



Rationalising Catalytic Performance using a Unique Correlation Matrix

Maciej Walerowski

Stylianos Kyrimis

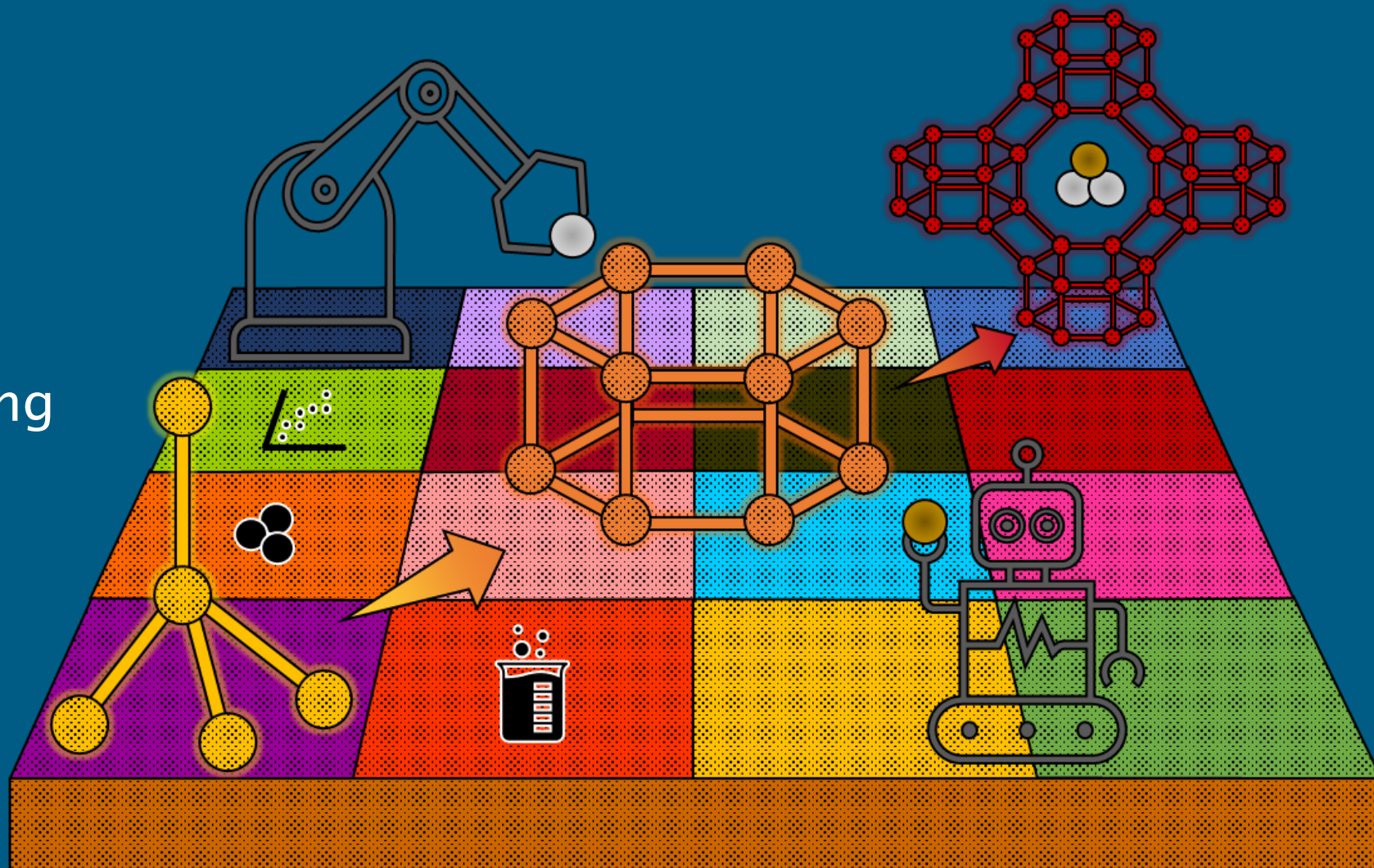
Victoria Hewitt

Lindsay-Marie Armstrong

Robert Raja

1st EPoMM Conference

19th September 2024



Outline

Dimethyl ether as a marine fuel



Cu^0 -ZnO/SiAlPO-34 cascade nanoreactors



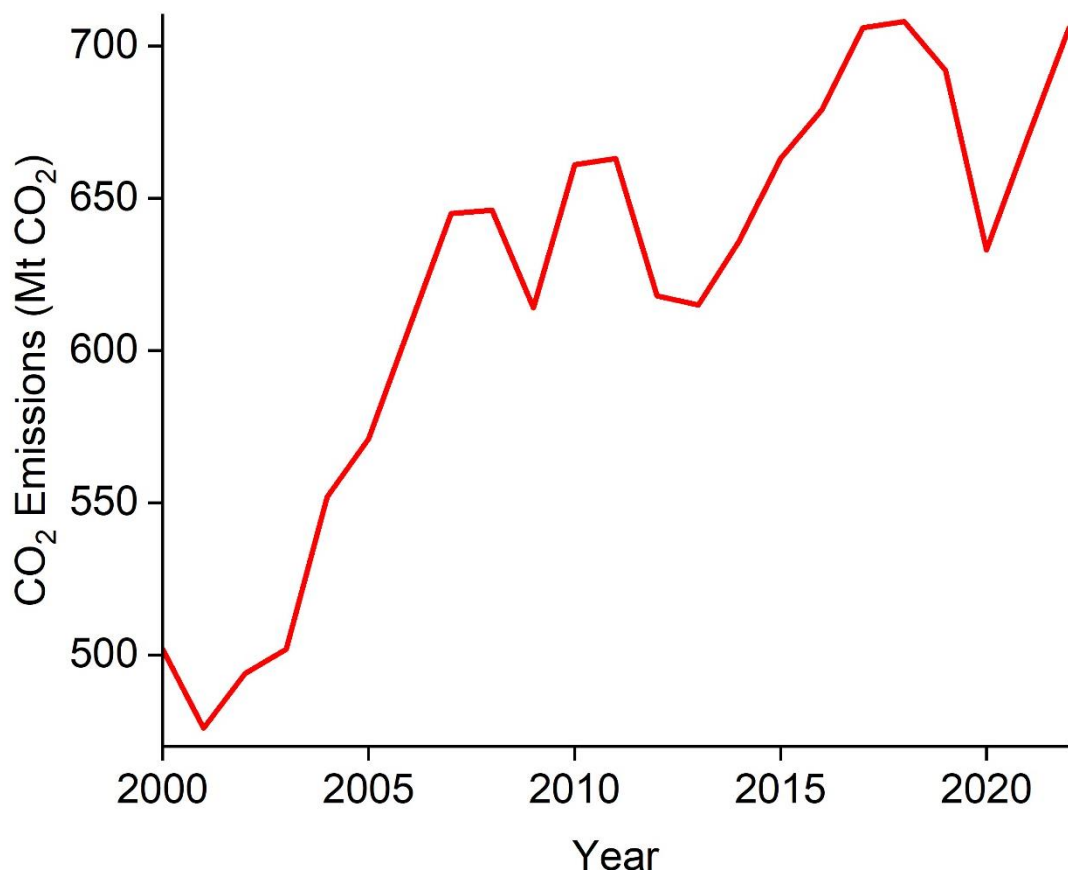
Controlling Cu^0 -ZnO nanoparticle size



Structure-property-performance correlation matrices

The Need for Alternative Marine Fuels

International shipping emissions



<https://www.iea.org/energy-system/transport>

Vehicle compatibility with energy sources

