



Recent Progress in Waveguide-Integrated Graphene Photonic Devices for Sensing and Communication Applications

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Graphene is a two-dimensional material with numerous intriguing optical properties, such that graphene photonic devices have attracted great interest for sensing and communication applications. However, surface-illuminated graphene photonic devices usually suffer from weak light-matter interactions due to the atomic-layer thickness of graphene, seriously limiting the performances of such devices. To tackle this problem, waveguide-integrated graphene photonic devices have been demonstrated since 2010, which offer the advantage of much longer interaction length between the evanescent field of the optical waveguide and graphene than the surface-illuminated devices. Moreover, the fabrication of waveguide-integrated graphene photonic devices is compatible with CMOS technology, allowing potentially low-cost and high-density on-chip integration. To date, a tremendous interest is growing in the hybrid integration platform composed of graphene and silicon photonic integrated circuits. In this paper, we review the recent progress in waveguide-integrated graphene photonic devices and their applications in sensing and communication.

Keywords: graphene, silicon photonics, saturable absorption, electro-optic modulator, photodetector

INTRODUCTION

Graphene has fascinating optical properties for developing photonic devices [1]. First, graphene has a broad spectral band and tunable optical absorption from visible light to the mid-infrared wavelengths because of the linear and zero-bandgap energy band diagram, which is suitable for developing broadband saturable absorbers for ultrafast lasers [2–4]. Second, the electron mobility of graphene could be as large as 200,000 cm²/Vs [5], which is promising for realizing high-speed electro-optic modulators and photodetectors. Third, graphene photonic devices are promising for biochemical sensing applications since graphene has huge adsorption capacity due to the large specific surface area of the monolayer carbon atoms. Moreover, the adsorbed chemical molecules can change the local carrier density of graphene by electron transport and therefore change the optical properties of the photonic devices [6–8]. However, the light absorption of

graphene photonic devices based on surface-illuminated geometries is insufficient due to the weak light-matter interaction in the atomic-layer-thick material.

To enhance the light-matter interaction in graphene photonic devices, researchers have proposed to integrate graphene with various photonic structures, such as plasmonic structures [9, 10], optical fibers [11], and photonic integrated circuits (PICs) [12, 13]. Among them, by integrating graphene with PICs, the light-matter interaction can be dramatically enhanced through the coupling of the evanescent field of the optical waveguide. Besides, compared with other configurations, the fabrication process of waveguide-integrated graphene photonic devices is fully CMOS-compatible, which can potentially bring us high-density integration at a low cost. Therefore, numerous waveguide-integrated graphene photonic devices have been widely studied since 2010, for example, broadband polarizers [14], saturable absorbers [15], modulators [16, 17], and photodetectors [18].

Due to the above mentioned merits, the graphene-on-silicon PICs provide an excellent platform for developing on-chip applications of information and communications technology (ICT). The rapid development of 5G telecommunication and internet over things (IoTs) requires up to 50 billion connected devices in use by 2020 [1], which will demand an operation speed larger than 25 Gb s^{-1} and power consumption lower than 1 pJ bit^{-1} for key components [19], such as photodetectors and modulators. According to the statistics, the global silicon photonics market (including various applications, such as data center, communications, military, medical science, and sensing) was valued with USD 0.8 billion in 2018 and is expected to increase to USD 2.0 billion by 2023 [20]. Graphene's optical properties may help improve optoelectronic performances of the conventional PICs for meeting the requirement of the quickly developing ICT market. For example, the plasma dispersion effect induced by carrier injection or depletion may limit the speed of chip-integrated optical modulation up to 50 GHz, while the integration of graphene on silicon devices is expected to boost the modulation speed up to 500 GHz [5]. Besides, the integration of graphene can increase the devices' adsorption capacities to chemical molecules which can enhance the sensitivities of on-chip chemical sensors. As a result, the study of waveguide-integrated graphene photonic devices opens up a new way for on-chip optical sensing and communication applications for the next-generation ICT.

