

1 **An experimental investigation into a dual taper acoustic black**
2 **hole termination**

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12 **Abstract:** Acoustic Black Holes (ABHs) can provide effective damp-
13 ing of the reflected wave component when used to terminate a beam.
14 The behaviour of an ABH is characterised by its local modes, which
15 produce narrow frequency bands of high absorption. To enhance the
16 performance of ABH terminations, a multi-taper ABH has previously
17 been proposed and analytical results demonstrate that the use of two
18 or more tapers produces a compound effect on the reflection coefficient,
19 resulting in more bands of low reflection. This paper extends this work
20 and presents an experimental realisation of a multi-taper ABH confirm-
21 ing the previous analytical results.

22 1. Introduction

23 The Acoustic Black Hole (ABH) effect is a phenomenon that occurs when propagating waves
24 travel through a structure with a smoothly decreasing thickness profile, which results in a
25 decreasing wave speed. In a practical structure, an ABH can be realised as a power law
26 taper with a small amount of damping applied to the taper to significantly attenuate incident
27 waves. It has previously been shown that the reflection coefficient of an ABH termination is
28 dependent on the local modes of the taper¹⁻⁴, which when excited provide critical coupling²
29 between the ABH and the host beam and also provide significant absorption of the incident
30 wave due to the large displacement of the taper and decreased wave speed in the taper.
31 As frequency increases, the modal density and overlap increases^{3,5} and a lower reflection
32 coefficient is generally achieved. At lower frequencies, however, the bands of low reflection
33 are narrow and ABHs are more suited to narrowband or tonal vibration control problems.
34 The spacing of the bands of low reflection is physically limited by the design of the taper
35 and to achieve significant wave attenuation over a number of closely spaced low frequency
36 bands would require an impractically long taper.

37 Recently, a multi-taper ABH has been proposed by Karlos *et al.*⁶ which addresses
38 the narrowband performance limitations of an ABH termination by introducing multiple
39 tapers. This design approach has parallels to the idea of subordinate oscillators, in which
40 multiple oscillators applied to a structure are variously tuned to improve control⁷, but in the
41 case considered here we focus on using multiple ABH tapers, which operate via a different
42 physical mechanism to achieve vibration attenuation. The proposed multi-taper termination

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43 exhibits a compound behaviour dictated by each of the individual taper geometries and
 44 thus introduces more bands of low reflection compared to a single taper design. This paper
 45 extends the previous theoretical work on the multi-taper ABH by presenting an experimental
 46 investigation into a multi-taper ABH. The paper is organised as follows: firstly, a finite
 47 element (FE) model is introduced in Section 2, which has been used to investigate the
 48 design of a dual taper ABH; an experimental setup is then presented in Section 3, which has
 49 been used to validate the model; finally, the conclusions of this investigation are presented
 50 in Section 4.

51 2. Finite element model

52 This section contains a description of the FE model that has been used to investigate two
 53 single taper terminations and one dual taper termination. The reflection coefficient has been
 54 calculated for each termination and there is a discussion of the findings.

55 2.1 Model description

56 The FE model used in this investigation has been created in COMSOL Multiphysics using the
 57 3D solid mechanics module. A diagram of the model is shown in Fig. 1 and the dimensions
 58 of the model are shown in Table 1. A force of 1 N has been applied to the flat termination

Table 1. The dimensions of the FE model.

Parameter	l_{beam}	l_1	l_2	h_{beam}	b_b	b_s	$h_{tip\ 1}$	$h_{tip\ 2}$	Δ
Value	300 mm	70 mm	100 mm	10 mm	40 mm	1 mm	0.5 mm	0.7 mm	20 mm

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62 of the beam perpendicular to the length of the beam. The dual ABH termination consists

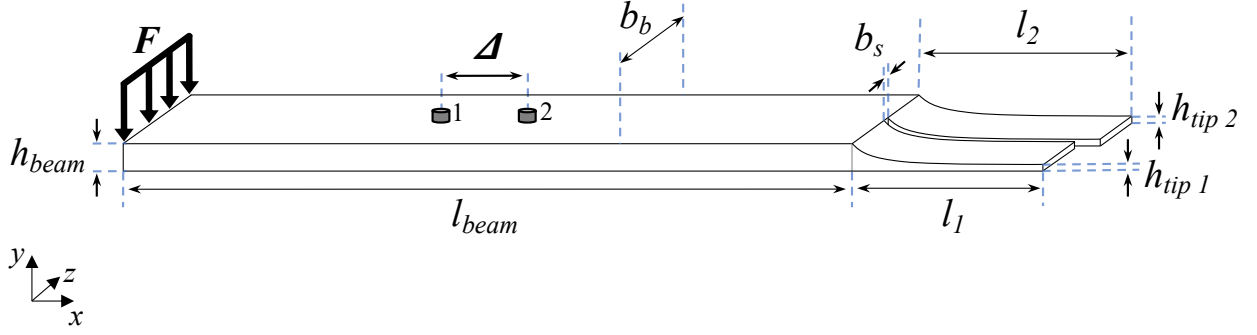


Fig. 1. A diagram showing the dual taper ABH termination.

