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Title: Applying multivariate statistics to discriminate uranium ore concentrate geolocations using (radio)chemical data in support of nuclear forensic investigations

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Abstract: The application of Principal Components Analysis (PCA) to U and Th series gamma spectrometry data provides a discriminatory tool to help determine the provenance for illicitly recovered uranium ore concentrates (UOCs). The PCA is built upon a database of radiometric signatures from 19 historic UOCs from Australia, Canada, and the USA representing many uranium geological deposits. Radiometric data are obtained via gamma and alpha spectrometry after the UOCs have been dissolved using lithium tetraborate fusion. Six UOCs from the same sample set were analysed 'blind' and compared against the database to identify their geolocation. These UOCs were all accurately linked to their correct geolocations which can aid the forensic laboratory in determining which further analytical techniques should be used to improve the confidence of the particular location.

*Highlights (for review)

Highlights

- 1. Principal Components Analysis is used as geolocating tool for nuclear forensics.
- 2. High quality radiometric signatures for uranium ore concentrates obtained using a rapid and effective dissolution technique.
- 3."Unknown" samples are statistically compared against a database of known signatures.

Abstract

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2 The application of Principal Components Analysis (PCA) to U and Th series gamma 3 spectrometry data provides a discriminatory tool to help determine the provenance 4 of illicitly recovered uranium ore concentrates (UOCs). The PCA is applied to a 5 database of radiometric signatures from 19 historic UOCs from Australia, Canada, 6 and the USA representing many uranium geological deposits. In this study a key 7 process to obtain accurate radiometric data (gamma and alpha) is to digest the U-8 ores and UOCs using a lithium tetraborate fusion. Six UOCs from the same sample 9 set were analysed 'blind' and compared against the database to identify their geolocation. These UOCs were all accurately linked to their correct geolocations 10 11 which can aid the forensic laboratory in determining which further analytical 12 techniques should be used to improve the confidence of the particular location.

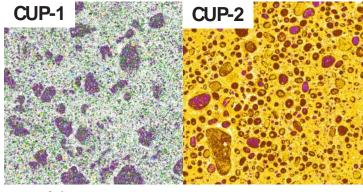
1. Introduction

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One of the main objectives of nuclear forensic science is to investigate and 15 16 determine the geographical origin (or geolocation) of illicitly recovered nuclear 17 materials via specific characteristics that are unique to that particular specimen. The 18 necessity and demand for such investigations is amply demonstrated by the 19 existence of IAEA's Incident and Trafficking Database (ITDB) where 257 cases of 20 recovered or discovered nuclear material were reported in 2014 (IAEA, 2015). Due 21 to the confidentiality and security of the ITDB in protecting IAEA member states' 22 declarations, it is not known how many of these incidents directly involved uranium 23 ore concentrates (UOC). However, a limited number of studies and media reports 24 suggest that in the last decade, several large scale trafficking incidents of UOC have 25 been intercepted including the seizure of 324 kg of UOC in Namibia (NTI, 2012a), 26 the seizure of 170 kg stolen from Rossing Mine (Blake, 2011; NTI, 2012b) and the 27 foiled attempt to sell and transfer 1000 metric tonnes of UOC to Iran (Mutua, 2015). 28 The ability to confidently identify potential geolocations of such recovered samples 29 rapidly and accurately is a key area of interest for nuclear forensic investigations. 30 31 This study explores the use of multivariate statistical analysis (Principal Components 32 Analysis, PCA) using radiometric data obtained from uranium ore concentrates 33 (UOC or "yellowcake"). Whilst PCA analysis has traditionally been applied to identify 34 trends and groupings in data, it has rarely been employed as a discriminatory 35 method where statistical comparisons are made between a database of signatures 36 and the unknown to identify a single sample or family of samples (Ho Mer Lin et al., 37 2015; Keegan et al., 2008; Klunder et al., 2013; Lin et al., 2015; Robel et al., 2009; Švedkauskaitė-LeGore et al., 2008) 38 39 40 Gamma spectrometric data were selected as the investigative signature for the PCA 41 as uranium ore milling causes radioactive disequilibrium in the uranium and thorium 42 decay chains. Many of the associated radionuclides in these chains emit gamma 43 photons on decay enabling observations on the extent of disequilibrium. The 44 disequilibrium is due to the preferential leaching and precipitation of uranium from

46 thorium progeny radionuclides in the final UOC which could be diagnostic of a 47 particular uranium mill. This gamma spectrometric signature consists of data from ²³⁴Th, ^{234m}Pa, ²¹⁴Pb, ²¹⁰Pb, ²³⁵U, ²²⁸Ac and ²⁰⁸Tl. 48 49 50 High-resolution gamma spectrometry (HRGS) is recommended by the nuclear 51 forensics International Technical Working Group as one of the first experimental 52 procedures that should be conducted on receipt of nuclear material for forensics 53 investigations (Hanlen, 2011; Hutcheon et al., 2013; Kristo, 2012; Mayer et al., 54 2005; Wallenius et al., 2006, 2014). Therefore, the use of a statistical technique 55 incorporating data from the first experimental procedure would enhance the 56 investigation by providing the laboratory with an initial geolocation possibility. This 57 information could guide the laboratory to narrow the field of geolocation options. 58 59 HRGS is typically used in non-destructive mode and serves to preserve the sample. 60 It can often be applied with few problems when studying homogenised samples, such as uranium fuel pellets since photon detection efficiencies can be adjusted to 61 62 reflect the uniform sample density. This relationship becomes more difficult to estimate when a sample has a heterogeneous matrix such as uranium ore and UOC 63 64 which typically consist of higher density uranium-bearing minerals (typically between 5 and 8.5 g cm⁻³) of variable grain size dispersed within lower density mineral 65 66 phases (e.g. quartz, feldspars, micas, carbonates and iron-oxides; Figure 1). 67

the ore feed resulting in absent or very low concentrations of other uranium and



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Figure 1. QEMSCAN false-colour images for CCRMP certified reference materials CUP-1 (U-ore) and CUP-2 (UOC). CUP-1 agglomerations (purple) are composed of muscovite and biotite mica with silicates. The gangue is composed of feldspars, pyrite, ankerite, apatite and calcite. CUP-2 agglomerations are composed of U-carbonates (pink and brown). The surrounding matrix (yellow) is composed of other U-phases.

The higher density grains in such heterogeneous matrices cause significant self-attenuation of low to medium energy (<200 keV) gamma photons (²¹⁰Pb, ²³⁴Th, ²²⁶Ra, ²³⁵U) with minor but still significant effects on high energy gamma photon such as ^{234m}Pa (1001 keV) (Reading et al., 2015).