In this paper, we introduce the recent progress in waveguide-integrated graphene photonic devices for sensing and communication applications. The design principle of waveguide-integrated graphene photonic devices is introduced in section Design Principle of Waveguide-Integrated Graphene Photonic Devices. Then, in section Waveguide-Integrated Graphene Photonic Devices for Sensing Applications, we review the progress in waveguide-integrated graphene devices for sensing applications, especially the waveguide-integrated graphene biochemical sensors. In section Waveguide-Integrated Graphene Photonic Devices for Communication Applications, we introduce the waveguide-integrated graphene devices for optical communication applications,

namely, electro-optical modulators and photodetectors. Finally, we summarize the paper in section Summary and Prospect.

DESIGN PRINCIPLE OF WAVEGUIDE-INTEGRATED GRAPHENE PHOTONIC DEVICES

The optical properties of graphene can be described in terms of optical conductivity (σ) which is calculated by using the Kubo model [21]

$$\sigma = -\frac{2ie^2(\Omega + 2i\Gamma)}{h} \left[\frac{1}{(\Omega + 2i\Gamma)^2} \int_{\Delta}^{\infty} \frac{\omega^2 + \Delta^2}{\omega} \left(\frac{\delta n_F(\omega)}{\delta\omega} - \frac{\delta n_F(-\omega)}{\delta\omega} \right) d\omega - \int_{\Delta}^{\infty} \frac{\omega^2 + \Delta^2}{\omega} \left(\frac{n_F(-\omega) - n_F(\omega)}{(\Omega + 2i\Gamma)^2 - 4\omega^2} \right) d\omega \right], \quad (1)$$

where h is Planck constant, Ω is the optical frequency, ω is the energy of the relativistic Landau levels, Δ is the excitonic gap of Landau level energies, $n_F(\omega)$ is the Fermi distribution function, and Γ is the scattering rate. By assuming a finite thickness (d) to the monolayer graphene, the complex relative permittivity of graphene can be deduced from [21]

$$\varepsilon_{eff} = 1 + i \frac{\sigma}{\Omega \varepsilon_0 d}, \quad (2)$$

where ε_0 is the relative permittivity of vacuum. The monolayer graphene is a broadband absorber with a 2.3% absorption of normally incident light as a consequence of its gapless energy band diagram. By integrating graphene on the surface of an optical waveguide, the optical absorption can increase toward 100% via the evanescent field coupling. By applying the relative permittivity in a commercial software simulator (e.g., COMSOL Multiphysics), the graphene-on-waveguide absorption coefficient can be calculated. Based on this method, the optical absorption of graphene can be theoretically optimized by designing the waveguide structure and tailoring the length of graphene integrated on the surface of the waveguide [12, 13]. On the other hand, when the Fermi level of graphene is tuned optically or electrically beyond half of the photon energy, graphene becomes transparent due to the Pauli blocking effect, leading to the significant change of the refractive index (RI) and phase shift of the input light. After becoming transparent, graphene also exhibits high non-linearity according to previous theoretical and experimental studies [22–24]. Therefore, by tuning the Fermi level of graphene with chemical doping methods or an external electrical field, waveguide-integrated graphene devices can be developed for chemical sensors and electro-optic modulators, which will be discussed in the following sections.

WAVEGUIDE-INTEGRATED GRAPHENE PHOTONIC DEVICES FOR SENSING APPLICATIONS

Graphene's tunable conductivity has been explored for chemical sensing, which has widespread applications, ranging from toxic gas detection for industrial safety to greenhouse gas detection for environmental monitoring. Due to the linear and gapless energy band diagram, graphene has a low carrier density of states near the Dirac point, so the adsorbed molecules acting as donors or acceptors can lead to a drastic change of the conductivity, as shown in **Figure 1A**. At this point, the adsorbed molecules can induce chemical doping into the local graphene and change its conductivity, which alternates the absorption and phase shift of the input light. Besides, the sensitivity of graphene-based chemical sensing is further improved by its two-dimensional (2D) nature, which results in the large adsorption capacity of graphene. Moreover, compared with early studies of graphene biochemical sensors with the detection of electrical conductivity [6], optical sensors have advantages of high sensitivity, high chemical selectivity, and immunity to electromagnetic interference. Graphene optical sensors have been investigated based on several mechanisms. For example, by coating graphene on the surface of a thin metallic film [25, 26], the sensitivity of conventional surface plasmon resonance sensors can be improved due to the enhanced molecule adsorption by graphene. Or by patterning graphene into nanostructures with electron beam lithography and oxygen plasma etching, localized surface plasmon resonances can be excited [8], which are sensitive to the adsorption of molecules.

