

The Particle Size Dependence of CO Oxidation on Model Planar Titania Supported Gold Catalysts Measured by Parallel Thermographic Imaging.

Jovine Emmanuel, Brian E. Hayden* and Jaffar Saleh-Subaie

Chemistry, University of Southampton, Southampton SO17 1BJ, United Kingdom.

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Abstract

A parallel thermographic screening methodology has been developed which allows the measurements of the particle size and support influences on model planar heterogeneous catalysts. A screening chip was designed and fabricated in order to produce multiple fields of low stress silicon nitride membranes that exhibit low thermal conductivity and heat capacity. The heat generated on supported model catalysts in an exothermic reaction on the membranes was measured using a thermal (infra-red) imaging camera, which in turn provided a measure of the turn over frequency (TOF) for the reaction. The catalytic activity for CO oxidation on titania supported gold model catalysts with varying particle size has been measured on 100 catalysts simultaneously. The reaction has been investigated at 80 °C and 170 °C, and pressures ranging between 0.06 mbar and 1.5 mbar for various O₂:CO ratios. Under all conditions investigated, a monotonic increase in the TOF is observed with decreasing particle diameter (d) which is proportional to ca. $d^{-1.8}$ in the range $6 > d/\text{nm} > 1.5$. This is in the opposite direction to the number of potentially active perimeter sites which increases linearly with increasing particle size on these catalysts. We show that the surface area specific activity of the gold is increasing even more steeply with reduced particle size, and is proportional to ca. d^{-4} . This rate of increase in activity is significantly higher than one would expect by any increase one may expect as a result of more active low co-ordinate sites on the gold. The steep increase in activity is ascribed to an electronic interaction between the substrate and the particle.

* Corresponding author

Introduction

The activity of supported metal heterogeneous catalysts is generally strongly dependent on the support, and the morphology and size of the supported metal particles. Systematic studies of the activity of well characterised supported metal catalysts under identical reaction conditions are therefore important in understanding the effects of particle size and support. An excellent example of a heterogeneous catalyst exhibiting a strong support and particle size effect on activity is titania supported gold in the low temperature oxidation of small molecules such as CO and hydrocarbons.

Although it had been shown in 1973 that olefin hydrogenation was catalysed by supported Au by Bond *et al.*¹ it was not until the work by Haruta *et al.*² in 1987 which revealed that gold nanoparticles highly dispersed on reducible metal oxides had extraordinary activity in catalysing the oxidation of CO even at low temperatures. Gold nanoparticles supported on reducible metal oxides have also been shown to catalyse a number of other reactions including the water gas shift, selective hydrogenation of hydrocarbons, hydrochlorination, and selective epoxidation.³ Experimental studies show⁴ that small particles of gold, typically less than 5 nm, are active toward CO oxidation even at temperatures far below 25°C. Indeed, high activity for CO oxidation on titania supported Au has been observed at temperatures as low as 120 K.⁵ A monotonic increase in the TOF for CO oxidation on titania supported Au has been observed down to ca. 3nm diameter particles,⁶⁻⁷ and 2nm particles⁸ while in studies down to the lower particle sizes evidence a maximum in the TOF at 2.5-3nm.⁹⁻¹¹ The active site responsible for the enhanced activity of gold nano-particles on titania and other reducible oxides is the subject of considerable debate,¹² but whatever the mechanism of enhancement it should be consistent with the observed particle size dependence of the reaction. The electro-oxidation of CO on model titania supported gold catalysts in acid electrolyte has also been measured using high-throughput methods, and evidenced a strong activation of gold particles by the support and a particle sized dependence with maximum activity observed at a diameter of 3nm.¹³

While the combinatorial synthesis of well characterised model oxide supported metal particle electrocatalysts allowed the screening of a number of electrochemical reactions on various supports employing a high throughput electrochemical chip, the application of a high throughput screen for the heterogeneous reaction is more challenging. An elegant approach suitable for thin film low area alloy catalysts has been demonstrated for the case of the H₂-D₂ exchange reaction employing a 100 channel micro-reactor array and mass spectroscopy.¹⁴ For simple reactions where it is less important to be able to determine selectivity, net activity determined in an exothermic reaction using high throughput infrared thermography technique is attractive. This has been achieved for the screening of catalysts in the oxidation of hydrogen¹⁵ and octane¹⁶, in both cases on high area catalyst samples. The challenge, however, is the extension of the technique to arrays of well characterised model catalysts, such as the metal supported electro-catalysts,¹⁷ to obtain structure / activity relationships: The significantly lower surface area of these planar catalysts requires an increased sensitivity in order to detect the heat generated during reaction. To this end, we report here the application of a micro-fabricated substrate which allows the high throughput measurement of a series of titania supported gold catalysts where the particle size has been controlled, allowing the particle size dependence of the reaction to be measured simultaneously in an identical gas phase environment.