To accurately characterise U-ore and UOC via HRGS without the requirement for attenuation correction factors as used in environmental samples (Cutshall et al., 1983; Długosz-Lisiecka and Bem, 2013; Pilleyre et al., 2006; Sima and Dovlete, 1997), an effective and rapid preparative procedure was applied using a lithium tetraborate fusion that readily dissolves all components of the sample matrix (Croudace et al., 1998; Reading et al., 2015). The subsequent quenched glass is quickly dissolved in nitric acid resulting in a homogeneous, aqueous sample with significantly reduced self-attenuation effects with a density closer to aqueous calibration standards.

In this study a comparison between the pre- and post-dissolution gamma spectrometric data for a set of UOCs is made. This demonstrates the benefits of using lithium borate fusion to remove particle/density effects in UOCs and uranium

ores. The procedure enables trends and anomalies from the uranium ore feed and milling process to be identified which might otherwise would be missed in the traditional HRGS screening of illicitly recovered UOCs.

1.1 Uranium Ore Concentrates

A set of 19 UOCs were supplied by research partners at the Atomic Weapons Establishment (AWE) that represent part of a large, diverse and historical UK collection of samples originally derived from the former BNFL Springfields site (now managed and operated by Westinghouse Electric UK Ltd on the NDA's behalf). This valuable archive was catalogued, rationalised and made available to selected members of the international nuclear forensics community for R&D purposes. The names of the UOCs (derived from sources in Australia, Canada and the USA; Figure 2) are given based on the mine site, mill site, or the company responsible for the sample production. Therefore, some similarities could be observed between UOCs as mine/mill sites were sold between companies (for example Faraday and Madawaska – see table 1a and b). The ore feeds for each UOC are from a variety of localities and geological settings (Table 1a and Figure 2) and processing techniques (Table 1b).

	Country of origin	Milling Facility	Uranium Deposit Type	Known Uranium Minerals	Other Minerals in Ore Feed	
Anaconda	USA	Grants / Bluewater	SSt – Tabular	Coffinite, uraninite,	Calcite, chlorite, ferrosilite, marcasite, pyrite, quartz	
Blind River	CAN	Elliot Lake	QPC	Brannerite, coffinite, uraninite	Apatite, cassiterite, garnet, Ilmenite, magnetite, pyrite (5- 20%), rutile, titanite, zircon	
Chevron Hill	USA	On-site	Sst – Roll front	Autunite, coffinite, uraninite,	Pyrite, marcasite	
Cotter	USA	Canon City	Sst & vein (3:1)	Coffinite, Pitchblende	Ankerite, pyrite, quartz, minor Cu, Pb, Zn sulphides	
Eldorado	CAN	On-site	Vein	Pitchblende, uraninite	Calcite, pyrite, quartz	
Faraday ¹	CAN	On-site	Intrusive	Uraninite, uranophane, uranothorite	Amphibole, chalcopyrite, molybdenite, pyroxene, quartz, tourmaline	
Gunnar	CAN	On-site	Vein	Pitchblende, uranophane	Chalcopyrite, chlorite, galena, kaolinite, pyrite, quartz	
Lucky McGill	USA	On-site	Sst – Roll front	Coffinite, uraninite	Ferrosilite, jordisite, marcasite, pyrite, Mo, Se and V accessory minerals	
Madawaska ¹	CAN	On-site	Intrusive	Uraninite, uranophane, uranothorite	Amphibole, chalcopyrite, molybdenite, pyroxene, quartz, tourmaline	
Mary Kathleen	AUS	On-site	Metamorphic	Uraninite	Albite, allanite, epidote, garnet, K-Fels, REE minerals	
Mesa EFI	USA	On-site	Collapse breccia pipe	Coffinite, torbenite, uraninite	Silicate minerals	
			Sst	Carnotite	Vanadium minerals	
Mulberry	USA	On-site	Phosphate	U recovered from phosphoric acid production		
North Span ²	CAN	On-site / Elliot Lake	QPC	Brannerite, coffinite, uraninite, uranophane, uranothorite	Chlorite, monazite, pyrite, quartz, sericite	
Olympic Dam	AUS	On-site	Haematite Breccia Complex	Brannerite, coffinite, pitchblende	Bornite, chalcocite, chalcopyrite, haematite, quartz, REE minerals	
Queensland	AUS	On-site	UR	Autunite, brannerite, coffinite, torbenite, uraninite	Chlorite, Fe-oxides, sericite	
Rabbit Lake	CAN	On-site	UR	Pitchblende, uranophane	Dickite, kaolinite, sulphides, vermiculite	
Ranger	AUS	On-site	UR	Pitchblende, uraninite,	Chlorite, kaolinite, muscovite, quartz	
Rio Algom ³	CAN	Elliot Lake	QPC	Brannerite, coffinite, uraninite, uranophane, uranothorite	Chlorite, monazite, pyrite, quartz, sericite	
South Alligator	AUS	Rockhole Creek	UR	Autunite, pitchblende, uraninite	Au, Pd and Pt minerals	

	Process	Process for U	Precipitation process	Drying	References for Table 1a & b	
Anaconga	Acid leach with MnO ₂	SX-TA Chloride strip	MgO	Steamed	(IAEA, 1976)	
Blind River	H₂SO₄ acid leach	Fixed bed ion exchange	NH ₃	Calcined 800 °C	(Dahlkamp, 1993; IAEA, 1980)	
Chevron Hill A	Acid leach	SX	NH ₃		(Albrethson, H., McGinley, 1982; IAEA, 1980)	
Cotter	Carbonate leach with O ₂	SX-TA (NH ₄) ₂ SO ₄ strip	NH ₃		(IAEA, 1980, 1976)	
Eldorado	Carbonate leach with O ₂		NaOH	Steamed	(IAEA, 1980)	
	Acid leach with NaClO₃	IX NaCl strip	MgO		(IAEA, 1980; Proulx, 1997)	
Gunnar					(IAEA, 1980)	
I UCKV MCGIII	Acid leach with NaClO ₃	ELUEX	NH ₃		(Albrethson, H., McGinley, 1982; IAEA, 1980)	
Manawaska	Acid leach with NaClO ₃	IX NaCl strip	MgO		(IAEA, 1980; Proulx, 1997)	
•	Acid leach with MnO ₂	SX-TA NH ₃ strip	NH ₃	Calcined	(Alfredson, 1980; IAEA, 2009, 1993, 1980)	
	H₂SO₄ acid leach with NaClO₃	SX-TA in kerosene NaCl strip	NH ₃	Calcined at 590 °C	(IAEA, 1993, 1980)	
Mulberry (U recovered from phosphoric acid production					
North Span ²					(IAEA, 1976)	
Olympic Dam	Acid leach with NaClO ₃	SX-TA in kerosene	NH ₃	Calcined at 750 °C	(Dahlkamp, 1993; Edwards and Oliver, 2000; IAEA, 2009, 1993, 1980)	
Clieensland	Acid leach with MnO ₂	SX-TA NH ₃ strip	NH ₃	Calcined	(Alfredson, 1980; IAEA, 1980)	
Rannit i ake	Acid leach with NaClO ₃	SX-TA (NH ₄) ₂ SO ₄ strip	NH ₃	Calcined 650 °C	(Edwards and Oliver, 2000; IAEA, 1993)	
Ranger	Acid leach with MnO ₂	SX-TA (NH ₄) ₂ SO ₄ strip	NH ₃	Calcined	(IAEA, 1980)	
	H_2SO_4 acid leach with O_2 .	IX H₂SO₄ strip	MgO & CaCO₃ or CaO & NH₃		(IAEA, 1993, 1980)	
	H₂SO₄ acid leach.	SX with NaCl	MgO		(Alfredson, 1980; IAEA, 2009)	

