Investigation of a directional warning sound system for electric vehicles based on structural vibration

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(Dated: 25 June 2020)

Warning sound systems for electric vehicles with advanced beamforming capabilities 1 have been investigated in the past. Despite showing promising performance, such 2 technologies have vet to be adopted by the industry, as implementation costs are 3 generally too high, and the components too fragile for implementation. A lower cost 4 solution with higher durability could be achieved by using an array of inertial actua-5 tors instead of loudspeakers. These actuators can be attached directly to the body of 6 the vehicle and thus require minimal design modifications. A directional sound field 7 can then be radiated by controlling the vibration of the panel, via adjustments to the 8 relative magnitude and phase of the signals driving the array. This paper presents 9 an experimental investigation of an inertial actuator-based warning sound system. A 10 vehicle placed in a semi-anechoic environment is used to investigate different array 11 configurations in terms of the resulting sound field directivity and the leakage of sound 12 into the cabin. Results indicate that the most efficient configuration investigated has 13 the actuators attached to the front bumper of the vehicle. Using this arrangement, 14 real-time measurements for different beamformer settings are performed to obtain 15 a thorough picture of the performance of the system across frequency and steering 16 angle.^a 17

^a This paper includes research which has been previously published in

N. Kournoutos, J. Cheer, "Design and realisation of a directional electric vehicle warning sound system",

J. Acoust. Soc. Am. 146, 2948-2948 (2019)

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18 I. INTRODUCTION

The advent of electric and hybrid electric vehicles has been encouraged due to the search for sustainable transportation globally, but has also sparked concern over potential hazards in road safety that it may create as a new technology. With particular relevance to the field of acoustics, there have been studies focusing on the increased risk Electric Vehicles (EVs) and Hybrid Electric Vehicles (HEVs) may pose to vulnerable road users such as pedestrians and cyclists due to their silent operation^{1,2}.

Compared to an internal combustion engine, an electric motor produces low levels of 25 noise emissions when in operation. The internal combustion engine is the main noise source 26 at speeds below approximately 30 km/h. Above this limit, the noise generated by the 27 interaction between the types and the road and the aerodynamics of the vehicle begin to 28 dominate³. Therefore, EVs and HEVs are comparatively quiet at low speeds, meaning that 29 they offer little auditory warning of their presence and direction of travel in situations such 30 as cornering, parking manoeuvres, and low speed city traffic⁴. This potential safety issue 31 has led to the issuing of regulations on a global scale 5-7, which dictate guidelines on the use 32 of artificial warning sounds, or Acoustic Vehicle Alert Systems (AVAS), that aim to ensure 33 that EVs and HEVs can be detected aurally. The inclusion of warning sounds is mandatory 34 for the aforementioned speeds below 30 km/h, as beyond that limit noise produced by other 35 sources in the vehicle is considered sufficient to provide the necessary auditory warning. 36

This relatively new requirement has sparked research focusing on the design of such warning sounds, with the objective of generating a detectable signal that can be readily associated with a vehicle, and is also indicative of its velocity and acceleration. This information is valuable to vulnerable road users, such as cyclists and pedestrians, but particularly the visually impaired⁸. Factors such as annoyance and intrusiveness in the sonic environment are also considered in this design process^{9–12}, with the objective of minimizing these parameters in order to counteract arguments against the use of warning sounds citing the increase in noise pollution¹³.

Balancing the warning sound requirements may lead to a decrease in their effectiveness, 45 and therefore, it may prove beneficial to seek a solution that is able to limit the resulting 46 noise pollution through controlling the spatial aspects of the warning sound. For exam-47 ple, by focusing the radiated sound field towards the direction of vehicle motion, or even 48 individual vulnerable road users, and minimising its output in all other directions, it may 49 be possible to provide a sufficiently audible warning whilst keeping noise pollution to a 50 minimum. Such directional warning sound systems have been proposed and investigated, 51 using highly directional parametric loudspeakers¹⁴, low-cost single loudspeaker solutions¹⁵ 52 and loudspeaker arrays capable of beam-steering to direct sound at identified targets^{16–18}. 53 However, due to limitations in their effective bandwidth and beamforming capabilities¹⁵, 54 or the increased cost of production and maintenance that comes with higher performance 55 solutions^{14,16–18}, so far none of the above systems have been adopted for widespread use by 56 the automotive industry. 57

Loudspeaker array-based systems have been proven capable of generating highly directional, controllable sound fields across a significant bandwidth and have been implemented in hi-fidelity applications^{19,20}. A difficulty to be overcome with the implementation of a ⁶¹ loudspeaker array as a vehicle warning sound system, however, is the necessity for signif⁶² icant design modifications to be made to existing structures in order to accommodate the
⁶³ loudspeakers and enable them to radiate sound efficiently. This might significantly raise the
⁶⁴ cost of production and potentially even interfere with other systems in the vehicle. Another
⁶⁵ issue to consider is the exposure of the fragile loudspeaker cones to adverse environmental
⁶⁶ conditions such as wind, dust, water and temperature variation.

