2}J_{FF} 262.1, 13.7, 8.5 \text{ Hz}, \beta-79); \text{HRMS} (MS+) \text{ for } C_{12}H_{22}F_{4}\text{NaO}_{4}\text{Si} (M + \text{Na})^{+} \text{ calcd } 357.1116,$ found 357.1109. An analytical pure sample of 79 was obtained from hydrogenolysis of a pure fraction of 81: to a solution of 81 (36 mg, 0.076 mmol, 1 equiv) in MeOH (1 mL) was added $Pd(OH)_2/C$ (20%, 11 mg, 0.165 mmol, 0.2 equiv) and H₂ was bubbled through the solution via a needle for 10 min. The reaction mixture was left stirring at rt under H₂ for 16 h then filtered over a pad of Celite® and concentrated in vacuo. Purification by column chromatography (petroleum ether/Et₂O, 60:40) afforded 25 mg (0.075 mmol, 99%) of **79** as 70:30 α/β mixture (CDCl₃) and a white solid. $R_f 0.26$ (petroleum ether/Et₂O, 60:40). $[\alpha]_D$ +61.1 (c 0.509, acetone, 22 °C); ¹H NMR (400 MHz, CDCl₃) δ 5.43 (1H, q, J 4.3 Hz, H-1 α), 4.90 – 4.83 (1H, m, H-1 β), 4.62 (1H, d, ³J_{HH} 4.7 Hz, OH-1β), 4.42 - 4.27 (1H, m, H-5α), 4.31 (1H, d, ${}^{3}J_{HH}$ 3.9 Hz, OH-1α), 4.12 - 3.94 (2H, m, H- 2α , H-6_a β), 4.04 (1H, dd, ${}^{2}J_{HH}$ 11.4, ${}^{3}J_{HH}$ 3.0 Hz, H-6_a α), 3.93 – 3.79 (3H, m, H-2 β , H-5 β , H-6_b β), 3.87 (1H, dd, ${}^{2}J_{HH}$ 11.4, ${}^{3}J_{HH}$ 7.5 Hz, H-6_b α), 3.30 (1H, d, ${}^{3}J_{HH}$ 4.5 Hz, OH-2 β), 2.81 (1H, d, ${}^{3}J_{HH}$ 11.4 Hz, OH-2α), 0.92 (9H, s, CH_{3 tBu}α), 0.91 (9H, s, CH_{3 tBu}β), 0.12 (6H, s, CH₃α), 0.11 (6H, s, CH₃ β); ¹³C NMR (101 MHz, CDCl₃) δ 116.1 – 110.1 (2 × CF₂, α + β), 95.0 (d, ³J_{CF} 8.8 Hz, C-1 β), 91.4 (d, ${}^{3}J_{CF}$ 8.8 Hz, C-1 α), 73.9 (dd, ${}^{2}J_{CF}$ 26.4, 22.0 Hz, C-2 β or C-5 β), 71.9 (td, ${}^{2}J_{CF}$ 18.5, J 2.2 Hz, C-2 β or C-5 β), 69.0 (t, ²J_{CF} 23.5 Hz, C-5 α), 68.5 (t, ²J_{CF} 19.4 Hz, C-2 α), 59.8 – 59.6 (C-6 α + β), 25.82 (CH_{3 tBu} α), 25.79 (CH_{3 tBu} β), 18.44 (C_{a tBu} α), 18.37 (C_{a tBu} β), -5.4 (2 × CH₃ α + β), -5.46 (CH₃ α), -5.5 (CH₃ β); ¹⁹F NMR (376 MHz, CDCl₃) δ –127.9 (dd, ²J_{FF} 255.8, 20.8 Hz, α), -132.5 – – 131.4 (m, α , 2× β), -133.3 (app. t, J 12.1 Hz, 2× α), -133.5 - -134.3 (m, J 257.5 Hz, β), -134.4 - -135.2 (m, J 261.8 Hz, β).

2-Naphthylmethyl
6-O-t-butyldimethylsilyl-3, 4-dideoxy-3, 3, 4, 4-tetrafluoro-D-threohexopyra-nose (80) and D-erythro-hexopyranoside (81). To a solution of 78/79 (950 mg, 2.84 mmol, 1 equiv) in CH₃CN (17.5 mL) was added NAPBr (1.26 g, 5.68 mmol, 2 equiv) and Ag₂O (1.65 g, 7.10 mmol, 2.5 equiv). The reaction mixture was stirred at rt for 2 h then filtered through Celite® and concentrated. Purification by column chromatography (petroleum ether/Et₂O, 90:10 to 50

70:30) afforded 1.11 g (2.34 mmol, 82%) of a mixture of 80 and 81 alongside some 2-O-NAP isomers as a white solid. Analytical samples of pure 81 and of a pure mixture of 80 and 81 could be obtained. Data for **81**: R_f 0.44 (petroleum ether/Et₂O 70:30). [α]_D -30.1 (c 0.799, acetone, 23 °C); IR (neat cm⁻¹) 3442 (br, w), 3056 (w), 2930 (w), 1256 (m), 1102 (s), 1033 (s); ¹H NMR (400MHz ,CDCl₃) δ 7.91 – 7.80 (4H, m, H_{Ar}), 7.56 – 7.46 (3H, m, H_{Ar}), 5.12 (1H, d, ²J_{HH} 11.6 Hz, H-7_a), 4.85 $(1H, d, {}^{2}J_{HH} 11.6 \text{ Hz}, H-7_{b}), 4.65 (1H, br d, {}^{3}J_{HH} 7.9 \text{ Hz}, H-1), 4.11 - 4.05 (1H, m, H-6_{a}), 4.03 -$ 3.81 (3H, m, H-2, H-5, H-6_b), 2.57 (1H, d, ${}^{3}J_{HH}$ 4.5 Hz, OH-2), 0.96 (s, 9H, tBu), 0.16 (s, 3H, CH₃), 0.15 (s, 3H, CH₃); 13 C NMR (101 MHz, CDCl₃) δ 133.4 (C_{q,Ar}), 133.2 (C_{q,Ar}), 133.2 (C_{q,Ar}), 128.6 (CH_{Ar}), 127.9 (CH_{Ar}), 127.7 (CH_{Ar}), 127.5 (CH_{Ar}), 126.3 (CH_{Ar}), 126.4 (CH_{Ar}), 125.9 (CH_{Ar}), 116.8 -110.3 (m, 2 × CF₂), 99.4 (d, ${}^{4}J_{CF}$ 9.2 Hz, C-1), 73.9 (dd, ${}^{2}J_{CF}$ 24.9, 22.7 Hz, C-5), 71.4 (CH₂Nap), 71.6 - 70.9 (C-2), 59.5 (d, J 2.9 Hz, C-6), 25.8 (CH_{3 tBu}), 18.3 (C_{a tBu}), -5.3 (CH₃), -5.5 (CH₃); ¹⁹F NMR (376 MHz, CDCl₃) δ -132.3 - -131.3 (m, 2 × CFF), -134.3 - -133.4 (m, CFF), -135.4 - -134.5 (m, CFF); HRMS (MS+) for $C_{23}H_{30}F_4NaO_4Si$ (M + Na)⁺ calcd 497.1742, found 497.1755. Data for 80: R_f 0.33 (petroleum ether/Et₂O 70:30). Unambiguous resonances: ¹H NMR (400 MHz. CDCl₃) δ 7.91 – 7.79 (4H, m, CH_{Ar}), 7.57 – 7.46 (3H, m, CH_{Ar}), 5.13 (1H, d, ²J_{HH} 11.8 Hz, H-7_a), 4.83 - 4.79 (1H, m, H-1), 4.90 (1H, d, ${}^{2}J_{HH}$ 11.8 Hz, H-7_b), 2.68 (1H, d, ${}^{3}J_{HH}$ 5.3 Hz, OH-2), 0.98(9H, s, CH_{3 tBu}), 0.18 (s, 3H, CH₃), 0.16 (s, 3H, CH₃); ¹³C NMR (101 MHz, CDCl₃) δ 133.0 (C_{0 Ar}), 133.2 (C_{a Ar}), 133.3 (C_{a Ar}), 128.6 (CH_{Ar}), 127.9 (CH_{Ar}), 127.7 (2C, CH_{Ar}), 126.4 (2C, CH_{Ar}), 126.0 (CH_{Ar}) , 96.4 (d, ${}^{3}J_{CF}$ 8.1 Hz), 74.6 (dd, ${}^{2}J_{CF}$ 26.4, 23.5 Hz, C-5), 71.0 (dd, ${}^{2}J_{CF}$ 30.8, 19.8 Hz, C-2), 70.8 (C-7), 59.8 – 59.6 (C-6), 25.8 (CH_{3 tBu}), 18.3 (C_{a tBu}), -5.3 (CH₃), -5.4 (CH₃) (2 × CF₂ not visible); ¹⁹F NMR (376 MHz, CDCl₃) δ –120.8 (br. d, ²J_{FF} 273.1 Hz, F-3_{ax}), –129.9 (dddd, ²J_{FF} 266.2, *J* 22.5, 16.5, 8.7 Hz, F-3_{eq}), -132.0 - -133.6 (m, 2 × F-4).