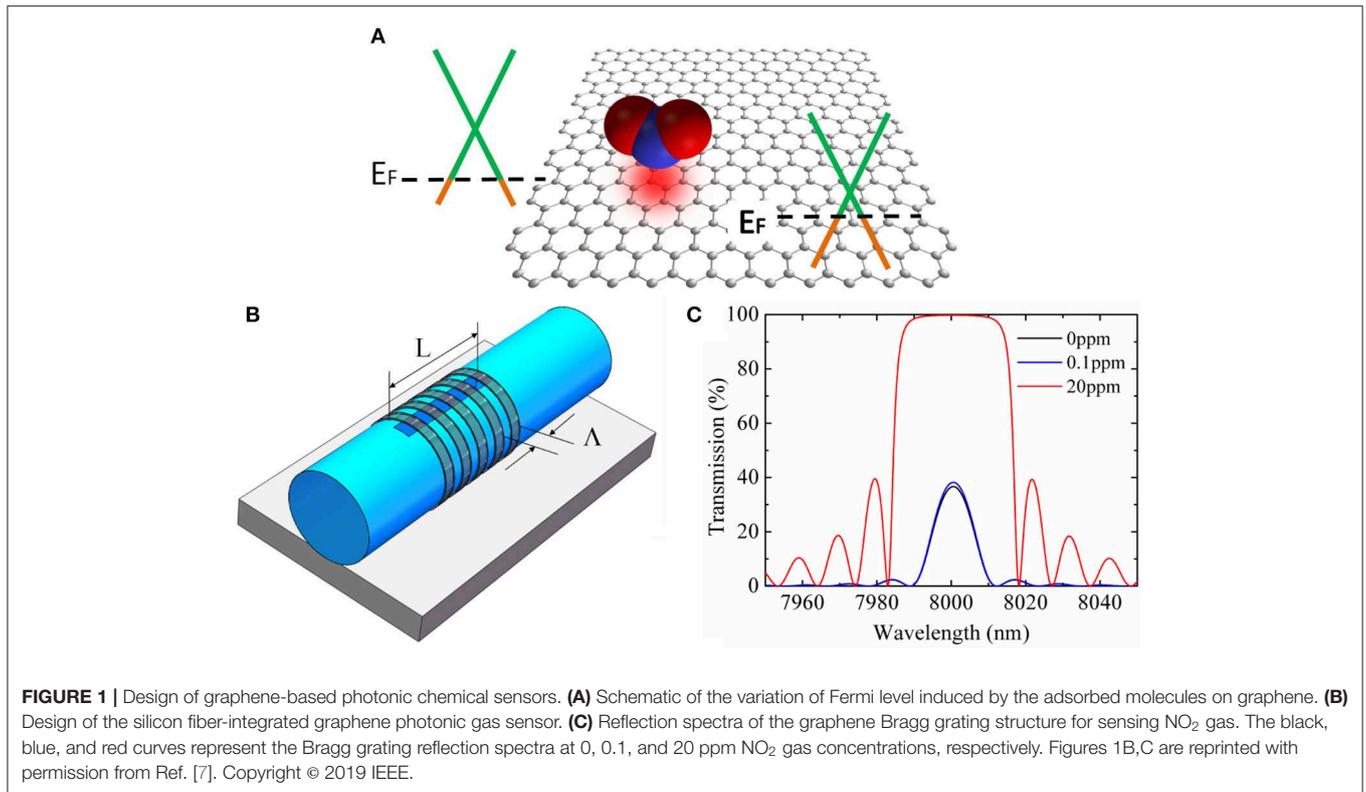
Meanwhile, the development of waveguide-based graphene optical sensors has attracted much attention, which can improve the sensitivity and add more functionality to the conventional waveguide-based optical sensors. Especially, by integrating graphene and graphene oxide (GO) [27] on side-polished fibers [28], fused tapers [29], interferometers [30], and fiber microknots [31], various graphene biochemical sensors have been demonstrated. Compared with evanescent-wave devices based on microfibers, waveguide-integrated devices offer smaller footprints. Crowe et al. [32] studied light-matter interactions in graphene-based silicon-on-insulator (SOI) racetrack cavity resonators and by optimizing the thickness of the separation spacer layer between graphene and the waveguide, the maximum sensitivity can be achieved. Lim et al. [33] demonstrated a humidity sensor by integrating GO on the SU-8 waveguide. Due to the influence of the water content on the dielectric properties of the GO film, the optical absorption decreases linearly with increasing humidity. Maliakal et al. [34] demonstrated waveguide-integrated chemical sensors by integrating graphene on gated SOI waveguides. A reversible optical attenuation change appears when these devices interact with iodine and ammonia. Cheng et al. [35] and Wang et al. [7] studied the silicon waveguide-integrated and silicon fiber-integrated graphene photonic devices for gas sensing applications in the mid-infrared wavelengths. They proposed using slot waveguides and fiber structures to further increase graphene-light interactions to improve sensors' sensitivities, as shown in **Figure 1B**. The