Vehicle and duty cycle compatibility		Synthetic fuels	Electricity
Aviation	Short haul		
	Long haul		
Marine	Short journey		
	Long journey		
Refuelling and distribution challenge		 	 

Sustainable synthetic carbon based fuels for transport: Policy briefing, 2019

Challenging to electrify long haul marine transport

Dimethyl Ether as a Sustainable Alternative

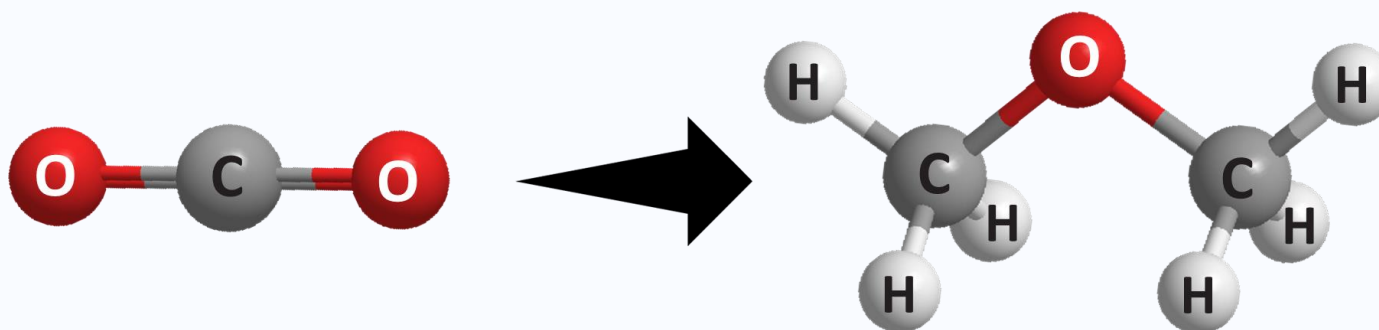


Producible via a *circular carbon economy*

^{12}C



non-carcinogenic, non-corrosive, *non-toxic*



Burns *more effectively* in an engine than diesel



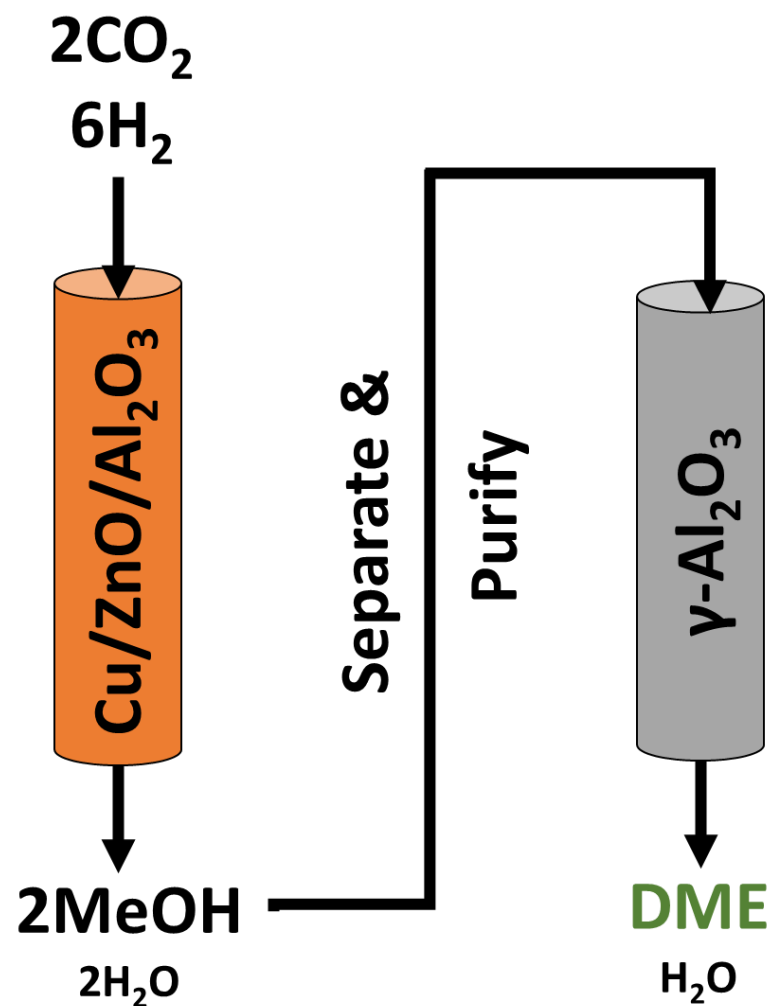
Compatible with existing *LPG infrastructure*