2-Naphthylmethyl 3,4-dideoxy-3,3,4,4-tetrafluoro-D-threo-hexopyranose (82) and Derythro-hexopyranoside (83). To the mixture of 80 and 81 (1.11 g, 2.34 mmol, 1 equiv), in THF (20 mL) at 0 °C was added TBAF (1 M in THF, 2.45 mL, 2.45 mmol, 1.05 equiv) and the resulting mixture was stirred at 0 °C for 1 h then concentrated. Purification by column chromatography

(CHCl₃/Et₂O, 80:20, with the crude was loaded as a solution in pure CHCl₃) afforded 325 mg (0.902 mmol, 38%) of pure **82** as a white solid and 327 mg (0.908 mmol, 39%) of **83** together with a small amount of unknown impurities as a light brown solid. Data for 82: Rf 0.26 (CHCl₃/Et₂O 70:30); mp 160 °C (CHCl₃); $[\alpha]_{D}$ -48.2 (c 0.517, acetone, 22 °C); IR (neat cm⁻¹) 3444 (br, w), 3205 (br, w), 2925 (w), 1206 (m), 1113 (s), 1029 (s); ¹H NMR (400 MHz, acetone- d_6) δ 8.00 – 7.81 (4H, m, CH_{Ar}), 7.60 – 7.46 (3H, m, CH_{Ar}), 5.16 (1H, d, ${}^{2}J_{HH}$ 12.0 Hz, H-7_a), 5.06 – 5.01 (1H, m, H-1), 4.97 (1H, d, ${}^{3}J$ 5.0 Hz, OH-2), 4.94 (1H, d, ${}^{2}J_{HH}$ 12.0 Hz, H-7_b), 4.34 – 4.21 (2H, m, H-2, OH-6), 4.04 - 3.86 (3H, m, H-5, 2 × H-6); ¹³C NMR (101 MHz, acetone-d₆) δ 135.8 (C_{a Ar}), 134.3 (C_{a Ar}), 134.1 (C_{q,Ar}), 129.0 (CH_{Ar}), 128.8 (CH_{Ar}), 128.6 (CH_{Ar}), 127.8 (CH_{Ar}), 127.2 (CH_{Ar}), 127.0 (CH_{Ar}), 127.0 (CH_{Ar}), 117.3 – 111.3 (2 × CF₂), 99.3 (d, J 8.4 Hz, C-1), 75.5 (dd, ${}^{2}J_{CF}$ 27.7, 22.6 Hz, C-5), 71.7 (C-7), 72.1 – 71.4 (C-2), 59.4 – 59.2 (C-6); ¹⁹F NMR (376 MHz, acetone- d_6) δ –120.1 (1F, br. d, ${}^{2}J_{FF}$ 266.2 Hz), -128.9 - -129.9 (1F, m), -131.3 - -133.1 (2F, m); MS (EI) m/z (%) 360 (M^{+•}, 4), 141 (NAP⁺, 100); HRMS (MS⁺) for $C_{17}H_{16}F_4NaO_4$ (M + Na)⁺ calcd 383.0877, found 383.0878. Data for 83: $R_f 0.44$ (CHCl₃/Et₂O 70:30). $[\alpha]_D - 37.7$ (c 0.487, acetone, 22 °C); IR (neat cm⁻¹) 3398 (br, w), 3239 (br, w), 3060 (w), 2952 (w), 1290 (m), 1098 (s), 1023 (s); ¹H NMR (400 MHz, acetone- d_6) δ 7.96 – 7.83 (m, 4H, H_{Ar}), 7.58 – 7.46 (m, 3H, H_{Ar}), 5.72 (d, ³J_{HH} 6.4 Hz, 1H, OH-2), 5.15 (d, ${}^{2}J_{\text{HH}}$ 12.0 Hz, 1H, H-7_a), 4.92 (d, ${}^{2}J_{\text{HH}}$ 12.0 Hz, 1H, H-7_b), 4.82 (d, ${}^{3}J_{\text{HH}}$ 8.0 Hz, 1H, H-1), 4.30 (dd, ${}^{3}J_{HH}$ 6.9, 5.7 Hz, 1H, OH-6), 4.06 – 3.81 (m, 4H, H-2, H-5, 2 × H-6); ${}^{13}C$ NMR (101 MHz, acetone-d₆) δ 135.9 (C_{a,Ar}), 134.3 (C_{a,Ar}), 134.1 (C_{a,Ar}), 128.9 (CH_{Ar}), 128.8 (CH_{Ar}), 128.6 (CH_{Ar}), 127.6 (CH_{Ar}), 127.1 (CH_{Ar}), 127.0 (CH_{Ar}), 126.9 (CH_{Ar}), 101.4 (d, J 10.3 Hz, C-1), 74.3 (dd, ²*J*_{CF} 25.7, 22.0 Hz, C-5), 72.0 (t, *J* 17.6 Hz, C-2), 71.9 (C-7), 59.0 (dd, *J* 4.4, 1.5 Hz, C-6); ¹⁹F NMR (376 MHz, acetone- d_6) δ –130.8 (app. dddd, ${}^2J_{\text{FF}}$ 255.8, ${}^3J_{\text{HF}}$ 20.9, ${}^3J_{\text{FF}}$ 13.9, 10.4 Hz), –131.3 -132.3 (m, ${}^{2}J_{\text{FF}}$ 260.1 Hz), -133.2 (dddd, ${}^{2}J_{\text{FF}}$ 255.8, ${}^{3}J_{\text{FF}}$ 15.6, 8.7, ${}^{3}J_{\text{HF}}$ 6.9 Hz), -135.0 (ddd, ${}^{2}J_{\text{FF}}$ 260.1, J 13.9, 8.7 Hz); MS (EI) m/z (%) 360 (M^{+•}, 2), 141 (NAP⁺, 100); HRMS (MS⁺) for $C_{17}H_{16}F_4NaO_4 (M + Na)^+$ calcd 383.0877, found 383.0884.