Experimental

Combinatorial synthesis of titania supported gold particles, with varying metal particle size, has been achieved using the evaporative methods described in detail elsewhere.¹⁸⁻¹⁹ The thin film synthesis chamber employed incorporated 3 electron-guns (Temescal) and 3 Knudsen cells (DCA) evaporation sources, and the operational base pressure was 1×10^{-9} Torr. The titania (99.995 %, Alfa Aesar metals) and the gold (95.95%, Goodfellow) were evaporated from electron-gun sources. Oxygen atoms generated from a plasma-atom source (1sccm oxygen at 300 W RF power) was used with evaporating titania to synthesise stoichiometric titania thin films (ca. 200nm) at a deposition rate of 4 \AA/s . The substrate was at ca. 50°C during deposition producing the amorphous titania phase. Film thickness was determined by measuring the step at the edge of a masked sample using tapping mode AFM (Veeco Autoprobe M5 5 Nm^{-1} silicon cantilever at 180 kHz). Particle size distributions have been determined using TEM (Jeol 3010, accelerating voltage of 300kV):¹⁹ A thin layer of titanium dioxide (using the same conditions as for the screening substrates) 15 nm to 25 nm thick was deposited onto Formvar[®] carbon coated copper TEM grids (Agar scientific) onto which the gold nanoparticles were deposited. The rate of gold deposition (0.15 \AA s^{-1}) was determined with the synthesis of continuous gold thin films, and short deposition times (30s – 360s) used to produce the Au particles through nucleation and growth on the titania substrates at ca. 250°C . A moveable shutter was used to create variation in total flux of gold in order to produce various effective thicknesses of gold, and hence different particle sizes, across the substrate.²⁰ XPS measurements were undertaken in a UHV system incorporating a twin anode X-ray source (Mg K α and Al K α), and a VG Clam Single Channel XPS system analyser.

A silicon screening chip with an overall dimension of 35mm x 35mm was micro-fabricated (450 μm thick silicon wafer) for the high throughput infrared thermography measurements. An array of 10 x 10 silicon nitride membranes (1.5mm x 1.5mm) of thickness 600nm were created by back etching the silicon to a layer of LP-CVD silicon nitride. A schematic of a single back etched field is shown in Figure 1 together with a top view of an actual screening chip.

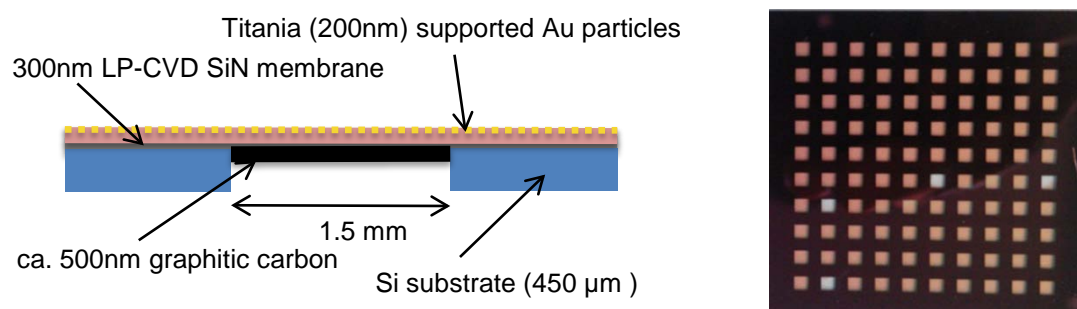


Figure 1 A schematic of a single field of the thermographic imaging screening chip together with an optical top down picture of complete chip: A number of the membranes have broken in this chip. The overall size of the chip is 35mm x 35mm.

The membrane, even with the 200nm of titania supported catalyst, was optically transparent. In order to measure the temperature of the membrane, a thin graphitic carbon layer (ca.

200nm) was deposited on the back of the membrane providing an emissivity close to that of a black body. The objective of the thin SiN membrane was to provide a support for the catalyst which had a small thermal mass and minimal thermal conductivity to the surrounding silicon chip: Heat generated during reaction on the catalyst would therefore raise the temperature of the membrane. The screening chip (Figure 1), with the catalyst synthesised over the complete chip, was mounted in a heated sample holder with a heat shield which allowed the complete chip to be heated homogeneously to a base temperature for reaction of up to ca. 250°C. The sample holder was mounted in a UHV chamber incorporating an IR transparent window (CaF₂) and the surface of the chip imaged (50mm focal length camera lens) using a thermal camera (Jade III, CEDIP) operating in the spectral range of 3.6 to 5.1 μm with a thermal sensitivity of ca. 20mK. The spatial resolution of the camera was 320 x 240 pixels, and the complete 10 x 10 array was imaged to fill the detector.