G. A. Olah *et al.*, *Journal of Organic Chemistry*, 2009, 74, 487– 498

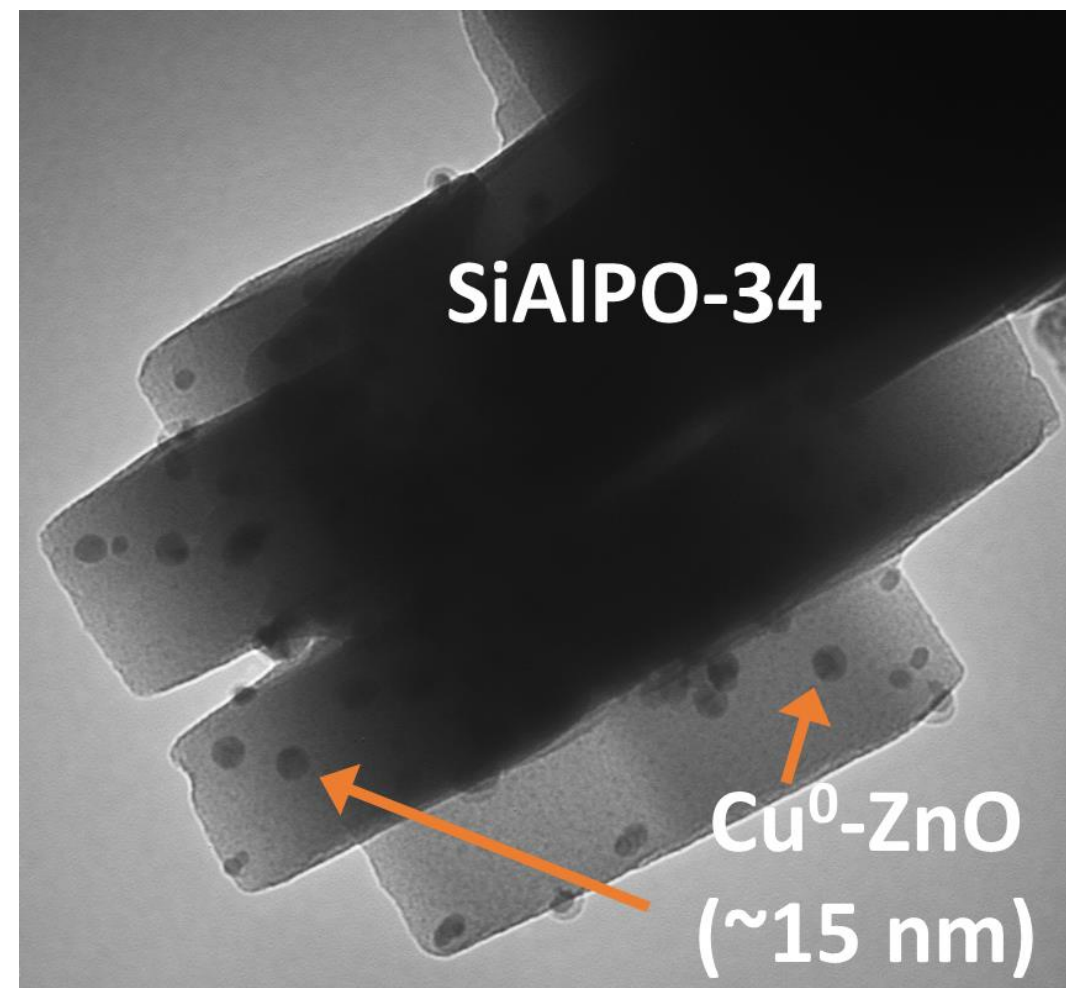
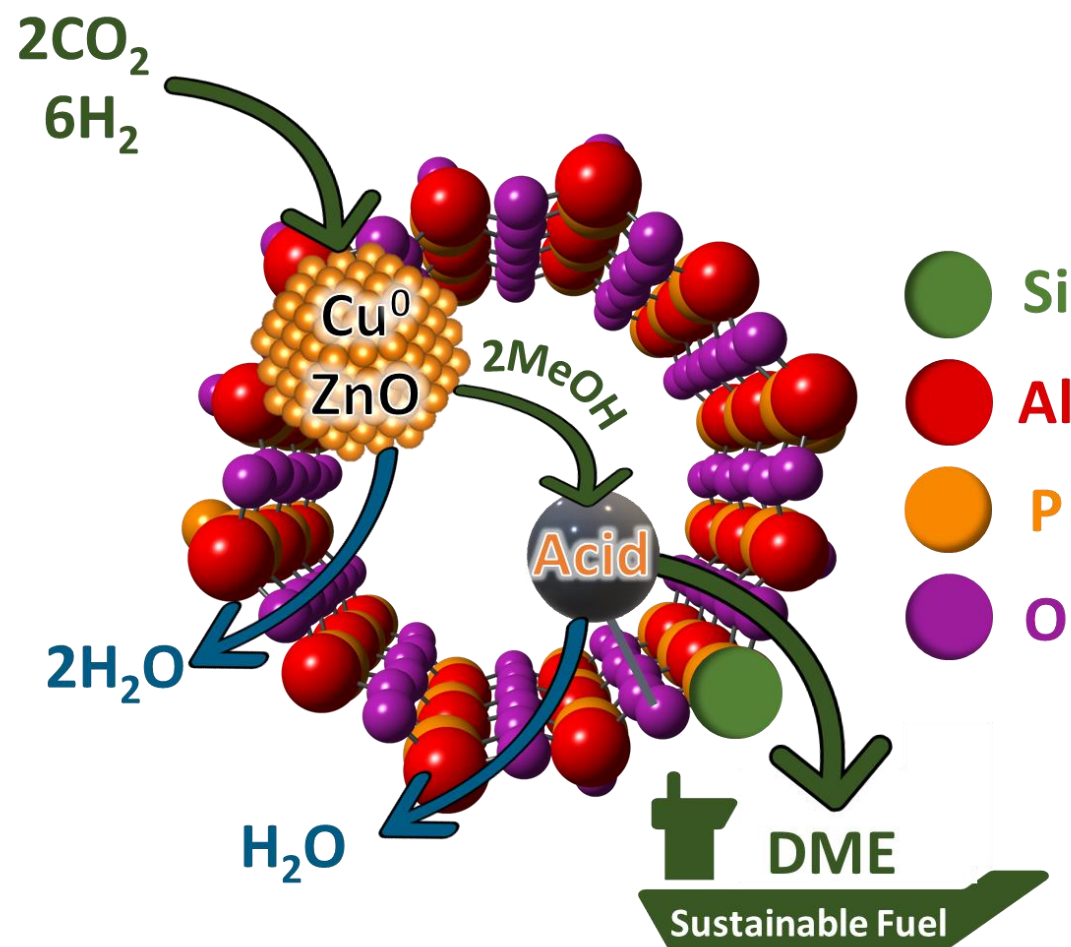
DME can be a sustainable marine fuel

Two-pot DME Synthesis



Dimethyl ether was traditionally made in two reactors

Cu⁰-ZnO/SiAlPO₄-34 Cascade Nanoreactor



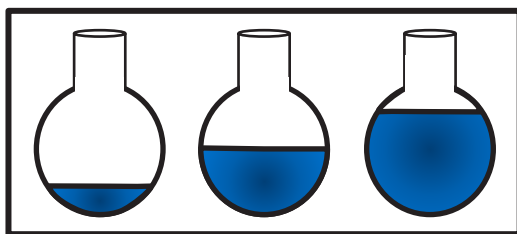
M.G Walerowski *et al.*, *Catalysis Science & Technology*, 2024, 14, 3853 - 3863