3,4-Dideoxy-3,3,4,4-tetrafluoro-D-threo-hexopyranose (6). To a solution of 82 (330 mg, 0.916 mmol, 1 equiv) in MeOH (10 mL) was added Pd(OH)₂/C (20%, 129 mg, 0.183 mmol, 0.2 equiv) and H_2 was bubbled through the solution via a needle for 10 min. The reaction mixture was left stirring at rt under H₂ for 17 h then filtered over a pad of Celite® and concentrated *in vacuo*. Purification by column chromatography (petroleum ether/acetone, 65:35 to 60:40) afforded 178 mg (0.809 mmol, 88%) of 6 as 63:37 α/β mixture (acetone- d_6) and a white solid. R_f 0.31 (petroleum ether/acetone 60:40); $[\alpha]_{\rm D}$ +22.2 (c 0.562, acetone, 22 °C); IR (neat, cm⁻¹) 3370 (m, br), 2953 (w), 1195 (m), 1154 (s), 1068 (s); ¹H NMR (400 MHz, acetone- d_6) δ 6.11 (1H, dd, J 4.6, 2.3 Hz, OH-1 α , disappears after D₂O-exchange), 5.96 (1H, d, J 9.5 Hz, OH-1β, disappears after D₂O-exchange), 5.28 (1H, t, J 4.6 Hz, H-1α, simplifies to d, J 5.7 Hz after D₂O-exchange), 5.18 (2H, d, J 5.8 Hz, OH-2 α and OH-2 β , disappears after D₂O-exchange), 5.07–5.00 (1H, m, H-1 β), 4.44–4.31 (1H, m, H-5 α), 4.15–4.00 (3H, m, H-2 α , H-2 β and OH-6 β , simplifies after D₂O-exchange), 3.98 (1H, t, J 5.8 Hz, OH-6 α , disappears after D₂O-exchange), 3.94–3.82 (1H, m, H-5 β , H-6 α and H-6 β), 3.81– 3.71 (2H, m, H-6α' and H-6β'); ¹³C NMR (101 MHz, acetone-d₆) δ 95.6 (d, J 5.9 Hz, C-1α), 94.3 (d, J 7.3 Hz, C-1β), 74.9 (dd, J 27.8, 22.0 Hz, C-5β), 72.2 (dd, J 27.8, 19.0 Hz, C-2α), 72.1 (dd, J 30.7, 17.6 Hz, C-2β), 70.6 (dd, J 27.8, 20.5 Hz, C-5α), 59.2 (dd, J 5.9, 2.9 Hz, C-6α or C-6β), 59.0 (dd, J 5.9, 2.9 Hz, C-6 α or C-6 β) ppm; ¹⁹F NMR (282 MHz, acetone- d_6) δ –118.2 (d, J 266.5 Hz, α), -120.2 (d, J 266.5 Hz, β), -131.9 – -129.1 (m, 3×α and 2×β), -134.1 (d, J 259.5 Hz, β); ${}^{1}H{}^{19}F$ NMR (282 MHz, acetone- d_6) δ -118.2 (d, J 266.5 Hz, α), -120.2 (dt, J 266.5, 12.9 Hz, β), -131.9 - $-129.1 \text{ (m, } 3 \times \alpha \text{ and } 2 \times \beta), -134.1 \text{ (dt, } J 262.2, 12.9 \text{ Hz, } \beta); MS (ESI) m/z 284 \text{ (M + Na + MeCN)}^+,$ HRMS (MS⁺) for $C_6H_8F_4NaO_4$ (M + Na)⁺ calcd 243.0251, found 243.0248. A racemic mixture of **6** was recrystallized from hexane/acetone.

3,4-Dideoxy-3,3,4,4-tetrafluoro-D-erythro-hexopyranose (7). To a solution of **83** (297 mg, 0.824 mmol, 1 equiv) in MeOH (18 mL) was added $Pd(OH)_2/C$ (20%, 116 mg, 0.165 mmol, 0.2 equiv) and H₂ was bubbled through the solution via a needle for 10 min. The reaction mixture was left stirring at rt under H₂ for 16 h then filtered over a pad of Celite® and concentrated *in vacuo*.

 Purification by column chromatography (petroleum ether/acetone, 65:35 to 60:40) afforded 156 mg (0.709 mmol, 86%) of 7 as 36:64 α/β mixture (acetone- d_6) and a white solid. R_f 0.32 (petroleum ether/acetone 60:40); $[\alpha]_{\rm D}$ +70.4 (c 0.465, acetone, 23 °C); IR (neat cm⁻¹) 3347 (m, br), 2955 (w), 1167 (m), 1099 (s), 1031 (s); ¹H NMR (400 MHz, acetone- d_6) δ 6.54 (1H, d, J 6.8 Hz, OH-1 β , disappears after D₂O-exchange), 6.38 (1H, d, J 4.8 Hz, OH-1 α , disappears after D₂O-exchange), 5.49 (1H, d, J 6.3 Hz, OH-2B, disappears after D₂O-exchange), 5.37 (1H, dt, J 4.8, 4.3 Hz, H-1a, simplifies to t, J 4.3 Hz after D₂O-exchange), 4.80 (1H, dd, J 7.7, 6.8 Hz, H-1β, simplifies to d, J 7.7 Hz after D₂O-exchange), 4.62 (1H, d, J 10.4 Hz, OH- 2α , disappears after D₂O-exchange), 4.42– 4.30 (1H, m, H-5 α), 4.15 (1H, dd, J 6.6, 5.8 Hz, OH-6 β , disappears after D₂O-exchange), 4.06 (1H, dd, J 6.6, 5.8 Hz, OH-6a, disappears after D₂O-exchange), 4.02–3.82 (4H, m, H-2a, H-5B, H-6a, H- β), 3.80–3.65 (3H, m, H-2 β , H-6 α ', H-6 β '); ¹³C NMR (101 MHz, acetone- d_6) δ 96.7 (d, J 10.2 Hz, C-1β), 92.7 (d, J 8.8 Hz, C-1α), 74.2 (dd, J 26.3, 22.0 Hz, C-5β), 73.0 (t, J 17.6 Hz, C-2β), 69.6 (t, J 19.0 Hz, C-2α), 69.3 (t, J 23.4 Hz, C-5α), 59.2–58.9 (m, C-6α and C-6β); ¹⁹F NMR (282 MHz, acetone- d_6) δ -126.7 (dd, J 253.6, 21.5 Hz, F β), -132.6 - -130.6 (m, 2×F α and F β), -132.5 (m, J 262.2 Hz, Fβ), -133.2 (ddd, J 257.9, 17.2, 8.6 Hz, Fα), -133.5 (m, J 262.2 Hz, Fβ), -135.0 (m, J 257.9 Hz, F α); {¹H}¹⁹F NMR (282 MHz, acetone- d_6) δ –126.7 (d, J 253.6 Hz, F β), –132.6 – –130.6 (m, $2 \times F\alpha$ and F\beta), -132.5 (dd, J 262.2, 12.9 Hz, F\beta), -133.2 (m, J 253.6 Hz, F\alpha), -133.5 (dt, J 262.2, 8.6 Hz, F β), -135.0 (m, J 257.9 Hz, F α); MS (ESI) m/z 284 (M + Na + MeCN)⁺; HRMS (MS^{+}) for C₆H₈F₄NaO₄ $(M + Na)^{+}$ calcd 243.0251, found 243.0248. A sample of 7 was recrystallized from hexane/acetone, mp 165 °C (degradation).