63 of a 100 mm taper and a 70 mm taper, separated by 1 mm. Each termination was therefore
 64 19.5 mm wide. The terminations have both been defined using the power law profile

$$h(x) = (h_{beam} - h_{tip\ n}) \left(1 - \frac{x}{l_n}\right)^4 + h_{tip\ n}, \quad (1)$$

65 where n is used to refer to the parameters of a specific taper and the junction between the
 66 constant thickness beam section and the terminating tapers is set at $x = 0$. The beam and
 67 tapering terminations have been defined as aluminium, with a density of 2700 kgm^{-3} and
 68 a Young's modulus of 70 GPa. The damping layer applied to the terminations has been
 69 defined as Henley's yellow compound⁸, which has previously been applied to conventional
 70 single taper ABH beams and characterised to have a largely frequency independent loss factor
 71 of 0.2 across the frequency range considered in this study³. A total of 6 g of Henley's yellow
 72 compound has been applied to the termination, with the treatment being applied to each
 73 taper in a ratio based on the surface areas of the tapers (approx 3.5 g on the 100 mm taper
 74 and 2.5 g on the 70 mm taper). In addition to the dual taper ABH termination, two beams
 75 with single taper terminations have been modelled in order to benchmark the performance
 76 of the dual taper design. One of the single taper configurations has a 100 mm taper and

77 the other has a 70 mm taper, with the full 6 g of Henley's compound applied to each taper.
78 The amount of damping material, therefore, has been kept constant for the three different
79 termination designs, although this means that the total mass of each termination differs due
80 to the differences in the taper geometries. Specifically, the mass of the dual taper is 19%
81 lower than the single 100 mm taper termination and the mass of the single 70 mm taper is
82 32% lower than the 100 mm taper termination. The single taper configuration models will be
83 used to help demonstrate the combined effect present when using a dual taper. The models
84 have been meshed with triangular elements and a convergence study has been carried out at
85 the upper frequency of interest here, which is 10 kHz. This convergence study demonstrated
86 that the model output converged by 6 elements per wavelength and, therefore, this resolution
87 has been used throughout the following study.

88 To evaluate the performance of the various beam termination configurations, the
89 response of the beam in both the simulations and the experiments presented in the following
90 section has been evaluated in terms of the reflection coefficient. This can be evaluated via a
91 wave decomposition method, which uses two physical or simulated accelerometers positioned
92 on the constant thickness section of the beam, as shown in Fig. 1. The signals measured
93 from these accelerometers can then be used to estimate the reflection coefficient via a wave
94 decomposition method, which has previously been described in detail for application to ABH
95 performance evaluations^{3,9}. Using this method, the complex amplitudes of the incident and
96 reflected wave components can be expressed in terms of the complex acceleration amplitudes

97 at a frequency ω as

$$\begin{bmatrix} \phi^+(\omega) \\ \phi^-(\omega) \end{bmatrix} = -\frac{1}{\omega^2 (e^{ik\Delta} - e^{-ik\Delta})} \begin{bmatrix} e^{ik(\omega)\frac{\Delta}{2}} & -e^{-ik(\omega)\frac{\Delta}{2}} \\ -e^{-ik(\omega)\frac{\Delta}{2}} & e^{ik(\omega)\frac{\Delta}{2}} \end{bmatrix} \begin{bmatrix} a_1(\omega) \\ a_2(\omega) \end{bmatrix}, \quad (2)$$

98 where k is the flexural wavenumber, Δ is the sensor separation, ϕ^+ is the incident wave
 99 amplitude midway between the sensors, ϕ^- is the reflected wave amplitude midway between
 100 the sensors and a_1 and a_2 are the accelerations measured or evaluated at the accelerometer
 101 positions.