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¹ Faraday and Madawaska are the same mine sites. Faraday operated 1954-1964 and Madawaska operated 1975-1982.

North Span (company) operated many mines that Rio Algom (company) then purchased.
 Mineralogy for North Span inferred from Rio Algom records.

^{121 &}lt;sup>3</sup> Rio Algom operated many mines of which Panel, Stanleigh and Quirke mines are the most likely source for this sample.

¹²³ QPC = Quartz-pebble conglomerate; Sst = Sandstone; UR = Unconformity related

¹²⁴ SX–TA = Solvent exchange with tertiary amine; IX = Ion exchange; ELUEX = Eluate

¹²⁵ Extraction - H₂SO₄ leach with amine extraction in a joint application.

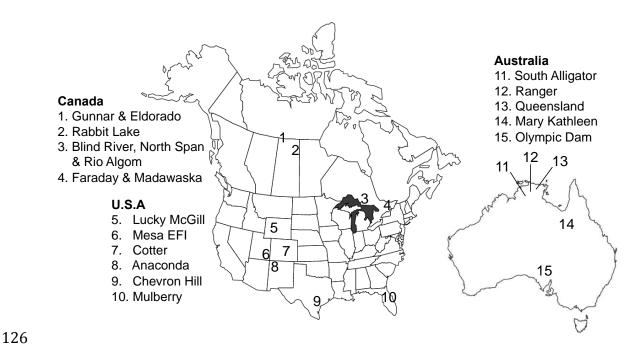


Figure 2: Geographical locations of U mines and milling facilities used to manufacture the UOCs in this study.

2. Methodology

2.1 Instrumentation

Gamma emitting radionuclide activity concentrations were determined using Canberra 50% N-type HPGe well-type spectrometers. The spectra were collected using Genie 2000 acquisition software (Canberra Industries, Harwell, UK) and were analysed using Fitzpeaks spectral deconvolving software (JF-Computing, Stanford in the Vale, UK). The spectrometers were calibrated using spiked radionuclide standards throughout several "density geometries" (matrices of cellulose, water, sand, steel and boron, and a tin-tungsten ore). A mixed nuclide source (NPL, Teddington, UK) and a ²¹⁰Pb solution standard (PTB, Braunshweig, Germany) were used. All samples were counted for 1 h as low detection limits and low counting uncertainty (< 6% relative ²³⁴Th fused matrix and < 16% relative ²³⁴Th solid matrix) were achievable with this count time.

The ²¹⁰Pb activity concentrations were determined via the alpha emitting grand-daughter radionuclide ²¹⁰Po, that had been plated onto silver discs (Flynn, 1968) and counted using an Ortec PC alpha spectrometer system fitted with 450 mm² Ultra

detectors. All measurements were made *in vacuo* for 36 hours. Spectra were acquired using Maestro 7 and analysed by WinPlots 7 (AMETEK, Wokingham, UK).

2.2 Initial characterisation of UOCs

Approximately 10 g of each UOC was weighed into 20 mL polythene vials and sealed for at least 21 days using Viton rubber discs to prevent loss of radon and to establish secular equilibrium between ²²⁶Ra, ²²²Rn and ²¹⁴Pb. The photon efficiency for each measured radionuclide from the UOCs was calculated based on the bulk density of the sample and the known relationship between sample density and photon efficiency acquired from the calibration standards. The samples were characterised for ²³⁴Th, ^{234m}Pa, ²¹⁴Pb, ²¹⁰Pb, ²³⁵U, ²²⁸Ac and ²⁰⁸Tl where ²³⁴Th and ^{234m}Pa is measured as a proxy for the non-gamma-emitting ²³⁸U; ²¹⁴Pb (a proxy for ²²⁶Ra) and ²¹⁰Pb was measured to assess the efficiency of the uranium milling, processing and/or contamination; and ²²⁸Ac and ²⁰⁸Tl are measured as proxies for ²³²Th.

2.3 Borate fusion for homogenisation

Sub-samples of UOC were blended at a 1:1 ratio with di-lithium tetraborate flux (Fluxana, Germany) and fused to ~1100 °C with periodic agitation for 5 minutes. The resulting melt was quenched by pouring the melt into a beaker containing 50 mL Milli-Q water (Millipore, USA). After all the glass fragments had settled the excess water was carefully decanted and 8M analytical grade nitric acid (8 M) was then added to digest the sample at 50 °C using a PTFE stirring/hot-plate system. After digestion, any insoluble silica and boric acid (neither of which retained any activity) were removed by vacuum filtration. The sample was heated at 90 °C to reduce the sample volume to ~ 15 mL where it is then transferred to a glass scintillation vial fitted with a Viton rubber disc to retain ²²²Rn, topped up to 20 mL with Milli-Q water and measured immediately. A more detailed methodology and rationale for this procedure can be found in Reading et al., (2015). During the fusion process, ²²²Rn undergoes degassing and thus causes disequilibrium in activity concentration for the short-lived daughter radionuclides. Therefore, as previously mentioned, the samples