A solution to address both the cost of modifying the structure of the vehicle and the 67 durability of an integrated system would be to replace the conventional loudspeakers with 68 inertial actuators. These operate by forcing the structures upon which they are attached to 69 vibrate and radiate sound, acting effectively in place of a loudspeaker cone. For example, 70 inertial actuators are utilized in Distributed Mode Loudspeakers (DMLs), which offer a large 71 bandwidth, an omni-directional radiated sound field $^{21-23}$, and can be seamlessly integrated 72 into existing structures such as walls in a building or advertising billboards. Directional 73 radiation from structural vibration has recently been investigated regarding the sound field 74 directivity of rectangular plates and strips²⁴, and the controlled beamforming achievable 75 from systems utilizing actuator arrays attached to flat panels²⁵. An actuator-based sys-76 tem can potentially match the directivity performance of a conventional loudspeaker array, 77 but holds practical advantages when it comes to an in-vehicle implementation. Firstly, no 78 structural modifications are necessary, as the actuators can potentially be simply attached 79 to existing panels or structures. Secondly, since inertial actuators radiate via the structure 80 to which they are attached, such an array design offers increased durability because the 81 actuators are not exposed to the external environment. The potential downside of a struc-82

⁸³ tural actuator-based array is the more irregular frequency response, but this is unlikely to
⁸⁴ be extremely critical for warning sound generation.

This paper investigates the implementation of an inertial actuator-based directional sound 85 system in a vehicle as a potential warning sound system. Different array arrangements on 86 the body of a commercial vehicle are investigated to determine which components can be 87 utilized to produce a controllable sound field within the frequency range from 100 Hz to 88 5 kHz, which is the bandwidth of warning sounds required by current legislation 5,6 . The 89 suitability of each configuration is further evaluated by investigating the resulting sound 90 leakage into the interior of the vehicle. Section II describes the main operating principles of 91 the system in terms of sound radiation through the forced vibration of a structure, and a 92 method for achieving control of the directivity. In Sec. III, the experimental methodology 93 is presented, with an overview of the measurement set-up and the implementation of the 94 directivity control strategy. Section IV presents the results of the investigation using different 95 actuator configurations, an evaluation of sound leakage from the array into the cabin, and 96 the results of the on-line measurement of the controlled sound field using the most effective 97 array configuration. Lastly, the findings of this study are summarized and commented upon 98 in Sec. V. 99

100 II. PRINCIPLES OF OPERATION

The most widely used method of generating a directional sound field is through the use of a loudspeaker array, with the relative amplitudes and phases of the individual loudspeakers controlling the direction of radiation. For the system proposed in this paper, the vibration ¹⁰⁴ of a panel determines the radiated sound field and this is controlled by adjusting the rela-¹⁰⁵ tive amplitudes and phases of the inertial actuators, as demonstrated in²⁵ for a flat panel ¹⁰⁶ structure. Following this previous work, this section will present the principles of operation ¹⁰⁷ of the actuator-based system by identifying the key parameters that affect performance and ¹⁰⁸ the differences when compared to conventional loudspeaker arrays. In addition, a strategy ¹⁰⁹ for achieving control over the resulting sound field directivity through the acoustic contrast ¹¹⁰ maximization process is outlined.

111 A

A. Sound radiation from structural vibration

A vibrating structure radiates sound by causing fluctuations in the pressure field. The 112 response of the structure in conjunction with the method of its excitation determines these 113 fluctuations. In relation to the case study of this paper, this means that a panel forming a 114 component of the vehicle, such as its hood, bumper, or door panel, radiates a sound field 115 that depends on its construction and the characteristics of the excitation force. Through 116 controlling the structural vibration, it is possible to influence the spatial aspects of the 117 radiated sound field. This can be achieved by using multiple inertial actuators mounted to 118 the structure. 110

The sound field radiated from by a vibrating structure driven by an actuator array has some key differences and additional parameters when compared to conventional loudspeaker systems. One of the benefits of using such a system is an improved high frequency limit compared to a loudspeaker array. This is due to the effective interpolation of the array sources between the actuator locations on the vibrating panel. This reduces the effects of aliasing associated with the discrete nature of a loudspeaker array²⁶. At the same time, however, the resulting sound field is also likely to be affected by the modal vibration behaviour of the structure²⁷ and thus result in a more colored acoustic response.

The directivity capabilities of a structural vibration-based sound system have previously 128 been investigated for a flat panel driven by an inertial actuator $\operatorname{array}^{25}$, with the system 129 capable of achieving a significant level of controlled directivity across a frequency range 130 consistent with the requirements of a warning sound system. This performance is dependent 131 on a number of parameters: the material, and physical dimensions of the panel, the number of 132 actuators, their individual response characteristics, and their distribution on the panel. The 133 effective upper frequency limit that is achieved has been shown to be strongly dependent 134 on the spacing between the actuators, but as noted above is higher than expected based 135 on standard loudspeaker array theory. The use of longer panels and a greater number of 136 actuators in the array also provide a generally higher level of directivity $control^{25}$. 137

Although it has already been shown in the literature that directional sound radiation 138 through the control of structural vibration is feasible, the integration of the proposed system 139 into a vehicle presents additional challenges. These are primarily related to the availability 140 of surfaces that are suitable for the accommodation of the array, and facilitate the gener-141 ation of a controllable sound field through their vibration, which may be limited by their 142 shape and construction. Another challenge related to implementing practical on-vehicle 143 implementation is the transmission of the generated sound to the interior of the vehicle, 144 which is undesirable. The actuator array needs to be placed in a position that ensures that 145 significant levels of uncontrolled warning sound are not generated inside the vehicle cabin. 146