The reactions themselves were carried out in a turbomolecular pumped ultra-high vacuum chamber with a base pressure of 1×10^{-10} mBar. The screening chip was mounted on a copper plate on a ceramic heater block incorporating nichrome heating wire: The holder was partly surrounded by a heat shield to ensure an even temperature across the sample. Reactions were carried out with a dynamic flow of gas through the chamber.

The temperature response of the catalyst on the membrane for a given power input (from an exothermic reaction) was calculated through finite element thermal modelling (Comsol Multiphysics®). The assumption was that the energy loss over the membrane would be through conduction through the membrane (together with the titania support and the graphite layer) to the supporting silicon chip. Radiative and convective losses were assumed to be zero: additional radiative and convective losses over a few degrees temperature over the base temperature of reaction would be expected to be very small. For the CO oxidation reaction ($\Delta H = -283 \text{ kJ mol}^{-1}$)²¹ for a pressure of 1×10^{-3} mBar, assuming every molecule reacts, the theoretical power is $2.289 \times 10^{-4} \text{ J s}^{-1} \text{ mm}^{-2}$. This results in a calculated temperature rise at the centre of the membrane, $\Delta T = 4^\circ\text{C}$. The calculated sensitivity of the chip was used to calculate the TOF of reaction at the surface: the error associated with the absolute value of the TOF were estimate to be ca. +/- 30% mainly because of uncertainties in the thermal conductivity values for the membrane composite layer. A simulation of the temperature distribution across the 1.5mm x 1.5mm membrane is shown in Figure 2A and 2B. Figure 2C shows a typical averaged thermal image of a single membrane. The image is averaged in a 10x10 matrix over the complete membrane, but only the central 6 x 6 matrix is averaged to obtain the temperature rise associated with the reaction. These averaging over this 6x6 matrix corresponds to 90% of ΔT maximum.

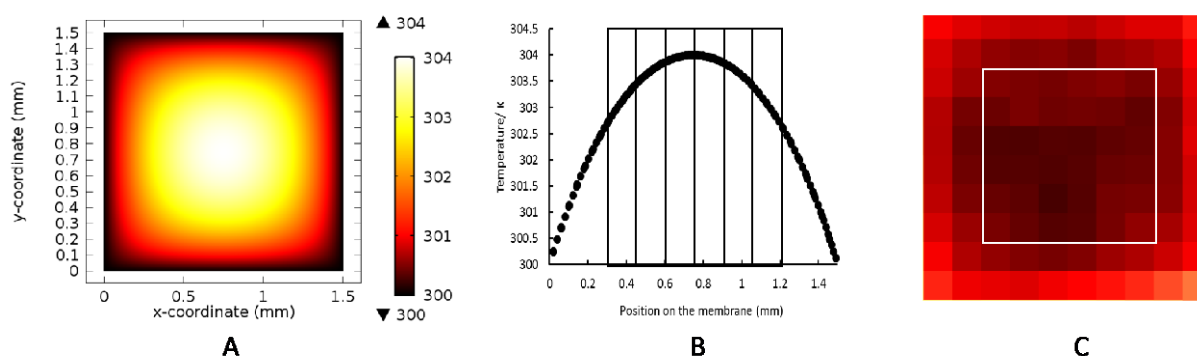


Figure 2 (A) The simulated temperature distribution of a single 1.5 mm x 1.5 mm, 600nm membrane for the CO oxidation reaction ($\Delta H = -283 \text{ kJmol}^{-1}$)²¹ for a CO pressure of 1×10^{-3} mBar, and assuming every molecule reacts: The theoretical reaction power is $2.289 \times 10^{-4} \text{ Js}^{-1} \text{ mm}^{-2}$. The base temperature of the chip is 300°C. (B) The calculated temperature variation across the centre of the membrane. The 6 marked regions across the distribution correspond the regions averaged in the central 6 x 6 matrix in the camera. (C) A typical thermal camera image of the membrane, where darker fields correspond to higher temperature. The thermal image is averaged in a 10 x 10 matrix, and the central 6 x 6 matrix is averaged to provide a measure of the temperature rise ΔT due to reaction.

Results and Discussion

TEM images of the titania supported gold catalyst ([supplementary information](#)) are similar to those obtained previously in high throughput electrocatalytic measurements of the same catalyst system.¹⁹ These have been used to obtain the particle size dependence of supported gold as a function of the equivalent coverage of deposited gold. Nucleation and growth leads to particle size distributions, shown for three equivalent coverages of gold in [Figure 3](#), similar to that found previously.