178 were sealed using a Viton disc and re-counted after 21 days. No other gamma 179 emitting radionuclides demonstrate volatilisation using this procedure. 180 During any ore processing ²²⁶Ra progeny are invariably lost. Monitoring for ²²⁶Ra 181 182 was performed but its low concentration and its single, low yield (3.6%) gamma emission and its interference from ²³⁵U made direct measurement difficult. Instead, 183 ²¹⁴Pb measurements were collected as a proxy for ²²⁶Ra once secular equilibrium 184 185 had been established after 21 days. 186 2.4 Preparation and measurement of ²¹⁰Po in UOC via autodeposition. 187 188 An aliquot of 150 µL (~ 3-4 mg UOC) of each fused solution was evaporated to dryness, spiked with ²⁰⁹Po (0.275 Bg g⁻¹) as a yield monitor and dried again. The 189 190 residue was digested with 8 ml of 6M HCl with the addition of 50 ml of Milli-Q Water 191 and ~ 1 g ascorbic acid to prevent any iron present from plating on to a silver 192 planchet (Benoit and Hemond, 1988; Lee et al., 2014). The planchet was covered 193 on one side with PVC tape to limit autodeposition to one side. The planchet was 194 supported by a plastic holder and positioned in the solution, which was covered for 195 48 hours at 25-30 °C for autodeposition. After this time, the planchet was removed, 196 rinsed, and dried on a warm hotplate at 30 °C. The planchets were measured for 36-48 hours dependent on achieving a ²⁰⁹Po peak area of at least 2000 counts. 197 198 The measured ²¹⁰Po (138.4 d) was decay corrected to the autodeposition 199 completion date as ²¹⁰Pb is not co-deposited with the ²¹⁰Po. As ²¹⁰Po is lost during 200 fusion, the measured ²¹⁰Po originates solely from ingrowth from ²¹⁰Pb since fusion. 201 The measured ²¹⁰Po can therefore be used to determine the original ²¹⁰Pb activity in 202 203 the sample. This is achieved by the utilisation of Bateman equations (equation 1) to calculate the initial ²¹⁰Pb activity concentration based on the decay corrected ²¹⁰Po 204 activity concentration (A) and the known decay constants of 210 Pb (λ_1), 210 Bi (λ_2) and 205 ²¹⁰Po (λ_3) over a period of time (t = 123 d) where ingrowth has occurred. The decay 206 and ingrowth calculation allow for accurate ²¹⁰Po (and therefore ²¹⁰Pb) activity 207 208 concentration to be determined for each UOC.

$$^{210}Pb = \frac{A / \lambda 1 / \lambda 2}{\left(e \frac{-\lambda 1 t}{(\lambda 2 - \lambda 1)(\lambda 3 - \lambda 1)}\right) + \left(e \frac{-\lambda 2 t}{(\lambda 1 - \lambda 2)(\lambda 3 - \lambda 2)}\right) + \left(e \frac{-\lambda 3 t}{(\lambda 1 - \lambda 3)(\lambda 2 - \lambda 3)}\right)}$$

Equation 1.

2.5 Principal Components Analysis

Principal Components Analysis was selected as the statistical method of choice as it is a dimensionality reduction technique, whereby the least number of variable combinations, loading on to each component, are determined in order to explain the maximum amount of variance among the UOCs (Jolliffe, 2014; Tabachnick and Fidell, 2013). PCA was selected over other multivariate techniques such as factor analysis, which typically accounts for both variance and covariance (Brown, 2006), due to the nature of the dataset. The variables (radionuclides) in each UOC occur naturally together; therefore they will always correlate strongly so the covariance of the radionuclides does not need to be an area of focus. This study therefore relies on PCA's ability to focus on variance among the samples, which will maximise its potential as a discriminatory technique. Equally, other classification techniques, such as cluster analysis, must be discounted because of the relatively low number of radionuclides measured in the data and the reoccurrence of certain radionuclides across more than one of the significant components.

The PCA in this study was completed using SPSS 21 (IBM). This technique groups related dependent variables (in this case the radionuclides) into a series of components by calculating an eigenvalue for each group of variables (Jolliffe, 2014; Smith, 2002). An eigenvalue is a linear representation of the amount of variance explained by the grouping of dependent variables which load onto each component. Components may also contain differing numbers of dependent variables subject to the variance explained by each set. Variable groupings with higher eigenvalues will inevitably explain more variance among the samples than groupings with a lower eigenvalue. A data set may contain an infinite number of components which could

237 be used to either group or distinguish the samples, however, for the purposes of the 238 present PCA, only the three components with the highest eigenvalues are selected. 239 240 Each UOC in the data set is then assigned 3 component scores (CS) which were 241 calculated based on each of the three components identified as having the highest 242 eigenvalues. The CS for each UOC represent the quantity of each sample's 243 radionuclide activity loaded onto each component, relative to the other samples and the mean value of each radionuclide. These CS values are essentially coordinates 244 245 (x, y, z) which are used to plot each sample's radiometric properties in threedimensional space. An Oblimin rotation was applied to the CS in order to visually 246 247 represent the data in the clearest possible way in three-dimensions. 248 249 3. Results & Discussion 250 251 3.1 UOC activity concentration comparison between matrices. 252 The activity concentration discrepancy between the solid and fused gamma 253 spectrometric measurements is proportional to the energy of the gamma emission 254 associated with each radionuclide (Figure 3). This bias is most pronounced with 255 ²³⁴Th due to its low energy emissions where the mean measurements from the solid 256 matrix are ~15% that of the fused measurements. Comparatively, the matrix bias for medium energy ²³⁵U is 33% and the high-energy ^{234m}Pa is 88% although some 257 258 samples are within uncertainty of one another. The solid and fused activity concentration discrepancy between ²¹⁴Pb, ²²⁸Ac and ²⁰⁸Tl is between 60-70%. 259 260 These discrepancies are a result of photon attenuation within the complex, 261 heterogeneous matrix despite photon detection efficiency adjustments for individual 262 photon energies derived from sample bulk density. The cause, effects and difficulty 263 in applying attenuation corrections to such sample matrices are discussed 264 elsewhere (Reading et al. 2015).