¹⁴⁷ B. Directivity control strategy

The control strategy used for the proposed system is the acoustic contrast maximization 148 strategy, which attempts to maximize the difference between the average sound pressure 149 levels within designated bright and dark zones in the far field²⁸. Figure 1 depicts a configu-150 ration consisting of an array of M sensors split into a bright and a dark zone of M_B and M_D 151 sensors respectively, and an array of I sources. The complex pressure amplitudes generated 152 at the bright and dark zone microphones at a single frequency are given by vectors p_B and 153 p_D , which can be expressed in terms of the complex transfer responses from the array to 154 the bright and dark zones G_B and G_D , and the vector of complex input signals, u so that 155

$$\boldsymbol{p}_B = \boldsymbol{G}_B \boldsymbol{u} \qquad \boldsymbol{p}_D = \boldsymbol{G}_D \boldsymbol{u}.$$
 (1)

Taking the above into account, the acoustic contrast is defined at a given frequency as the ratio of the mean of the squared pressures in the bright zone and the dark zone, which can be expressed as

$$AC = \frac{M_D \boldsymbol{p}_B^H \boldsymbol{p}_B}{M_B \boldsymbol{p}_D^H \boldsymbol{p}_D} = \frac{M_D \boldsymbol{u}^H \boldsymbol{G}_B^H \boldsymbol{G}_B \boldsymbol{u}}{M_B \boldsymbol{u}^H \boldsymbol{G}_D^H \boldsymbol{G}_D \boldsymbol{u}},$$
(2)

where the H superscript indicates the conjugate transpose operator.

In addition to the acoustic contrast, it is also important to consider the electrical power requirements of the array, particularly as this can be related to the power requirements of the actuators. The array effort is a quantity that is proportional to the electrical power required to drive the array, assuming that no significant electroacoustic interactions occur between the transducers²⁰. In detail, the array effort is defined as the sum of the modulus squared signals driving the array, and is commonly normalized by the modulus squared

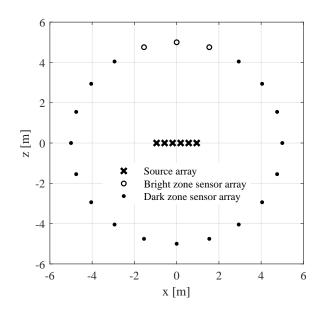


FIG. 1. Example schematic of a configuration consisting of a sound source array and an x, y planar control zone of sensors divided into a bright and dark zone.

signal required from a single element at the centre of the array to produce the same mean square pressure in the bright zone, u_m . This has the form

$$AE = \frac{\boldsymbol{u}^{H}\boldsymbol{u}}{|\boldsymbol{u}_{m}|^{2}}.$$
(3)

Both acoustic contrast and array effort, as defined in Eqs. (2) and (3), are dimensionless quantities, usually expressed in decibels with their level defined as $10 \log_{10} AC$, or $10 \log_{10} AE$ respectively.

The input signals required to achieve the maximum acoustic contrast at a specific frequency can be obtained through the solution of a constrained optimization problem²⁹. In this problem, the sum of the squared pressures in the dark zone, $p_D^H p_D$, is minimized under the constraints that both $p_B^H p_B$ is held constant at a value B, and that $u^H u$ is equal to E, which represents a constraint on the total power of the signals driving the array. The ¹⁷⁷ corresponding Lagrangian has the form

$$\mathfrak{L} = \boldsymbol{p}_D^H \boldsymbol{p}_D + \lambda_1 (\boldsymbol{p}_B^H \boldsymbol{p}_B - B) + \lambda_2 (\boldsymbol{u}^H \boldsymbol{u} - E), \qquad (4)$$

where λ_1 and λ_2 are the positive real values of the Lagrange multipliers. Seeking the minimum solution of this Lagrangian has been shown²⁹ to lead to the relation

$$\lambda_1 \boldsymbol{u} = -\left[\boldsymbol{G}_B^H \boldsymbol{G}_B\right]^{-1} \left[\boldsymbol{G}_D^H \boldsymbol{G}_D + \lambda_2 \boldsymbol{I}\right] \boldsymbol{u}.$$
 (5)

The optimal solution in this case can be obtained from the eigenvector corresponding to the largest eigenvalue of the matrix, $[\boldsymbol{G}_D^H \boldsymbol{G}_D + \lambda_2 \boldsymbol{I}]^{-1} [\boldsymbol{G}_B^H \boldsymbol{G}_B]$. By using this form of the solution, the Lagrange multiplier, λ_2 , not only limits the array effort, but also regularizes the matrix being inverted, which can improve the robustness of the system in practice²⁹.

184 III. EXPERIMENTAL PROCESS

This section presents the experimental method used to investigate the potential of achieving directional sound radiation using the proposed system. A number of different actuator array configurations installed on a commercial vehicle are described, and their performance is tested using the acoustic contrast control strategy.