Convert CO₂ to DME using a Cu⁰-ZnO/SiAlPO₄-34 catalyst

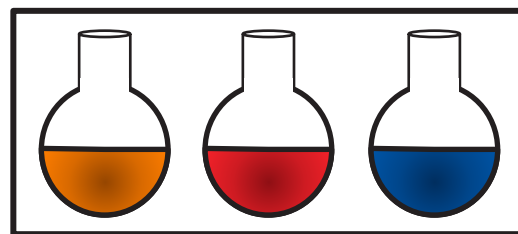
Controlling Cu⁰-ZnO Nanoparticle Size

- Cu⁰-ZnO/SiAlPO-34 synthesised via impregnation and drying method
- Modify synthesis variables to reduce Cu⁰-ZnO nanoparticle size

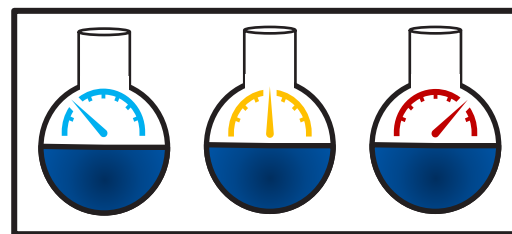
Solvent Volume



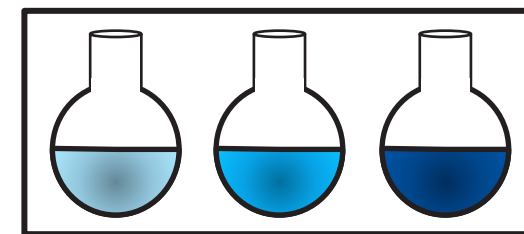
Solvent Polarity



Drying Temperature



Metal Loading

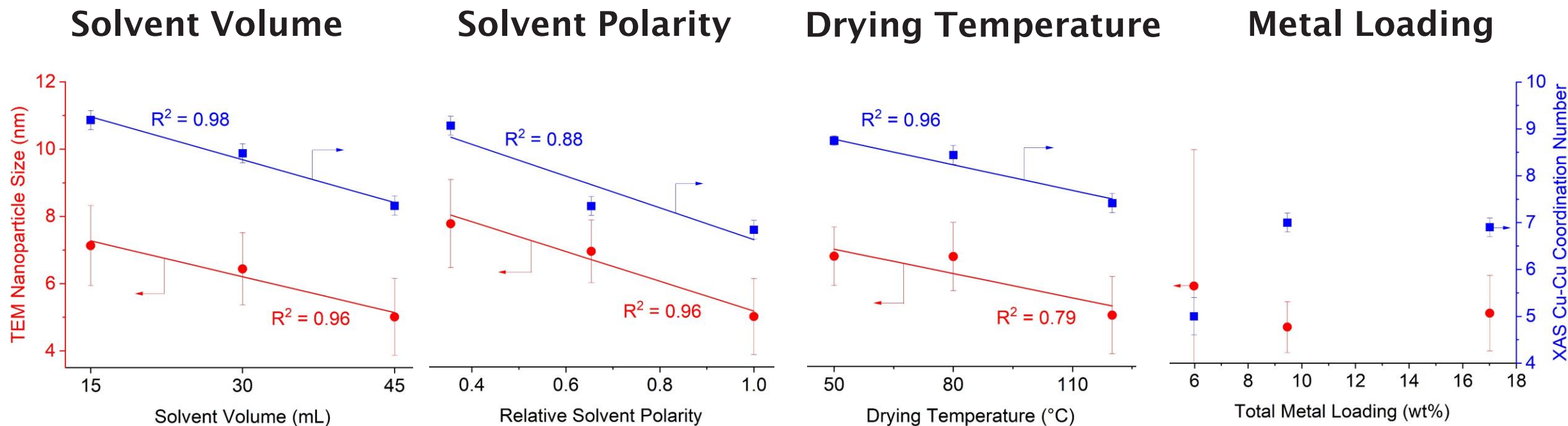


- Characterised using **TEM (nanoparticle size)**, **XAS (Cu-Cu coordination number)**, **XRD**, **BET** & **ICP-OES**