adsorbed gas molecules can induce chemical doping to graphene and change the effective RI of the graphene Bragg grating structure, leading to the increase in the spectral bandwidth of the central reflection band of the Bragg grating, which is proportional to the concentration of the gas molecules, as shown in **Figure 1C**.

WAVEGUIDE-INTEGRATED GRAPHENE PHOTONIC DEVICES FOR COMMUNICATION APPLICATIONS

Graphene's photonic properties give several complementarities over silicon photonics, which makes waveguide-integrated graphene photonic devices promising for communication applications. For example, as the graphene-on-waveguide absorption coefficient is determined by the superimposed area between graphene and the waveguide mode, by integrating graphene on a multimode waveguide, Xing et al. [36] developed mode-division multiplexers based on TE₁-mode-pass and TE₂-mode-pass filters, as shown in **Figure 2A**. Moreover, the graphene-on-waveguide absorption is polarization-dependent [38]. Based on the polarization-dependent optical absorption loss, Xing et al. [39] theoretically proposed an on-chip polarizer based on graphene-on-silicon nanowires by tailoring the electric-field distributions on the surface of a silicon nanowire with different polarizations. Besides, Wang et al. [15] demonstrated an ultra-compact waveguide-integrated saturable absorber by integrating graphene on the silicon slot waveguide, which has the advantages of enhanced light-matter interactions and large modulation depth, being suitable for developing on-chip ultrafast lasers, as shown in the scanning electron microscopy (SEM) image of **Figure 2B**.

The tunable optical properties of graphene can enable light modulation and detection in one chip. High-speed, wide-bandwidth, low-power-consumption, small-footprint, and CMOS-compatible electro-optic modulators are desirable in the fields of optical communication and optical interconnects. During the past few years, waveguide-integrated graphene modulators have been extensively studied to achieve the above-mentioned characteristics. Waveguide-integrated graphene modulators can be classified into two categories, namely, electro-absorption modulators and electro-refractive modulators. For the electro-absorption modulation, it utilizes the change in the optical absorption of graphene induced by the shift of Fermi level produced by electrical gating [40]. Giambra et al. [41] demonstrated a broadband electro-absorption modulator with 29 GHz bandwidth by integrating the dual-layer graphene capacitor on the passive SOI waveguide. Besides the dual-layer graphene capacitor, Shu et al. [42], Hu et al. [43], and Soriano et al. [44] demonstrated the graphene-oxide-silicon capacitor-based waveguide-integrated modulators, in which the gate voltage is applied through the intentionally doped silicon waveguide. Apart from passive straight waveguide structures, the hybrid plasmonic waveguide-integrated modulators were demonstrated with potential for achieving high modulation depth. Ansell et al. [45] utilized a nanostructured plasmonic waveguide to increase graphene interaction with light, achieving a modulation depth



of $>0.03 \text{ dB } \mu\text{m}^{-1}$ in an active region of $10 \mu\text{m}^2$. Ding et al. [46] demonstrated efficient electro-absorption modulation based on leaky mode plasmonic slot waveguides integrated on the SOI platform, which shows an absorption loss tunability of $0.13 \text{ dB } \mu\text{m}^{-1}$.