189 A. Measurement set-up

The measurements have been carried out in a semi-anechoic chamber, with fully anechoic walls and ceiling and a concrete floor. A test vehicle was placed in the centre of the chamber. The directional sound system was integrated into the vehicle by attaching inertial actuators

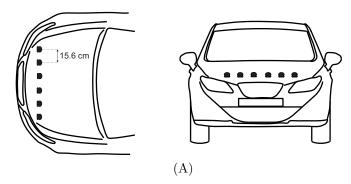


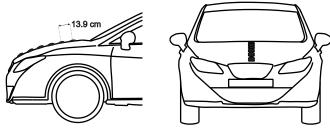
FIG. 2. Experimental set-up inside the semi-anechoic chamber.

onto its body to form an array. The actuators used (Tectonic Elements TEAX32C20-8) have 193 an individual weight of 150 g, a diameter of 51.2 mm and a nominal rated power of 10 W. 194 The frequency range of the actuators is between 100 Hz and 15 kHz. Up to six actuators are 195 used simultaneously, powered by compact two-channel class D amplifiers (Sure Electronics 196 TPA3110). The sound pressure is monitored by a circular array of twenty omnidirectional 197 microphones (PCB 130F20), centred around the front end of the vehicle. The dimensions of 198 the chamber limit the radius of this circle to 5m, and the microphones are placed at a height 199 of 1.2m. Figure 2 shows the measurement set-up with the test vehicle in relation to the 200 microphone array. As can be seen from Fig. 2, the actuators are mounted on the outside of 201 the vehicle, which has been done for convenience of installation when investigating different 202 array configurations on the vehicle. The intended implementation would have the actuators 203 mounted on the inside of the vehicle structure. Nevertheless, as the direct radiation from the 204 actuators is negligible compared to the radiation from the vibrating structure, the difference 205 between the radiated sound fields with the actuators mounted on the interior or exterior 206

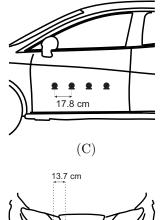
²⁰⁷ of the vehicle structure is minimal. Control of the actuators and data acquisition are both ²⁰⁸ performed by a compact data acquisition system (National Instruments cDAQ-9178), and ²⁰⁹ the measurements are performed using a sample rate of 25600 samples per second.

In order to investigate how effectively different panels on the vehicle can be driven to 210 generate a directional sound field, the actuator array is installed and tested on a number 211 of different parts of the vehicle. Figure 3 displays the four different configurations that are 212 considered in this study as potential practically realisable options. Specifically, the array 213 is placed on the hood, the front door, and the front bumper of the vehicle. The spacing 214 between actuators in each case is chosen to ensure the maximum overall array length given 215 the available surface. This is due to previous findings²⁵ indicating that a larger panel, with 216 actuators evenly distributed along its length, can achieve the highest overall contrast. As 217 the hood offers the largest area available for actuator placement, two configurations are 218 tested: one in a broadside arrangement, with the actuators distributed along the width of 219 the vehicle, as shown in Fig. 3 A, and one in an end-fire arrangement, shown in Fig. 3 B, 220 with the distribution of the actuators along its length. The spacing between actuators is 221 15.6 cm for the broadside, and 13.9 cm for the end-fire case. The door configuration uses 222 only four actuators spaced at 17.8 cm, as shown in Fig. 3 C, due to limitations on their 223 possible placement imposed by the curvature of the structure. Lastly, a six actuator array is 224 installed along the front bumper of the car, with a 13.7 cm interval between actuators and 225 a 68.5 cm overall length, as shown in Fig. 3 D. 220





(B)



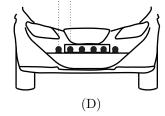


FIG. 3. Schematics of the different array configurations tested on the vehicle, with the array attached to the hood of the vehicle in broad-side configuration (A), in an end-fire configuration (B), on the front door (C) and on the front bumper (D).

B. Control strategy implementation

The directivity of the sound field resulting from the vibration of the vehicle structure is controlled by adjusting the relative phase and amplitude between the actuators of the array, two properties that are contained in the complex input vector, \boldsymbol{u} , introduced in Section II B. In practice, this can be achieved by filtering the base signal of the warning sound to be emitted through appropriate filters, and driving the actuator array with the filtered signals. Figure 4 presents the process of controlling the directivity of the array and measuring the resulting sound field in a four-step flowchart:

1. Each actuator in the array of I elements is driven with a test signal, such as broadband noise or a sine sweep. The resulting radiated sound pressure is measured by the sensor array, which is formed by M microphones.