The variation of U grain/agglomeration size and concentration between the UOCs explains why different patterns can be observed between the solid and fused

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268 matrices in Figure 3; e.g. Lucky McGill – USA demonstrates the highest discrepancy for ²³⁴Th. ²³⁵U and ^{234m}Pa as it most likely contains the largest uranium grains or 269 agglomerations and vice versa for Cotter - USA. 270 271 272 A discrepancy is observed between the two matrices for ²¹⁴Pb activity concentrations where the bias is proportional to the total ²¹⁴Pb present. The UOCs 273 typically have < 10 Bg g⁻¹ of ²¹⁴Pb with exception to Cotter – USA with ²¹⁴Pb activity 274 of 28 ± 3 Bq g^{-1} . Five of the UOCs are below the lower limit of detection (LLD) of 0.7 275 Bg g⁻¹. The presence of ²¹⁴Pb is an indicator of the combined inefficiency of uranium 276 ore milling and the ingrowth of ²³⁴U daughter radionuclides. These data cannot be 277 278 used as a chronometer for the UOC processing date, as an assumption would have to be made that the milling was 100% efficient at removing daughters of ²³⁴U. 279 280 Actinium-228 and ²⁰⁸TI were detected in all of the Canadian UOCs with the 281 282 exception of Rabbit Lake and were also detected in Cotter – USA indicating that 283 these UOCs, despite undergoing uranium purification, have retained trace amounts 284 of thorium minerals present from the ore feed. The thorium present equates to 285 between 0.02 ± 0.01 wt% Th (Gunnar and Cotter) and 1.10 ± 0.1 wt% Th (Madawaska). The difference in activity concentration between ²²⁸Ac and ²⁰⁸TI is due 286 to the branching of ²⁰⁸TI (36%) and ²¹²Po (64%) from ²¹²Bi. 287 288 Activity concentrations for ²¹⁰Pb (46.6 keV) were not resolvable due to the Compton 289 background and the large peak tailing from the nearby 234Th photon peak energy of 290 63.3 keV resulting in a ²¹⁰Pb lower limit of detection of < 15 Bq g⁻¹. However, one 291 sample (Cotter – USA) did have a measurable amount of 210 Pb (28.5 ± 2.3 Bg g⁻¹) 292 293 within the fused matrix. The UOCs were measured using a Low Energy Germanium 294 (LEGe) detector as its lower Compton background and improved resolution for low to medium energy photons, compared to HPGe, helped resolve the ²¹⁰Pb from the 295 Compton background. As before, only Cotter-USA had resolvable ²¹⁰Pb and the 296 297 remaining samples were all below the LLD (<10 Bg g⁻¹).

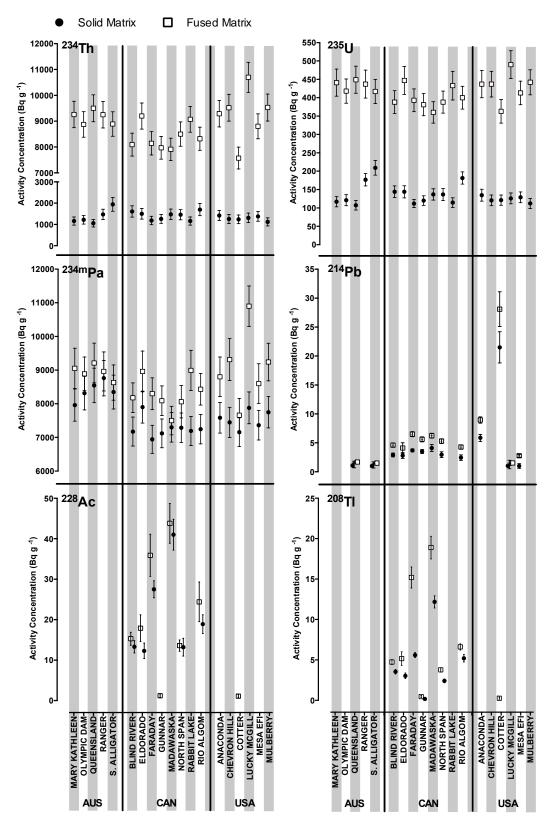


Figure 3: Measured activity concentrations for 234 Th, 235 U, 234m Pa, 214 Pb, 228 Ac and 208 Tl from particulate and fused UOC sample matrices. LLD 214 Pb = < 0.7 Bq g $^{-1}$, LLD 228 Ac = < 0.2 Bq g $^{-1}$, LLD 208 Tl = < 0.1 Bq g $^{-1}$. Uncertainty = 2 σ .

As ²¹⁴Pb activity concentrations were measurable in most of the UOCs via HRGS, it 303 is reasonable to assume that ²¹⁰Pb would also be present due to the short half-lives 304 of ²¹⁴Bi (26.8 m) and ²¹⁴Po (0.16 s). Due to the high LLD for ²¹⁰Pb as previously 305 discussed, the grand-daughter radionuclide ²¹⁰Po was measured as a proxy using 306 307 alpha spectrometry. 308 All of the UOCs had detectable amounts of ²¹⁰Po with the exception of Mulberry 309 (Figure 4) where the 210 Po LLD = < 0.06 Bg g⁻¹ (which is equivalent to 210 Pb LLD = 310 0.14 Bg g⁻¹ with 123 d ingrowth). These data were then decay and ingrowth 311 312 corrected to provide ²¹⁰Pb activity concentrations. Where available, the activity concentrations of ²²⁶Ra (²¹⁴Pb) and ²¹⁰Pb (²¹⁰Po) for all but one sample results in an 313 activity ratio of 1:1 (within uncertainty) demonstrating that there is no discernible 314 disequilibrium between ²²⁶Ra and ²¹⁰Pb. The North Span UOC does not have this 315 characteristic due to the ²¹⁰Pb activity concentration being three-times greater than 316 317 ²²⁶Ra (Figure 4). The milling and processing of the North Span UOC may have been less efficient at removing ²¹⁰Pb from the uranium series decay products compared to 318 ²²⁶Ra or the sample may have become anthropogenically contaminated after 319 320 processing. Nevertheless, this unusual characteristic could be a useful diagnostic 321 feature for identifying this particular UOC sample for future identification purposes. 322 The preparation and measurement of ²¹⁰Po can be made immediately after fusion as 323 324 ²¹⁰Pb is not affected by the procedure and therefore can act as a suitable proxy radionuclide for ²²⁶Ra and its immediate daughters. A selection of UOCs was treated 325 using acid digest to ensure retention of volatile ²¹⁰Po and to demonstrate the validity 326 327 of the ingrowth and decay corrections for the fused samples. The two digestion approaches (i.e. acid and fusion) produced ²¹⁰Po activity concentrations that were in 328 329 agreement within uncertainty.

3.2 ²²⁶Ra and ²¹⁰Pb activity concentrations and their ratio.

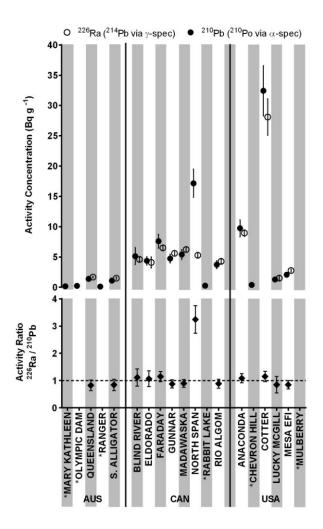


Figure 4: 210 Pb (210 Po) and 226 Ra (214 Pb) activity concentration comparisons (top) and their associated ratio (bottom). * denotes where ratio is not available due to 226 Ra (214 Pb) activity concentration being below the LLD. Uncertainty = 2σ .