Although the graphene-based electro-absorption modulators hold superb merits of relatively low drive voltages and high speed, these modulators may suffer from serious signal-to-noise ratio degradation when applied in long-haul communications. In order to meet the needs of phase-shift keying formats, graphene-based electro-refractive modulation has been demonstrated, which utilizes the change in the real part of the dielectric constant of graphene by applying an electric field to alternate the phase of the light propagating in the waveguide [47]. By using advanced fabrication processes, Soriano et al. [48] reported an electro-refractive modulator based on a graphene-insulator-silicon capacitor integrated on the Mach-Zehnder interferometer configuration. The device has a modulation efficiency of 2.8 Vmm , with a static modulation depth of 35 dB and modulator bandwidth of 5 GHz . To further improve the modulators' efficiency, Wang et al. [37] proposed to use vertical germanium (Ge) slot waveguides to enhance the light intensity and reduce the confinement of the optical mode in the slot nanostructure, as shown in **Figure 2C**. By changing the Fermi level of graphene, the variation in the effective RI of the graphene-on-slot waveguide is two times as large as that of the conventional graphene-on-rib waveguide.

With properties of high carrier mobility and zero energy band gap, graphene is also suitable for developing high-speed and broadband photodetectors. Early demonstrations are based on normally incident graphene field-effect transistor configurations with responsivities around several mA/W [5, 49], limited by the 2.3% optical absorption of monolayer graphene. Then, graphene has been proposed and demonstrated to be integrated with microcavities [50] and plasmonic structures [10] to enhance the optical interaction. However, these structures are relatively complicated and have restricted spectral bandwidths. Waveguide-integrated graphene photodetectors have been demonstrated since 2013 [51–53], in which the optical absorption is enhanced by the evanescent field interaction along the silicon waveguides. Shiue et al. [54] introduced a 2D heterostructure consisting of monolayer graphene encapsulated by hexagonal boron nitride on the silicon waveguide, which reaches a responsivity of 0.36 A/W with 42 GHz bandwidth. Moreover, the performance of graphene photodetectors could be improved by using sophisticated waveguide structures [55]. Zhou et al. [56] demonstrated an enhanced photoresponsivity by integrating graphene with the slow-light photonic crystal waveguide to form a graphene-silicon Schottky-like photodetector. Schuler et al. [57] reported a graphene photodetector based on a silicon photonic crystal defect waveguide combined with a split-gate electrode to create a p–n junction in the vicinity of the optical absorption area. Li et al. [58] integrated graphene on the photonic crystal waveguide with a lateral p–i–n configuration which creates a built-in electrical field and enables the bias-free