2. The acoustic contrast maximization process is implemented in the next stage. The 239 recorded data is used to calculate the matrices of transfer responses corresponding 240 to the bright and dark zones, G_B and G_D . These matrices must be calculated for 241 the N frequency bins used in the analysis. Then, the optimal source strength vector 242 for each actuator, \boldsymbol{u} , is obtained at each frequency according to Eq. (5). The reg-243 ularization factor, λ_2 , is chosen accordingly to ensure a relatively smooth frequency 244 response, avoiding spikes in excess of 5 dB in acoustic contrast level to ensure robust 245 performance. 246

3. These optimal source strength frequency responses are then used to calculate a set of I FIR filters that match the frequency responses of u. However, in order to do this,

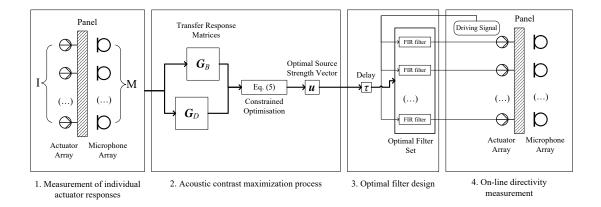


FIG. 4. Flowchart of the directivity control strategy.

a time delay, τ , needs to be introduced to the optimal source strengths in order to produce a realizable causal filter. In the frequency domain, this can be expressed as $ue^{-i2\pi f\tau}$, where f denotes the frequency. As warning sounds tend to be continuous signals, this delay does not have a significant impact on the effectiveness of the system. Considering the sample rate of 25600 samples per second, a filter order of 1024 taps and a delay of 512 samples have been assigned to realize the filters used in all presented measurements.

4. A directional sound field that focuses on the assigned bright zone and minimizes the
pressure in the dark zone can be produced by filtering a base signal, which would be
the desired warning sound signal, through the optimal filter set, before using it to
drive the actuator array.

Utilizing this method, a real-time implementation would require a number of pre-defined filter sets to be stored, each corresponding to a specific steering angle, that could be implemented in order to control the direction to which the beamformer is focused.

For the measurement set-up used in this investigation, there are twenty microphones 264 forming the sensor array. The narrowest definable control zone with a central measuring 265 point, and of non-zero angular width, can be defined by three of these microphones. The 266 interval between neighbouring microphones is 18°, meaning that this bright zone has an an-267 gular width of 36°. The remaining microphones form the corresponding dark zone. Figure 5 268 shows the bright and dark zones used in the measurements presented in this paper. Three 269 steering angle settings, centred at the forward direction and at angles of 36° and 72° to the 270 side sufficiently cover the areas in which the warning sound system may need to focus in 271 order to target a vulnerable road user, excluding the condition under which the vehicle is 272 reversing. 273

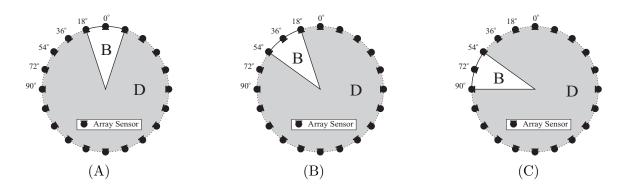


FIG. 5. Bright zones defined in the measurement set-up for different steering angles, centred forward in (A), steered by 36° in (B) and steered by 72° in (C).

274 275

276 IV. RESULTS

This section will present and comment on the results of the experimental investigation of the actuator-based directional sound generation system. The different configurations are

evaluated in terms of directivity performance in conjunction with their efficiency and leakage 279 of noise into the vehicle cabin, through measurements of the resulting sound pressure levels 280 (SPL) inside and outside of the vehicle. In all measurements, the investigated frequency 281 range over which the system will be evaluated is between 100 Hz and 5 kHz. This was 282 chosen to cover the bandwidth used by current warning sounds as well as the guidelines on 283 the frequency components of warning sounds set by world-wide regulations^{5,6}. The array 284 was also driven to achieve an overall on-axis SPL of around 50 dB(A), with consideration 285 of the SPL requirements in these regulations. 286

287 A. Investigation of different array configurations

By measuring the response from each individual actuator in each of the tested configura-288 tions, the information necessary to construct the corresponding transfer response matrices 289 is obtained, as per the process presented in Sec. III B. Using this data, the acoustic contrast 290 performance can be estimated off-line for arrays consisting of different actuator configura-291 tions, by choosing the appropriate matrices, G_B and G_D , to solve Eq. (5) and then using 292 the resulting optimal source strength vector to evaluate the acoustic contrast as defined by 203 Eq. (2). This allows for an off-line investigation into the effect that different numbers of 294 actuators in each configuration have on the performance of the system. Figure 6 shows the 295 estimated acoustic contrast, frequency averaged between 100 Hz and 5 kHz, for different 296 numbers of actuators in each array configuration and for the three different steering angle 297 settings. A trend apparent across all cases is that a higher number of actuators in a configu-298

ration provides a higher acoustic contrast, as expected from an understanding of the design
of loudspeaker arrays, but also from the previous work on actuator-based arrays²⁵.

For the forward-steered setting, shown in Fig. 6 A, the bumper configuration is consis-301 tently the most effective out of the four configurations considered here, and it is capable of 302 an average contrast above 10 dB when using four or more actuators. Due to the orienta-303 tion of the bumper, the natural directivity of the bumper array is in the forward direction, 304 leading to a higher acoustic contrast when compared to other configurations utilizing the 305 same number of actuators. There is little difference between using a broadside or end-fire 306 configuration on the hood, with the 10 dB mark only being approached when using all six 307 actuators. The door configuration requires at least four actuators to achieve a positive value 308 of acoustic contrast. This is due to the natural directivity of this configuration being towards 309 the side of the vehicle, meaning that an array of multiple sources is necessary to generate a 310 forward directed sound field. At a steering angle of 36°, as shown in Fig. 6 B, there is less 311 difference between the performance of the four configurations when they are using the same 312 number of actuators. However, the most effective configuration differs slightly depending 313 on the number of actuators used. The highest level of contrast is achieved by the bumper 314 configuration with 6 actuators. 315

For the highest considered steering angle of 72° , the door configuration becomes the most effective at achieving the desired directional control, as the bright zone in this instance is similar to the natural directivity of the array. Specifically, the system achieves a level of broadband averaged contrast over 10 dB, which is in excess of 5 dB greater than achieved by any other investigated configuration using three or four actuators for this steering angle. Conversely to the door-mounted array, this increased steering angle is further from the natural directivity of the remaining configurations, meaning that a higher number of actuators is required to match the level of acoustic contrast. The bumper and both hood configurations all manage to reach a broadband averaged contrast of 10 dB when utilizing six actuators.