Varied four synthesis variables

Controlling Cu⁰-ZnO Nanoparticle Size

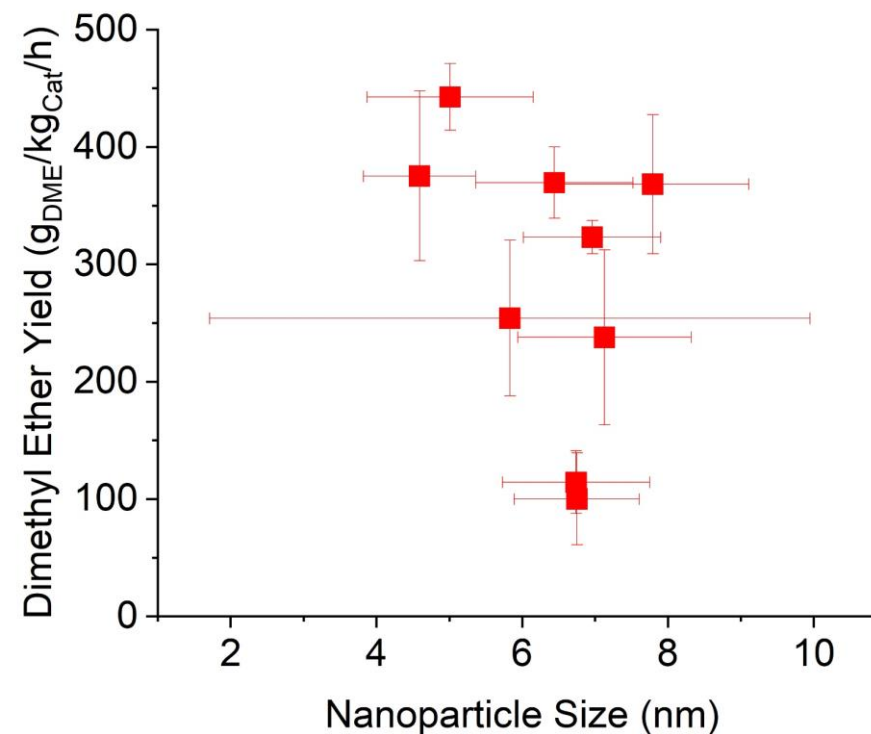
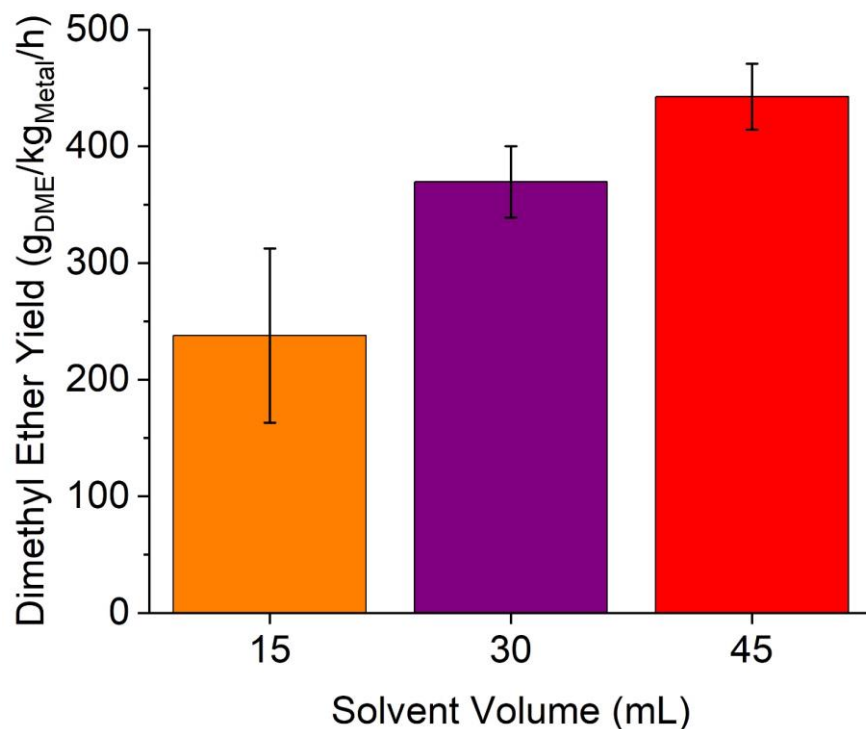
- Precise nanoparticle size possible by tailoring volume, polarity & temperature
- Varying metal loading gives poor size control



Facile, green & precise nanoparticle size control

Correlating Yield with Nanoparticle Size

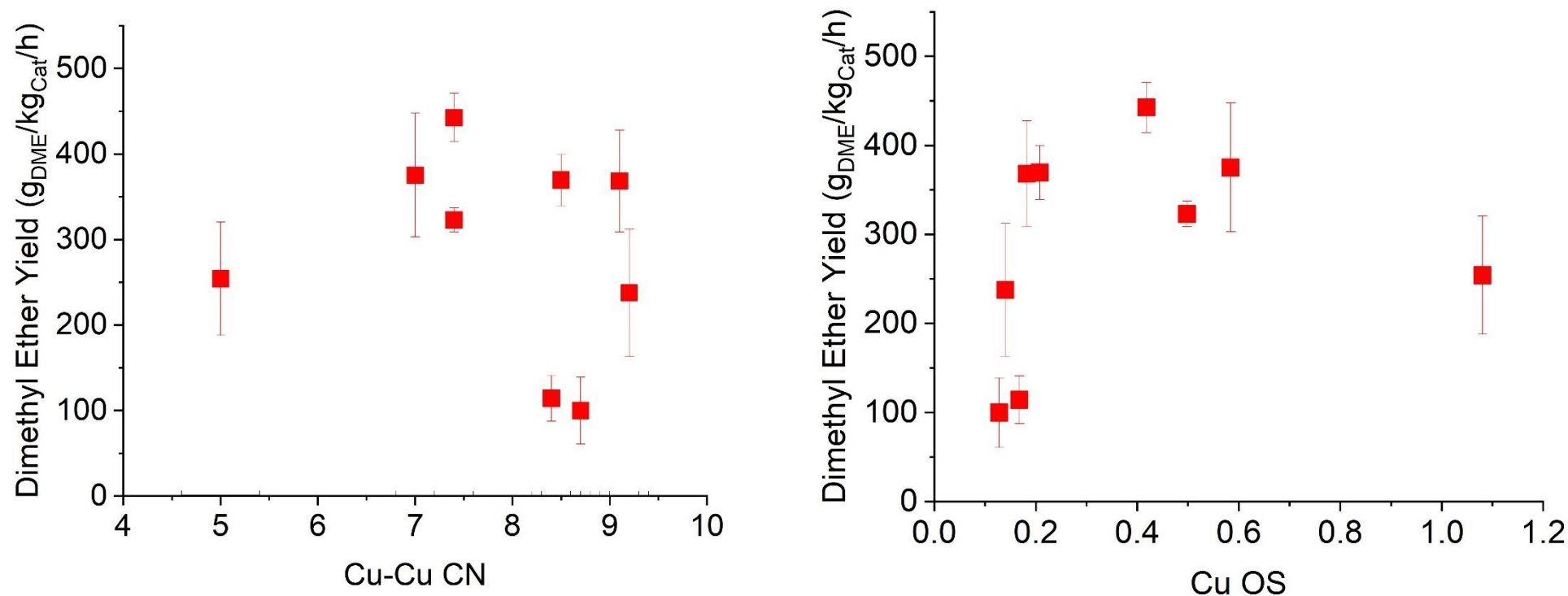
- Changing solvent volume impacts DME yield directly, nanoparticle size influence?
- Plotting nanoparticle size vs DME yield gives no correlation....



