

[Click here to view linked References](#)

1  
2 **Journal of Combinatorial Optimization** manuscript No.  
3 (will be inserted by the editor)  
4  
5  
6  
7  
8

## 9 Lot sizing with storage losses under demand 10 uncertainty 11 12

13 Stefano Coniglio · Arie M.C.A. Koster ·  
14 Nils Spiekermann  
15  
16  
17  
18  
19

20 Received: date / Accepted: date  
21  
22

23 We address a variant of the single item lot sizing problem affected  
24 by proportional storage (or inventory) losses and uncertainty in the product  
25 demand. The problem has applications in, among others, the energy sector,  
26 where storage losses (or storage deteriorations) are often unavoidable and,  
27 due to the need for planning ahead, the demands can be largely uncertain.  
28 We first propose a two-stage robust optimization approach with second-stage  
29 storage variables, showing how the arising robust problem can be solved as  
30 an instance of the deterministic one. We then consider a two-stage approach  
31 where not only the storage but also the production variables are determined  
32 in the second stage. After showing that, in the general case, solutions to this  
33 problem can suffer from acausality (or anticipativity), we introduce a flexible  
34 affine rule approach which, albeit restricting the solution set, allows for causal  
35 production plans. **A hybrid robust-stochastic approach where the objective**  
36 **function is optimized in expectation, as opposed to in the worst-case, while**  
37 **retaining robust optimization guarantees of feasibility in the worst-case, is also**  
38 **discussed.** We conclude with an application to heat production, in the context  
39 of which we compare the different approaches via computational experiments  
40 on real-world data.  
41

---

42 This work is partially supported by the German Federal Ministry for Economic Affairs and  
43 Energy, BMWi, grant 03ET7528B.  
44

S. Coniglio  
45 Department of Mathematical Sciences, University of Southampton  
46 University Road, Southampton, SO17 1BJ, United Kingdom  
47 Tel.: +44-023-8059-4546  
48 E-mail: s.coniglio@soton.ac.uk

A. M.C.A. Koster, N. Spiekermann  
49 Lehrstuhl II für Mathematik, RWTH Aachen University  
50 Pontdriesch 10-12, 52062, Aachen, Germany  
51 Tel.: +49 (0)241 80 94995  
52 Fax: +49 (0)241 80 92136  
53 E-mail: {koster,spiekermann}@math2.rwth-aachen.de  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65