Considering that the bumper-based array achieves the highest contrast when it is steered 326 in the forward direction and at low steering angles, and the door configuration achieves the 327 highest performance at high angles, a system incorporating actuators on both doors and the 328 bumper would potentially be capable of the highest overall directivity control. However, 329 based on the off-line results, at least four actuators would be required on the bumper to 330 achieve an average contrast of over 10 dB in the forward direction (Fig. 6 A), and three or 331 four actuators would be required per door to yield a relative improvement in performance 332 (Fig. 6 C) at higher steering angles. Such a configuration would employ ten or twelve 333 actuators in total, and would be ultimately outperformed by a six actuator bumper array, 334 which is capable of higher contrast in the forward direction, and similar levels at higher 335 angles. Moreover, the cost of implementing more distributed systems with higher numbers 336 of actuators is unlikely to be acceptable for the automotive application. 337

Overall, it has been shown that the most efficient configuration, when taking into account the number of actuators used, has the array placed on the front bumper of the vehicle. Although the hood has enough area to accommodate larger arrays, its orientation in relation to the vehicle's plane of movement makes it unsuitable when attempting to generate the desired directional field. In the case of the door, there is neither sufficient space for a large

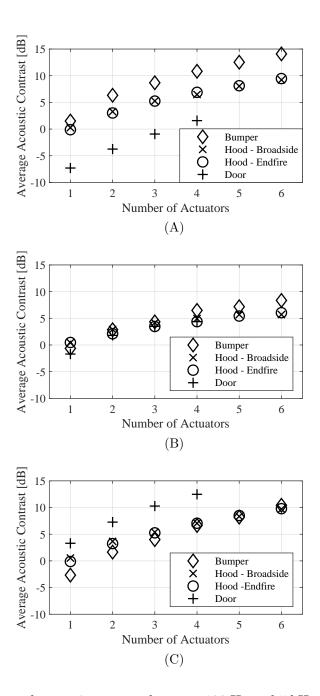


FIG. 6. Frequency averaged acoustic contrast between 100 Hz and 5 kHz, as estimated for different array configurations at forward (A), 36° (B) and 72° (C) steering angle settings.

array, nor is the orientation appropriate for a forward aimed sound field, which is expected
to be the most commonly required steering angle.

345 B. Sound leakage into the vehicle interior

Another factor that is key to evaluating the suitability of the proposed system for practical 346 implementation, and can be readily investigated in this study, is the separation between the 347 resulting external and internal sound fields. The system is intended to convey a warning 348 sound to vulnerable road users in the path of the vehicle, but it should not be intrusive to 349 the driver and passengers. Therefore, it is important to ensure that the sound radiated from 350 the rear of the structural actuator array into the car cabin is sufficiently attenuated by the 351 construction of the vehicle. If this is not the case, then it may be necessary to modify the 352 construction of the vehicle to provide higher levels of attenuation or utilize more complex 353 array designs that minimize the sound radiated from the rear of the panel. However, both 354 of these measures will clearly increase the cost of implementation and, therefore, the appeal 355 of the proposed system. 356

Figure 7 provides insight into the sound leakage into the vehicle cabin in the form of 357 the attenuation achieved across frequency for the different configurations, when they are all 358 steered towards the forward direction. The level of attenuation across frequency is defined in 359 this instance as the difference in level between the SPL in each frequency bin measured by a 360 microphone placed at the driver's car seat headrest and the SPL measured at a microphone 361 placed 5 m in front of the vehicle, defining the centre of the bright zone. Furthermore, 362 the calculated attenuation has been scaled using octave bands to provide a convenience of 363 comparison, as the frequency response would normally be characterised by peaks and notches 364 that may be caused by ground reflection and car-body diffraction effects. It is evident that 365

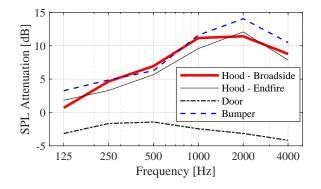


FIG. 7. Attenuation expressed as the difference between the SPL measured at the position of the driver's car seat headrest in the cabin of the vehicle, and at an external point 5 m in front of the vehicle, for arrays on the hood in broadside and endfire configurations, on the door, and on the bumper. In all cases the array has been driven for a forward-facing bright zone.