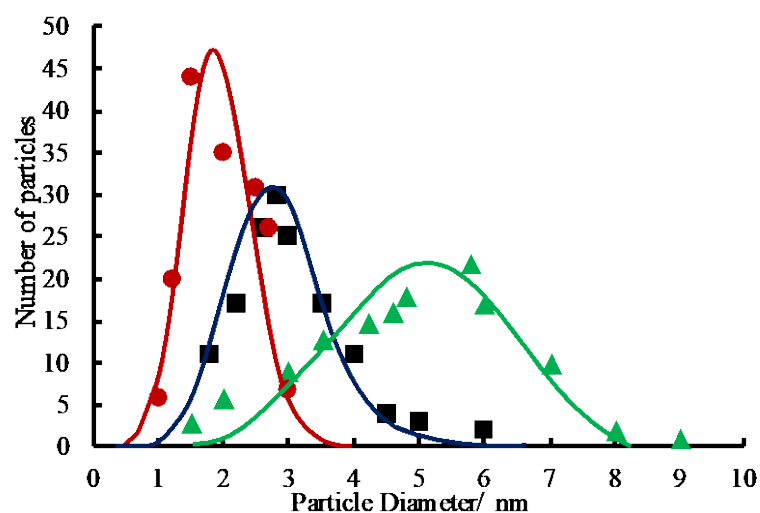


Figure 3 Au nanoparticle size distributions at various deposition times (deposition rate = 0.15 \AA s^{-1}) determined for three equivalent thicknesses of gold from TEM images: circles 4.5 \AA (30s), squares 18 \AA (120s), triangles 45 \AA (300s).

In order to establish that there was no significant change in the particle size distribution after the CO oxidation reaction (we were not able to measure the distributions directly on chip using TEM) XPS was carried out both before and after the reaction. Example XPS spectra are shown in the [supplementary information](#). [Figure 4](#) shows the dependence of the Au 4f_{7/2} binding energy as a function of the gold particle size measured before and after the reaction on the supported gold catalysts on the screening chip. An upward shift in binding energy for decreasing particle size, as has been observed previously for particles grown under identical conditions on electrochemical screening chips.¹⁹ The shift is very similar to that found for Au particles supported on TiO₂(110) surfaces during the initial growth stages, and was associated with final state effects (electron screening in a small cluster) rather than any initial state effect.²²⁻²³ The measurements were made both before and after the CO oxidation reaction has taken place at 170°C. Within experimental error, the binding energy of the gold has remained the same for each particle size, indicating that there was no significant change in particle size during reaction.

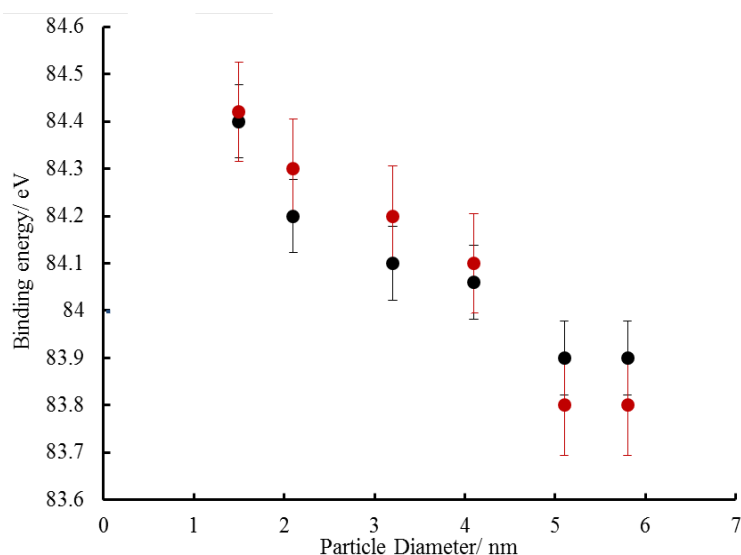


Figure 4 The Au 4f_{7/2} binding energy measured in XPS of the titania supported gold particles as a function of particle size. The measurements have been made both before (red points) and after (black points) the CO oxidation reaction has taken place at 170°C. Gold was deposited at a deposition rate of 0.15 Å s⁻¹ onto amorphous titania at a substrate temperature of 250°C.