Nanoparticle size alone cannot explain activity

Correlating Yield with Cu CN & OS

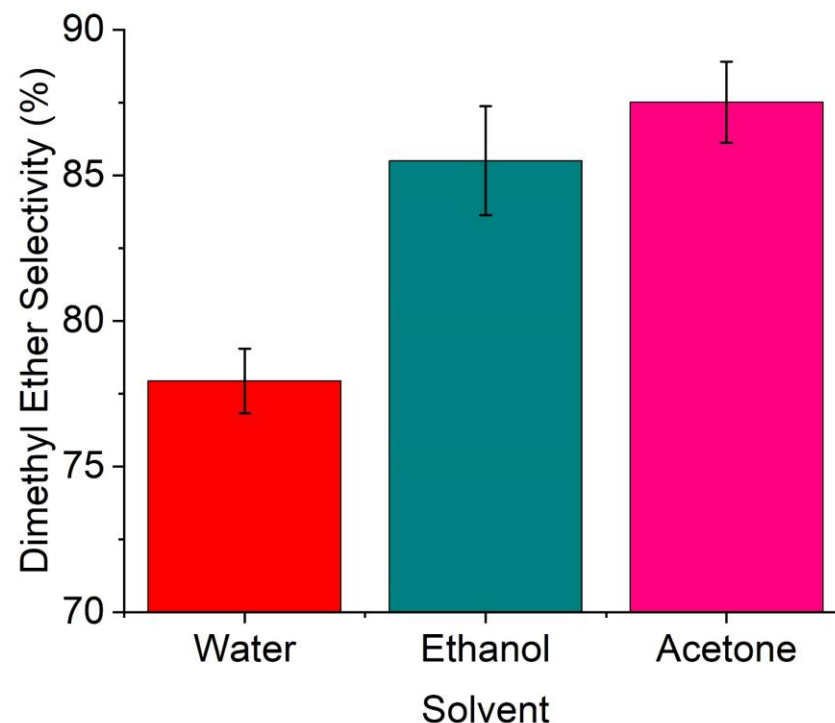
- Plotting Cu-Cu CN or Cu OS vs DME yield gives no correlation....



Cannot easily explain yield

Influence of Synthesis on Selectivity

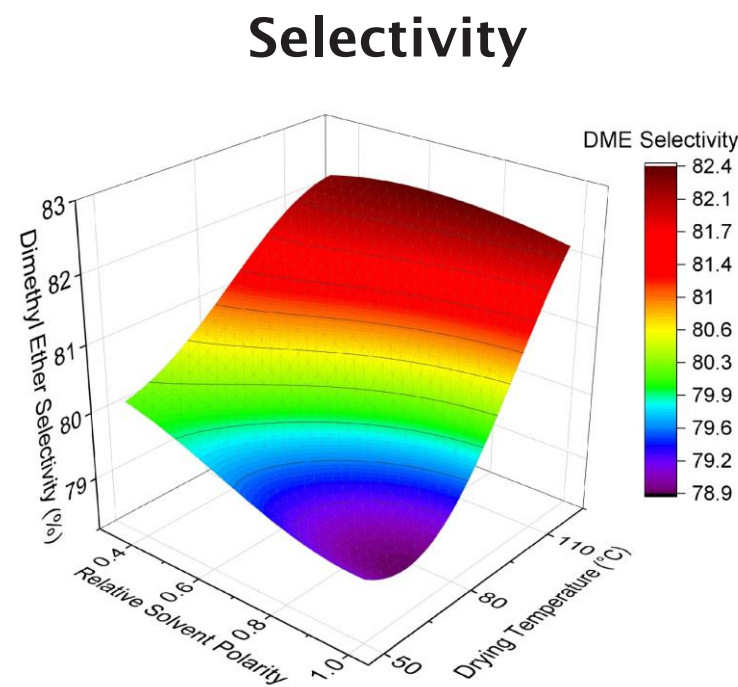
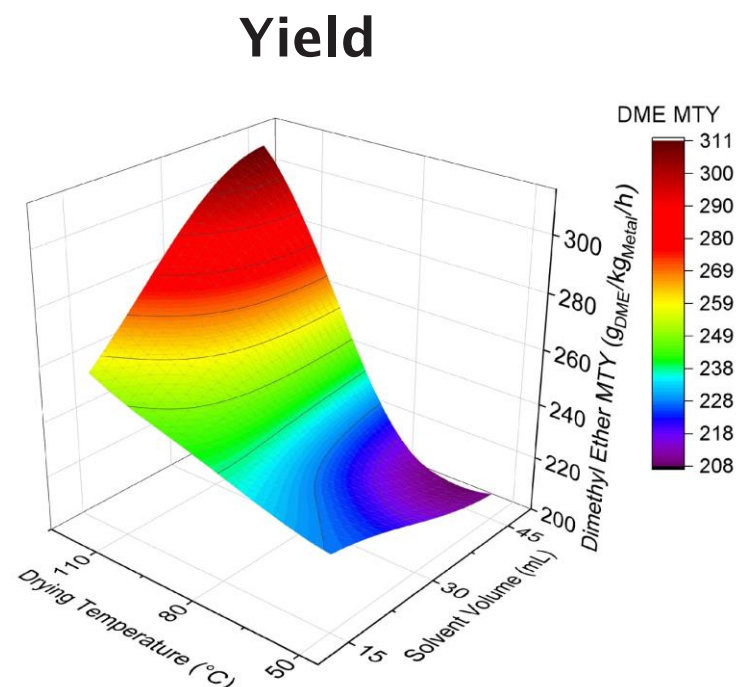
- Synthesis appears to affect selectivity which unlikely due to nanoparticle size
- Changing synthesis clearly affects more than just the nanoparticle size...



Changing synthesis has a complex impact on catalysis

Three-Dimensional Response Surface

- 3D response surfaces built according to Kyrimis *et al.*
- Demonstrates influence of synthetic variables on catalytic performance



S. Kyrimis *et al.*, *Fuel*, 2024, 368, 131511

Model synthetic variable impact on performance

Synthesis-Property Correlation Matrix

- Understand how changing one synthesis variable impacts multiple structural features at once

Parameter	Solvent Volume	Solvent Polarity	Drying Temperature	Cu Intended Loading	Zn Intended Loading	Surface Area	Pore Volume	Nanoparticle Size	Cu-Cu CN	Cu-O CN	Cu Actual Loading	Zn Actual Loading
Solvent Volume	1.0	0.0	0.0	0.0	0.0	0.1	0.3	-0.4	-0.5	0.4	-0.2	-0.2
Solvent Polarity	0.0	1.0	0.0	0.0	0.0	0.3	0.3	-0.7	-0.5	0.4	-0.1	-0.5
Drying Temperature	0.0	0.0	1.0	0.0	0.0	0.1	0.1	-0.2	-0.3	0.5	-0.3	-0.1
Cu Intended Loading	0.0	0.0	0.0	1.0	0.0	-0.2	-0.5	0.3	0.4	-0.4	0.4	0.5
Zn Intended Loading	0.0	0.0	0.0	0.0	1.0	-0.6	-0.6	0.2	0.4	-0.4	0.5	0.6
Surface Area	0.1	0.3	0.1	-0.2	-0.6	1.0	0.4	-0.2	-0.3	0.3	-0.2	-0.3
Pore Volume	0.3	0.3	0.1	-0.5	-0.6	0.4	1.0	-0.3	-0.4	0.4	-0.2	-0.4
Nanoparticle Size	-0.4	-0.7	-0.2	0.3	0.2	-0.2	-0.3	1.0	0.4	-0.4	0.2	0.4
Cu-Cu CN	-0.5	-0.5	-0.3	0.4	0.4	-0.3	-0.4	0.4	1.0	-0.5	0.3	0.4
Cu-O CN	0.4	0.4	0.5	-0.4	-0.4	0.3	0.4	-0.4	-0.5	1.0	-0.3	-0.4
Cu Actual Loading	-0.2	-0.1	-0.3	0.4	0.5	-0.2	-0.2	0.2	0.3	-0.3	1.0	0.3
Zn Actual Loading	-0.2	-0.5	-0.1	0.5	0.6	-0.3	-0.4	0.4	0.4	-0.4	0.3	1.0