3.3 Principal Components Analysis

The components for the PCA were selected in order to explain the maximum amount of variance possible among the UOCs' radionuclide activity concentrations whilst limiting the analysis to only three components (table 2). Lead-214 was removed from the PCA due to the incomplete data which would lower the percentage of variance of each component that it was originally assigned to.

Table 2. Components and associated variables used in the PCA

Component	Variable Selected	Eigenvalue	% of Variance (cumulative)
1	²³⁴ Th, ^{234m} Pa, ²³⁵ U, ²²⁸ Ac, ²⁰⁸ Tl, ²¹⁰ Pb	4.05	67.46
2	²²⁸ Ac, ²⁰⁸ TI, ²¹⁰ Pb	1.37	22.80 (90.26)
3	²¹⁰ Pb	0.49	8.20 (98.46)

In the first component, all of the radionuclides are included in the eigenvalue calculation; when analysed as a whole, the inter-relationships of these variables explain 67% of the total variance among the samples. However, as the PCA in this instance is being used as a discriminatory technique, the second and third components include only those radionuclides which vary most significantly from the wider group. Component two includes 228 Ac, 210 Pb and 208 Tl, which as a group varies most significantly from the wider grouping of radionuclides. The final component contains only 210 Pb due to its high variability among these UOCs. Together, the three components account for 98% of the total variance among the UOCs. The component scores for each UOC and thus their position in three-dimensional space are displayed in Figure 5. If the average activity concentration for all radionuclides from all the UOCs was plotted on the PCA in Figure 5, the coordinates would be x = 0, y = 0, z = 0.

The results of the PCA reveal a central cluster of UOCs, surrounded by a number of outlying samples across all three dimensions shown. Within the cluster, nine of the UOCs share similar CS2 and CS3 values, indicating very little variability among the ²³²Th daughters and ²¹⁰Pb concentration. Conversely, the outlying UOCs demonstrate a much greater variability in their CS coordinates, indicating major fluctuation of the measured radionuclide concentrations in one or more of the component scores.

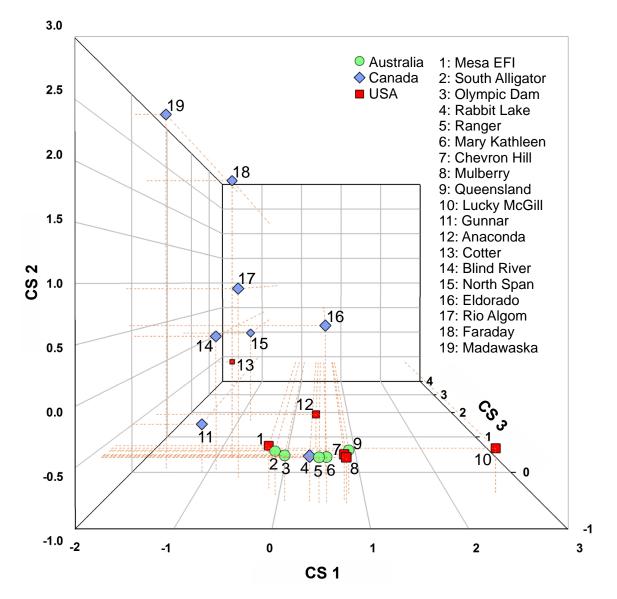


Figure 5: Three-dimensional Principal Components Analysis results using 3 components with associated component scores (CS) for each UOC.

Although this study only considers a limited number of UOC samples, it is clear that certain trends can be deduced. The Australian UOCs have all clustered in the central group meaning that the samples are all similar radiometrically and in terms of milling efficiency, regardless of the different mill locations and the mineralogy of the ore feed. The Canadian UOCs generally have a lower CS1 value than the central cluster, have highly variable CS2 values and have similar CS3 values to the central cluster with exception to North Span (point 15). The American UOCs generally have a similar CS1 score compared to the central cluster but have two UOCs that are

significantly higher (Lucky McGill - point 10) and lower (Cotter – point 13) than this group. The CS2 values are generally low among the American samples and do not show as much variance as the Canadian UOCs. The CS3 value is again similar to the central cluster but two of the samples have higher values (Anaconda – point 12 and Cotter – point 13).

Regardless of the UOCs geological origin, no trends could be observed between the type of geological deposit and the sample position within the PCA. Similarly, the known mineralogy of the local geology for each ore feed cannot be used to determine the provenance of a UOC. All but two of the Canadian samples exhibit elevated natural thorium activity concentrations suggesting that thorium-bearing minerals are present in these samples (PCA points 14-19) but ore feeds for PCA points 14 (Blind River) and 16 (Eldorado) are not known to contain elevated thorium concentrations. This could be an artefact of mixed ore feeds from various sites around the region so is not diagnostic of the mine site, but instead of the milling site. Similarly, four of the UOCs from the USA (Anaconda, Cotter, Lucky McGill and Mesa EFI) are from a region known for elevated thorium-bearing minerals and yet this is not evident in the PCA. Again, this is not necessarily an indicator of the mine site, but instead of the processing and milling site.

Despite the lack of significant differences in deposit type, mineralogy and known country of origin, the potential of the PCA as a discriminatory tool remains valid.

Although it would be difficult to match an unknown sample to a possible origin if it were to plot in the central cluster, it would allow, with statistical certainty, the laboratory to deduce that the unknown is not similar to any of the outlying positions thus reducing the possibilities of sample origin and *vice versa*. Though the PCA may not be able to indicate the likely origin all potential unknown samples, it could be used to mathematically determine the next best discriminatory technique(s) to deconvolve a group of unknowns based on the HRGS and alpha spectrometric data.

The PCA is unable to incorporate the uncertainty associated with each radionuclide when calculating the component scores associated for each sample as only the mean value is used. This is evident with the Faraday and Madawaska UOCs which are from the same, thorium-rich ore body and mill, where the Faraday site was operated between 1954-1964 and the Madawaska site was operated between 1975-1982 (IAEA, 1980; Proulx, 1997). The two UOCs demonstrate high CS2 values, little variance in CS3 and low CS1 values with respect to the central cluster. The minor difference in CS3 values would indicate that the milling efficiencies are near identical which is to be expected if the same mill and procedure is being used. The changes observed for CS1 and CS2 however, indicate that the second operational period as Madawaska had a lower U concentration and higher natural thorium concentration indicating a potential change in the ore feed. This may or may not be the case as scrutinising the data from Figure 1 would indicate that the two samples have the same uranium and thorium concentration within uncertainty. The two positions of Faraday and Madawaska on the PCA in an ideal situation would be closer together. Despite this, the two samples are significantly different from all of the other UOCs present in the PCA which demonstrates that the samples are most likely not related to any of the other UOCs.