A library of 100 titania supported gold catalyst on the chip membranes was heated to a base reaction temperature in the UHV chamber. The temperature variation across the chip at 300°C was less than 2%. The temperature of the membrane was measured (T_0) after equilibrating with a pressure P of pure oxygen in the chamber. The chamber was subsequently raised to the same total pressure P of a set ratio of oxygen and carbon monoxide, and equilibrated before the temperature of the membrane during reaction (T_R) was also measured. The measurement of the increase in catalyst temperatures (ΔT) was the average over a period of 5 minutes over the centre 6x6 matrix of the camera image ([Figure 2C](#)) at each membrane on the screening chip. The measurements were taken after equilibrating for 5 minutes in the oxygen / carbon monoxide environment. The change in temperature from the catalysed exothermic reaction (ΔT) was determined from the difference $T_R - T_0$. [Figure 5A](#) shows the

temperature change ΔT at each of the 100 membrane supported catalysts resulting from the oxidation of the carbon monoxide. The base temperature of the catalysts was 170°C, and the total pressure of the gas mixture was 1.5mBar with an O₂:CO ratio of 1:2. The temperature was measured simultaneously on all the catalysts integrating over a 5-minute interval. The catalysts were synthesised so that the particle sizes were constant across the rows, and varied in the columns (as indicated). Figure 5B plots the temperature rise (averaged over the ten catalysts with the same size particles) as a function of the mean particle size. There is clearly an increase in ΔT (a faster rate of reaction) as the gold particle size (and hence the effective thickness of gold) is reduced. The change in temperature across a row of the same particle sizes is ca. 0.2°C (much smaller than the changes in the columns) and could be associated with a partial shielding of the gas flux at the edges of the sample by the holder.

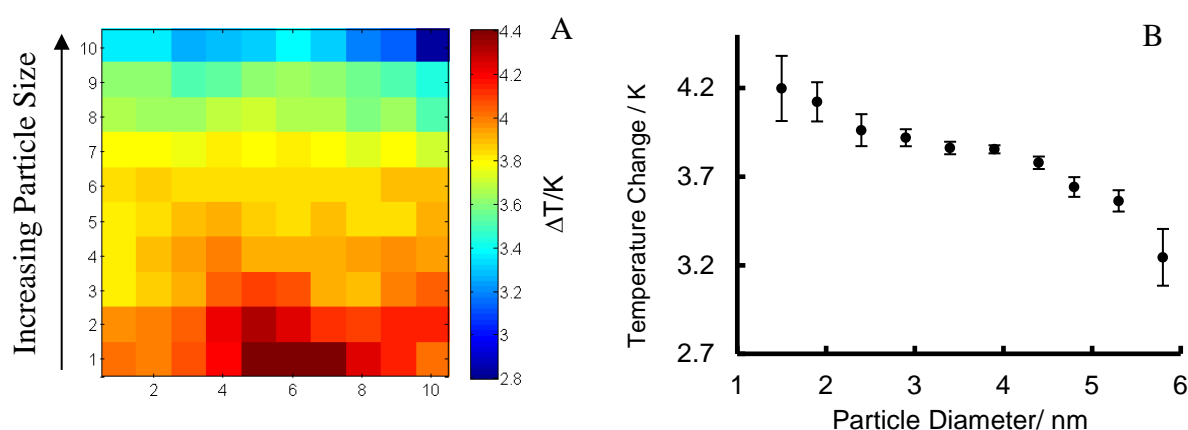


Figure 5 A) The temperature change ΔT (shown in false colour) due to the CO oxidation reaction on an array of 100 Au/TiO₂ catalysts at 170°C measured simultaneously with the infra-red camera. The IR measurement was averaged over a 5-minute interval. The total pressure of the gas mixture was 1.5mBar and the O₂:CO ratio was 1:2. The particle size on each of the rows is constant, and changes (from 1.5nm to 6nm diameter) in the vertical columns. B) The average temperature rise ΔT over the ten catalysts with identical particle sizes: The errors represent the standard deviation in the 10 measurements.

The average temperature rise ΔT is used to calculate the conversion rate of CO to CO₂ at the catalyst assuming the enthalpy of reaction is $\Delta H = -283\text{kJmol}^{-1}$.²¹ The mass of gold and the number of gold atoms at the surface of the particles per area of catalyst is calculated from the TEM images, assuming the particles are hemispherical.^{13, 19, 24} This allows the calculation of the turn over frequency (TOF) at the Au surface. Figure 6 is a plot of the TOF for the CO oxidation reaction at 80°C at pressures ranging from 8×10^{-2} to 9×10^{-1} mBar, with an O₂:CO ratio of 1:1. Under these reaction conditions, there is a monotonic increase in the TOF for decreasing particle size all pressures. In addition, an increase in pressure results in a higher rate of reaction, although the increase in rate with pressure is not linear. Figure 7 is a plot of the TOF for the CO oxidation reaction at 170°C at pressures ranging from 9×10^{-2} to 1.5mBar, with an O₂:CO ratio of 1:2. Once again, under these reaction conditions there is a monotonic

increase in the TOF with decreasing particle size. Increasing pressure, however, indicates that there is a limiting rate of reaction at the higher pressures.