102 *2.2 Finite Element Results*

103 The models described in Section 2.1 have been run over a frequency range of 100 Hz – 10 kHz
 104 and, using Eq. (2), the reflection coefficient has been calculated for two single taper ABH
 105 terminations and a dual taper termination combining the two single taper terminations.
 106 In addition, the local ABH mode shapes have been extracted from the FE model and are
 107 presented with respect to the bands of low reflection. The reflection coefficient results are
 108 shown in Fig. 2 and the mode shapes are presented in Figure 3. From the reflection
 109 coefficient results presented in Fig. 2, it can be seen that the reflection coefficient of the 70
 110 mm taper has bands of low reflection at 355 Hz, 1.55 kHz, 3.63 kHz and 6.46 kHz. These
 111 bands of low reflection are caused by local flexural modes along the length of the taper,
 112 which are shown in Figure 3. The reflection coefficient of the 100 mm taper has bands of low
 113 reflection at 191 Hz, 832 Hz, 1.95 kHz, 3.47 kHz, 5.37 kHz and 7.76 kHz. Again, these bands
 114 of low reflection are caused by the local modes of the taper and the corresponding mode
 115 shapes are shown in Figure 3. In the case of the dual taper, it can be seen that a higher
 116 number of bands of low reflection are present and occur at 234 Hz, 371 Hz, 1.11 kHz, 1.59
 117 kHz, 2.11 kHz, 2.59 kHz, 3.11 kHz, 3.59 kHz, 4.11 kHz, 4.59 kHz, 5.11 kHz, 5.59 kHz, 6.11 kHz, 6.59 kHz, 7.11 kHz, 7.59 kHz, 8.11 kHz, 8.59 kHz, 9.11 kHz, 9.59 kHz.

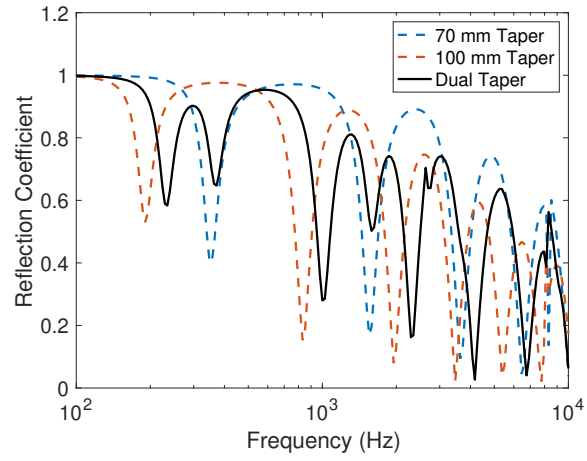
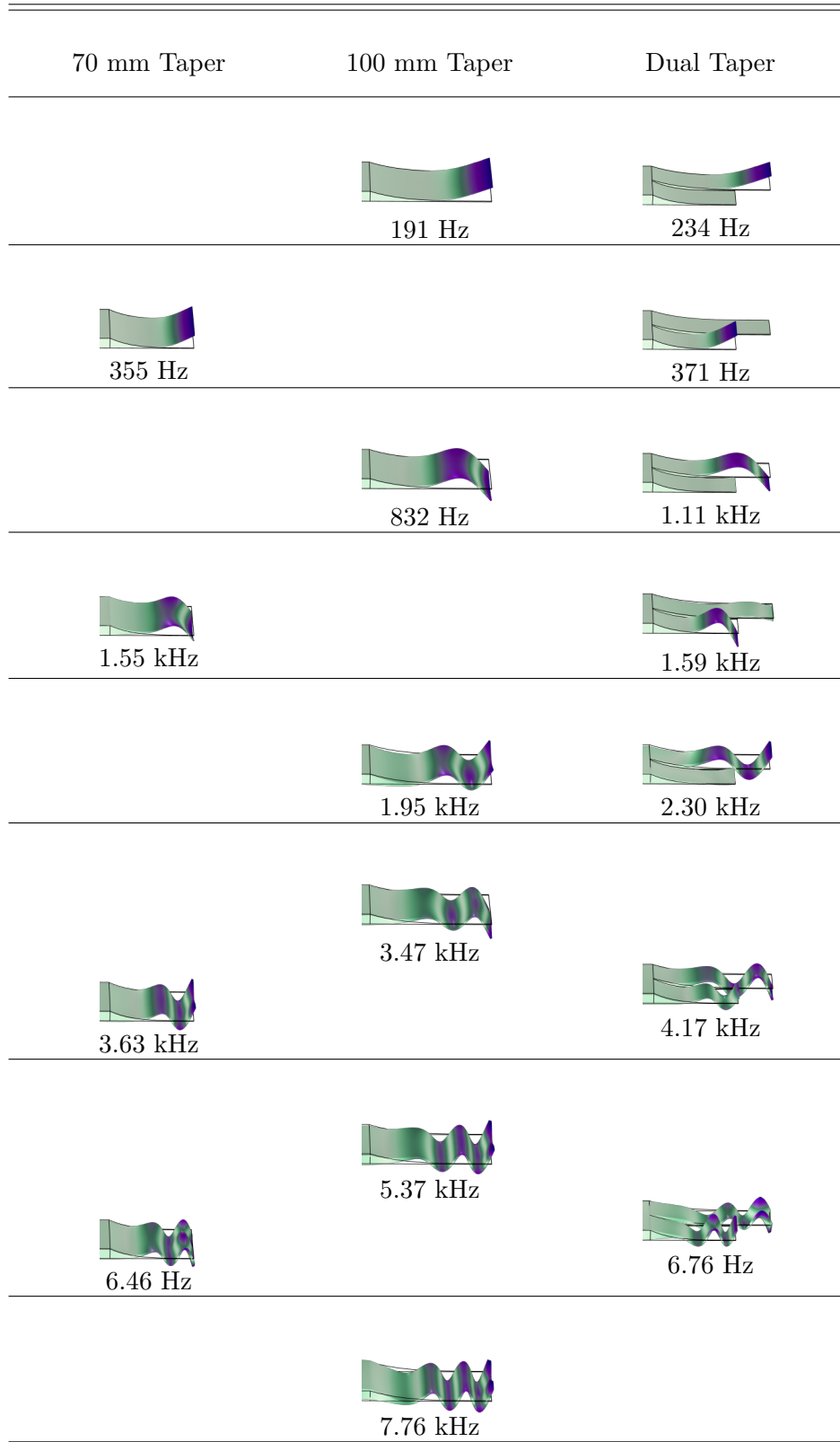