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Traditional exploratory statistical techniques such as correlations and analyses of variance (ANOVA) were also considered, but were unable to account for such a complex data set. These methods act by separating only two selected variables for analysis, whilst inter-relationships among the larger set of dependent variables typically cannot be accounted for within complex data sets. Thus, the analysis of such inter-relationships using PCA might be better able to discriminate one UOC from another more so than correlations and ANOVA alone due to its organisation of inter-related variables into a number of components.

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3.4 Experimental and Statistical Validation

The robustness and reproducibility of the experimental procedure and statistical approach was validated by re-preparing and re-counting six UOCs, two from each

443 country which demonstrated the most variance based on the original PCA in an 444 attempt to identify whether a large database containing UOC radiological data could 445 be used as a discriminatory and provenance determining tool. The six UOCs were: 446 Cotter, Eldorado, Faraday, Lucky McGill, Queensland and South Alligator. The 447 radiometric data of the six "unknown" samples was added to the pre-existing PCA 448 database and the results are shown in Figure 6. 449 450 The six "unknown" samples plot close to their original positions as determined in the 451 original PCA indicating that the experimental procedure and statistical approach can 452 be replicated and therefore can be used as a discriminatory tool. Additionally, it 453 demonstrates that not incorporating measurement uncertainty in the component 454 score calculation is not detrimental to the overall analysis in determining where an 455 "unknown" samples plots among previously characterised samples. 456 457 For the Canadian and American UOCs, the "unknown" UOCs plot next to the 458 original PCA data indicating that with high amount of certainty, these UOCs can only 459 come from one potential origin. This becomes more complicated for the Australian 460 UOCs where so many UOCs are positioned in close proximity in the central cluster. 461 In this instance, it is unadvisable to attempt to identify an exact origin for the UOC 462 but instead to eliminate which UOCs the "unknown" sample cannot be. 463 464 With such a small UOC dataset, it is relatively simple to discriminate between the 19 465 samples. This will inevitably become more complicated if a larger UOC radiological 466 database was created representing historic and current UOC production. However, 467 as demonstrated with the Australian UOCs, if an "unknown" sample cannot be 468 attributed to a single provenance, it can at least reduce the number of suspected 469 origins greatly. Similarly, if an "unknown" sample plots near a group of UOCs that 470 are known to have highly variable rare earth element (REE) signatures, the 471 laboratory may decide that an investigation in to REE signatures is the best 472 discriminatory method to apply to further discriminate the samples.

The composition of an ore feed will vary over time depending on whether multiple mine sites are being processed simultaneously at one mill, or whether significant intra-mine compositional variability is possible from large deposits. Regardless, the processing technique, parameters and purification efficiency for UOC production will remain constant for extended periods time. This results in consistent uranium grade and levels of impurities (daughter radionuclides) and is diagnostic of the mill during a particular period of operation.



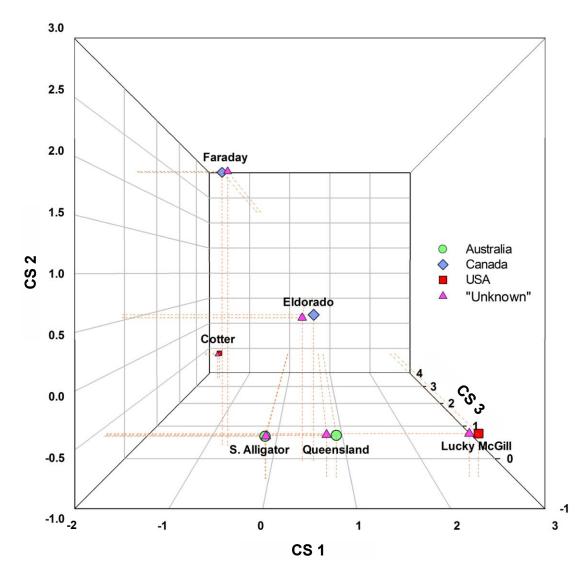


Figure 6: Three-dimensional Principal Components Analysis results for experimental and statistical validation of techniques. CS = component score.

487 4. Conclusion 488 This study has shown that Principal Component Analysis PCA is a useful nuclear 489 forensic tool that can help indicate the origin of unknown, illicitly recovered UOCs. 490 The study used 19 UOC samples to build a database of radiometric signatures 491 based on gamma and alpha spectrometry. 492 493 Prior to any applications using gamma spectrometry data it is critical that matrix and 494 absorption effects are adequately compensated for otherwise data accuracy will be 495 diminished. Variable density samples such as U ores and UOCs are particularly 496 susceptible to matrix/particle problems especially significant for radionuclides having 497 only low energy gamma energies. The elimination or reduction of matrix and 498 particle effects can be effectively dealt with using specific digestion methods and in 499 this study a borate fusion is shown to ensure rapid dissolution and accurate data. 500 501 The results from the PCA demonstrate that some UOCs group together due to their 502 similar radiometric properties, whereas over 50% of the samples are outliers and are 503 statistically different from one another. Six of these UOCs were re-prepared, 504 measured and scrutinised via PCA in an attempt to validate the experimental and 505 statistical approaches. The "unknown" samples plotted consistently close to their 506 original data points showing that such an experimental and statistical approach can 507 be used for matching an "unknown" sample against known samples within a 508 database for determining the origin of UOCs. 509 510 Where an unknown sample plots near a cluster of radiometrically similar samples, 511 the laboratory may be in a better position to determine the next analytical technique 512 required to further constrain the origins of the unknown based on a signature which 513 is known to be different amongst the particular cluster of samples. 514 515 For such a technique to be applied for current and future nuclear forensic 516 investigations on illicitly recovered specimens, UOCs representing historic and 517 currently operating uranium mills would need to be profiled for their radiometric

518 properties in order to potentially match a recovered sample in the future. Extending 519 the number of characterised UOCs in this database is strongly recommended. 520 521

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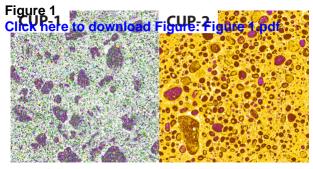
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6. References