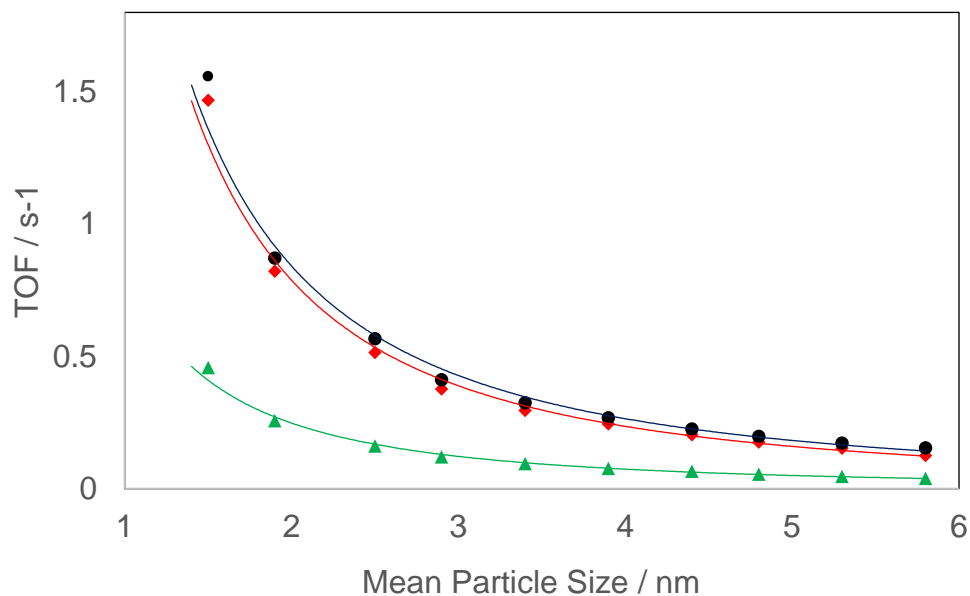


Figure 6 The TOF for the CO oxidation reaction on titania supported gold particles. The reaction temperature was 80°C and the O₂:CO ratio was 1:1. Results are shown for total pressures of 8x10⁻²mBar (green triangles) 1x10⁻¹mBar (red diamonds) and 9x10⁻¹mBar (black circles).

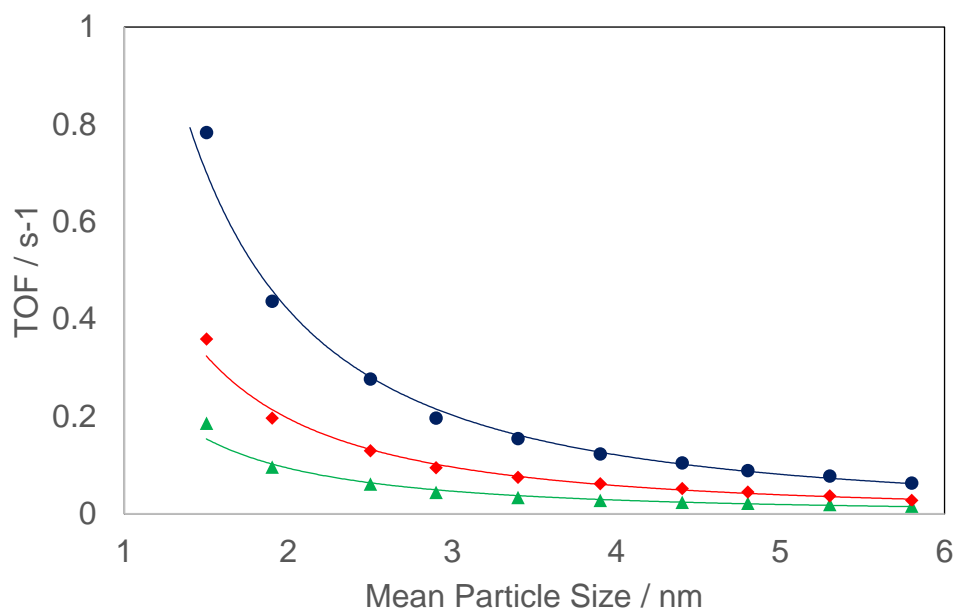


Figure 7 The TOF for the CO oxidation reaction on titania supported gold particles. The reaction temperature was 170°C and the O₂:CO ratio was 1:2. Results are shown for total pressures of 9x10⁻²mBar (green triangle) 9x10⁻¹mBar (red diamond) and 1.5mBar (black circles).