Fig. 2. The reflection coefficient of two individual ABHs and the combined dual taper ABH. The local taper mode shapes corresponding to the bands of low reflection are shown in Figure 3.

Fig. 3. The mode shapes and frequency for each taper configuration.



119 kHz, 2.30 kHz, 4.17 kHz and 6.76 kHz. The local modes of the taper that correspond to the
120 bands of low reflection have been presented in Figure 3. From these results it can be seen
121 that the first five modes of the dual taper configuration correspond to the first two modes of
122 the 70 mm single taper configuration and the first three modes of the 100 mm single taper
123 configuration, albeit with a shift in their resonance frequencies. The sixth and seventh modes
124 of the dual taper configuration correspond to a combination of one mode from each of the
125 single taper configurations, indicating stronger coupling between the two tapers, and again
126 the resonance frequencies are shifted in comparison to the single taper arrangements. The
127 shift in the local taper resonance frequencies can be attributed to a number of factors such
128 as the stiffness change from reducing the width of the taper, the change in the distribution
129 of the damping material applied to the tapers, and the coupling between the two tapers.

130 In order to compare the different taper configurations, the percentage of the total
131 bandwidth where at least half of the energy is absorbed, $(1 - |R|^2) > 0.5$, has been calculated
132 for each termination. The 70 mm taper was effective over 65.9 % of the total bandwidth,
133 the 100 mm taper was effective over 80.8 % of the total bandwidth and the dual taper
134 was effective over 82.2 % of the total bandwidth. Although the bandwidth over which at
135 least half of the energy is absorbed is not significantly increased between the single 100 mm
136 taper and the dual taper configuration, it is important to reiterate that the mass of the
137 dual taper termination is 19 % lower than the mass of the single 100 mm termination,
138 thus demonstrating one potential benefit provided by the multiple taper design. Another
139 potential benefit of the dual taper design is provided by the compound effect, which means
140 that the dual taper termination features more bands of low reflection than either of the

141 single terminations. Although the bands of low reflection are generally less significant in the
142 dual taper configuration, particularly for the dual taper modes corresponding to the shorter
143 taper, the increased number of bands may provide improved design freedom for vibration
144 control applications with multiple narrow band components. As previously demonstrated
145 by Karlos *et al.*⁶, the performance of a dual taper termination is highly dependent on the
146 physical parameters of each taper and on the damping and so care must be taken when
147 designing a termination so that the performance gains can be maximised by exploiting the
148 individual behaviour and coupling between the tapers.

149 3. Experimental investigation

150 This section presents an experimental investigation, which has been used to validate the
151 model and the dual taper effects previously reported in⁶ based on results from analytical
152 models. In the following sections, the experimental setup and methodology is initially de-
153 scribed and then the measured reflection coefficient is compared to the modelled results.