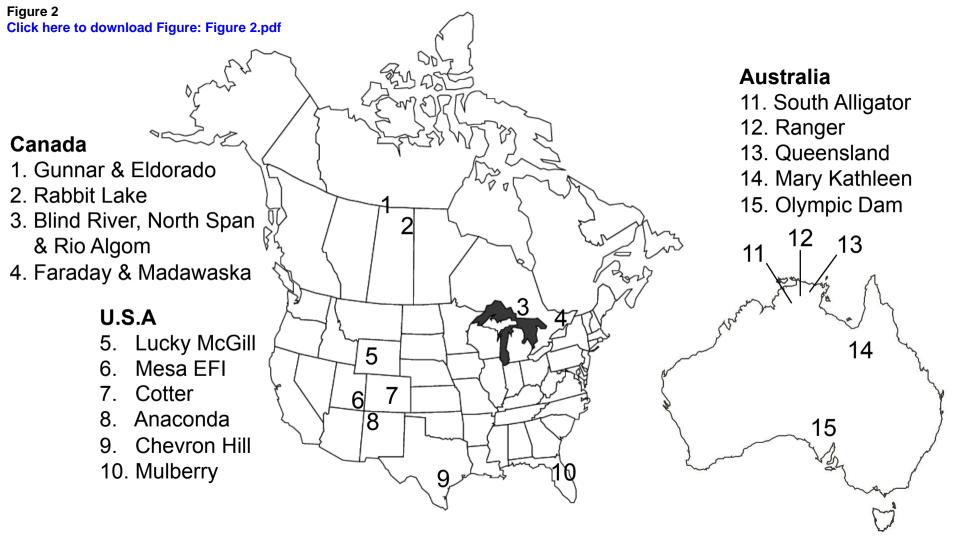
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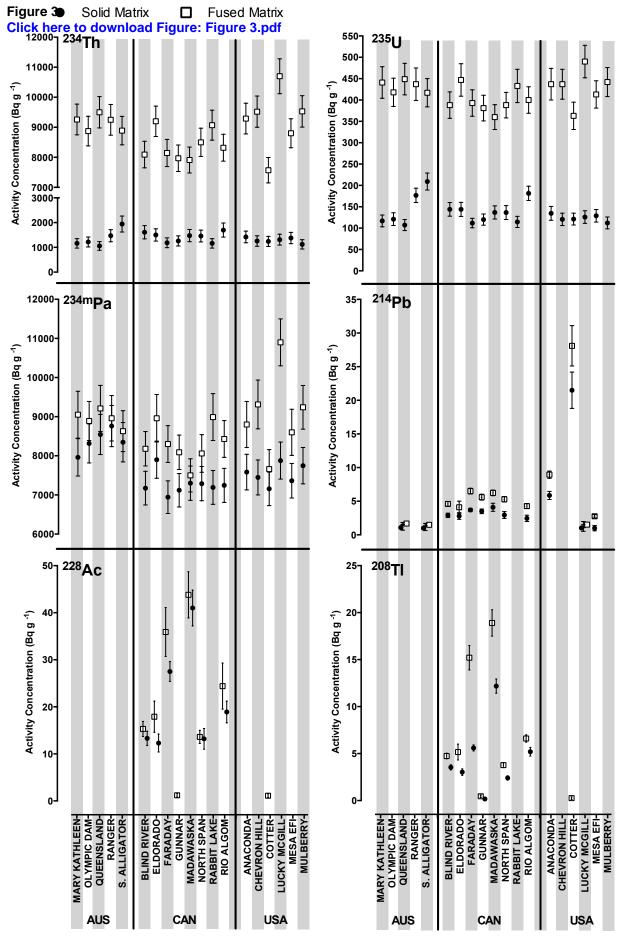
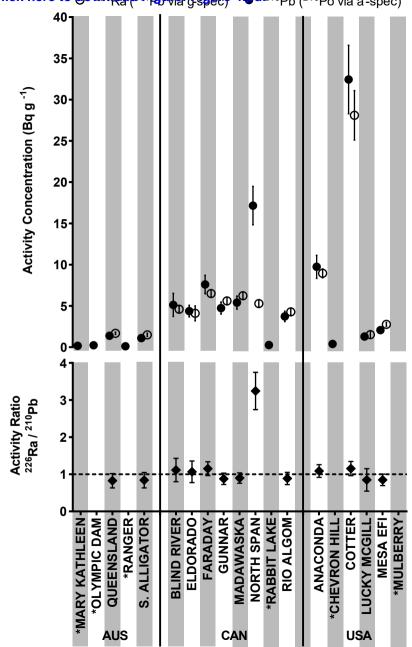


Figure 4
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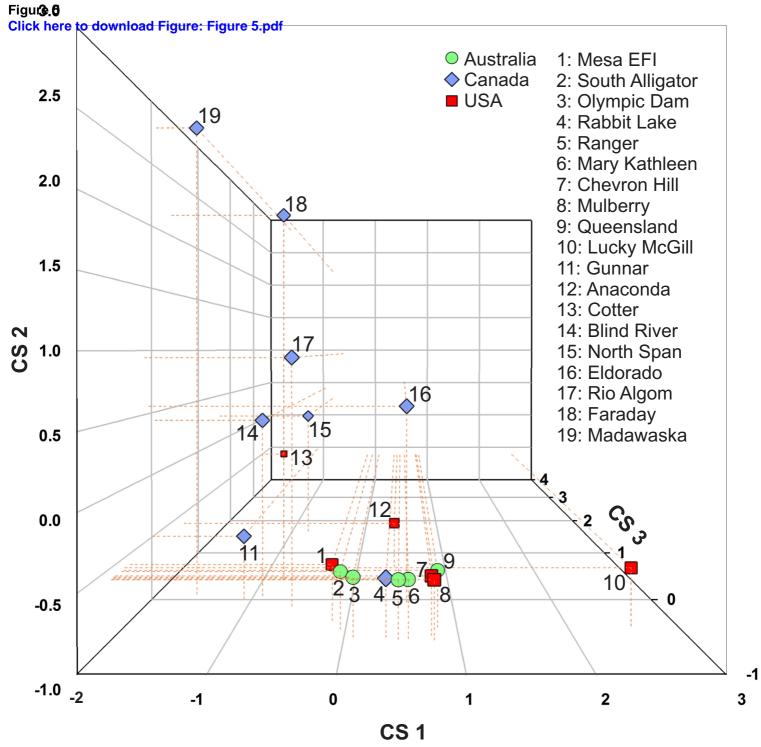


Figure 6 Click here to download Figure: Figure 6.pdf