Under all the reaction conditions studied here, an increase in reaction rate with decreasing particle size is always observed. The monotonic increase in the TOF for CO oxidation on titania supported Au we observe here is consistent with observations made previously on high area titania supported catalysts down to ca. 3nm diameter particles,⁶⁻⁷ and 2nm particles⁸. We do not observe a maximum in the particle size dependence at around 3nm observed elsewhere.⁹⁻¹⁰ At 80°C and a CO:O₂ ratio of 1:1 (Figure 6), with a total pressure of 8.4×10^{-2} mbar the TOF increased from 0.016s⁻¹ for an Au particle size of 5.8 nm, to 0.186s⁻¹ for Au particle size of 1.5nm, an increase in activity by a factor of x19.⁸ A slightly lower increase in activity of x10 was observed for similar conditions over the same particle size difference. There is an increase in the rate observed as one increases the reaction temperature, for a constant particle size and gas pressure, as one may expect. For a total pressure of 9×10^{-1} mbar, a O₂:CO ratio of 1:2 and a particle size of 1.5nm the rate increases from 0.783s⁻¹ at 80 °C to 1.558s⁻¹ at 170 °C, a factor of ca. x2 and similar to that found elsewhere.⁸ The increase in rate observed here with reducing particle size under all of the conditions investigated is found to be proportional to ca. $d^{-1.8}$ (curves fitted to data in Figure 6 and Figure 7).

The result can be considered in the light of the numerous active sites suggested to account for the low temperature CO oxidation activity of titania supported gold. These broadly fall into three categories: The active site is associated with the periphery of the gold particle on the support, high activity (low co-ordinate) gold sites on the nano-particle, and electronic modification of gold nano-particles by the substrate.

Activity at sites at the periphery of the gold nano-particles was indeed suggested to explain the early experimental studies on high area catalysts²⁵⁻²⁶ and this model was subsequently supported by the predictions of ab-initio calculations for this system: Gold at the periphery of the particle strongly stabilises oxygen adsorbed on the titania substrate resulting in a very low activation barrier for the reaction with CO adsorbed at nearby gold sites.²⁷⁻²⁸ In order to explore this possibility, we have calculated the total particle circumference per surface area of the titania support from the TEM determined particle distributions, and plotted this against the mean particle size in Figure 8. Particles have been synthesised in a region of nucleation and growth which leads to a near constant density of particles ($1.9 \times 10^{12} \text{mm}^{-2}$) in the catalysts. The result is that the circumference increases linearly with increasing mean particle size (Figure 8). It is reasonable to assume that the number of edge sites at the gold/titania interface is proportional to the circumference: There is clearly a strong decrease in the TOF (Figure 6 and 7) with the increasing density of these sites on the surface (Figure 8). The results presented here are therefore not consistent with a model where the active site for CO oxidation is at the periphery of the gold nano-particle.

Assuming that the gold particles are, to the first approximation, supported hemispheres, we have also calculated the total gold surface area per area of support (Figure 8). Not surprisingly, since the density of particles is constant, there is an increase in gold surface area proportional to d^2 . This represents a direct anti-correlation with the trend in observed (Figure 6 and Figure 7) in the activity (a $d^{-1.8}$ dependence in the TOF) over the range of nano-particle sizes investigated. The result is that the net increase in specific catalytic activity per surface area of gold is increasing as a function of d^{-4} . For example, the gold surface specific activity for a 2nm particle is ca. x215 higher than for a 5nm particle for a reaction temperature of 80°C, O₂:CO ratio of 1:1 and a total pressure of 9×10^{-1} mBar (Figure 6). This rate of increase in surface specific activity is considerably higher than the increase in rate one may expect from the

increasing number of, for example, higher activity low co-ordinate edge sites in the particle: These increase as a proportion of the total gold sites in the nano-particle at a significantly lower rate with reduced particle size.^{12, 29-32}