the bumper configuration displays the highest level of attenuation between the externally 366 and internally generated sound pressures. This is probably due to the presence of the engine 367 compartment between the array and the cabin and the significant levels of attenuation that 368 this provides. For both hood configurations, the attenuation achieved approaches a level 369 of around 10 dB at frequencies above 1 kHz, however, it is significantly lower at lower 370 frequencies. The results obtained for the door configuration indicate that the placement of 371 the array on the door results in similar sound levels at the target exterior position and in 372 the interior of the vehicle. The lack of attenuation between the door panel vibration and 373 the interior sound field is perhaps not surprising, given the lightweight nature of modern 374 vehicles and the low levels of noise transmission loss typically required through the door 375 panel. 376

³⁷⁸ C. On-line directivity measurements using the bumper configuration

The investigation into different practical array configurations presented in Sec. IV A shows 379 that the most effective arrangement in terms of performance and practical application would 380 be the bumper-based configuration. The performance of this system has thus been investi-381 gated further by implementing the control strategy defined in Sec. III B to drive the actuators 382 in real-time and produce a measurable directional sound field. A photograph of the bumper 383 system installed on the vehicle is shown in Fig. 8. The resulting directional performance is 384 presented in Fig. 9, where the measured SPL, averaged at four different frequency bands, is 385 presented as a function of angle for the three investigated steering settings. From these plots 386 it can be seen that the sound field is effectively focused on the central angle of the corre-387 sponding bright zone for each setting; however, the directivity performance is dependent on 388 the steering angle as well as the frequency emitted. The highest directivity is achieved within 389 the 1 to 2 kHz range, for a forward directed bright zone. Aliasing effects can be observed, 390 particularly within the 1-2 kHz bandwidth when the array is steered to 72°, where a grating 391 lobe is generated at around the complementary angle of 18° . Nevertheless, it should be 392 noted that the effect of aliasing is generally reduced in the structural actuator-based array, 393 due to the effective interpolation between the sources as previously noted in^{25} , and therefore 394 the grating lobes are less intense or focussed compared to a loudspeaker-based array. 396

In order to obtain a more in-depth view of the performance of the system, it is useful to examine the directivity as a function of frequency. Figure 10 shows the acoustic contrast frequency response of the six actuator bumper array for a forward steered setting, as estimated

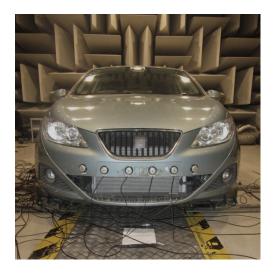
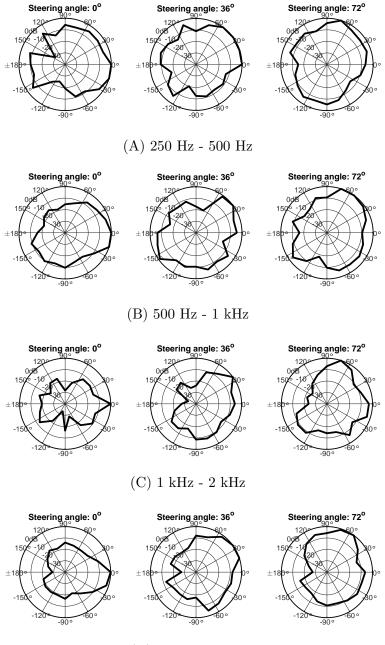


FIG. 8. Six-actuator array attached to the front bumper of the vehicle.

⁴⁰¹ off-line using the measured responses of the individual actuators, and as calculated using ⁴⁰² the measured sound pressure when the array is driven in real-time. From these results it ⁴⁰³ can be seen that the real-time system matches the off-line prediction, except for frequencies ⁴⁰⁴ below 200 Hz, where the performance of the actuators is limited.

The array effort across frequency for the bumper configuration is shown in Fig. 11. These 405 values have been calculated using Eq. (3) with a reference signal, u_m , corresponding to the 406 signal required for a single loudspeaker driver to produce the same mean square pressure in 407 the forward bright zone. The single loudspeaker driver is used as the reference, since this 408 is the configuration currently used in most warning sound systems. The calculated array 400 effort shown in Fig. 11 in this instance offers a view of the power required to drive the array 410 compared to a single loudspeaker. As previously mentioned, the array has been optimised 411 to generate an A-weighted overall SPL of 50 dB, and levels in the specific third-octave bands 412 in line with the standards set by^6 . The level of effort is highest at frequencies below 200 Hz, 413 which is consistent with the characteristic of loudspeaker arrays^{20,29}. In the region between 414



(D) 2 kHz - 4 kHz

FIG. 9. Directivity patterns for the array steered towards the forward direction and at angles of 36° and 72°, from measurements using the six-actuator bumper configuration. The normalized SPL displayed has been frequency averaged between: 250 Hz and 500 Hz (A), 500 Hz and 1 kHz (B), 1 kHz and 2 kHz (C), 2 kHz and 4 kHz (D).

⁴¹⁵ 200 Hz and roughly 1.5 kHz, the response maintains a level above 0 dB, and displays an ⁴¹⁶ increasing trend, but is below 5 dB. The array is shown to be most efficient at frequencies of ⁴¹⁷ 1.5 kHz and above, as the effort level drops to values around 0 dB for the remainder of the ⁴¹⁸ investigated frequency range. It can thus be concluded that the required array effort is not ⁴¹⁹ significantly greater than that required for a single loudspeaker and in fact the individual ⁴²⁰ actuator driving signals are well within the capabilities of the low-cost actuators used in the ⁴²¹ array.