Methyl 4,6-*di*-O-benzyl-2,3-*dideoxy*-2,2,3,3-*tetrafluoro*-D-erythro-hexopyranoside (**84**). Pyranose **44** (227 mg, 0.57 mmol) was dissolved in DMSO and treated with ground KOH (64 mg, 1.14 mmol). The reaction was stirred at r.t. for 20 min, then MeI (142 μ L, 2.28 mmol) was added, dropwise. Stirring was continued for 2.5 h, before the reaction was quenched with aq. HCl (1M, 5 mL). Extraction was then carried out into EtOAc (4 × 7 mL). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated to give an orange oil. Column chromatography

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(petroleum ether/acetone 90:10) followed by HPLC (toluene/hexane 75:25) gave pyranose α -84 as a
colorless oil (110 mg, 47%) and β -84 as a colorless oil (84 mg, 36%). Data for α -84: R _f 0.31
(toluene); [α] _D : +122.1 (c 0.4, CHCl ₃ , 26 °C); IR (neat) 2936 (w), 2870 (w), 1684 (w), 1210 (m),
1117 (s), 1064 (s) cm ⁻¹ ; ¹ H NMR (400 MHz, CDCl ₃) δ 7.15–7.43 (10H, m), 4.85 (1H, m, H-1), 4.85
(1H, d, J 11.1 Hz, C <u>H</u> HPh), 4.64 (1H, d, J 12.1 Hz, C <u>H</u> HPh), 4.58 (1H, d, J 11.1 Hz, CH <u>H</u> Ph), 4.51
(1H, d, J 12.1 Hz, CHHPh), 4.00–4.09 (2H, m, H-4, H-5), 3.78 (1H, dd, J 10.6, 3.0 Hz, H-6), 3.70
(1 H, d, J 11.1 Hz, H-6'), 3.47 (3H, s, CH ₃); 13 C NMR (101 MHz, CDCl ₃) δ 137.6 (C _{Ar}), 136.8
(C _{Ar}), 128.4, 128.1, 128.0, 127.8, 127.8 ($\underline{C}H_{Ar} \times 10$), 97.9 (dd, J 35, 25 Hz, C-1), 75.2 ($\underline{C}H_2Ph$),
73.6 (<u>C</u> H ₂ Ph), 73.3 (t, <i>J</i> 18 Hz, C-4), 69.0 (d, <i>J</i> 6 Hz, C-5), 67.6 (C-6), 56.0 (<u>C</u> H ₃); ¹⁹ F NMR (282
MHz, CDCl ₃) δ -119.0 (ddt, J 272, 15, 8, Hz,), -126.6 (d, J 260 Hz), -128.7 (d, J 260 Hz), -134.9
(ddd, J 272, 16, 9 Hz); ¹⁹ F{1H} NMR (282 MHz, CDCl ₃) δ -119.0 (ddd, J 272, 16, 7 Hz), -126.6
(ddd, J 256, 16, 9 Hz), -128.7 (ddd, J 257, 15, 7 Hz), -134.9 (ddd, J 272, 16, 9 Hz); HRMS (ES+)
for $C_{21}H_{22}F_4O_4Na^+$ [M + Na] ⁺ calcd 437.1346, found 437.1352. <i>Data for</i> β -85: R _f 0.23 (toluene);
$[\alpha]_{D}$: +27.4 (c 0.8, CHCl ₃ , 26 °C); IR (neat) 2940 (w), 2872 (w), 1108 (s), 1065 (s) cm ⁻¹ ; ¹ H NMR
(400 MHz, CDCl ₃) δ 7.16–7.44 (10H, m), 4.87 (1H, d, <i>J</i> 10.6 Hz, C <u>H</u> HPh), 4.66 (1H, d, <i>J</i> 12.1 Hz,
CHHPh), 4.61 (1H, d, J 10.6 Hz, CHHPh), 4.58-4.62 (1H, m, H-1), 4.55 (1H, d, J 12.1 Hz,
CHHPh), 4.05 (1H, app td, J 12.1, 10.6 Hz, H-4), 3.73–3.80 (2H, m, H-6, H-6'), 3.67–3.73 (1H, m,
H-5), 3.66 (3H, s, CH ₃); ¹³ C NMR (101 MHz, CDCl ₃) & 137.7 (C _{Ar}), 136.6 (C _{Ar}), 128.5, 128.4,
128.2, 128.2, 127.8 (<u>C</u> H _{Ar} × 10), 97.9 (t, J 22 Hz, C-1), 75.3 (<u>C</u> H ₂ Ph), 73.6 (<u>C</u> H ₂ Ph), 73.7 (t, J 18
Hz, C-4), 73.2 (t, J 4 Hz, C-5), 67.7 (C-6), 58.0 (<u>C</u> H ₃); ¹⁹ F NMR (282 MHz, CDCl ₃) δ -130.5-
130.3 (2F, m), -138.0–-137.8 (2F, m); ES^+MS : 437.2 $[M + Na]^+$, 453.2 $[M + K]^+$; HRMS (ES+) for
$C_{21}H_{22}F_4O_4Na^+$ [M + Na] ⁺ calcd 437.1346, found 437.1349, for $C_{21}H_{26}F_4O_4N^+$ [M+NH ₄] ⁺ calcd
432.1792, found 432.1797.

Methyl 2,3-dideoxy-2,2,3,3-tetrafluoro- α -D-erythro-hexopyranoside (α -85). Pyranose α -84 (96 mg, 0.23 mmol) was dissolved in EtOAc (1.8 mL) and treated with Pd(OH)₂/C (49 mg,