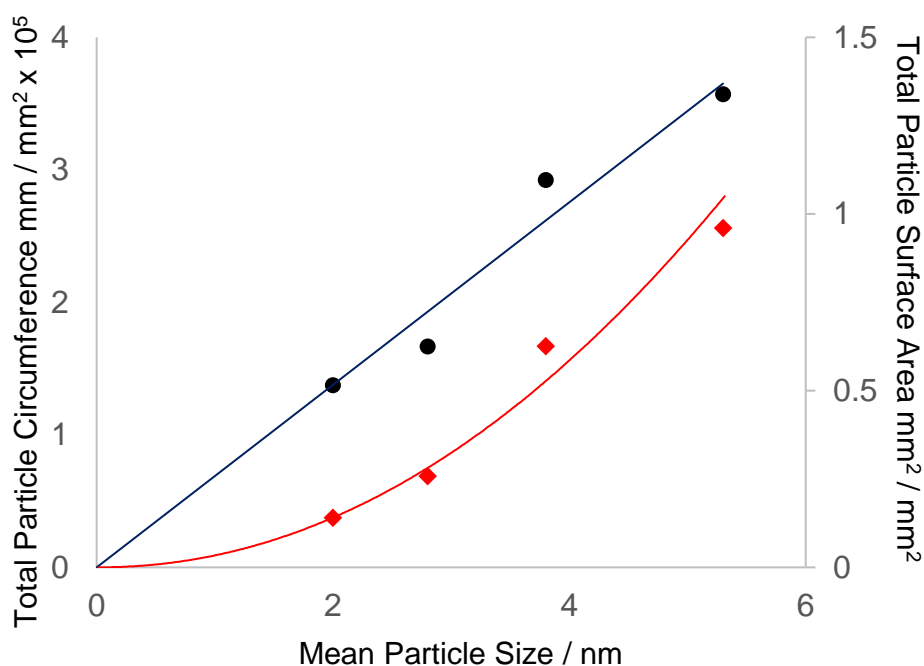


Figure 8 The total circumference (mm) and surface area (mm²) of particles (per mm² of titania support) calculated from the TEM images of titania supported Au nanoparticles for the four different deposition times, **(a)** 30 sec, **(b)** 2 min, **(c)** 3.5 min and **(d)** 5 min corresponding to a mean particle size of **(a)** 2.0 nm, **(b)** 2.8 nm, **(c)** 4.5 nm and **(d)** 5.3 nm. Particles were deposited at an Au deposition rate of 0.15 Å/s and a substrate deposition temperature of 200 °C.

We suggest, therefore, on the basis that the net increase in specific catalytic activity per surface area of gold is so sharply dependent on decreasing particle size (a d^{-4} dependence), that only a significant metal-support interaction can account for this steep increase.³³⁻⁴⁰ Of course this does not preclude the possibility that the highest CO oxidation rates are also at particular gold sites on the nano-particle.

Electro-oxidation of CO on supported gold nano-particles using high throughput screening provided evidence that gold supported on amorphous titania with the same range of particle sizes also exhibits high activity while carbon supported gold is much less active.^{13, 17} Unlike the monotonic increase in CO oxidation activity observed here for gas phase reactants, an optimum activity is observed at a particle size of ca. 3nm. In the latter case the oxidant is water, via adsorbed OH, rather than O₂. It is also worthy to note that there are investigations of the heterogeneous reaction studied here also resulted in an optimal particle size of ca. 2.5-3nm.⁹⁻¹¹ In the light of evidence that residual water can strongly influence the activity of such catalysts towards CO oxidation,^{7, 41-42} it is possible that it also plays an important role in determining the particle size dependence of the reaction. It is, however, interesting that electro-catalytic activity induced in gold by titania was concluded to be a result of an electronic

interaction between the gold and the support, rather than an intrinsic nano-particle size effect.⁴³

Conclusion

A combinatorial synthetic method of creating a library of titania supported gold planar catalyst¹⁹ has been combined with a high-throughput thermographic screening method to determine the activity of an exothermic catalytic reaction. A silicon-based screening chip was designed and fabricated in order to produce multiple fields (10 x 10) of low stress silicon nitride membranes that exhibit low thermal conductivity and heat capacity. An amorphous titania support was subsequently synthesised on the membranes: Gold particles of varying size were then grown through nucleation and growth using an evaporative source to produce the library of 100 catalysts. The heat generated during an exothermic reaction on the supported model catalysts on the membranes was measured using a thermal (infra-red) imaging camera. The rise in temperature of the catalysts under steady state reaction conditions was used to calculate the turn over frequency (TOF) for the reaction.

The catalytic activity for CO oxidation of titania supported gold model catalysts with varying particle sizes in the range $6 > d/\text{nm} > 1.5$ has been measured on 100 catalysts simultaneously. The reaction has been investigated at 80 °C and 170 °C, and pressures ranging between 0.06 mbar and 1.5mbar for various O₂:CO ratios. We have shown using XPS before and after reaction that there is no significant change in the particle size during the catalytic oxidation reaction. Under all conditions investigated, a monotonic increase in the TOF is observed with decreasing particle diameter (d) which is proportional to ca. $1/d^{1.8}$. Since the number of particles for these catalysts is constant, there is a linear increase in the number of peripheral atoms at the gold nano-particles with increasing size, suggesting that high activity at these sites is unlikely to be responsible for the particle size dependence of the activity. Since the area of the gold particles is shown to increase as d^2 , the surface area specific activity of the gold is increasing with reducing particle size as ca. d^{-4} . This is a significantly higher rate of increase than would be expected by, low co-ordinate gold atoms in, for example, edge sites which could be responsible for higher activity. The results suggest that the steep rate increase in the surface specific activity of the gold (proportional to d^{-4}) is likely to be associated with a significant electronic interaction between the substrate and nano-particle.

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