A unique insight into catalytic design

Synthesis-Property Correlation Matrix

- Number shows the strength of correlation
- Increasing solvent polarity increases surface area (red) but reduces nanoparticle size (blue)
- Increasing loading reduces surface area (blue) but increases nanoparticle size (red)

Parameter	Surface Area	Pore Volume	Nanoparticle Size	Cu-Cu CN	Cu-O CN
Solvent Volume	0.1	0.3	-0.4	-0.5	0.4
Solvent Polarity	0.3	0.3	-0.7	-0.5	0.4
Drying Temperature	0.1	0.1	-0.2	-0.3	0.5
Cu Intended Loading	-0.2	-0.5	0.3	0.4	-0.4
Zn Intended Loading	-0.6	-0.6	0.2	0.4	-0.4

Changing variables impacts more than NP size

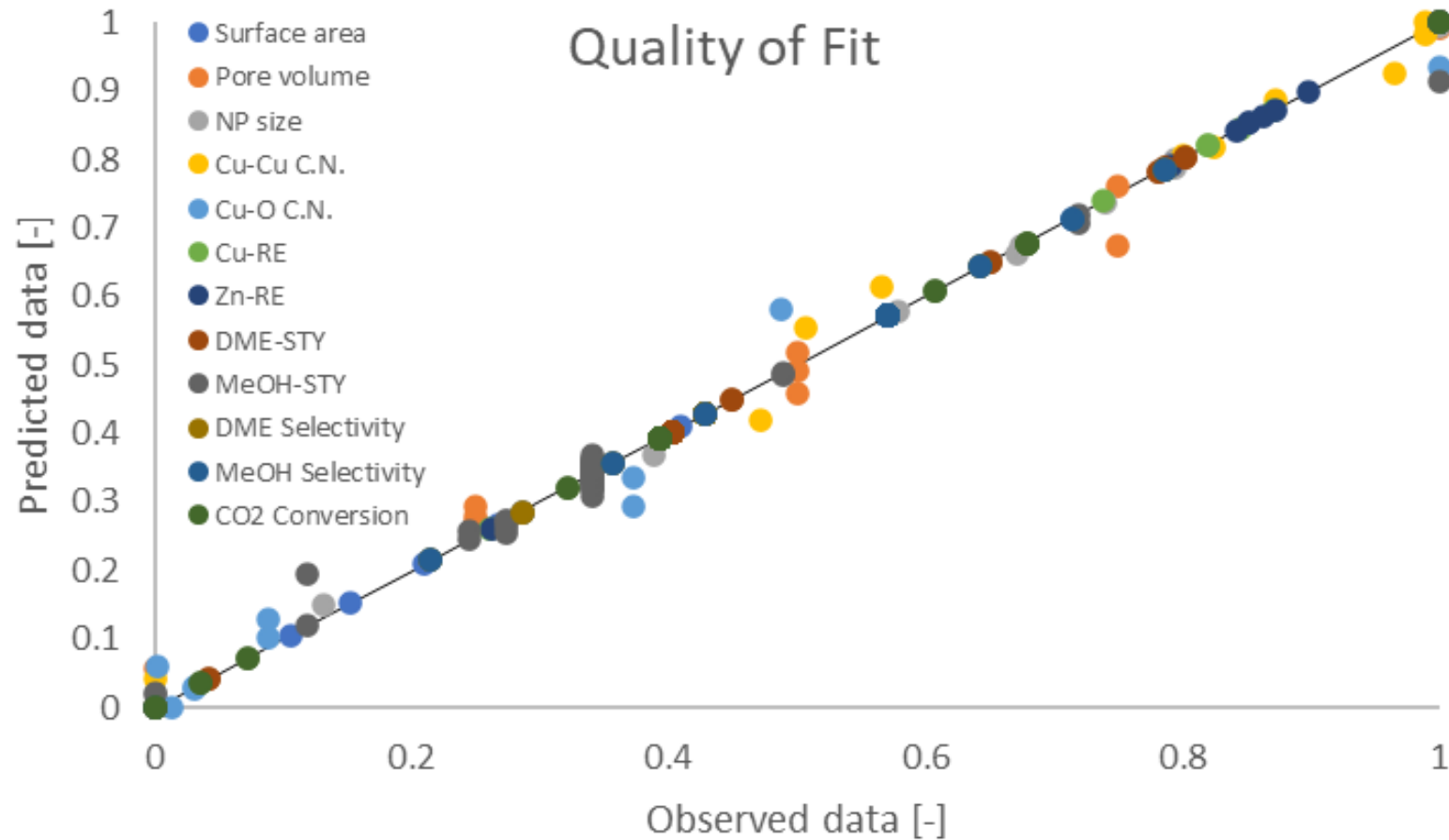
Property-Performance Correlation Matrix

- Increasing surface area increases DME selectivity (red) but decreases MeOH selectivity (blue)
- Increasing nanoparticle size decreases DME and MeOH yield (blue) but increases DME selectivity (red)

Name	DME MTY	MeOH MTY	DME Selectivity	MeOH Selectivity
Surface area	0.0	-0.2	0.2	-0.2
Pore volume	0.1	-0.2	0.1	-0.1
Nanoparticle Size	-0.3	-0.2	0.2	-0.2
Cu-Cu CN	-0.2	-0.2	-0.1	0.1
Cu-O CN	0.0	0.1	0.0	0.0
Cu Actual Loading	0.1	0.4	-0.1	0.1
Zinc Actual Loading	0.0	0.0	-0.1	0.1