 μ mol). The resultant mixture was flushed with H₂ then stirred under a H₂ atmosphere (balloon) for 22 h before being filtered through Celite[®]. The Celite[®] was washed with plenty of EtOAc, which was concentrated to give a colorless oil. Column chromatography (petroleum ether/acetone 70:30) gave pyranose α -85 as a colorless oil (44 mg, 81%). R_f 0.14 (petroleum ether/acetone 70:30); $[\alpha]_{\rm D}$ +126.0 (c 0.4, CH₃OH, 27 °C); ¹H NMR (400 MHz, acetone- d_6) δ 5.35 (1H, d, J 7.1 Hz, OH-4), 4.97 (1H, dd, J 8.3, 3.8 Hz, H-1), 4.04 (1H, m, H-4), 3.98 (1H, t, J 5.6 Hz, OH-6), 3.75-3.93 (3H, m, H-5, H-6, H-6'), 3.47 (3H, s, CH₃); ¹³C NMR (101 MHz, acetone- d_6) δ 98.5 (dd, J 37, 26 Hz, C-1), 72.0 (d, J 3 Hz, C-5), 67.6 (t, J 19 Hz, C-4), 61.2 (C-6), 56.0 (OCH₃); ¹⁹F NMR (282 MHz, acetone-d₆) δ -118.9 (dtd, J 269, 9, 4 Hz), -130.3--129.8 (2F, m), -134.5 (dt, J 270, 13 Hz); ¹H NMR (500 MHz, CDCl₃) δ 4.85 (1H, dd, ³J_{H1eq,F2ax} 8.0 Hz, ⁴J_{H1eq,F3eq} 4.7 Hz, H1), 4.10 (1H, dddd, ${}^{3}J_{H4ax F3ax}$ 18.4 Hz, ${}^{3}J_{H4ax H5ax}$ 9.7 Hz, ${}^{3}J_{H4ax F3eq}$ 7.4 Hz, ${}^{4}J_{H4ax F2ax}$ 3.8 Hz, H4), 3.94 – 3.91 $(2H, m, H6 + H6^{2}), 3.92 (1H, dddd, {}^{3}J_{H5ax,H4ax}, 9.7 Hz, {}^{3}J_{H5ax,H6}, 3.0 Hz, {}^{3}J_{H5ax,H6^{2}}, 3.0 Hz,$ ⁴*J*_{H5ax,F3ax}≈3.0 Hz, H5) ppm; ¹³C NMR (126 MHz, CDCl₃) δ 114.13 (dddd, *J* 261.4, 252.6, 30.0, 20.7 Hz, C3), 110.67 (dddd, J 272.8, 243.4, 29.0, 21.8 Hz, C2), 98.12 (dd, J 36.7, 25.7 Hz, C1), 69.98 (d, J 5.2 Hz, C5), 66.75 (t, J 19.3 Hz, C4), 60.96 (C6), 56.29 (OCH₃) ppm; ¹⁹F NMR (471 MHz, CDCl₃) δ -119.3 (ddddd, ²J_{F2ax,F2eq} 272.3 Hz, ³J_{F2ax,F3eq} 15.7 Hz, ³J_{H1eq,F2ax} 8.0 Hz, ³J_{F2ax,F3ax} 6.0 Hz, ${}^{4}J_{H4ax F2ax}$ 3.8 Hz, F2ax), -130.3 (ddddd, ${}^{2}J_{F3eq F3ax}$ 254.2Hz, ${}^{3}J_{F3eq F2ax}$ 15.7 Hz, ${}^{3}J_{F3eq F2eq}$ 10.4 Hz, ${}^{3}J_{F3eq,H4ax}$ 7.4 Hz, ${}^{4}J_{F3eq,H1eq}$ 4.7 Hz, F3eq), -131.2 (ddddd, ${}^{2}J_{F3ax,F3eq}$ 254.2Hz, ${}^{3}J_{F3ax,F2eq}$ 15.4 Hz, ${}^{3}J_{F3ax,H4ax}$ 18.4 Hz, ${}^{3}J_{F3ax,F2ax}$ 6.0 Hz, ${}^{4}J_{F3ax,H5ax}\approx$ 3.0 Hz, F3ax), -134.6 (ddd, ${}^{2}J_{F2ax,F2eq}$ 272.3 Hz, ${}^{3}J_{F2eq F3ax}$ 15.4 Hz, ${}^{3}J_{F2eq F3eq}$ 10.4Hz, F2eq) ppm. ¹H NMR (500 MHz, D₂O) δ 5.12 (1H, d, ³J_{H1eq,F2ax} 7.8 Hz, H1), 4.08 (1H, dddd, ³J_{H4ax,F3ax} 15.4 Hz, ³J_{H4ax,F3eq} 11.1 Hz, ³J_{H4ax,H5ax} 10.5 Hz, ⁴J_{H4ax F2ax} 3.5 Hz, H4), 3.94 (1H, ddd, ³J_{H5ax H4ax} 10.5 Hz, ³J_{H5ax H6}, 4.6 Hz, ³J_{H5ax H6} 1.8 Hz, H5), 3.91 (1H, dd, ²J_{H6.H6}, 12.6 Hz, ³J_{H6.H5ax} 1.8 Hz, H6), 3.83 (1H, dd, ²J_{H6.H6}, 12.6 Hz, ³J_{H6',H5ax} 4.6 Hz, H6') ppm; ¹⁹F NMR (471 MHz, D₂O) δ -119.97 (ddddd, ²J_{F2ax,F2eq} 273.3 Hz, ³J_{H1eq,F2ax} 7.8 Hz, ${}^{3}J_{\text{F2ax,F3eq}}$ 7.1 Hz, ${}^{4}J_{\text{H4ax,F2ax}}$ 3.5 Hz, ${}^{3}J_{\text{F2ax,F3ax}}$ 2.2 Hz, F2ax), -129.5 - -130.7 (m, F3ax + F3eq), -

134.80 (ddd, ${}^{2}J_{F2eq,F2ax}$ 273.3Hz, ${}^{3}J_{F2eq,F3ax}$ 13.0 Hz, ${}^{3}J_{F2eq,F3eq}$ 13.0 Hz, F2eq) ppm. ES⁺MS: 233.2 [M – H]⁻; HRMS (ES+) for C₇H₉F₄O₄⁻ [M – H]⁻ calcd 233.0442, found 233.0441.

Methyl 2,3-dideoxy-2,2,3,3-tetrafluoro- β -D-erythro-hexopyranoside (β -85). Pyranose β -84 (76 mg, 0.18 mmol) was dissolved in EtOAc (1.5 mL) and treated with Pd(OH)₂/C (38 mg, μ mol). The resultant mixture was flushed with H₂ then stirred under a H₂ atmosphere (balloon) for 3.5 h before being filtered through Celite[®]. The Celite[®] was washed with plenty of EtOAc, which was concentrated to give a colorless oil. Column chromatography (petroleum ether/acetone 70:30) gave pyranose β -85 as a colorless oil (40 mg, 93%). R_f 0.10 (petroleum ether/acetone 70:30); $[\alpha]_{D}$ –21.2 (c 0.5, CH₃OH, 26 °C); IR (neat) 3337 (w, br.), 2949 (w), 1232 (m), 1079 (s), 1037 (s), 1007 (s), 960 (s); ¹H NMR (400 MHz, acetone- d_6) δ 5.44 (1H, m, OH-4), 4.80 (1H, m, H-1), 3.96– 4.12 (2H, m, OH-6, H-4), 3.91 (1H, m, H-6), 3.80 (1H, m, H-6'), 3.64–3.54 (4H, m, CH₃, H-5); ¹³C NMR (101 MHz, acetone-d₆) δ 98.6 (td, J 22, 3 Hz, C-1), 75.7 (d, J 4 Hz, C-5), 67.9 (t, J 19 Hz, C-4), 61.3 (C-6), 57.9 (OCH₃); ¹⁹F NMR (282 MHz, acetone- d_6) δ -131.9 (1F, ddd, J 252, 15, 10 Hz), -132.9 (1F, ddd, J 254, 19, 10 Hz), -138.7--136.5 (2F, m); ¹H NMR (500 MHz, CDCl₃) δ 4.68 (1H, dd, ${}^{3}J_{\text{H1ax F2ax}}$ 12.8 Hz, $J_{\text{H1ax F}} \approx 1$ Hz, H1), 4.16 (1H, dddd, ${}^{3}J_{\text{H4ax F3ax}}$ 14.1 Hz, ${}^{3}J_{\text{H4ax F3eq}}$ 11.5 Hz, ³J_{H4ax,H5ax} 9.9 Hz, ⁴J_{H4ax,F2ax} 4.0 Hz, H4), 4.02 (1H, dd, ²J_{H6,H6}, 12.5 Hz, ³J_{H6,H5ax} 2.6 Hz, H6), 3.93 (1H, dd, ${}^{2}J_{H6',H6}$ 12.5 Hz, ${}^{3}J_{H6',H5ax}$ 3.4 Hz, H6'), 3.60 (1H, dddd, ${}^{3}J_{H5ax,H4ax}$ 9.9 Hz, ${}^{3}J_{H5ax,H6'}$ 3.4, ${}^{3}J_{\text{H5ax H6}}$ 2.6 Hz, ${}^{n}J_{\text{H5ax F}} \approx 1$ Hz, H5) ppm; 13 C NMR (126 MHz, CDCl₃) δ 114.68 (dddd, J 257.6, 254.4, 28.5, 20.8 Hz, C3), 110.88 (dddd, J 266.1, 257.5, 24.0, 25.0 Hz, C2), 98.1 (dd, J 25.9, 19.3 Hz, C1), 73.7 (dd, J 3.3, 3.1 Hz, C5), 66.7 (t, J 19.3 Hz, C4), 60.9 (C6), 58.46 (OCH₃) ppm; 19 F{ 1 H} NMR (471 MHz, CDCl₃) δ -132.5 - -133.7 (m, F3ax + F3eq), -137.4 (ddd, J 260.4 11.5 11.5, F2eq), -138.3 (ddd, J 260.4 6.5 2.1, Hz, F2ax). ¹H NMR (500 MHz, D₂O) δ 4.93 (1H, dd, ³J_{H1ax,F2ax} 13.9 Hz, ⁴J_{H1ax,F3ax} 2.9 Hz, H1), 4.02 (1H, dddd, ³J_{H4ax,H5ax} 10.2 Hz, ³J_{H4ax,F3ax} 18.6 Hz, ³J_{H4ax,F3eq} 8.4 Hz, ⁴J_{H4ax,F2ax} 3.8 Hz, H4), 3.91 (1H, dd, ²J_{H6,H6}, 12.7 Hz, ³J_{H6,H5ax} 2.1 Hz, H6), 3.75 (1H, dd, ${}^{2}J_{H6,H6'}$ 12.7 Hz, ${}^{3}J_{H6',H5ax}$ 4.9 Hz, H6'), 3.67 (1H, dddd, ${}^{3}J_{H5ax,H4ax}$ 10.2 Hz, ${}^{3}J_{H5ax,H6}$ 2.1