154 3.1 Experimental setup

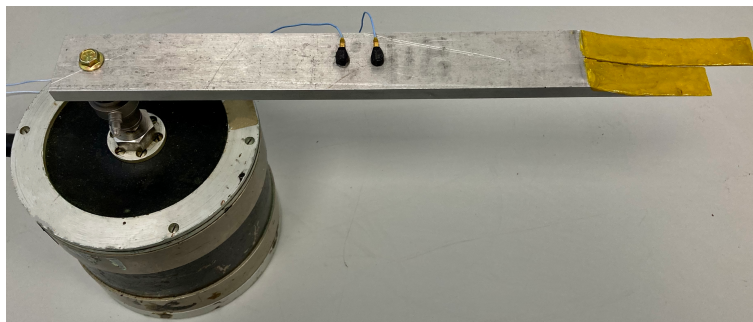


Fig. 4. A Photo showing the experimental setup used to measure the reflection coefficient of the dual ABH termination

155 A photo of the experimental setup for the dual taper configuration is presented in
 156 Fig. 4. The yellow damping material applied to the tapers is Henley’s yellow compound.
 157 The beam has been mounted onto a large shaker which has been driven with white noise
 158 using a sampling frequency of 20 kHz. Low pass filters with a cut-off frequency of 10 kHz
 159 have been used for signal anti-aliasing and reconstruction. Two accelerometers have been
 160 used to measure the acceleration in the beam section and the frequency responses of each
 161 measurement have been calculated using the H1-estimator. Using these frequency responses,
 162 the reflection coefficient of the dual taper ABH termination has been calculated using the
 163 wave decomposition method outlined in Section 2.1.

164 3.2 Results

165 The reflection coefficient calculated using the FE model and the experimentally measured
 166 reflection coefficient are presented for the dual termination ABH in Fig. 5. From these

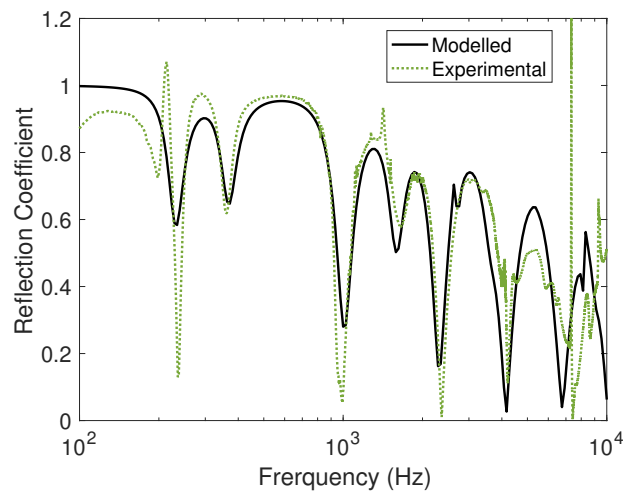


Fig. 5. The reflection coefficient of the dual taper ABH calculated using the FE model and measured experimentally.

168 results, it can be seen that the experimental reflection coefficient matches the modelled
169 results reasonably well and the compound effect of the two tapers can be seen clearly. The
170 experimental results show slightly lower minima in some of the bands of low reflection, which
171 could be due to the slight differences compared to the modelled damping applied to each
172 of the tapers, and therefore the coupling between the beam and the termination². There
173 is also some variation between the modelled and experimental results below approximately
174 300 Hz, which can be related to the low frequency limit of the wave decomposition method
175 as described in³. Finally, the differences between the modelled and measured results are
176 more significant at frequencies above around 6 kHz and this may be related to frequency
177 dependent behaviour of the damping material in reality, as well as the fact that the mass
178 distribution of the damping material in practice is not perfectly uniform.

179 4. Conclusions

180 This express letter has presented a focussed investigation into the experimental realisation
181 of a dual taper ABH termination. It has been shown using an FE model that the dual
182 taper termination exhibits a compound behaviour, featuring local taper modes related to
183 both of the individual tapers. The behaviour of the dual taper ABH termination has then
184 been validated experimentally for the first time. These results have shown that multi-taper
185 ABH terminations introduce additional bands of low reflection and could thus be used to
186 tackle vibration problems when the standard spacing of the bands of low reflection for a
187 single termination are too wide. For the combination of tapers used in this investigation,
188 the effective absorption bandwidth for the dual taper configuration is comparable to that
189 achieved by a single taper termination with the longer taper length, but the dual taper

190 arrangement provides a 19 % reduction in the mass of the termination. By varying the lengths
191 of the dual tapers and the damping it is possible to tune the response of the termination⁶
192 and additional tapers could be added to introduce further bands of low reflection.

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