

## Evolution in Emerging 2D Functional Chalcogenides with CVD and Van der Waals Epitaxy

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Transition metal di-chalcogenides (TMDCs) such as MoS<sub>2</sub>, MoSe<sub>2</sub>, WS<sub>2</sub> and WSe<sub>2</sub> have become promising complementary materials to graphene sharing many of its attributes. They may however offer properties that are unattainable in graphene, in particular TMDCs offer a bandgap tunable through both composition and number of layers. This has led to use of TMDCs in applications such as transistors, photodetectors, electroluminescent and bio-sensing devices. The current challenge in this emerging research field is to provide a reliable process to fabricate large area of atomically thin 2D TMDCs on the desired substrate.

Chemical vapour deposition (CVD) technology has the advantage of offering conformal, scalable, and controllable thin film growth on a variety of different substrates. A unique CVD process has been developed for the fabrication of wafer-scale atomically thin TMDCs. [1] A typical CVD-grown MoS<sub>2</sub> on a 4" 300nm SiO<sub>2</sub>/Si wafer has been demonstrated (Figure 1a) with a typical TEM image of layered MoS<sub>2</sub> grown on c-plane sapphire substrate by this CVD process (Figure 1b).

In addition, Van der Waals Epitaxy (VdWE) could provide the vapour phase epitaxy of these layered TMDCs on the substrates even with mismatched lattice constants. [2] VdWE technique has been successfully developed to fabricate large-scale monolayer MoS<sub>2</sub> and WS<sub>2</sub> on quartz and SiO<sub>2</sub>/Si wafers. A typical VdWE-grown monolayer WS<sub>2</sub> on 300nmSiO<sub>2</sub>/Si substrate (Figure. 2a) can be characterized by Raman spectroscopy (Figure 2b) and photoluminescence (PL) spectroscopy (Figure 2c). From the separation (60.1cm<sup>-1</sup>) of two WS<sub>2</sub> Raman peaks (E<sub>2g</sub> and A<sub>1g</sub>) and PL, the monolayer behaviors can be identified.

In this talk, I describe the evolution in functional chalcogenide materials at the ORC and the recent development in emerging TMDCs materials using CVD technology and Van der Waals Epitaxy and discuss their properties and potential applications.

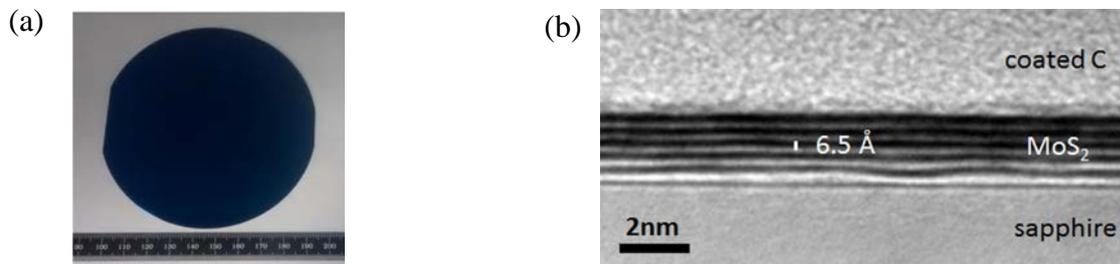


Fig1. (a) CVD-grown MoS<sub>2</sub> on 4" 300nm SiO<sub>2</sub>/Si wafer (b) TEM image of CVD-grown MoS<sub>2</sub> on sapphire

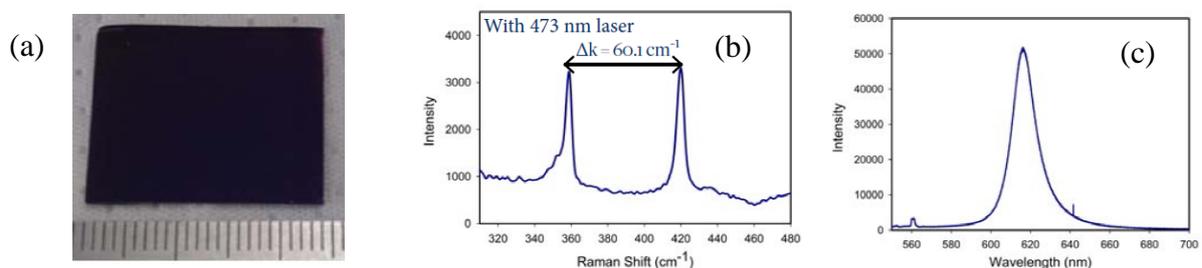


Fig2. (a) VdWE-grown WS<sub>2</sub> on 300nm SiO<sub>2</sub>/Si wafer (b) Raman spectrum of VdWE-grown monolayer WS<sub>2</sub> (c) PL spectrum of VdWE-grown monolayer WS<sub>2</sub>.

### References:

1. C.C. Huang, *et al.*, *Nanoscale*, **6**, 12792 (2014).
2. A. Koma, *Journal of Crystal Growth* **201/202**, 236 (1999).