Hz, ${}^{3}J_{\text{H5ax,H6}}$ 4.9 Hz, ${}^{n}J_{\text{H5ax,F}}\approx 1$ Hz, H5) ppm; 19 F NMR (471 MHz, D₂O) δ -132.0 (dddd, ${}^{2}J_{\text{F3ax,F3eq}}$ 255.6 Hz, ${}^{3}J_{\text{F3ax,H4ax}}$ 18.6 Hz, ${}^{3}J_{\text{F3ax,F2eq}}$ 13.0 Hz, ${}^{3}J_{\text{F3ax,F2ax}}$ 3.8 Hz, ${}^{4}J_{\text{F3ax,H1ax}}$ 2.9 Hz, F3ax), -132.7 (dddd, ${}^{2}J_{\text{F3eq,F3ax}}$ 255.6 Hz, ${}^{3}J_{\text{F3eq,F2ax}}$ 12.2 Hz, ${}^{3}J_{\text{F3eq,F2eq}}$ 10.9 Hz, ${}^{3}J_{\text{F3eq,H4ax}}$ 8.4 Hz, F3eq), -137.1 (ddd, ${}^{2}J_{\text{F2eq,F2ax}}$ 258.3Hz, ${}^{3}J_{\text{F2eq,F3ax}}$ 13.0 Hz, ${}^{3}J_{\text{F2eq,F3eq}}$ 10.7 Hz, F2eq), -138.2 (dddd, ${}^{2}J_{\text{F2ax,F2eq}}$ 258.3Hz, ${}^{3}J_{\text{F1ax,F2ax}}$ 13.9 Hz, ${}^{3}J_{\text{F2ax,F3eq}}$ 12.2 Hz, ${}^{3}J_{\text{F2ax,F3ax}}$ 3.8 Hz, ${}^{4}J_{\text{H4ax,F2ax}}$ 3.8 Hz, Fax) ppm. ES⁺MS: 233.2 [M – H]⁻; HRMS (ES+) for C₇H₉F₄O₄⁻ [M – H]⁻ calcd 233.0442, found 233.0441.

Methyl 3,4-dideoxy-3,3,4,4-tetrafluoro- β -threo-hexopyranoside ($\pm\beta$ -86) and α -erythro*hexopyranoside* ($\pm \alpha$ -87). To a stirred solution of the hexose mixture \pm 70 and \pm 71 (250 mg, 0.77) mmol, 1 equiv) in EtOAc (6 mL) under N₂ was added Pd(OH)₂ (0.1 equiv) at rt and the reaction mixture was stirred under H₂ for 2.5 h. The reaction mixture was filtered through Celite[®]. concentrated, and purified by column chromatography (petroleum ether/acetone 85:15 to 70:30) to afford 148 mg (0.63 mmol, 82%). Further purification by HPLC (petroleum ether/acetone 70:30) gave 62 mg of pure $\pm\beta$ -86 and 66 mg of impure $\pm\alpha$ -87 as white solids. Data for $\pm\beta$ -86: R_f 0.27 (petroleum ether/acetone 70:30); mp 154 °C (hexane/acetone); IR (neat cm⁻¹) 3195 (br w). 2946 (w), 1453 (m), 1068 (s), 1017 (s); ¹H NMR (400 MHz, acetone- d_6) δ 4.83 (1H, d, J 5.6 Hz, OH-2, disappears upon D₂O-exchange), 4.77 (1H, dt, J 4.2, 1.5 Hz, H-1), 4.29 (1H, dd, J 6.7, 5.4 Hz, OH-6, disappears upon D₂O-exchange), 4.17–4.08 (1H, m, H–2), 3.98–3.77 (3H, m, H–5, H–6a and H– 6b), 3.55 (3H, s, OCH₃); ¹³C NMR (101 MHz, acetone- d_6) δ 101.1 (d, J 8.8 Hz, C-1), 75.2 (dd, J 26.3, 22.0 Hz, C-5), 71.4 (dd, J 29.3, 19.0 Hz, C-2), 59.3-59.0 (m, C-6), 57.3 (OCH₃); ¹⁹F NMR (282 MHz, acetone- d_6) δ -120.33 (d, J 267.2 Hz), -129.53 (m, J 262.1 Hz), -131.82 (d, J 267.2 Hz), -132.46 (d, J 262.1 Hz). ¹H NMR (500 MHz, CDCl₃) δ 4.74 (1H, ddd, ⁴J_{H1ax,F3ax} 3.7 Hz, ³J_{H1ax,H2eq} 1.6 Hz, ⁴J_{H1ax,F3eq} 1.5 Hz, H1), 4.15 (1H, dddd, ³J_{H2eq,F3ax} 6.2 Hz, ³J_{H2eq,F3eq} 6.2 Hz, ${}^{4}J_{\text{H2eg F4eg}}$ 6.2 Hz, ${}^{3}J_{\text{H2eg H1ax}}$ 1.6 Hz, H2), 4.06 – 3.98 (2H, m, H6 +H6'), 3.91 (1H, dddd, ${}^{3}J_{\text{H5ax F4ax}}$ 22.2 Hz, ³*J*_{H5ax,H6}, 6.2 Hz, ⁴*J*_{H5ax,F3ax}≈5 Hz, ³*J*_{H5ax,H6} 4.9 Hz, H5) ppm; ¹³C NMR (126 MHz, CDCl₃) δ 99.79 (d, J 8.0 Hz, C1), 73.73 (dd, J 29.1, 22.2, Hz, C5), 70.82 (dd, J 31.3, 20.1 Hz, C2), 58.87