Use a correlation matrix to rationalise catalytic performance

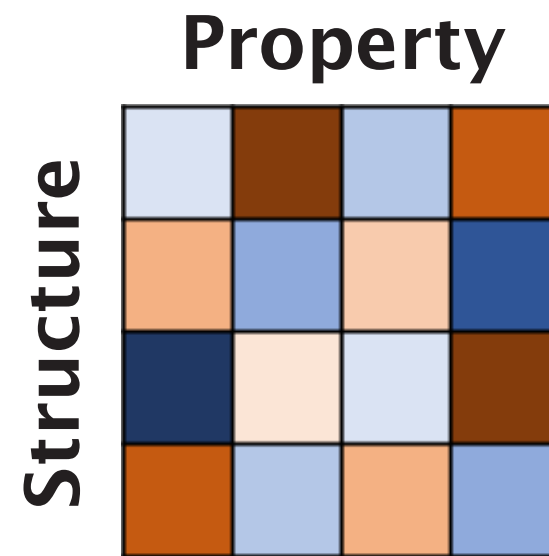
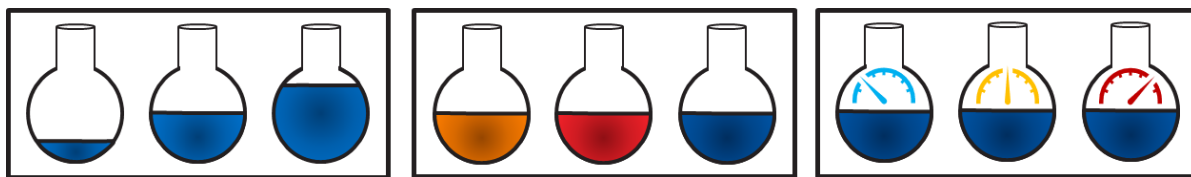
Validation of Model



Model predicted results match experiments well

Three take home messages

- ✓ Possible to tailor nanoparticle size by changing solvent volume, solvent polarity & drying temperature
- ✓ Changing synthesis affects multiple structural features at once
- ✓ Need to use a correlation matrix to derive robust synthesis-structure-property correlations



M. G. Walerowski *et al.*, *Chemical Communications.*, 2024, DOI: 10.1039/d4cc03193h

Acknowledgements

- University of Southampton and Southampton Marine and Maritime Institute for their funding
- Raja & Armstrong group at University of Southampton
- Catalysis Hub BAG team for XAS beamtime and microscopy team at University Hospital Southampton for help with TEM imaging



Link to
paper



Thank you for your attention!

Any questions?

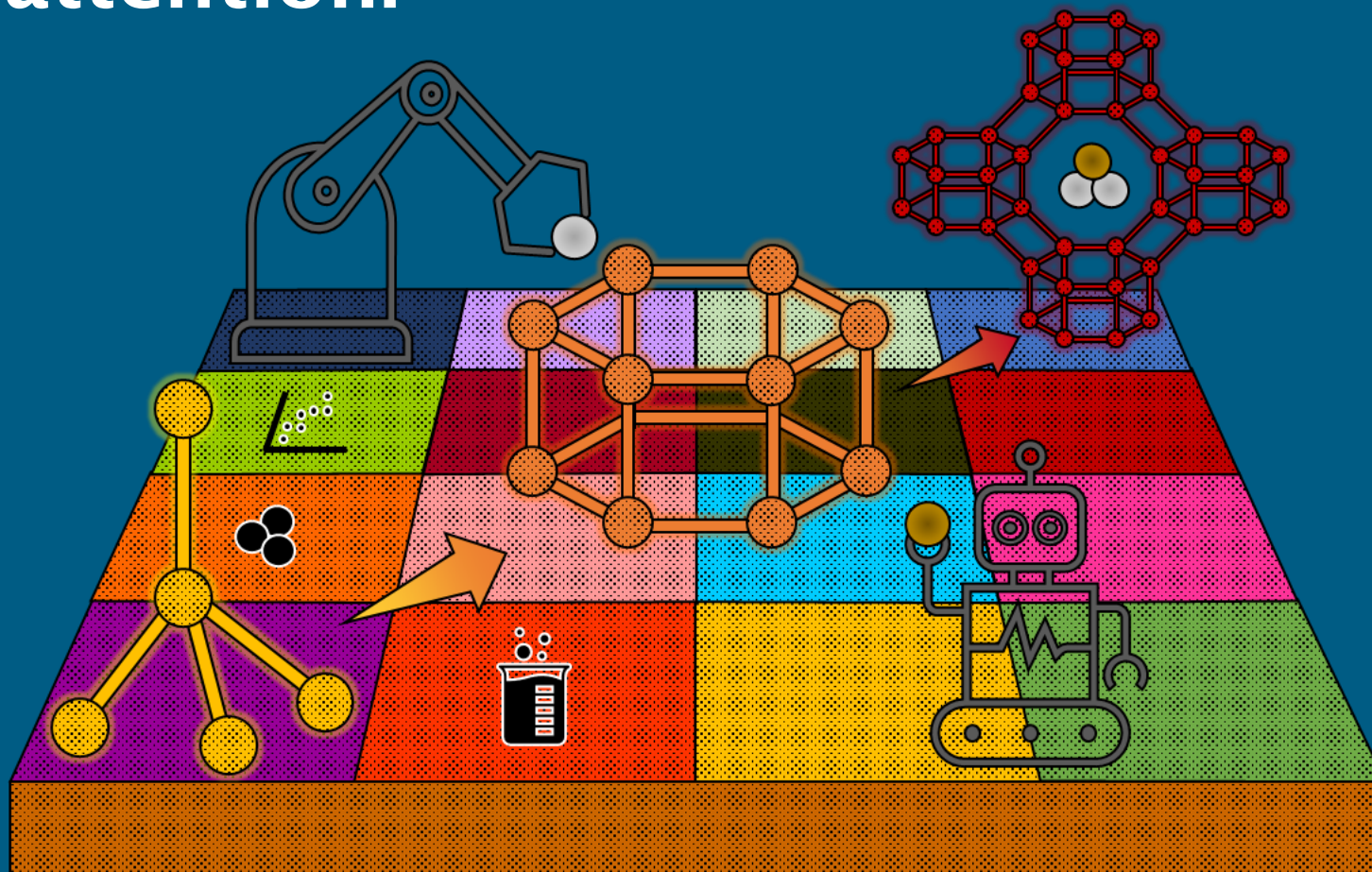
Maciej Walerowski

Stylianos Kyrimis

Victoria Hewitt

Lindsay-Marie Armstrong

Robert Raja



M.G.Walerowski@soton.ac.uk