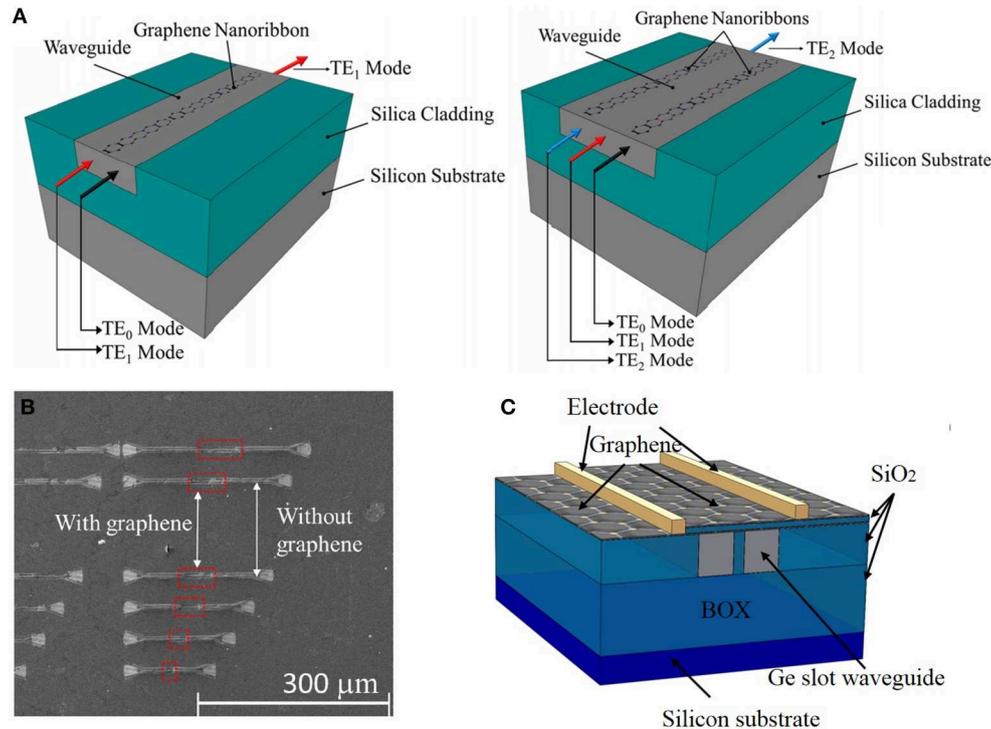


FIGURE 2 | Waveguide-integrated graphene photonic devices. **(A)** Schematic of the waveguide-integrated graphene TE₁-mode-pass and TE₂-mode-pass filters. **(B)** SEM image of the graphene-on-silicon slot waveguide saturable absorber. **(C)** Schematic of the dual-layer graphene-on-Ge slot waveguide modulator. **A** is reprinted with permission from Ref. [36]. Copyright © 2019 Optical Society of America. **B** is reprinted with permission from Ref. [15]. Copyright © 2019 IOP Publishing. **C** is reprinted with permission from Ref. [37]. Copyright © 2019 Optical Society of America.

photodetection. Besides photonic crystal waveguides, plasmonic nanostructures can also provide the field enhancing effect. Ma et al. [59] integrated nanosized metallic structures on the silicon channel waveguide and realized a responsivity of 0.5 A/W and a fast photoresponse of 110 GHz with a 6 μm-long device footprint. Apart from silicon waveguides, people have demonstrated graphene photodetectors based on other waveguides. For example, Wang et al. [60] reported the first graphene photodetector based on silicon nitride waveguide with a maximum internal responsivity of 126 mA/W in the telecommunication band. Later, photoconductor graphene photodetectors based on glass waveguide were reported [61] in 2016.

SUMMARY AND PROSPECT

In summary, we review the recent progress in waveguide-integrated graphene photonic devices for sensing and optical communication applications, namely, waveguide-integrated graphene photonic chemical sensors, polarizers, spatial-mode filters, modulators, and photodetectors. In the future, the following topics may be interesting to explore.

First, compared with modulators and photodetectors, the development of waveguide-integrated graphene photonic sensors

is still in its infancy. A great deal of previous research mainly focused on fiber and SPR sensors, rather than PICs. Moreover, the effects of doping and defects of graphene need to be deeply investigated for further improving the sensitivity and specificity of graphene-based sensors.

Second, for waveguide-integrated modulators and photodetectors, delicate designs with photonic structures of enhanced light-matter interaction and electrode settings of improved carrier transport are highly demanded in the future. Besides, more efforts need to be made for realizing the low-cost integration of graphene with insulator (namely, silicon nitride and SiO₂) waveguides based on the back-end process.

Third, the fabrication process needs to be improved to meet the criteria for wafer process lines. Currently, most reported results are laboratory research using the lift-off method to fabricate metal electrodes, which is not suitable for the large-scale chip manufacturing. A CMOS-compatible metal contact fabrication process is required in the future.

Finally, it is promising to explore the integration of other 2D materials, such as black phosphorus, transition metal dichalcogenides, and hexagonal boron nitride, on a waveguide. By virtue of the extraordinary properties of various 2D materials and their heterostructures [62], it can be expected that the performance of 2D material-silicon

hybrid PICs can be future boosted in sensing and communication applications.

AUTHOR CONTRIBUTIONS

JW and ZX organized and wrote the article. ZC and XL supervised the team. All authors discussed and participated in revising the manuscript.

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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