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(d, J 2.9 Hz), 57.58 (O<u>C</u>H₃) ppm (2 × CF₂ not visible); ¹⁹F NMR (471 MHz, CDCl₃) δ -121.1 (dddddd, ²J_{F3ax,F3eq} 273.3 Hz, ³J_{F3ax,F4eq} 13.7 Hz, ³J_{F3ax,F4ax} 8.8 Hz, ³J_{H2eq,F3ax} 6.2 Hz, ⁴J_{H5ax,F3eq} ~5 Hz, ⁴J_{H1ax,F3ax} 3.7 Hz, F3ax), -129.3 (dddd, ²J_{F4ax,F4eq} 266.3 Hz, ³J_{F4ax,H5ax} 22.2 Hz, ³J_{F4ax,F3eq} 15.4 Hz, ³J_{F4ax,F3ax} 8.8 Hz, F4ax), -132.4 (ddddd, ²J_{F3eq,F3ax} 273.3 Hz, ³J_{F4eq,F4ax} 15.4 Hz, ³J_{F3eq,F4ax} 8.8 Hz, F4ax), -132.4 (ddddd, ²J_{F3eq,F3ax} 273.3 Hz, ³J_{F4eq,F4ax} 15.4 Hz, ³J_{F3eq,F4eq} 9.0 Hz, ³J_{F3eq,H2eq} 6.2 Hz, ⁴J_{H1ax,F3eq} 1.5 Hz, F3eq), -133.1 (dddd, ²J_{F4eq,F4ax} 266.3 Hz, ³J_{F4eq,F3ax} 13.7 Hz, ³J_{F4eq,F3ax} 3.9 Hz, ⁴J_{H1ax,F3eq} 1.6 Hz, ³J_{H1ax,H2eq} 1.3 Hz, H1), 4.24 (1H, dddd, ³J_{H2eq,F3ax} 7.3 Hz, ³J_{H2eq,F4eq} 5.9 Hz, ⁴J_{H1ax,F3eq} 1.6 Hz, ³J_{H2eq,H1ax} 1.3 Hz, H2), 3.99 (1H, dddd, ³J_{H2eq,F4ax} 24.6 Hz, ³J_{H3ax,H6}, 7.3 Hz, ³J_{H4ax,H6}, 7.3 Hz, ⁴J_{H5ax,F4ax} 3.7 Hz, ⁴J_{H5ax,F3ax} 3.7 Hz, ⁴J_{H5ax,F3ax} 3.7 Hz, ⁴J_{H5ax,F4ax} 27.1 Hz, ³J_{F4ax,F4ax} 27.1 Hz, ³J_{H4ax,H5ax} 3.7 Hz, ⁴J_{H5ax,F4ax} 3.7 Hz, ⁴J_{H6,H6}, 12.3 Hz, ³J_{H4ax,H5ax} 3.7 Hz, ⁴J_{H6,H5} (1Hz, H6), 3.83 (1H, dd, ²J_{H6,H6} 12.3 Hz, ³J_{H6ax,F4ax} 14.0 Hz, ³J_{F3ax,F4aq} 9.6 Hz, ³J_{H2eq,F3ax} 7.3 Hz, ⁴J_{H1ax,F3ax} 3.9 Hz, ⁴J_{H5ax,F3ax} 3.7 Hz, F3ax), -129.8 (dddd, ²J_{F4ax,F4eq} 264.3 Hz, ³J_{F4ax,H5ax} 24.6, ³J_{F4ax,F3ax} 16.0 Hz, ³J_{F3aq,F4aq} 1.6 Hz, F3aq), -133.4 (dddd, ²J_{F4eq,F4ax} 264.3 Hz, ³J_{F4ax,F4ax} 264.5 Hz, ³J_{F4ax,F3ax} 10.0 Hz, ³J_{F3aq,F4aq} 1.6 Hz, F3eq), -133.4 (ddddd, ²J_{F4eq,F4ax} 264.3 Hz, ³J_F

MS (EI) m/z (%) 234 (M⁺⁺, 2), 203 (M – MeO⁺)⁺, 21), 183 (M – MeO⁺ – HF)⁺, 50), 182 (M – MeOH – HF)⁺⁺, 26), 154 (M – MeOH – HF – CO)⁺⁺, 46), 61 (C₂H₅O₂⁺, 100); HRMS (MS+) for C₇H₁₀F₄NaO₄ (M + Na)⁺ calcd 257.0407, found 257.0407. Data for $\pm \alpha$ -87: R_f 0.32 (petroleum ether/acetone 70:30); mp 86 °C (hexane/acetone); IR (neat cm⁻¹) 3393 (br w), 3026 (w), 2973 (w), 1208 (m), 1101 (s), 1066 (s); ¹H NMR (400 MHz, acetone-*d*₆) δ 4.93 (1H, t, *J* 4.3 Hz, H-1), 4.90 (1H, d, *J* 9.7 Hz, OH-2, disappears upon D₂O-exchange), 4.29 (1H, t, *J* 6.1 Hz, OH-6, disappears upon D₂O-exchange), 4.17–3.97 (2H, m, H-2 + H-5), 3.96–3.87 (1H, m, H-6a, simplifies to dd, *J* 11.9, 3.0 Hz after D₂O-exchange), 3.83–3.72 (1H, m, H-6b, simplifies to dd, *J* 12.0, 7.3 Hz after D₂O-exchange), 3.44 (3H, s, OC<u>H₃</u>); ¹³C NMR (101 MHz, acetone-*d*₆) δ 99.6 (d, *J* 10.2 Hz, C-1), 69.7 (t, *J* 23.4 Hz, C-2 or C-5), 69.6 (t, *J* 18.5 Hz, C-2 or C-5), 58.7 (C-6), 56.4 (O<u>C</u>H₃); ¹⁹F NMR 133.56 (m, J 262.2 Hz). ¹H NMR (500 MHz, CDCl₃) δ 4.94 (1H, dd, ³J_{H1eq,H2ax} 4.6 Hz, ⁴J_{H1eq,F3eq} 4.2 Hz, 1H, H1), 4.17 dddd, ³J_{H5ax,F4ax} 22.4 Hz, ³J_{H5ax,H6}, 7.3 Hz, ³J_{H5ax,H6} 3.4 Hz, ⁴J_{H5ax,F3ax} 2.6 Hz, H5), 4.04 (1H, ddddd, ${}^{3}J_{H2ax,F3ax}$ 23.2 Hz, ${}^{3}J_{H2ax,OH}$ 12.0 Hz, ${}^{3}J_{H2ax,F3eq}$ 6.7 Hz, ${}^{3}J_{H2ax,H1eq}$ 4.6 Hz, ${}^{4}J_{\text{H2ax,F4ax}}$ 3.9 Hz, H2), 4.04 – 3.93 (2H, m, H6 + H6') ppm; 13 C NMR (126 MHz, CDCl₃) $\delta \square (m, 2 \times CF_2)$, 98.2 (dd, J 9.4, 1.2 Hz, C1), 68.69 (ddd, J 1.7, 18.4, 20.4) Hz, C5), 68.14 (ddd, J 27.2, 21.5, 2.1 Hz, C2), 60.87 (dd, J 3.9, 2.0 Hz, C6), 56.45 (OCH₃) ppm; ¹⁹F NMR (471 MHz, CDCl₃) δ -128.1 (ddddd, ²J_{F3ax,F3eq} 254.8 Hz, ³J_{F3ax,H2ax} 23.2 Hz, ³J_{F3ax,F4eq} 13.4 Hz, ³J_{F3ax,F4ax} 9.1 Hz, ⁴J_{F3ax,H5ax} 2.6 Hz, F3ax), -132.1 (ddddd, ²J_{F3eq,F3ax} 254.8 Hz, ³J_{F3eq,F4ax} 15.1 Hz, ³J_{F3eq,F4eq} 8.6 Hz, ³J_{F3eq,H2ax} 6.7 Hz, ⁴J_{F3eq,H1eq} 4.2 Hz, F3eq), -132.2 (ddddd, ²J_{F4ax,F4eq} 263.5 Hz, ³J_{F4ax,H5ax} 22.4 Hz, ³J_{F4ax,F3eq} 15.1 Hz, ³J_{F4ax,F3ax} 9.1 Hz, ⁴J_{F4ax,H2ax} 3.9 Hz, F4ax), -133.4 (ddd, $^{2}J_{F4ea,F4ax}$ 263.5 Hz, $^{3}J_{F4ea,F3ax}$ 13.4 Hz, $^{3}J_{F4ea,F3ea}$ 8.6 Hz, F4eq) ppm. ¹H NMR (500 MHz, D₂O) δ 4.98 (1H, dd, ³J_{H1eq,H2ax} 4.4 Hz, ⁴J_{H1eq,F3eq} 4.2 Hz, H1), 4.21 (1H, dddd, ³J_{H2ax,F3ax} 22.6Hz, ³J_{H2ax,F3eq} 6.8 Hz, ${}^{3}J_{\text{H2ax,H1eq}}$ 4.4 Hz, ${}^{4}J_{\text{H2ax,F4ax}}$ 3.8 Hz, H2), 4.18 (1H, dddd, ${}^{3}J_{\text{H5ax,F4ax}}$ 24.1 Hz, ${}^{3}J_{\text{H5ax,H6}}$ 6.9 Hz, ³J_{H5ax,H6} 3.4 Hz, ⁴J_{H5ax,F3ax} 2.3 Hz, H5), 3.95 (1H, ddd, ²J_{H6,H6}, 12.8 Hz, ³J_{H6,H5ax} 3.4 Hz, ⁴J_{H6,F} <1Hz, H6), 3.84 (1H, dd, ²J_{H6',H6} 12.8 Hz, ³J_{H6',H5ax} 6.9 Hz, H6') ppm; ¹⁹F NMR (471 MHz, D₂O) δ-127.2 (ddddd, ²J_{F3ax,F3eq} 252.5 Hz, ³J_{F3ax,H2ax} 22.6 Hz, ³J_{F3ax,F4eq} 13.0 Hz, ³J_{F3ax,F4ax} 9.2 Hz, ⁴J_{F3ax,H5ax} 2.3 Hz, F3ax), -131.7 (ddddd, ²J_{F3eq,F3ax} 252.5 Hz, ³J_{F3eq,F4ax} 14.9 Hz, ³J_{F3eq,F4eq} 8.7 Hz, ³J_{F3eq,H2ax} 6.8 Hz, ⁴J_{F3eq,H1eq} 4.2 Hz, F3eq), -131.9 (ddddd, ²J_{F4ax,F4eq} 262.2 Hz, ³J_{F4ax,H5ax} 24.1 Hz, ³J_{F4ax,F3eq} 14.9 Hz, ³J_{F4ax,F3ax} 9.2 Hz, ⁴J_{F4ax,H2ax} 3.8 Hz, F4ax), -133.4 (ddd, ²J_{F4eq,F4ax} 262.2 Hz, ${}^{3}J_{\text{F4eq,F3ax}}$ 13.0 Hz, ${}^{3}J_{\text{F4eq,F3eq}}$ 8.7 Hz, F4eq) ppm; MS (EI) m/z (%) 234 (M⁺⁺, 1), 203 (M - MeO⁺)⁺, 11), 183 $(M - MeO' - HF)^+$, 14), 182 $(M - MeOH - HF)^{+*}$, 9), 154 $(M - MeOH - HF - CO)^{+*}$, 23), 61 ($C_2H_5O_2^+$, 100); HRMS (MS+) for $C_7H_{10}F_4NaO_4$ (M + Na)⁺ calcd 257.0407, found 257.0401.