The acoustic contrast across the investigated frequency range for different steering angles 422 is presented in Fig. 12 for the six-actuator bumper array. Excluding the low frequency 423 region up to 200 Hz, these results demonstrate that the system is capable of high directivity 424 performance for different steering angles. Particularly within the 1 kHz to 2 kHz region, the 425 acoustic contrast is calculated to be greater than 15 dB, although it drops to 10 dB when 426 steered at a high angle. This is consistent with the off-line simulations presented in Sec. IV A. 427 The average contrast achieved within the 200 Hz to 5 kHz bandwidth is consistently above 428 10 dB, which is comparable to the performance of loudspeaker-based systems¹⁷. 429

This bandwidth sufficiently covers the frequency requirements set by regulations^{5,6}, with the exception of the 160 Hz and 200 Hz one-third octave bands allowed by ECE⁶, within which the system is not sufficiently directional. However, these low frequency bands are generally not opted for in the design of warning sounds, as documented AVAS-compliant sounds in current use³⁰ do not typically contain frequency components below the 315 Hz third-octave band. Therefore, the bandwidth offered by the actuator array can be consid-

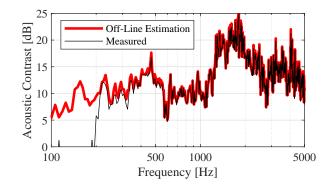


FIG. 10. Acoustic contrast frequency response for the actuator array attached to the front bumper of the vehicle. Displayed in red is the optimal frequency domain result, calculated off-line using the estimated transfer matrices, and in black the directly measured response produced by driving the array using the designed FIR filters.

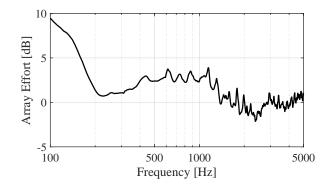


FIG. 11. Array effort frequency response for the actuator array attached to the front bumper of the vehicle. The array effort has been calculated with respect to the effort required for a single loudspeaker driver to produce the same mean square pressure in the forward bright zone.

ered sufficient to accommodate the components of an AVAS sound, including the shifts infrequency that are used to simulate acceleration of the vehicle.

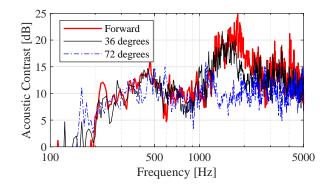


FIG. 12. Measured acoustic contrast frequency response achieved by the six-actuator bumper configuration, for bright zone centred forward and at angles of 36° and 72° .

441 V. CONCLUSIONS

This paper presented the concept and experimental evaluation of a directional warning 442 sound system for EVs and HEVs, based on controlling the structural vibration of the ve-443 hicle body. The system comprises of an array of inertial actuators, attached to an existing 444 panel on the vehicle. By controlling the vibration of the panel using the actuator array, it 445 is possible to generate a directional sound field, which can be steered towards the poten-446 tial location of vulnerable road users, maximizing effectiveness while lowering unnecessary 447 noise emissions to the environment. The proposed system was physically evaluated by in-448 stalling the actuator array in a test vehicle and performing measurements in a semi-anechoic 449 environment. Control over its directivity was achieved through the implementation of fil-450 ter sets corresponding to different steering angles, constructed using the acoustic contrast 451 maximization process. 452

⁴⁵³ Different arrangements of the actuator arrays on the vehicle were tested to obtain in-⁴⁵⁴ formation on the most efficient placement for such a system. Apart from the directivity ⁴⁵⁵ performance across the investigated frequency spectrum, the sound leakage from the ar⁴⁵⁶ ray into the vehicle cabin was considered to determine the suitability of the system. A
⁴⁵⁷ six-actuator array, positioned on the front bumper, was shown to hold the overall best per⁴⁵⁸ formance out of the configurations tested. Measurements of the real-time performance of
⁴⁵⁹ the bumper array showed that the system can be successfully controlled to focus its radiated
⁴⁶⁰ sound field towards the defined bright zones, maintaining an acoustic contrast level of over
⁴⁶¹ 10 dB throughout the 200 Hz to 5 kHz frequency range.

Overall, it has been shown that the proposed system can offer an efficient and realizable 462 solution to the problem of conveying auditory warning while at the same time minimizing 463 environmental noise emissions. Provided that in-depth information on the components of a 464 vehicle would be available during its development, such a system could be further optimized 465 in a simulation environment in terms of its array distribution and characteristics, to achieve 466 even higher performance. Future work on the development and evaluation of the proposed 467 system could consider the effects on performance and beamforming capabilities that differ-468 ent environmental conditions might have. Such examples include changes in temperature, 469 humidity, and general prolonged use. 470

471 ACKNOWLEDGMENTS

The authors would like to thank the industrial partners in Applus+ IDIADA for generously allowing the use of their vehicle testing facilities in Tarragona, Spain, and for their assistance in conducting the experimental work presented in this paper. This research was

funded by European Commission through its support of the Marie Sklodowska Curie pro-475 gram through the ETN PBNv2 project (GA 721615). 476

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