4-O-Benzyl-2,3-dideoxy-2,2,3,3-tetrafluoro-threo-hexopyranose (88). To a stirred solution of pyranose 28 (405 mg, 1.01 mmol) in EtOAc (8 mL) was added Pd(OH)₂/C (107 mg, 0.20 mmol). The resultant mixture was flushed with H₂ then stirred under H₂ for 1 h. EtOAc (11 mL) was added followed by filtration through Celite[®] to give a colorless oil. Column chromatography (petrol 60

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ether/acetone 60:40) gave pyranose 88 as a foam (264 mg, 84%) and pyranose 3 as a colorless residue (32 mg, 14%). Recrystallization of 88 to give the β -anomer was achieved by dissolution in acetone and subsequently allowing to stand for several weeks. Data for the anomeric mixture (1:1) was achieved after equilibration in solvent. $R_f 0.27$ (petrol ether/acetone 60:40); mp 138–142 °C (acetone); [α]_D +32.6 (c 0.455, acetone, 22 °C); IR (neat) 3320 (w, br.), 2892 (w), 1692 (m), 1116 (s), 1074 (s), 1046 (s) cm⁻¹. Data for the β -isomer: ¹H NMR (400 MHz, acetone- d_6) δ (ppm) 7.25– 7.45 (5H, m, H_{Ar}), 6.67 (1H, br. s, OH-1), 4.99 (1H, d, J 13.6 Hz, H-1), 4.88 (1H, d, J 11.1 Hz, CHHPh), 4.72 (1H, d, J 11.1 Hz, CHHPh), 4.18 (1H, m, H-4), 4.12 (1H, br. t, J 5.3 Hz, OH-6), 3.92 (1H, m, H-6), 3.73 - 3.82 (2 H, m); ¹³C NMR (101 MHz, acetone- d_6) δ (ppm) 138.8 (C_{Ar}), 129.2 (CH_{Ar} × 2), 128.9 (CH_{Ar} × 2), 128.7 (CH_{Ar}), 93.1 (ddd, J 26, 20, 3 Hz, C-1), 76.7 (dd, J 29, 19 Hz, C-4), 76.0 (d, J 3 Hz, CH₂Ph), 75.3 (d, J 6 Hz, C-5), 60.4 (C-6); ¹⁹F NMR (282 MHz, acetone-d₆) δ (ppm) -116.9 (d, J 272 Hz), -130.8 (dt, J 272, 10 Hz), -136.4 (dt, J 259, 9 Hz), -137.7 (dtd, J 259, 15, 15, 5 Hz). Data for the 1:1 α/β mixture: ¹H NMR (400 MHz, acetone- d_6) δ (ppm) 7.27–7.44 $(10H, m, H_{Ar})$, 6.62–6.75 (2H, m, OH-1_{a+6}), 5.31 (1H, m, H-1_a), 4.99 (1H, br. d, J 14.1 Hz, H-1₆), 4.88 (1H, d, J 11.1 Hz, CHHPh_{α/β}), 4.87 (1H, d, J 11.1 Hz, CHHPh_{β/α}), 4.72 (2H, d, J 11.1 Hz, CHHPh_{$\alpha+\beta$}), 4.45 (1H, m, H-5_{α}), 4.12–4.21 (3H, m, H-4_{$\alpha+\beta$}, OH-6_{β}), 4.05 (1H, dd, J 6.6, 5.1 Hz, $OH_{-6_{\alpha}}$, 3.92 (1H, tdt, J 6.4, 4.7, 2.1 Hz, H-5_{\beta}), 3.67–3.82 (4H, m, H-6_{\alpha+\beta}), H-6'_{\alpha+\beta}); ¹³C NMR (101) MHz, acetone- d_6) δ (ppm) 138.9 (C_{Ar} α), 138.8 (C_{Ar} β), 129.2, 128.8, 128.8, 128.7, 128.7 (<u>CH_{Ar} ×</u> 10), 92.1–93.5 (m, C-1_{a+B}), 76.3–77.4 (m, C-4_{a+B}), 75.9 (d, J 3 Hz, CH₂Ph_{a+B}), 75.3 (d, J 6 Hz, C- 5_{β} , 70.3 (J 6 Hz, C- 5_{α}), 60.4 (C- 6_{α}), 60.4 (C- 6_{β}); ¹⁹F NMR (282 MHz, acetone- d_{β}) δ (ppm) -115.3 (ddt, J 270, 13, 8 Hz, Fα), -116.9 (dspt, J 271, 6, 6 Hz, Fβ), -118.7 (ddt, J 266, 17, 9 Hz, Fα), -128.8 (m, J 270 Hz can be observed, Fa), -130.8 (app. dt, J 272, 11 Hz, F\beta), -133.7 (dddd, J 266, 16, 10, 6 Hz, Fα), -136.4 (m, J 259 Hz can be observed, Fβ), -137.7 (dtd, J 259, 15, 5 Hz, Fβ); ES⁺MS: m/z 374.1 $[M+MeCN+Na]^+$; HRMS (ES+) for $C_{13}H_{14}F_4O_4Na^+$ $[M + Na]^+$ calcd 333.0720, found 333.0720.

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Supporting Information: Characterization data for known compounds, copies of ¹H, ¹³C, ¹⁹F

NMR spectra of all novel compounds, copies of chiral HPLC chromatograms and X-ray

crystallographic data for ± 6 , ± 7 , 58, ± 67 , $\pm trans-73$, $\pm cis-73$, ± 77 , 82, $\pm \beta$ -86, $\pm \alpha$ -87 and 88. This

material is available free of charge via the Internet at http://pubs.acs.org/.

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